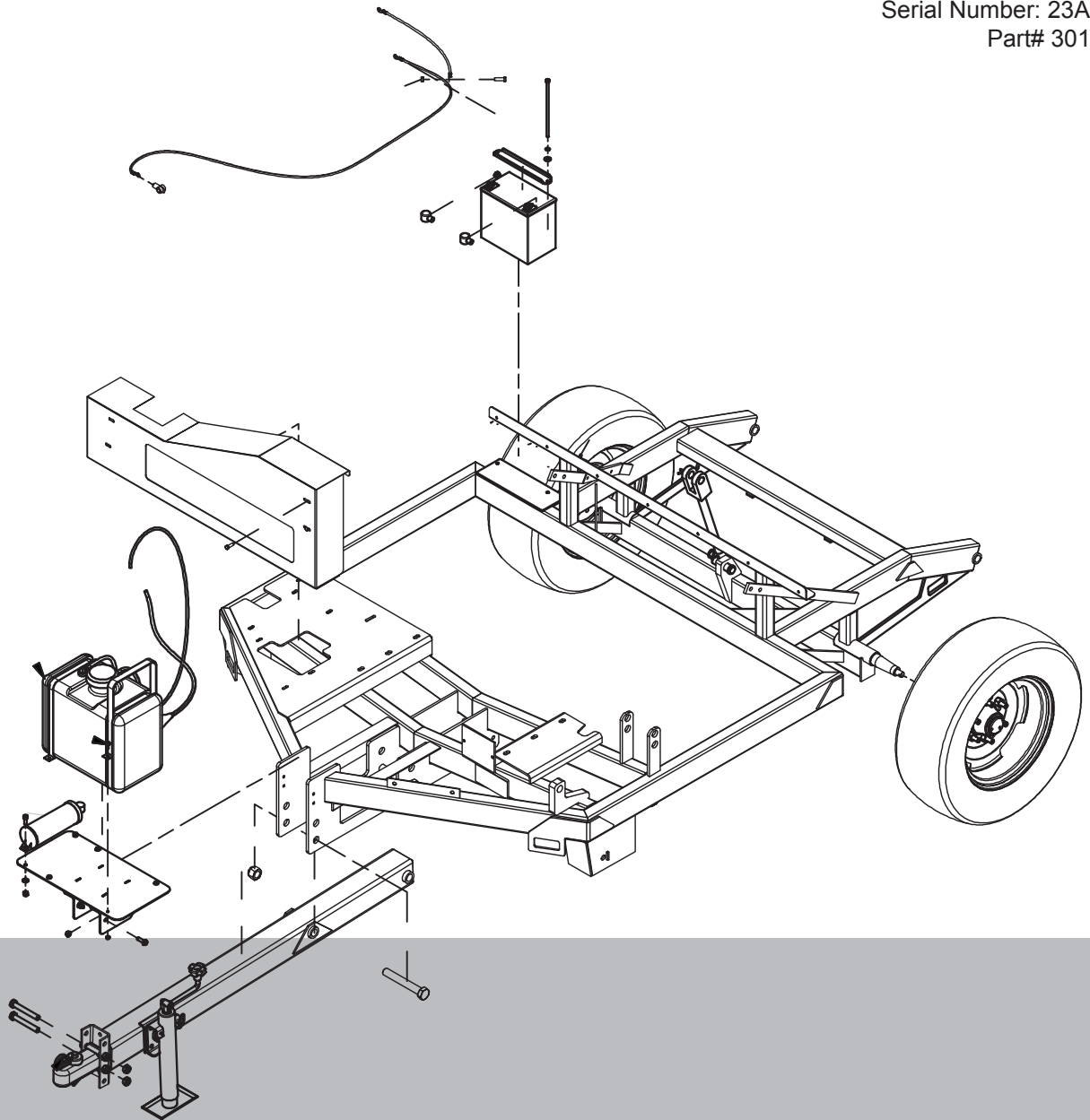


TURBO VAC 60RE

Serial Number: 23A01+
Part# 301025



OPERATOR'S & PARTS MANUAL

Thank you for purchasing a Harper Turbo Vac.

TO THE OWNER OR OPERATOR:

As with all Harper products, the Harper Turbo Vac has been developed through tough design and testing procedures to produce a machine that can be relied on. This manual gives assembly, operating, and service information for models **TV60RE**. Please read and understand all instructional material included with the Turbo Vac and its components before assembling and operating the equipment.

A Turbo Vac can present hazards to an operator who follows unsafe procedures in either the operation or maintenance of the unit. Therefore, **SAFETY WARNINGS** are presented at certain locations in the text.

SYMBOL:



SAFETY WARNING!



MEANING: Failure to understand and obey this warning may result in injury to you or others. Whenever this symbol is used, please pay very close attention to the information presented, and make sure you fully understand. If you do not, contact your dealer or Harper Industries for clarification.



SAFETY WARNING!



All shields and guards must be in place for proper and safe operation of this equipment. Where they are shown removed in this manual, it is for purposes of illustration and instruction only. Do not operate this equipment unless all shields and guards are in place.

Harper Industries, Inc. is continually striving to improve the design and performance of its products. We reserve the right to make changes in specifications and design without thereby incurring any obligation relative to previously manufactured products.

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The Harper and Goossen names are registered trademarks of Harper Industries, Inc. All other brand and product names are trademarks or registered trademarks of their respective companies.

LIMITED WARRANTY

Harper Industries, Inc. (HII) warrants to each purchaser of a new Harper Turbo Vac from an authorized dealer or representative, that such equipment is free of manufacturer's defects in workmanship and materials which appear while in normal service for a period of ONE YEAR commencing with delivery to the original user.

The obligation of HII under this warranty is expressly limited, at our option, to replacement or repair at a service facility designated by Harper Industries or at the manufacturing plant in Harper, KS. A part will be replaced after inspection discloses it to have been defective. This warranty does not apply to defects caused by damage or unreasonable use (including failure to provide reasonable and necessary maintenance, or by performing functions without genuine Harper Turbo Vac accessories) while in the possession of the consumer.

Warranty is limited to parts, labor and ground freight delivery of replacement parts. HII shall not be liable for the consequential damages of any kind, including but not limited to consequential labor costs or transportation charges in connection with replacement or repair of defective parts.

This warranty does not apply to parts subjected to misuse, abuse, alteration, improper or inadequate maintenance, or normal wear (including belts, battery, chains, filters, knives, brush and broom).

Engines are not covered under this warranty. Refer to manufacturer's warranty for specific warranty information. Harper Industries, its agents or representatives, make or imply no other warranties.

Harper Industries makes no warranty with respect to trade accessories. They are subject to the warranties of their respective manufacturers.

ANY IMPLIED OR STATUTORY WARRANTIES, INCLUDING ANY WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. HII makes no other express warranty, nor is anyone authorized to make any on behalf of HII.

For further information please contact your nearest Harper Turbo Vac dealer.

Evaporative Emissions Control System Warranty

YOUR WARRANTY RIGHTS AND OBLIGATIONS

The California Air Resources Board and Harper Industries are pleased to explain the evaporative emission control system's warranty on your 2024+ Harper Turbo VAC. In California, new equipment that use small off-road engines must be designed, built, and equipped to meet the State's stringent anti-smog standards. Harper Industries must warrant the evaporative emission control system on your small Turbo VAC for the period listed below provided there has been no abuse, neglect or improper maintenance of your equipment leading to the failure of the evaporative emission control system.

Your evaporative emission control system may include parts such as: carburetors, fuel tanks, fuel lines (for liquid fuel and fuel vapors), fuel caps, valves, canisters, filters, clamps, connectors, and other associated components.

MANUFACTURER'S WARRANTY COVERAGE:

This evaporative emission control system is warranted for two years. If any evaporative emission-related part on your equipment is defective, the part will be repaired or replaced by Harper Industries.

OWNER'S WARRANTY RESPONSIBILITIES:

1. As the Turbo VAC owner, you are responsible for performance of the required maintenance listed in your owner's manual. Harper Industries recommends that you retain all receipts covering maintenance on your Turbo VAC, but Harper Industries cannot deny warranty coverage solely for the lack of receipts.
2. As the Turbo VAC owner, you should be aware that Harper Industries may deny you warranty coverage if your Turbo VAC or a part has failed due to abuse, neglect, or improper maintenance or unapproved modifications.
3. You are responsible for presenting your Turbo VAC to a Harper Industries dealer as soon as the problem exists. The warranty repairs shall be completed in a reasonable amount of time, not to exceed 30 days. If you have a question regarding your warranty coverage, you should contact your authorized Harper Turbo VAC dealer or Harper Industries at (620) 896-7381.

GENERAL EVAPORATIVE EMISSIONS WARRANTY COVERAGE

1. Any warranted part that is not scheduled for replacement as part of the regular maintenance program, shown in the operator's manual, provided with the mower, is warranted for the warranty period stated above. If the part fails during the period of warranty coverage, the part will be repaired or replaced by Harper Industries. Any such part repaired or replaced under the warranty will be warranted for the remainder of the period.
2. Any warranted part that is scheduled only for regular inspection in the written instructions supplied is warranted for the warranty period stated above. Instructions that state "repair or replace as necessary" will not reduce the period of warranty coverage. Any such part repaired or replaced under the warranty will be warranted for the remainder of the period.
3. Any warranted part that is scheduled for replacement as part of the regular maintenance program, shown in the operator's manual, provided with the mower, is warranted for the period of time prior to the first scheduled replacement date for that part. If the part fails before the first scheduled replacement, the part must be repaired or replaced by Harper Industries. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement date for the part.
4. Repair or replacement of any warranted part under the warranty provisions herein must be performed at an Authorized Harper Industries Dealer at no charge to the owner.
5. Notwithstanding the provisions of subsection (4) above, warranty service or repairs will be provided at an Authorized Harper Industries Dealer.
6. The Turbo Vac's owner will not be charged for diagnostic labor that is directly associated with diagnosis of defective, emission-related warranted part, provided that such diagnostic work is performed at an Authorized Harper Industries Dealer.
7. Harper Industries is liable for damages to other engine or equipment components proximately caused by a failure under warranty of warranted part.
8. Throughout the evaporative emission control system's warranty period stated above, Harper Turf Equipment will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.
9. Only Harper Industries approved replacement parts may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of Harper Industries.
10. Add-on or modified parts that are not exempt by the Air Resources Board may not be used. The use of a non-exempted add-on or modified part by the purchaser will be grounds for disallowing a warranty claim. Harper Industries will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.

EMISSION WARRANTY PARTS LIST

The following emission warranty parts are covered: fuel tanks, fuel lines, fuel line fittings, fuel caps, carbon canisters, canister mounting brackets, carburetor purge port connections, filters*, vapor hoses, clamps, control valves*, control solenoids*, electronic controls*, vacuum control diaphragms*, purge valves, liquid/vapor separators.

* As they relate to the installed equipment evaporative control system.

RECORDS

Date of Purchase _____ / _____ / _____

Serial Number Machine _____

Dealer's Name _____

Serial Number Engine _____

Dealer's Phone _____

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Specifications

Safety Features	<ul style="list-style-type: none"> • Locking safety latches on all cylinders for service functions <ul style="list-style-type: none"> – Engine automatically returns to idle while dumping
Power	†Kohler gasoline engine
Hydraulic System	Belt-driven pump powers broom and cylinders
Hydraulic Reservoir	5 gallons, Crown AW46
Blower Drive	Dual Powerband belt drive w/ electric clutch
Blower Fan	25" diameter fan of abrasion-resistant steel
Housing Liner	<ul style="list-style-type: none"> • 1½" shaft with self-aligned bearings supporting both ends • Easy access to housing liner* for inspection and replacement *UHMW poly-liner - Ultra High Molecular Weight Polyethylene
Broom Drive	Hydraulic motor – direct drive
Broom	17" diameter X 60" wide pick-up broom with heavy-duty polyethylene bristles and adjustable gauge wheels
Bearings	Greasable bearings and sealed bearings
Hopper	7 yard capacity
Wheels/Tires	6-bolt steel wheels <ul style="list-style-type: none"> • Turf Tires – 26 x 12 (standard) • Radial Tires – 225 X 60R15 steel belted (available as an option)
Controls	Wireless RF (radio frequency) remote controls
Discharge	Hydraulic dump with automatic latch mechanism
Hitch	Adjustable height tongue with ball hitch
Paint	Durable 2-part polyurethane
Dimensions	164" long X 85" wide X 85" high
Weight	2300 lbs – 1046 kg
Fuel	6 gallon capacity - Gasoline

• Denotes common characteristics of both the **TV60RE** and **TV60RH**

† Kohler 23.5 HP (PA-ECH730-3092) used on: 22A15 & earlier, 22A36 & 22A99, 23A06 & 23A99, 24A11 & 24A38

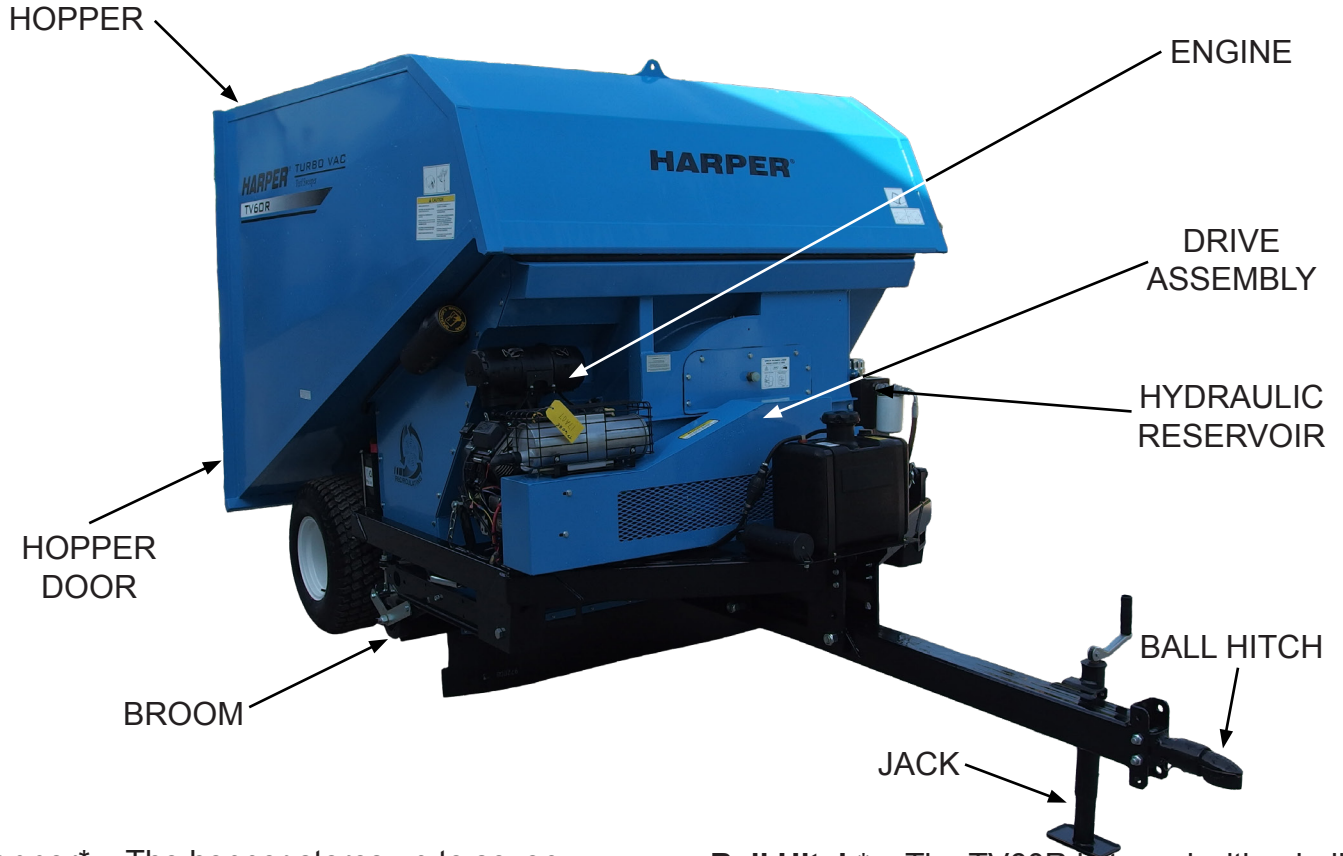
26.5 HP (ECH749-3059) used on: 22A16-22A35, 23A01-23A05

26.5 HP (ECH749-3138) CARB used on: 24A01 & 24A10, 24A39+

NOTE: Following publication of this manual certain changes in standard equipment and/or options may have occurred that would not be included in these pages. Your Harper/Goossen dealer is the best source for up-to-date information.

Feature Identification

Model TV60RE



Hopper* – The hopper stores up to seven yards of collected material.

Hopper Door* – The hopper door opens when the door latches are opened.

Engine – A †Kohler EFI engine powers the drive assembly.

Drive Assembly – The drive assembly powers the hydraulic pump and blower.

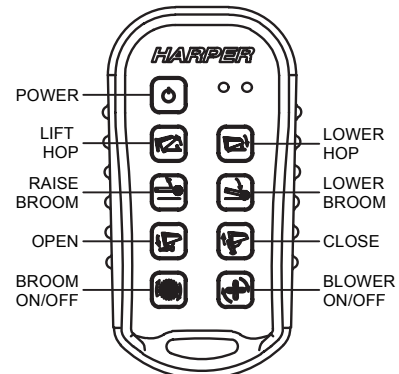
Hydraulic Reservoir – The hydraulic reservoir on a **TV60RE** has a 5 gallon capacity.

Broom* – The broom rotates to rake up the material from the turf.

Jack* – The jack supports the front of the Turbo Vac when it is not attached to a tow vehicle. During operation, the jack must be up, with the wheel removed and in the stow location.

Ball Hitch* – The TV60R is towed with a ball hitch. Unit is not approved highway towing.

Remote Controls* – A wireless transmitter allows functions of the Turbo Vac to be controlled from the tow vehicle. The remote transmitter uses two AA batteries with a sleep function that prolongs battery life.



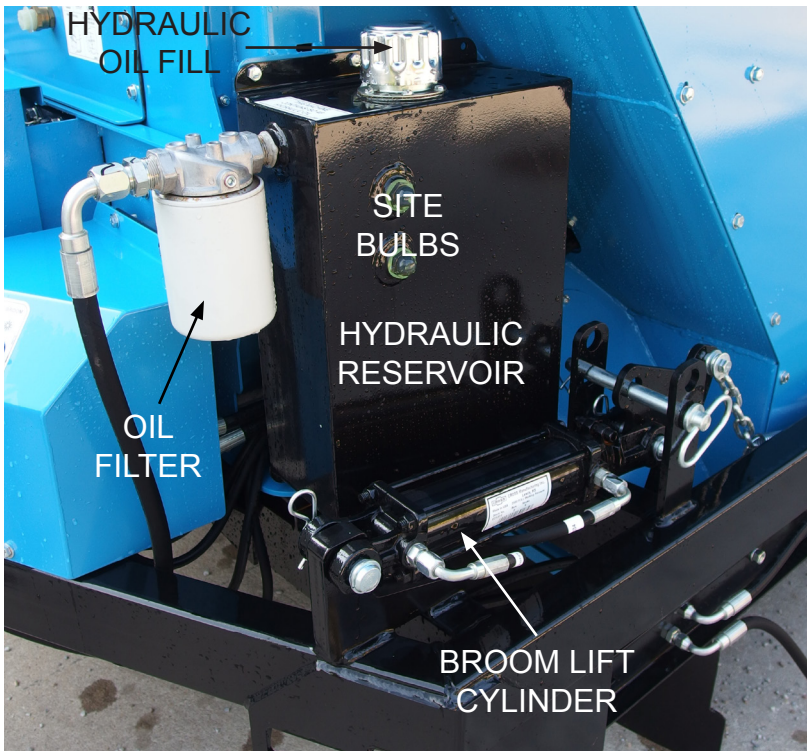
* Denotes common features of both the **TV60RE** and **TV60RH**.

See **Adjustments** section for information on the sleep function with the remote and transmitter.

TV60RE - 23.5 HP Kohler Engine



TV60RE - Hydraulic System & Fill Locations



Fuel Tank

Hydraulic Reservoir Assembly

General Safety Guidelines

Equipment & Controls

- Before operating this equipment, read and understand the Owner's Manual.
- Altering the unit in any way that adversely affects its safe operation, performance or durability will void the warranty and may cause hazardous conditions.
- Know the location and function of all controls and how to stop the equipment quickly in an emergency before you operate the Turbo Vac.
- Keep all nuts, bolts and screws tight to ensure safe operation of equipment.

Guards & Shields

- Keep all safety devices in place and in good operating condition.
- Replace all worn, damaged, unusable, missing or lost safety shields and guard before operating unit.

Before Operation

- Do not allow children near this machine.
- Make sure bolts in tongue are secure and jack is in the transport position.
- Ensure tires are inflated to air pressure listed on side of tire.
- Engine governor settings are preset and should not be changed; any change can damage moving parts and void warranty.
- Before starting the machine, visually inspect all nuts, bolts and other fasteners to see that they are properly secured.
- Nuts, bolts and other fasteners should be checked after the first hour of operation and every 8 to 10 hours thereafter for proper alignment and tightness.
- Make sure that all belts are in good condition, and replace if necessary.

During Operation

- While operating the equipment, make sure that no foreign objects such as rocks, bottles or other hard materials are in the path of the Turbo Vac.
- If an object should strike the broom or blower mechanism causing an unusual noise or vibration, shut the engine off immediately and allow it to come to a complete stop. Disconnect the spark plug wire from the spark plug of the power unit, and do the following:
 1. Inspect for damage.
 2. Repair or replace damaged parts.
 3. Check for and tighten any loose bolts, nuts, fasteners or parts.
- Keep the engine area clean and free of debris and other accumulations.
- If the Turbo Vac should become clogged, shut off the engine and allow it to come to a complete stop. Disconnect the spark plug wire from the spark plug of the power unit before attempting to remove the clog.

 **SAFETY WARNING!** 
Always keep a fire extinguisher near the Turbo Vac during operation and service.

 **SAFETY WARNING!** 
To prevent possible eye injury, always wear **SAFETY GLASSES** while operating or servicing the equipment.

During Service & Maintenance

! SAFETY WARNING! !

When working under the hopper the cylinder safety lock should be engaged to prevent the hopper from falling.



- To engage the cylinder safety lock, take the pin out of the bracket on the hopper and pull the handle down.



- The cylinder safety lock prevents the hopper from being lowered so that maintenance can be performed safely.
- When finished working under the hopper, disengage the safety lock, put the handle back into the bracket on the hopper and replace the pin.

! SAFETY WARNING! !

Attempting to lower the hopper while the cylinder safety lock is engaged may cause damage to the cylinder and/or the safety lock mechanism.

! SAFETY WARNING! !

If it is necessary to get between the hopper and the hopper door, set the door prop to avoid being pinched.

- To set the door prop, pull the door open and insert prop into pre-cut hole in door.



Safety Decals

- If safety related or instructional decals become illegible or are removed, replace them immediately.
- If parts are replaced, make sure all safety related or instructional decals are present before the equipment is operated again.
- New decals may be obtained from your local Harper dealer.

Replacement Parts



SAFETY WARNING!

Use genuine factory parts or parts with equivalent characteristics including: type, strength and material. Failure to do so may result in voidance of warranty, product malfunction or possible injury to operator and others.

- Replace locknuts and locking screws if they can be tightened without considerable resistance for several turns before they are completely tight.
- If hardware is not secure, or if some of the fasteners are over-tightened, equipment failure may result, posing possible safety hazards.
- Use proper torque specifications for all fasteners when they are replaced.

Gasoline



SAFETY WARNING!

Gasoline is extremely flammable and can be highly explosive.

- Always use an approved container for gasoline.
- Do not allow open flames or sparks while performing maintenance or refueling.
- Never remove the fuel tank cap or add gasoline when the engine is running or while it is hot.
- Never fill the fuel tank indoors. Gasoline fumes are heavy and will sink to the lowest point, collecting and becoming increasingly hazardous. One part gasoline in 20 parts air will explode easily and violently.
- Wipe up spilled gasoline immediately.
- Do not store gasoline in a room with an appliance that has a gas pilot or electrical switch that may cause sparks.
- Always store gasoline outside in a safety can (a can that has a flame

arrestor and pressure relief valve in pour spout).

- Never store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.
- Be certain to provide adequate ventilation if an engine must be run indoors - exhaust fumes are dangerous.

Hydraulics



SAFETY WARNING! **HIGH-PRESSURE FLUID HAZARD!**

Escaping fluid under pressure can penetrate skin and cause serious injury or death.

To prevent serious injury or death:

- Relieve pressure on system before repairing, adjusting or disconnecting.
- Wear proper hand and eye protection when searching for leaks.
- Use wood or cardboard instead of hands when looking for leaks.
- Keep all hoses, fittings and components in good repair.
- Do not use any type of heat or flame (welding, soldering, cutting torch, etc.) near pressurized hydraulic lines.

Specific Safety Guidelines

TV60RE

- Be sure to provide adequate ventilation if the engine must be run indoors – exhaust fumes are very dangerous.
- The Turbo Vac hydraulic system operates under high pressure. Be sure the hydraulic system is disabled prior to service.
- Periodically clean area around engine to lessen the possibility of fire.
- The engine governor should not be adjusted; any change can damage moving parts and void warranty.
- Keep clothing and all body parts away from rotating parts.



SAFETY WARNING!

Gasoline is extremely flammable and can be highly explosive.

- Always use an approved container for gasoline.
- Do not allow open flames or sparks while performing maintenance or refueling.
- Never remove the fuel tank cap or add gasoline while the engine is running or hot.
- Refer to the engine manual for additional information on gasoline.



SAFETY WARNING!

The battery on Turbo Vacs with electric start can produce explosive gasses.

- Ventilate when charging battery or using in an enclosed space.
- DO NOT produce sparks from cable clamps, tools, or other sources.
- DO NOT allow flames or smoking in the vicinity of the battery.
- Shield eyes when working near battery.

Set-Up and Operation



SAFETY WARNING!

Wear approved eye protection and safety gear during set-up and operation of the Turbo Vac.

TV60RE

1. Fill the tank with gasoline. (Refer to engine manual for gasoline specifics.)
2. Attach the unit to the tow vehicle. Be sure that the Turbo Vac is level with the ground. (Refer to the Adjustments section for information on leveling.)
4. Pull choke and turn key to start position and release as soon as the engine starts. **DO NOT TURN THE STARTER OVER FOR MORE THAN 10 SECONDS.**
5. Once the engine is running, gradually move the choke lever to the off position, and allow the engine to warm up. (When restarting a warm engine, it should not be necessary to use the choke lever.)



SAFETY WARNING!

Never remove the fuel tank cap or add gasoline when the engine is running or while it is hot.

6. The engine will automatically throttle up to operating speed when the blower and broom are engaged.



SAFETY WARNING!

Periodically clean material away from engine to lessen the possibility of fire.

Starting Operation



SAFETY WARNING!

Before operating the Turbo Vac, perform the daily inspection as described in the Service & Maintenance section.

Before operating the Turbo Vac, the operator should be familiar with the area to be swept, and make sure it is clear of large debris.

1. Push the switches on the remote control or move the manual switches to activate the functions on the Turbo Vac.
2. Engage the tow vehicle and advance slowly at first to test environmental conditions and machine performance.
3. Proceed with caution, steering clear of obstacles that could damage broom.



SAFETY WARNING!

Wear approved eye and ear protection while operating the Turbo Vac.

Keep all guards in place during operation. Never operate the Turbo Vac with safety shields removed.

Always keep a fire extinguisher near the Turbo Vac during operation.

Stopping Operation

TV60RE

1. Push the BLOWER and BROOM switches on the remote control to turn off the **TV60RE** functions.
2. Shut off the engine and allow the machine to come to a complete stop.



SAFETY WARNING!

Do not leave the Turbo Vac unattended, or attempt any service or inspection unless the machine has come to a complete stop, the engine has been shut off, and the spark plug has been disconnected.

Unloading Hopper

1. Check the overhead clearance. 8' 6" is required for dumping.
2. To unload, press the OPEN LATCH and LIFT HOPPER buttons on the remote.
3. When unload is complete, press the LOWER HOPPER button. Once the hopper has lowered completely, press the CLOSE LATCH button.



SAFETY WARNING!

Do not stand near the back of the Turbo Vac while unloading.

If there is grass stuck in the hopper, do not go in between the hopper and the door without setting the safety lock.

Check overhead clearance during use.
Clearance is: 7' 6" for sweeping
 8' 6" for dumping

Towing

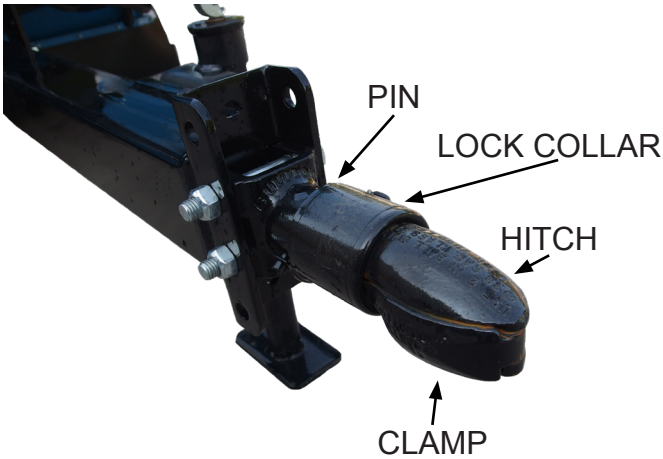


SAFETY WARNING!



The Turbo Vac does not meet highway safety codes. Tail lights, turn signals and safety chains must be attached before towing on public roadways.

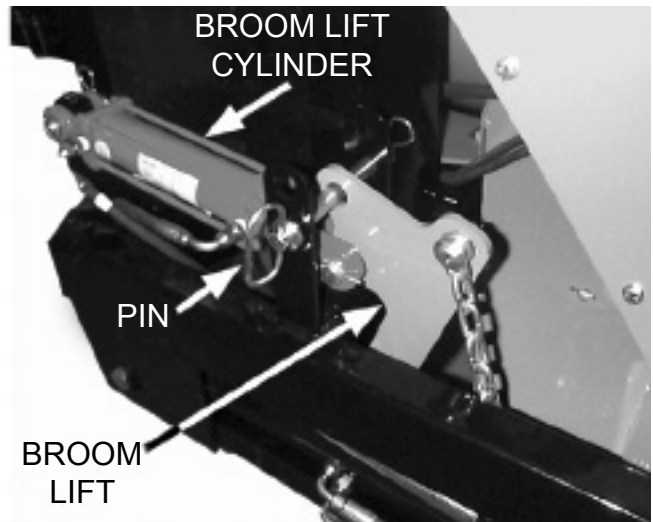
- Close the clamp around the ball and secure with the lock collar. Insert the pin to keep the lock collar in place.



- The jack should be up whenever the Turbo Vac is connected to a tow vehicle.



- Always use the safety pin to lock the broom lift when towing the unit.

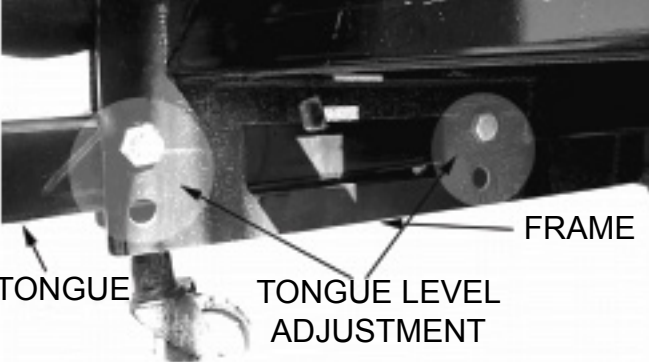


- Tires should be aired up to the proper tire pressure listed on the side of tire.
- Make sure the wheel lug nuts are tight.

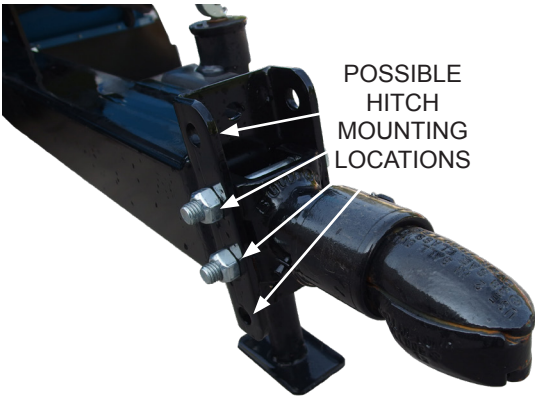
Adjustments

Level Hook-Up

- For the Turbo Vac to work properly, the frame needs to be level with the ground.
- The tongue can be moved up or down depending on which set of holes on the frame are used.



- The hitches on different tow vehicles vary in height, so there are adjustments on the hitch and the tongue to keep the Turbo Vac level.



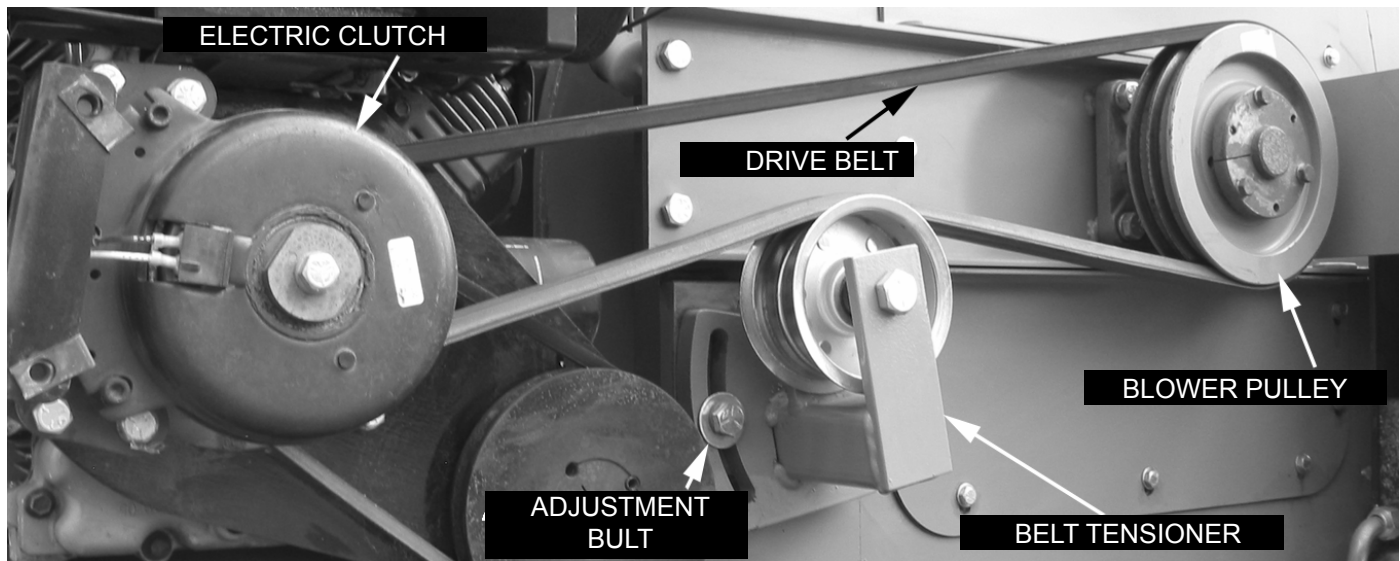
Broom Height

- The broom height should be adjusted so that the broom barely touches the grass.

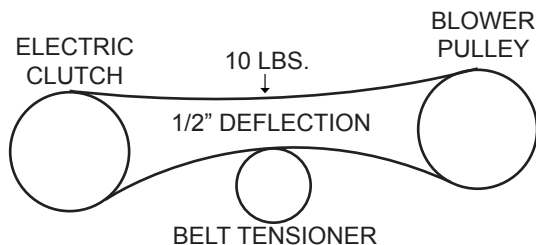


- Broom height is easily adjusted tightening or loosening the nuts on the broom height adjustment.
- Make sure that both broom wheels (one per side of unit) are adjusted the same so the broom stays level.
- Brooms are originally 17" in diameter.
- When the broom wears down to 15" the adjustment will not lower the broom enough for it to perform adequately and the broom needs to be replaced.

TV60RE Blower Drive Belt

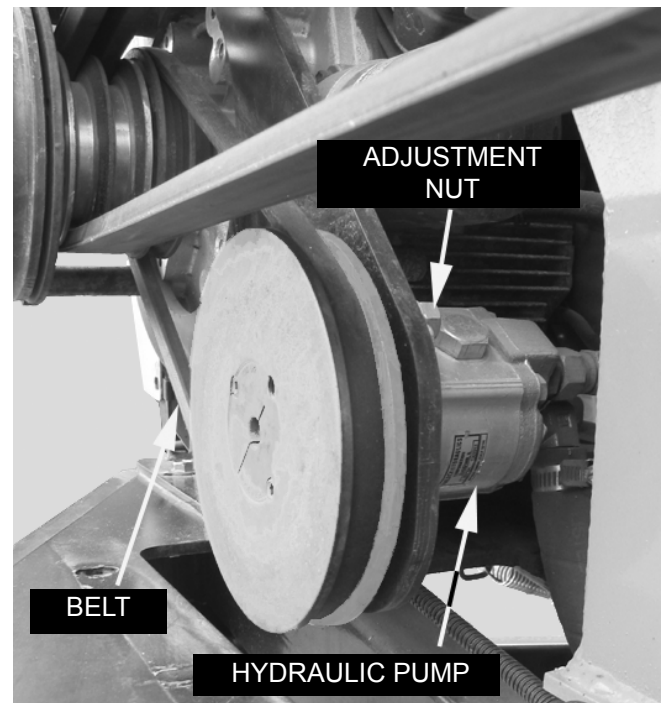


- To adjust belt tension, loosen the adjustment bolt and the bolt where the tensioner pivots. Position the tensioner to allow for proper deflection. Re-tighten both bolts.



- Apply 10 lbs. of pressure to the mid-point between the electric clutch and blower pulley. The belt should deflect $\frac{1}{2}$ in.
- Too much tension (minimal deflection) can damage the belt and bearings. Too little tension (excessive deflection) will allow belt to slip and decrease blower performance.
- To replace the drive belt, loosen the belt tensioner and remove the old belt. Install the new belt, and follow the same procedure for adjusting tension as described previously.
- Inspect the belts frequently and maintain the correct tension and alignment.

TV60RE Hydraulic Pump Belt



- To adjust the belt tension on the hydraulic pump, loosen the adjustment nut and the nut where the pump pivots.
- Position the pump to allow $\frac{1}{8}$ in. deflection at the mid-point when 6 lbs. applied. Re-tighten both nuts.
- If a belt shows signs of wear, such as: fraying, cracking or missing pieces; replace it immediately.

Remote and Receiver

Operation

- Turn on the transmitter, press and hold the POWER button for at least 2 seconds and release.
- To turn the transmitter off, press and hold the POWER button until the LEDs stop toggling.
- The transmitter is designed with a power saving feature which turns the transmitter off after 15 minutes irrespective of receiver status.
- There are red and green LEDs both on the keypad of the transmitter and inside the receiver case. The green LED will double blink when no buttons are pressed, blink rapidly when talking to the receiver & a button is pressed, and it will slowly blink if there is no communication (i.e. - no power to the receiver) when a button is pressed.
- The red LED on the receiver will blink if there is a shorted or open output.
- The transmitter's red LED blinks 1 time per second if the battery is low and needs charging.
- If transmitter is powered off or goes out of range outputs will turn off and be disabled until power on and in range.

Synchronizing Transmitter and Receiver

Each transmitter and receiver pair is synchronized together at the factory. If a new transmitter is needed, synchronizing is required.

Use the following procedure:

1. Make sure transmitter and receiver are off.
2. Press and hold transmitter LOWER HOP and BROOM ON/OFF button, then press POWER button until both LEDs start blinking.
3. Release buttons.
4. Apply power to receiver.
5. Wait for 5 seconds or until the green LED on the transmitter starts blinking.
6. Teach complete.

Sleep Time

All transmitters have the ability to change the sleep time from the default to user's preference. The transmitter is factory set to turn off (sleep) after 15 minutes irrespective of receiver status. To change the time the transmitter waits before going to sleep, use the following procedure:

1. With the transmitter off, press and hold buttons RAISE BROOM, LOWER BROOM, BROOM ON/OFF, & POWER (~ 5 seconds)
2. At this point, both lights will blink once per second. Release the buttons.
3. On the transmitter, press one of the following buttons to adjust the sleep time:
 - LOWER HOP = 15 minutes
 - LIFT HOP = 30 minutes
 - LOWER BROOM = 60 minutes
 - RAISE BROOM = 120 minutes
 - BROOM ON/OFF = DISABLED
4. Sleep time programming complete.

Cloning Transmitters

 **SAFETY WARNING** 
ONLY ONE TRANSMITTER CAN BE ON AT A TIME, THEY CANNOT BE USED SIMULTANEOUSLY - use with CAUTION!

Occasionally, it is desired to have more than one transmitter work with a single receiver. This is accomplished by a process called cloning. Cloning allows an additional transmitter (B) to have the same ID code as the original transmitter (A). If this feature is desired, use the following procedure:

1. Make sure both transmitters and the receiver are off.
2. On Transmitter A, press and hold the POWER button for 10 seconds until LEDs blink, then release. Green and red LEDs will blink together at this point.
3. On Transmitter B, press and hold buttons LIFT HOP, LOWER HOP, and POWER simultaneously until both LEDs start to blink.

4. Wait for a few seconds until the green LED starts to blink on both transmitter A and transmitter B.
5. Turn both the transmitters off.
6. Synchronize one of the transmitters to the receiver using SYNCHRONIZING TRANSMITTER AND RECEIVER instructions.

If the cloning feature has been invoked and is no longer desired, the ID code of one of the transmitters needs to be changed. This will unclone the transmitters. If this is desired, use the following procedure:

- Make sure the transmitter is off.
- Press and hold LIFT HOP, LOWER BROOM, BROOM ON/OFF and POWER buttons for 5 seconds.
- Release all the buttons when GREEN and RED LEDs start toggling.
- Press any button and release. GREEN LED should start to double-blink.
- ID change Sequence complete.

PROGRAMING OUTPUT FOR TV60

The user can determine the output functionality and program the system as desired. This is determined by the following procedure:

1. Make sure transmitter and receiver are synchronized.
2. Turn off the receiver and turn on the transmitter.
3. Press and hold buttons LOWER HOP, RAISE BROOM, and BROOM ON/OFF simultaneously. Red LED should be blinking at this point. Release buttons.
4. Turn on the receiver. Make sure receiver green LED is blinking indicating communication with transmitter.
5. Hold and release the OPEN switch to select desired logic for outputs below.
6. Hold and release POWER button for one second to save the selection and exit configuration mode.

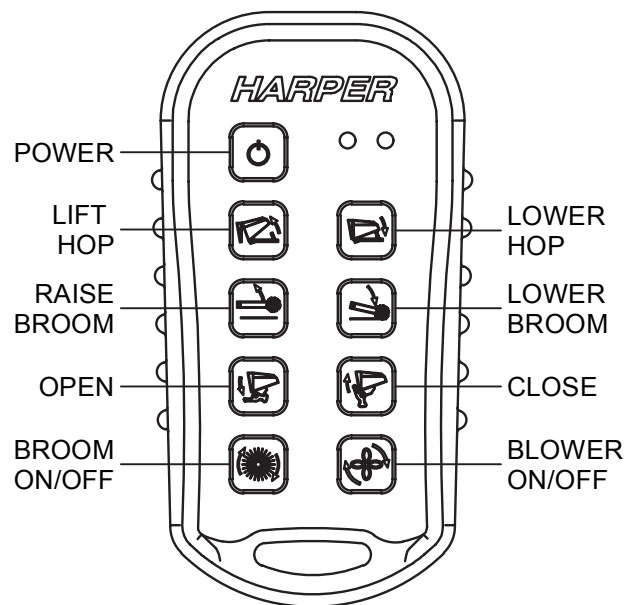
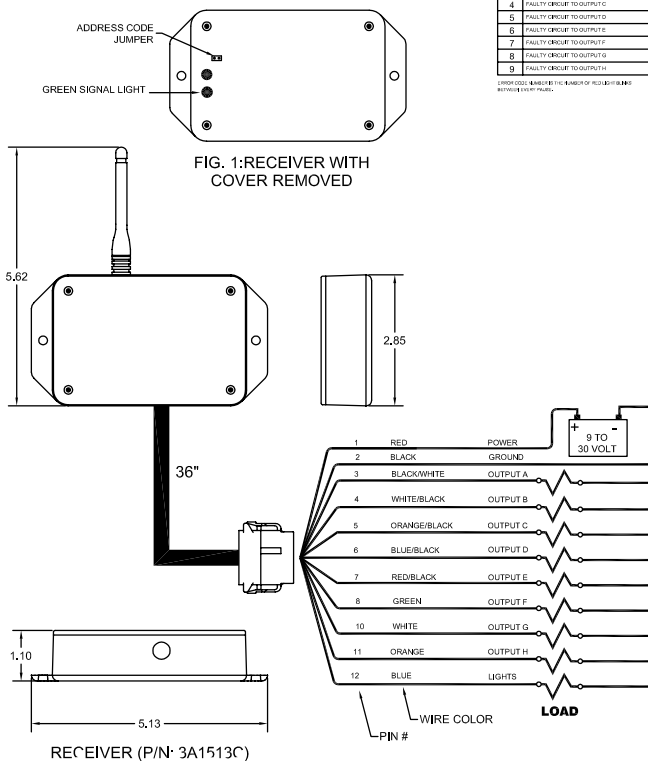
OPEN

BUTTON PRESS	ENGAGE OUTPUTS
LOWER HOP	A
LIFT HAP	B
LOWER BROOM	C
RAISE BROOM	D
CLOSE	E
OPEN	F
BLOWER ON/OFF	G (LATCHING)
BROOM ON/OFF	H (LATCHING)

TRANSMITTER ERROR CODE CHART

ERROR NUMBER	PROBABLE CAUSE
1	LOW BATTERY
2	FAULTY CIRCUIT TO OUTPUT A
3	FAULTY CIRCUIT TO OUTPUT B
4	FAULTY CIRCUIT TO OUTPUT C
5	FAULTY CIRCUIT TO OUTPUT D
6	FAULTY CIRCUIT TO OUTPUT E
7	FAULTY CIRCUIT TO OUTPUT F
8	FAULTY CIRCUIT TO OUTPUT G
9	FAULTY CIRCUIT TO OUTPUT H

ERROR CODES ARE IDENTIFIED BY A BEEPING SOUND FROM THE TRANSMITTER WHEN THE TRANSMITTER IS ON.



Service & Maintenance



SAFETY WARNING!

Before servicing or inspecting the Turbo Vac, make sure the power source is shut off and all moving parts have stopped.



SAFETY WARNING!

Disconnect the spark plug wire or the negative battery cable to prevent the engine from being turned on.



SAFETY WARNING!

Always wear safety glasses and protective gloves when servicing the Turbo Vac.

Break-in Service

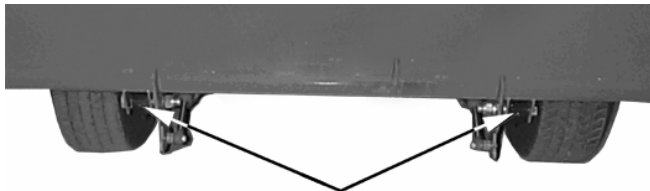
After the first hour of use:

- Check belts. Tighten if needed.
- Tighten set screws on bearings.
- Check nuts, bolts, and fasteners to see that they are secure. Tighten if needed.
- Check hydraulic hoses and fittings for leaks using the method described in the General Safety Guidelines. Tighten or replace if needed.

Lubrication

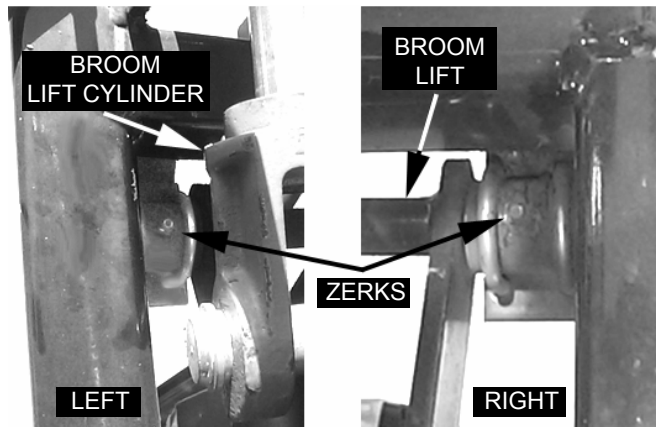
Nine grease zerks in the following locations should be greased daily to reduce wear:

- Hopper door latches (2)

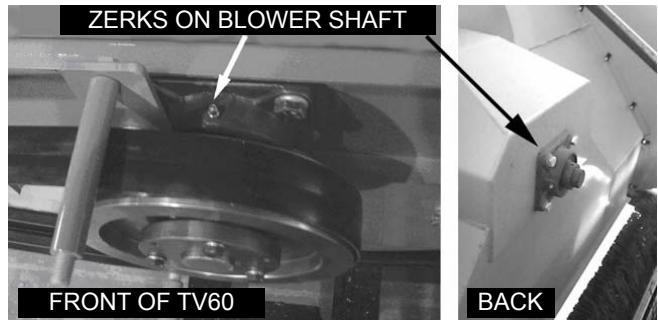


HOPPER DOOR LATCH ZERKS

- Broom lift (2)



- Blower shaft (2)



Note: The safety shield must be removed to access grease zerk on front blower shaft of the **TV60RE**.

- Broom shaft (1)
- Broom wheels (2)



- Replace the safety shields before operating the Turbo Vac.

Hydraulic System

- The hydraulic system of the **TV60RE** is filled at the factory with Crown AW 46 hydraulic oil that has an ISO of 46.
- The **TV60RE** has a 10 micron, beta rated hydraulic oil filter designed for long life.

The following list of hydraulic fluids are compatible and can be mixed with Crown hydraulic fluid. **MIXING OTHER OILS THAT ARE NOT INCLUDED ON THIS LIST COULD CAUSE GELLING AND DAMAGE TO THE HYDRAULIC COMPONENTS.** If another type of oil is desired, then the system must be completely drained and flushed first.

Appropriate replacements:

ISO 46: Recommend for running in ambient air temperatures of 32°F-110°F, and it contains a kinematic viscosity rating around 46 cSt at 40°C. (1cSt = 1mm²/s)

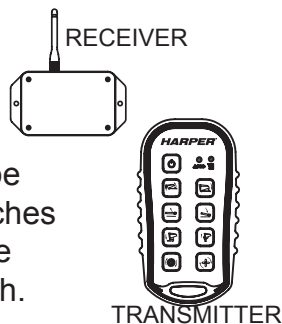
- Mobil DTE 25
- Mobil DTE 15M
- Amoco Rykon Premium Oil ISO 46
- Chevron Rykon Premium Oil ISO 46
- Conoco Hydroclear AW MV 46
- Exxon Univis N 46
- Pennzoil AWX MV 46
- Shell Tellus 52 M46
- Shell Tellus 52 V46
- Texaco Rando HDZ 46

TV60RE Hydraulic Oil Reservoir

- Maintain the oil level in the reservoir of the **TV60RE** between the upper and lower site bulbs at all times.
- Replace the spin-on oil filter (Part no. 720043) after every 250 hours of service.

Remote Control

- If the remote control transmitter or receiver should ever be replaced, the dip switches must be set so that the two components match.

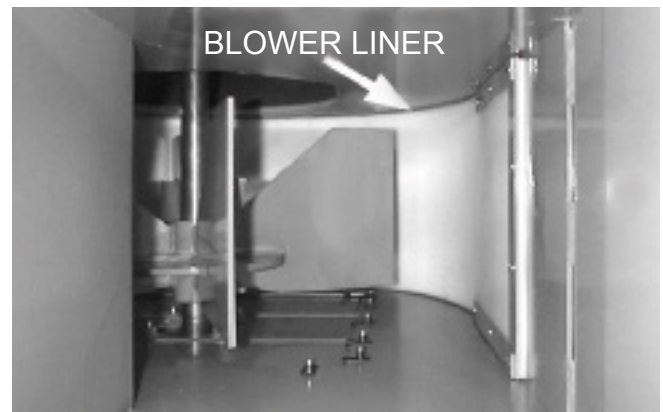


Blower Liner

- Regularly inspect the blower liner in the blower housing for wear.
- If the blower liner wears excessively, damage may result to the blower housing.
- The blower liner is a wear item and is not covered under warranty.
- Sandy conditions will shorten the life of the blower liner.

To check the blower liner:

- Raise hopper and set the safety lock as shown in the General Safety Guide lines.
- Check the blower liner located around the inside of the blower housing.



- If the blower liner is damaged or worn through, replace it before damage is done to the blower housing.

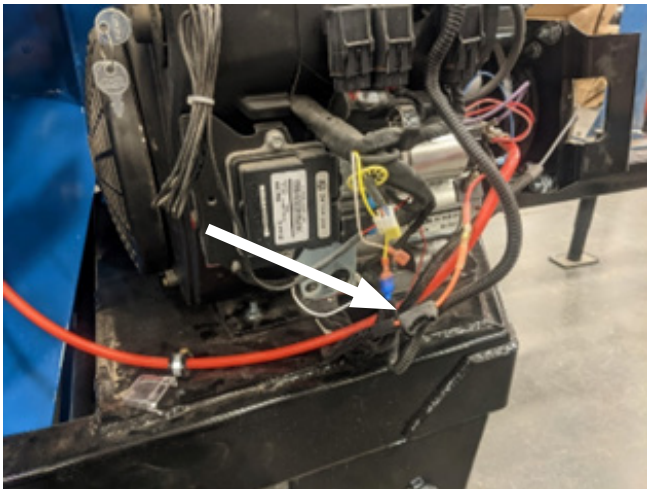
SAFETY WARNING!

Before attempting to inspect the liner, make sure the power unit is turned off, the unit has come to a complete stop, and the spark plug wire has been removed.

When working under the hopper the cylinder safety lock should be engaged to prevent the hopper from falling.

Electrical Wiring

- A 20 AMP fuse is located in the wiring harness (p/n 932061) near the starter solenoid.



! SAFETY WARNING! !

When it is necessary to get between the hopper and the hopper door, set the door prop to avoid being pinched.

- To set door prop, pull the door open and insert prop into the pre-cut hole in door.



Return Air Screens



- The return air screens do not require cleaning on a regular basis.
- Material that sticks to the screens during operation will fall off when the blower is stopped. However, if debris is extremely wet or muddy, plugging may occur.
- If there is a noticeable decline in ability to pick up debris, visually inspect screens for clogging and clean, if necessary.
- The return air screens may be cleaned with a broom or water hose, and may be removed, if necessary.

TV60RE Service Schedule

- **Disclaimer – For the 23.5 HP engine, Kohler Engine Co. recommends the following:**

Daily or Before Starting Engine

Check engine oil level.....	SAE 10W-30
Check hydraulic oil level.....	Crown AW46 or equivalent
Fill fuel tank.....	Clean, unleaded, 87 octane or higher
Check air intake and cooling areas.....	Clean as necessary.
Visually inspect belts, bolts, fittings and hoses.....	Tighten or replace if necessary.
Grease.....	See Service & Maintenance section.
Check tire pressure.....	Inflate to pressure listed on the side of the tire.

100 Hour Service – Perform these and all previous items:

Check outer air cleaner element.....	Kohler part # 25 083 01-S (change if element appears dusty due to severe conditions)
Change engine oil.....	2.0 quarts SAE 10W30
Remove cooling shrouds.....	Clean cooling areas.
Check battery.....	Clean terminals if necessary.
Change hydraulic filter.....	DewEze part # 720043 Wix part # 51551

200 Hour Service – Perform these and all previous items:

Check spark plug.....	Set gap to 0.76 mm (.030 in.) Kohler part # 12 132 02-S Champion part # RC12YC
Change oil filter.....	Kohler part # 12 050 01-S

250 Hour Service

Change outer air cleaner element.....	Kohler part # 25 083 01-S
Check inner air cleaner element.....	Kohler part # 25 083 04-S (change if element appears dusty due to severe conditions)

Annual or 500 Hour Service – Perform these and all previous items:

Have Bendix starter drive serviced.*	
Have solenoid shift starter disassembled and cleaned.*	
Change hydraulic oil.....	5 gallons Crown AW46 or equivalent
Change inner air cleaner element.....	Kohler part # 25 083 04-S

- **Should be serviced by an authorized Kohler Dealer.**
- **Refer to Kohler engine manual for more information on engine servicing.**
- **The identification number of the 23.5 HP Kohler EFI engine is: PA-CH730-0142.**

Standard Torque Chart



SAFETY WARNING!



Refer to the Standard Torque Chart whenever bolts, nuts or screws are tightened.

Size	In-Lbs	Ft-Lbs	N-m
No. 10-24	25-35	5-7	2.8-4.0
¼ in.	60-80	18-20	7-9
5/16 in.	120-140	28-30	14-16
3/8 in.	340-360	64-74	24-27
½ in.		126-150	90-100

Note: When tightening two or more fasteners on the same part, DO NOT tighten the fasteners completely one at a time. To avoid distortion, first tighten all fasteners in sequence to one-third of torque value, then tighten to two-thirds of torque value, then tighten to full value.

Troubleshooting

TV60RE Engine:

Problem:	What to Check:
Engine will not start.	<ul style="list-style-type: none"> • Improper control settings. • Engine may be low on fuel. • Engine may be low or too full of oil. • Battery charge may be too low. • Possible internal problems. • Manual fast idle switch may be engaged, switch must be shut off for engine to start.
Problem:	What to Check:
Engine shuts off during operation.	<ul style="list-style-type: none"> • Engine may be low on fuel. • Engine may be low on oil. • Air breather may be clogged.

Belts:

Problem:	What to Check:
Belts Slip	<ul style="list-style-type: none"> • Tension adjustment. • Load may be excessive. • Foreign material may be lodged. • Bearings may have seized.
Problem:	What to Check:
Belts wear rapidly; Belts jump catch or twist.	<ul style="list-style-type: none"> • Pulleys may not be properly aligned. • Check with straightedge across faces of pulleys.

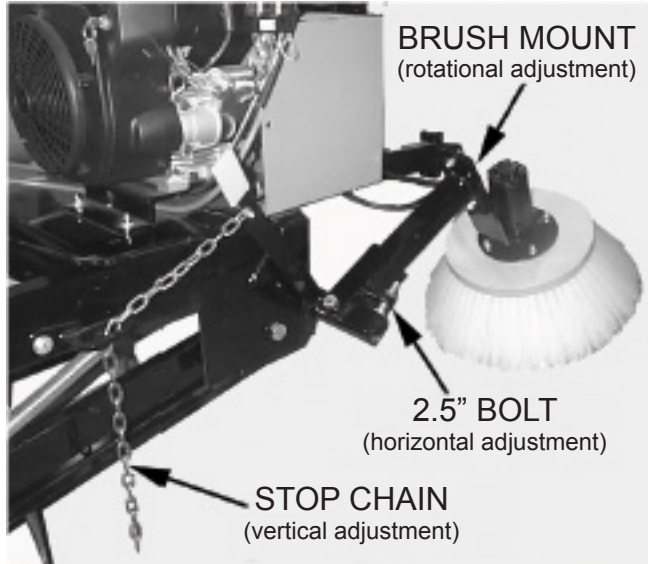
Hydraulic System:

Problem:	What to Check:
Hydraulic function will not respond or hold its position.	<ul style="list-style-type: none"> • The RF receiver or transmitter may be malfunctioning. • Hydraulic cylinder seals may be worn and in need of replacement.

Optional Equipment

Edge Brush

- A fence brush kit (Part no. 900218) is available for cleaning areas along fences and curbs, etc., that are difficult to reach with the Turbo Vac broom.



- The fence brush can be adjusted vertically and horizontally, as well as rotated at an angle, so that debris is thrown into the Turbo Vac broom. For best results, angle the front edge of the brush downward.
- The stop chain is used to adjust the height of the fence brush during operation and to hold it up during transport.
- Never allow the brush to rest completely on the ground during operation.

! SAFETY WARNING! !

The Turbo Vac should never be transported with the fence brush in operating position. Always use the stop chain to suspend the brush during transport.

Parts

TV60RE

TV60R

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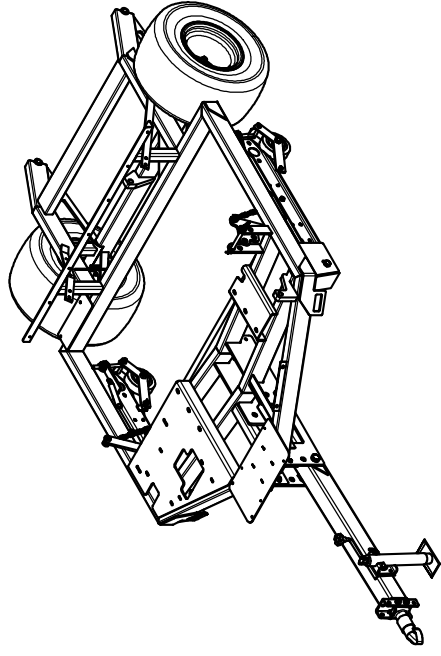
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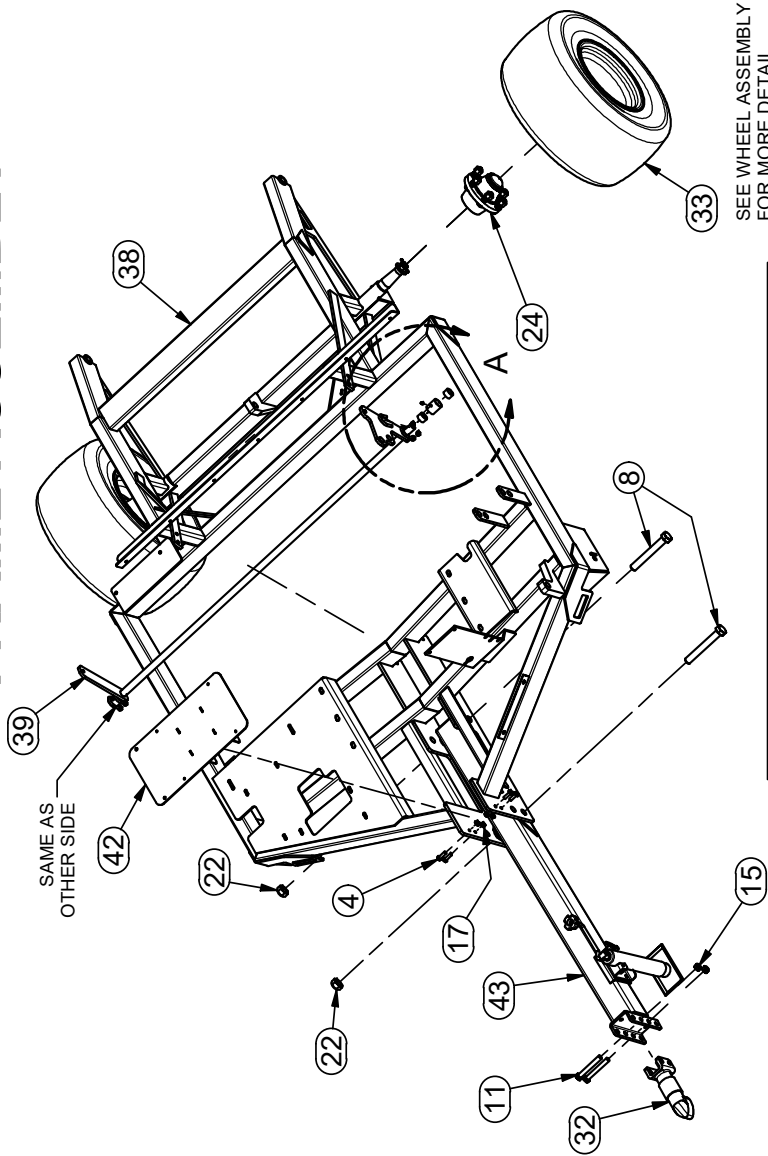
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Parts List				Parts List				Parts List			
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	1	102015	HITCH PIN, 3/4 X 6 W/KEEPER	15	2	110639	NUT, 5/8-11, UNITORQUE LOCK	29	2	940043	CASTER WHEEL ASSY
2	4	110039	NUT, 5/8-11 JAM	16	4	110641	NUT, 7/16-14	30	2	940126	BROOM LIFT CHAIN
3	4	110068	WASHER, 1.25 OD X .75 ID X .075	17	4	110645	NUT, 3/8-16 WIZ FLANGE	31	4	942054	SPRING
4	4	110161	BOLT, 3/8-16 X 1.25, WIZ FLANGE	18	4	110650	WASHER, 5/8" FLAT STANDARD	32	1	942184	COUPLER, 2" FORGED 7000#
5	4	110321	BOLT, 7/16-14 X 1.75 GR 5 HEX HEAD	19	2	110655	WASHER, 5/8" LOCK	33	2	943053	Tire & Wheel Assy, 26" Grassmaster
6	8	110337	NUT, 7/16-14 WIZ FLANGE	20	8	110670	WASHER, 7/16" FLAT STANDARD	34	4	970067	BROOM WHEEL BRACKET
7	4	110362	U-BOLT, 5/16	21	2	110677	WASHER, 3/4" FLAT STANDARD	35	2	970254	CASTER WHEEL BOLT
8	2	110364	BOLT, 1-8 X 7.0	22	2	111226	NUT, 1-8, UNITORQUE LOCK	36	2	970370	BROOM LIFT BUSHING
9	2	110383	BOLT, 3/4-10 X 6.0	23	-	-	BLANK	37	2	975015	WHEEL HEIGHT ADJ. WLDMNT
10	4	110527	BOLT, 7/16-14 X 4.0	24	2	413001	HUB COMPLETE, 35-6LM	38	1	975095	FRAME WLDMNT, TV60RE
11	2	110562	BOLT, 5/8-11 X 4.5	25	4	510174	GREASE ZERK, 1/4-28 ST	39	1	975098	BROOM LIFT WELDMENT
12	8	110606	NUT, 5/16-18 WIZ FLANGE	26	-	-	BLANK	40	1	975121	LEFT BROOM ARM WLDMNT
13	-	-	BLANK	27	4	800128	BUSHING, IGUS, FOOT PEDAL	41	1	975122	RIGHT BROOM ARM WLDMNT
14	4	110625	NUT, 3/4-10, UNITORQUE LOCK	28	4	922006	BUSHING, 1.75 X 1 X .75	42	1	975175	Weldment, Tank Mount
								43	1	975436	WELDMENT, TV60R HD HITCH

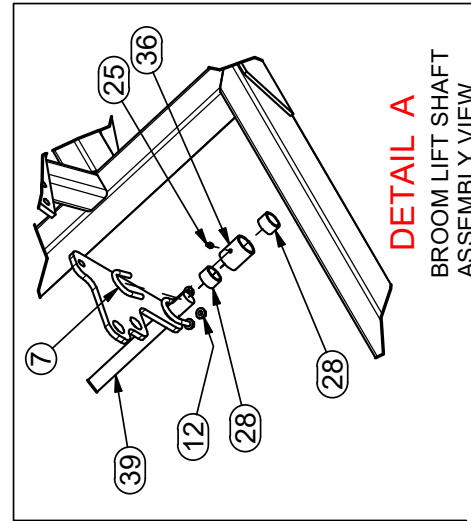
TV60RE FRAME ASSEMBLY



FRAME ASSEMBLY



SEE WHEEL ASSEMBLY FOR MORE DETAIL



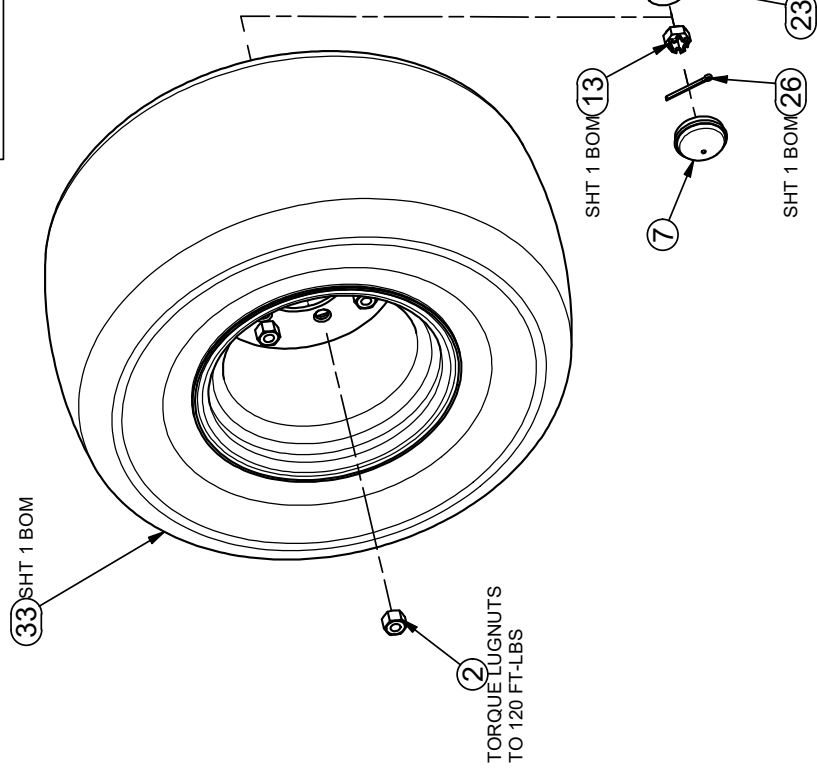
DETAIL A
BROOM LIFT SHAFT
ASSEMBLY VIEW

Parts List		
ITEM	QTY	PART # DESCRIPTION
4	4	110161 BOLT, 3/8-16 X 1.25, WIZ FLANGE
7	4	110362 U-BOLT, 5/16
8	2	110364 BOLT, 1-8 X 7.0
11	2	110562 BOLT, 5/8-11 X 4.5
12	8	110606 NUT, 5/16-18 WIZ FLANGE
15	2	110639 NUT, 5/8-11, UNITORQUE LOCK
17	4	110645 NUT, 3/8-16 WIZ FLANGE
22	2	111226 NUT, 1-8, UNITORQUE LOCK
23	-	BLANK
24	2	413001 HUB COMPLETE, 35-6LM
25	4	510174 GREASE ZERK, 1/4-28 ST
28	4	922006 BUSHING, 1.75 X 1 X .75
32	1	942184 COUPLER, 2" FORGED 7000#
33	2	943053 Tire & Wheel Assy, 26" Grassmaster
36	2	970370 BROOM LIFT BUSHING
38	1	975095 FRAME WLDMNT, TV60RE
39	1	975098 BROOM LIFT WELDMENT
42	1	975175 Weldment, Tank Mount
43	1	975436 WELDMENT, TV60R HD HITCH

WHEEL ASSEMBLY

943053 WHEEL ASSEMBLY		RADIAL TIRE ASSEMBLY OPTION AVAILABLE
QTY	PART #	DESCRIPTION
1	342020	TIRE, 26x12x12/6
1	942072	WHEEL, 12 X 10-1/2, 6 ON 6", White, w/ -2/0 Offset

ASSEMBLY: P/N 943013
WHEEL: P/N 410107
TIRE: P/N 942090



413001 HUB ASSEMBLY		
ITEM	QTY	PART # DESCRIPTION
1	6	113006 Stud 9/16-18
2	6	113007 Nut 9/16-18
3	1	410103 Bearing Cone, Taper 1.25 X .66
4	1	410104 Bearing Cone, Taper 1.625 X .78
5	1	410105 SEAL
6	1	410111 Hub 6X6in
7	1	410112 DUST CAP
8	1	410114 Bearing Cup, 2.8910 X .58
9	1	410115 BEARING CUP, 2.328 X .465

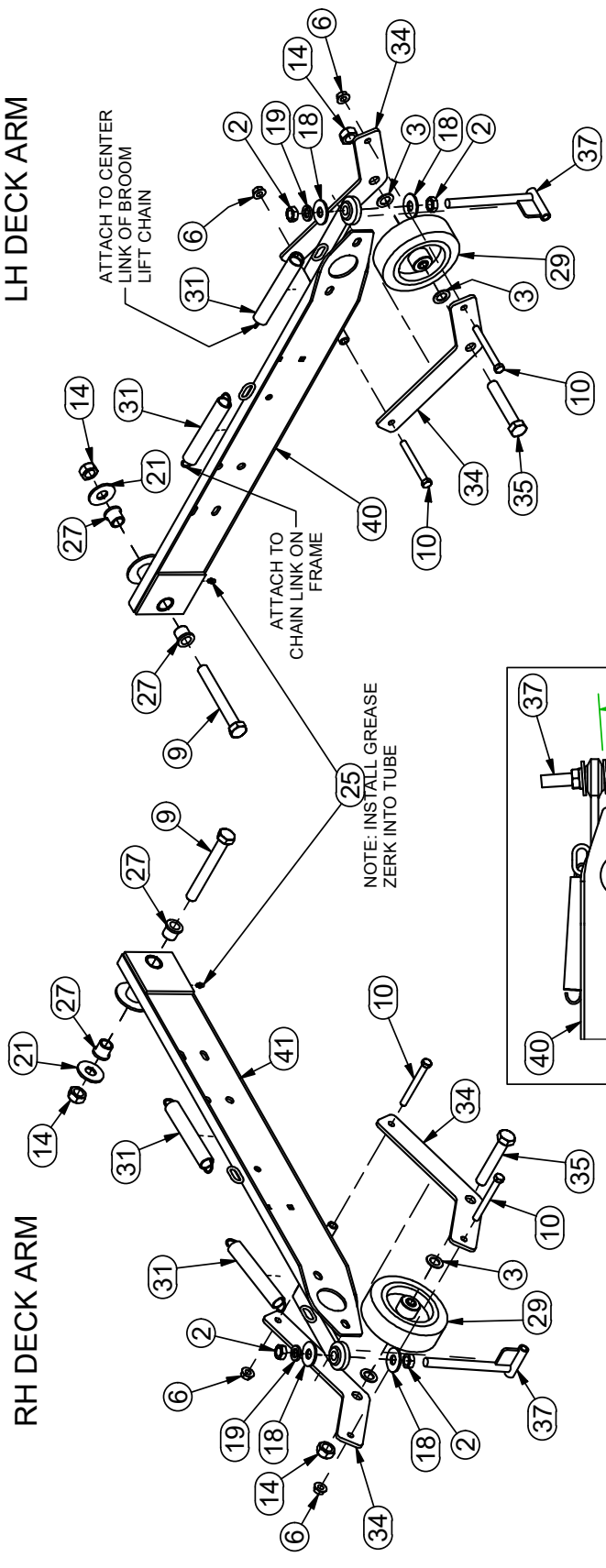
TORQUE SPECS:
 Lugnuts: 120 ft-lbs
 Castle Nut(Hub): 50 ft-lbs,
 Loosen one full turn,
 Re-Torque to 10 ft-lbs.
 Install cotter pin

Parts List		Parts List		Parts List		Parts List	
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
2	4	110039	NUT, 5/8-11 JAM	18	4	110650	WASHER, 5/8" FLAT STANDARD
3	4	110068	WASHER, 1.25 OD X .75 ID X .075	19	2	110655	WASHER, 5/8" LOCK
6	8	110337	NUT, 7/16-14 WIZ FLANGE	21	2	110677	WASHER, 3/4" FLAT STANDARD
9	2	110383	BOLT, 3/4-10 X 6.0	25	4	510174	GREASE ZERK, 1/4-28 ST
10	4	110527	BOLT, 7/16-14 X 4.0	27	4	800128	BUSHING, IGUS, FOOT PEDAL
14	4	110625	NUT, 3/4-10, UNITORQUE LOCK	29	2	940043	CASTER WHEEL ASSY
				31	4	942054	SPRING
				34	4	970067	BROOM WHEEL BRACKET
				35	2	970254	CASTER WHEEL BOLT
				37	2	975015	WHEEL HEIGHT ADJ. WLDMNT
				40	1	975121	LEFT BROOM ARM WLDMNT
				41	1	975122	RIGHT BROOM ARM WLDMNT

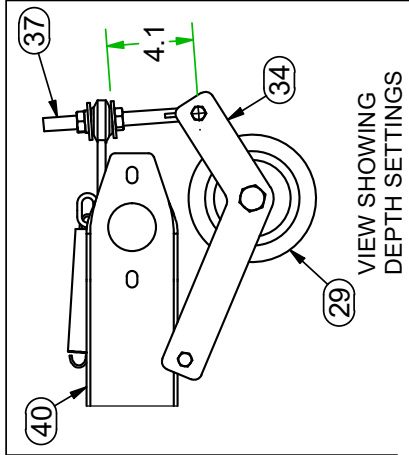
DECK ARM ASSEMBLIES

RH DECK ARM

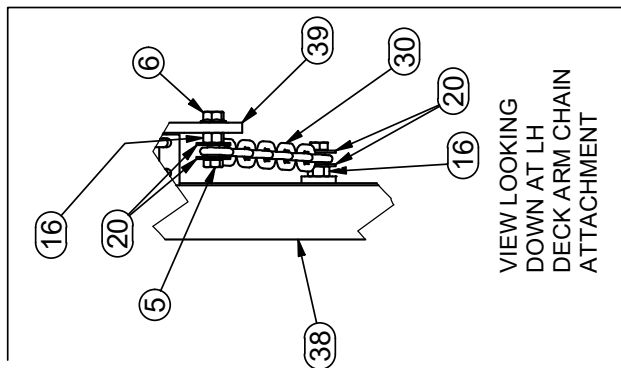
LH DECK ARM



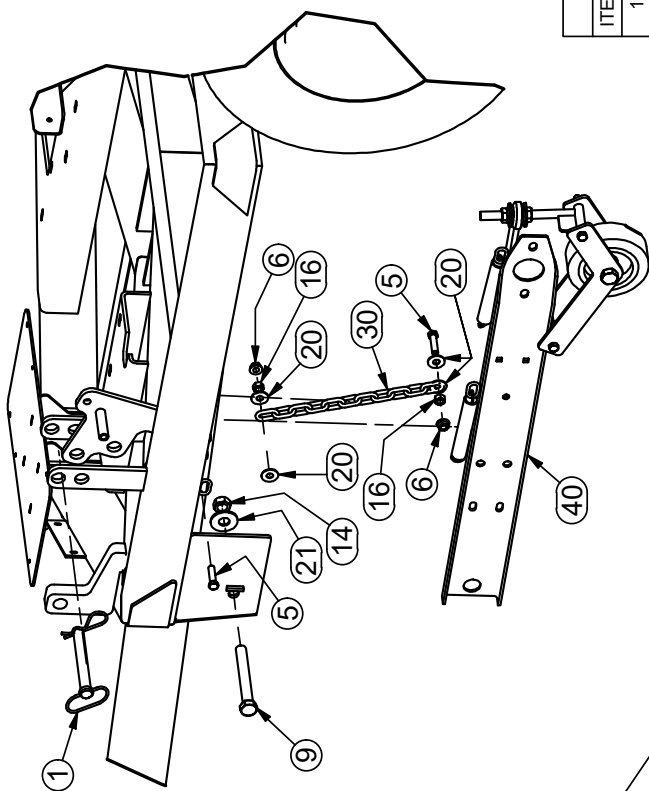
NOTE: INSTALL GREASE ZERK INTO TUBE



ATTACHING DECK ARMS

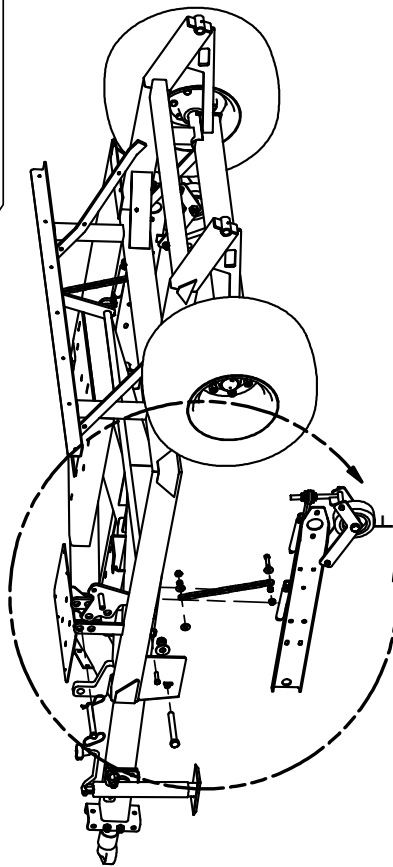


VIEW LOOKING
DOWN AT LH
DECK ARM CHAIN
ATTACHMENT



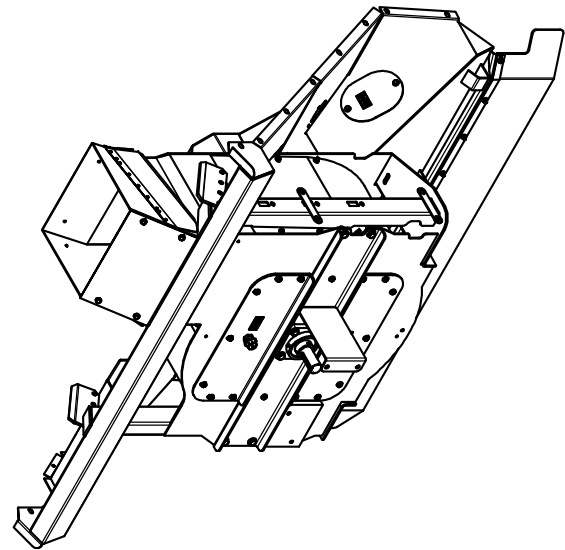
DETAIL B

NOTE: ATTACH RIGHT
ARM THE SAME.



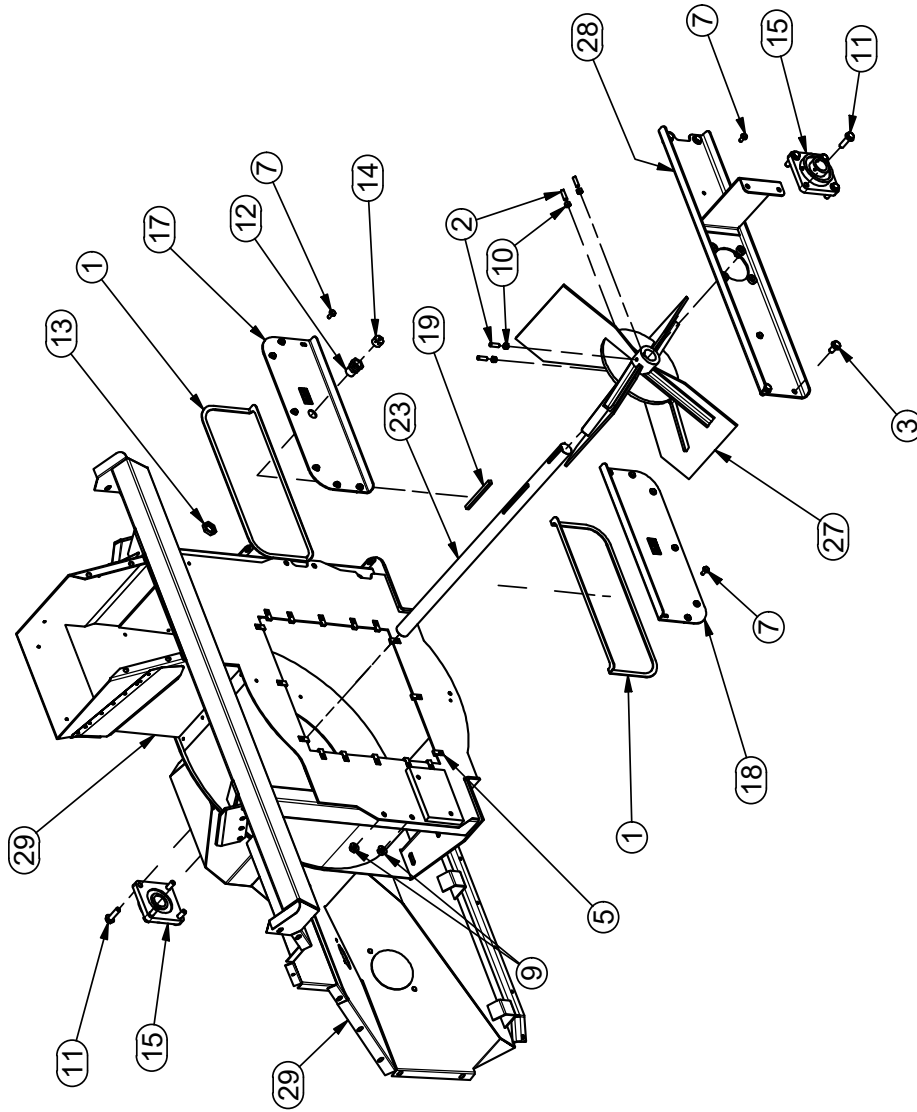
Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	1	102015	HITCH PIN, 3/4 X 6 W/KEEPER
5	4	110321	BOLT, 7/16-14 X 1.75 GR 5 HEX HEAD
6	8	110337	NUT, 7/16-14 W/IZ FLANGE
9	2	110383	BOLT, 3/4-10 X 6.0
14	4	110625	NUT, 3/4-10, UNITORQUE LOCK
16	4	110641	NUT, 7/16-14
20	8	110670	WASHER, 7/16" FLAT STANDARD
21	2	110677	WASHER, 3/4" FLAT STANDARD
30	2	940126	BROOM LIFT CHAIN
38	1	975095	FRAME W/LDmnt, TV60RE
39	1	975098	BROOM LIFT W/LDmnt
40	1	975121	LEFT BROOM ARM W/LDmnt

Parts List			Parts List			Parts List					
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	10	100613	SEAL, .50 X .187	11	8	111222	BOLT, 1/2-13 X 1.75, WIZ FLANGE	21	2	970161	BLOWER LINER RETAINER
2	4	110093	SetScrew, 3/8-16 X 1.25	12	1	302060	SWIVEL, GARDEN HOSE-TO-PIPE	22	2	970162	BLOWER LINER RETAINER
3	4	110220	BOLT, 1/2-13 X 1, WIZ FLANGE	13	1	302061	LOCKNUT, 3/4 NPT	23	1	970287	BLOWER SHAFT
4	23	110290	NUT, 1/4-20 WIZ FLANGE	14	1	302062	PLUG, GARDEN HOSE	24	1	970558	BLOWER PLATE
5	24	110319	NUT, 5/16-18 U-TYPE .75L	15	2	410851	BEARING, 4FNG 1 1/2"	25	1	972008	DEBRIS FLAP
6	12	110326	Bolt, 1/4-20 X 1 in Carriage	16	2	905122	Assembly, Nozzle Access Cover	26	1	972010	BLOWER LINER, .250 UHMW
7	24	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE	17	1	905194	ASSY, UPPER FAN SHIELD W/DECAL	27	1	975001	FAN ASSY W/LDMNT
8	11	110464	BOLT, 1/4-20 X 1.0	18	1	905195	ASSY, LOWER FAN SHIELD W/DECAL	28	1	975102	BEARING CHANNEL
9	4	110588	NUT, 1/2-13 WIZ FLANGE	19	1	940113	KEY, 3/8 X 5	29	1	975150	WELDMENT, BLOWER HOUSING, TV60E,
10	4	110826	NUT, 3/8-16 GR 5	20	1	970086	CLAMP BAR				EFI



TV60RE BLOWER HOUSING ASSEMBLY

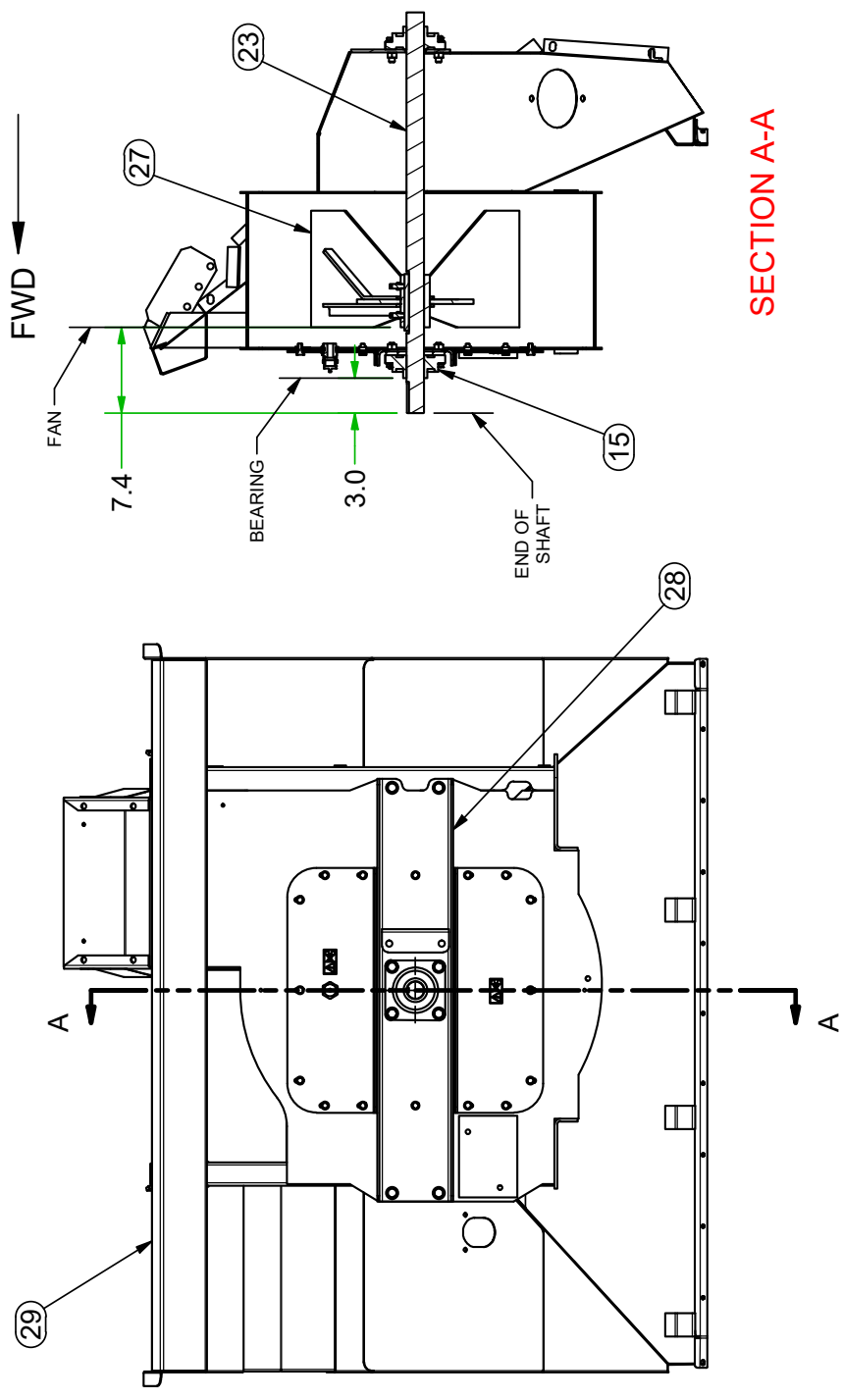
FAN ASSEMBLY



Parts List

ITEM	QTY	PART #	DESCRIPTION
1	10 ft	100613	SEAL, .50 X .187
2	4	110093	SetScrew, 3/8-16 X 1.25
3	4	110220	BOLT, 1/2-13 X 1, WIZ FLANGE
5	24	110319	NUT, 5/16-18 U-TYPE .75L
7	24	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE
9	4	110588	NUT, 1/2-13 WIZ FLANGE
10	4	110826	NUT, 3/8-16 GR 5
11	8	111222	BOLT, 1/2-13 X 1.75, WIZ FLANGE
12	1	302060	SWIVEL, GARDEN HOSE-TO-PIPE
13	1	302061	LOCKNUT, 3/4 NPT
14	1	302062	PLUG, GARDEN HOSE
15	2	410851	BEARING, 4FNG 1 1/2"
17	1	905194	ASSY, UPPER FAN SHIELD W/DECAL
18	1	905195	ASSY, LOWER FAN SHIELD W/DECAL
19	1	940113	KEY, 3/8 X 5
23	1	970287	BLOWER SHAFT
27	1	975195	FAN ASSY W/LDMNT
28	1	975102	BEARING CHANNEL
29	1	975150	WELDMENT, BLOWER HOUSING, TV60E, EFI

FAN SHAFT ASSEMBLY

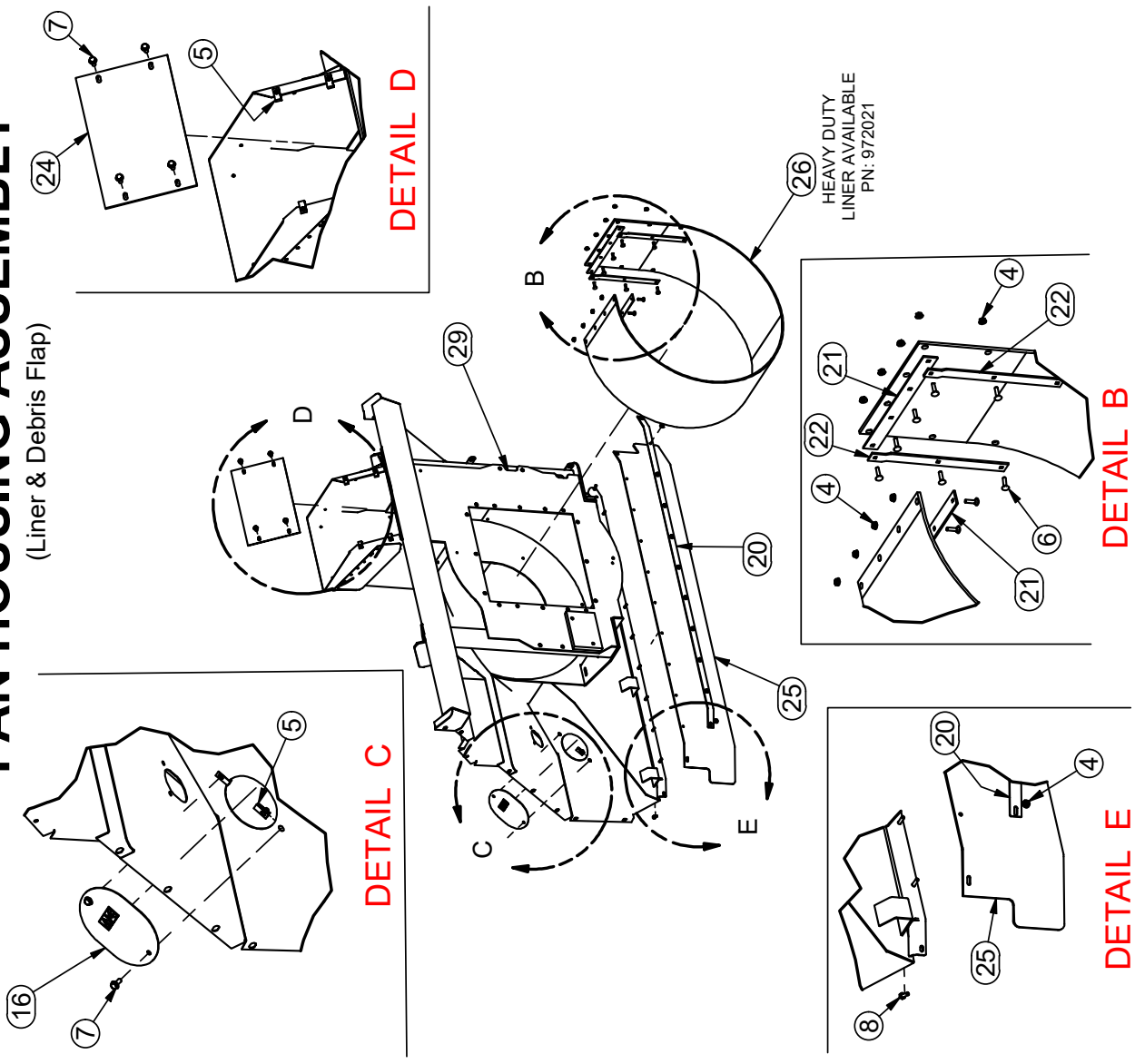


SECTION A-A

FRONT VIEW OF BLOWER HOUSING

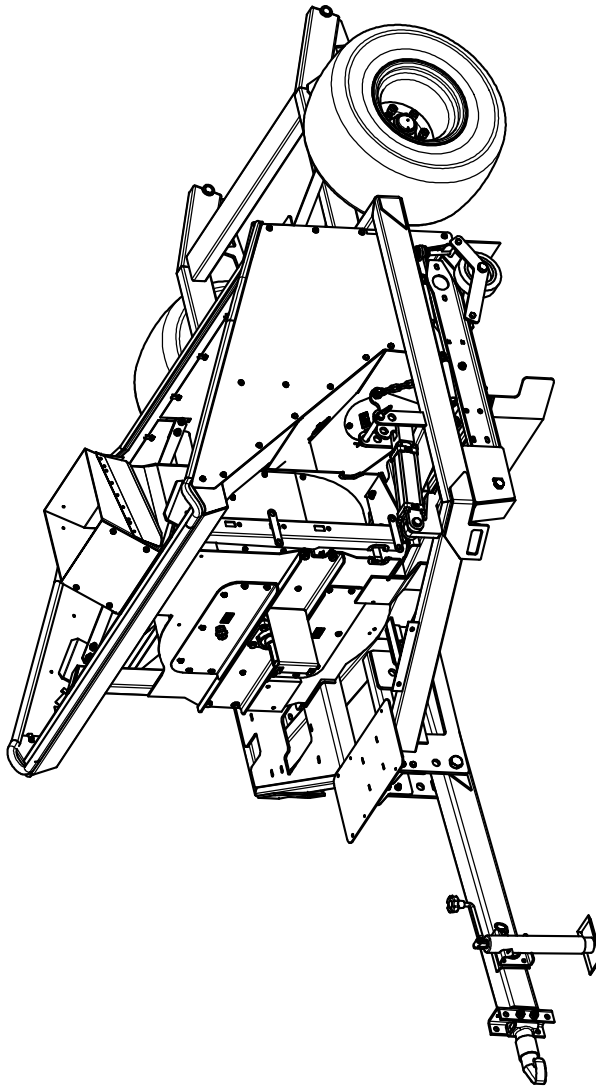
FAN HOUSING ASSEMBLY

(Liner & Debris Flap)



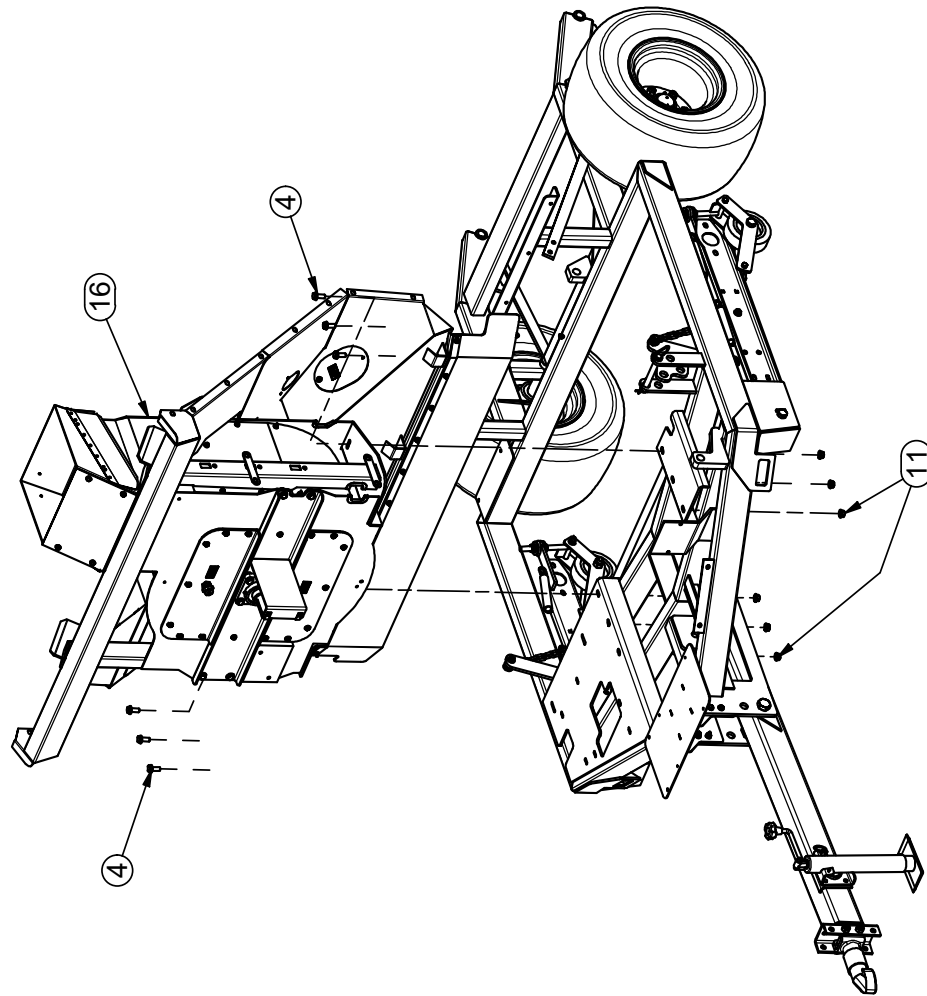
Parts List		DESCRIPTION
ITEM	QTY	PART #
4	23	110290
5	24	110319
6	12	110326
7	24	110444
8	11	110464
16	2	905122
20	1	970086
21	2	970161
22	2	970162
24	1	970558
25	1	972008
26	1	972010
29	1	975150
		WELDMENT, BLOWER HOUSING, TV60E, EFI

TV60RE BLOWER HOUSING INSTALLATION



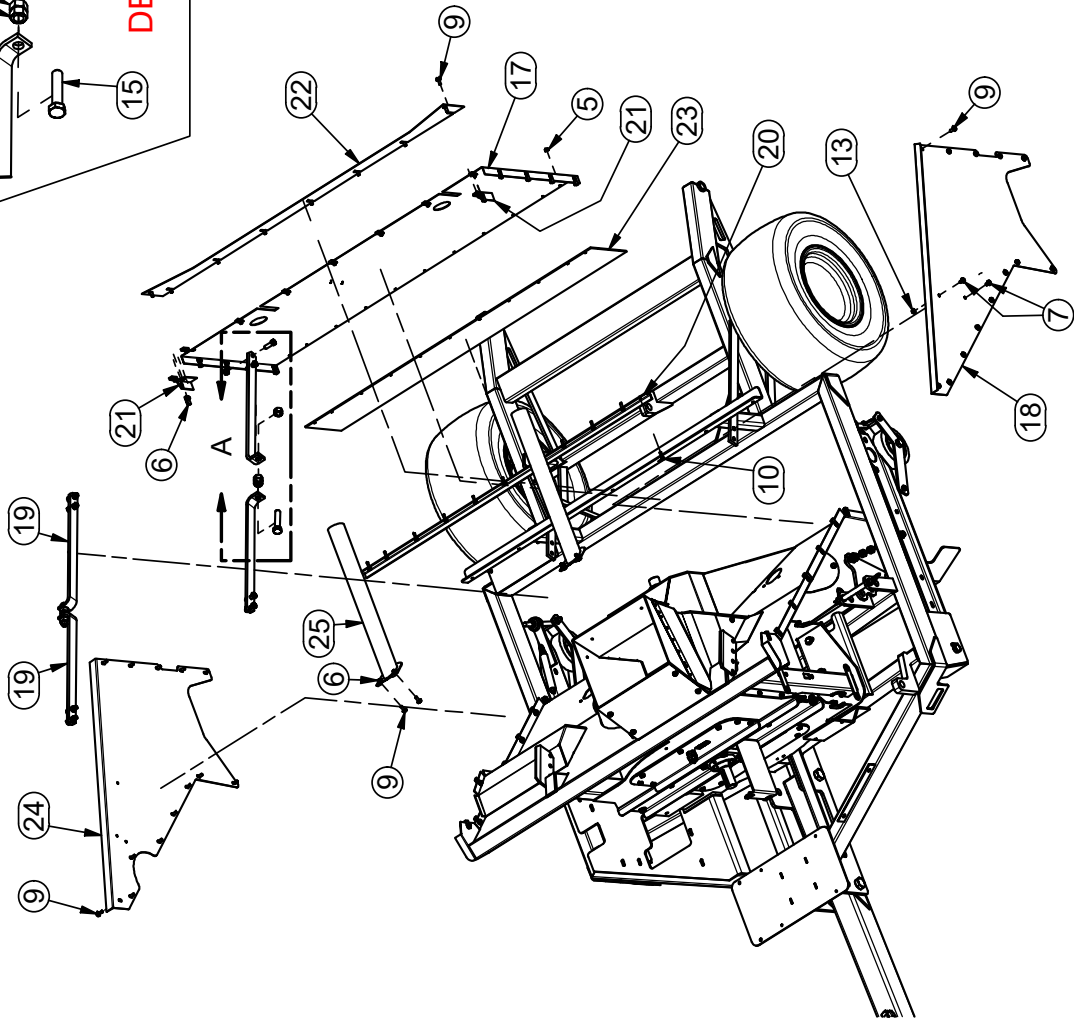
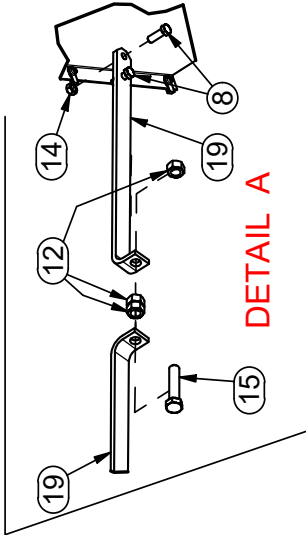
Parts List		
ITEM	QTY	PART # DESCRIPTION
1	6 ft	100360 MOULDING, EDGE, AIR INLET
2	30 in	100365 TRIM, EDGE, .085 TO .210 THICKNESS
3	15 ft	102004 D SEAL, 1.00 X 1.00
4	6	110001 BOLT, 1/2-13 X 1.25, WIZ FLANGE
5	11	110290 NUT, 1/4-20 WIZ FLANGE
6	41	110319 NUT, 5/16-18 U-TYPE .75L
7	2	110426 BOLT, 5/16-18 X 0.5, WIZ FLANGE
8	8	110429 BOLT, 1/2-13 X 1.5
9	39	110444 BOLT, 5/16-18 X 0.75, WIZ FLANGE
10	11	110464 BOLT, 1/4-20 X 1.0
11	6	110588 NUT, 1/2-13 WIZ FLANGE
12	6	110596 NUT, 3/4-10
13	2	110606 NUT, 5/16-18 WIZ FLANGE
14	8	110615 NUT, 1/2-13, UNITORQUE LOCK
15	2	110713 BOLT, 3/4-10 X 3.5 TAP
16	1	905132 ASSEMBLY, TV60RE BLOWER HOUSING
17	1	970390 BACK AIR RETURN
18	1	970391 LEFT AIR RETURN
19	4	970393 TRUSS BAR
20	1	970394 FLAP RETAINER
21	2	970542 ANGLE, AIR RETURN
22	1	970545 REAR SEAL
23	1	970685 DEBRIS FLAP MAIN
24	1	970882 Right Air Return Shield
25	2	975111 HOSE TUBE

FAN HOUSING INSTALLATION



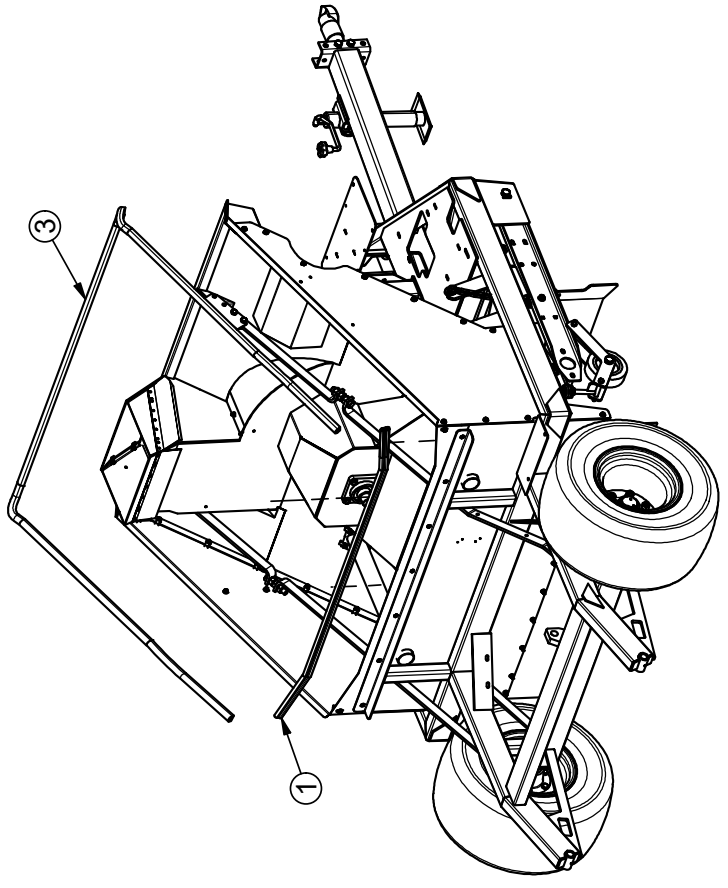
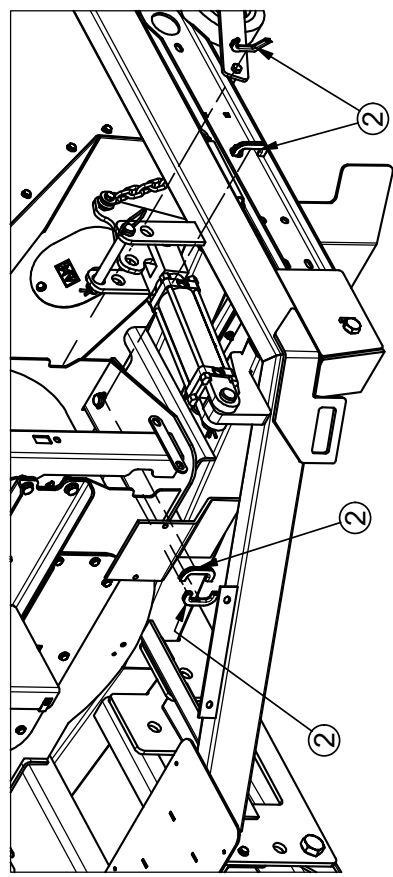
Parts List		ITEM	QTY	PART #	DESCRIPTION
4	6	110001	BOLT, 1/2-13 X 1.25, WIZ FLANGE		
11	6	110588	NUT, 1/2-13 WIZ FLANGE		
16	1	905132	ASSEMBLY, TV60RE BLOWER HOUSING		

AIR RETURN



ITEM		QTY		PART #		DESCRIPTION	
5	11	110290					NUT, 1/4-20 WIZ FLANGE
6	41	110319					NUT, 5/16-18 U-TYPE .75L
7	2	110426					BOLT, 5/16-18 X 0.5, WIZ FLANGE
8	8	110429					BOLT, 1/2-13 X 1.5
9	39	110444					BOLT, 5/16-18 X 0.75, WIZ FLANGE
10	11	110464					BOLT, 1/4-20 X 1.0
12	6	110596					NUT, 3/4-10
13	2	110606					NUT, 5/16-18 WIZ FLANGE
14	8	110615					NUT, 1/2-13, UNITORQUE LOCK
15	2	110713					BOLT, 3/4-10 X 3.5 TAP
17	1	970390					BACK AIR RETURN
18	1	970391					LEFT AIR RETURN
19	4	970393					TRUSS BAR
20	1	970394					FLAP RETAINER
21	2	970542					ANGLE, AIR RETURN
22	1	970545					REAR SEAL
23	1	970685					DEBRIS FLAP MAIN
24	1	970882					Right Air Return Shield
25	2	975111					HOSE TUBE

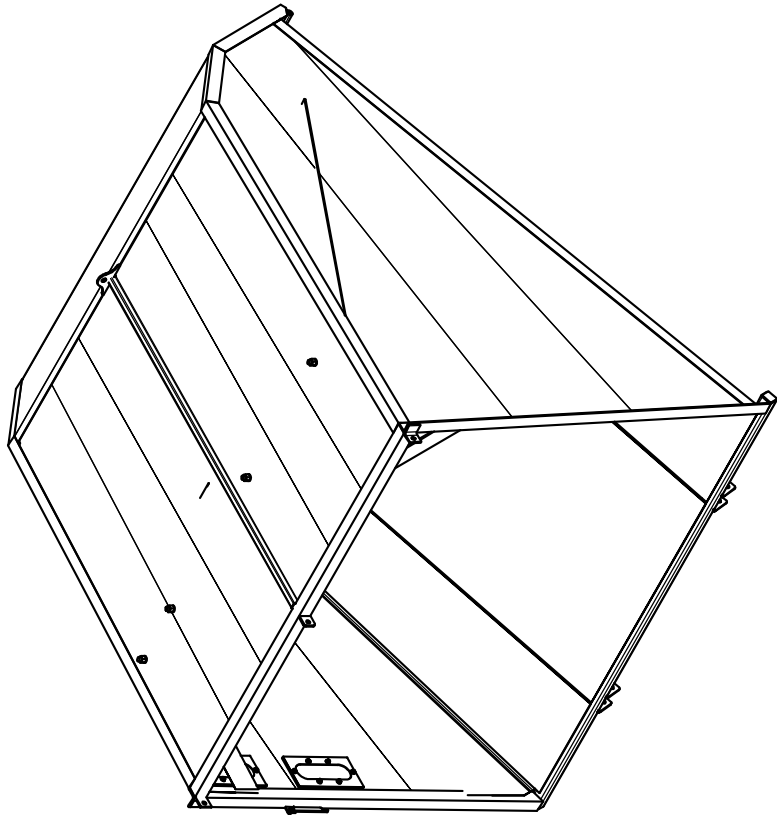
SEAL & TRIM INSTALLATION



Parts List

ITEM	QTY	PART #	DESCRIPTION
1	6 ft	100360	MOULDING, EDGE, AIR INLET
2	30 in	100365	TRIM, EDGE, .085 TO .210 THICKNESS
3	15 ft	102004	D SEAL, 1.00 X 1.00

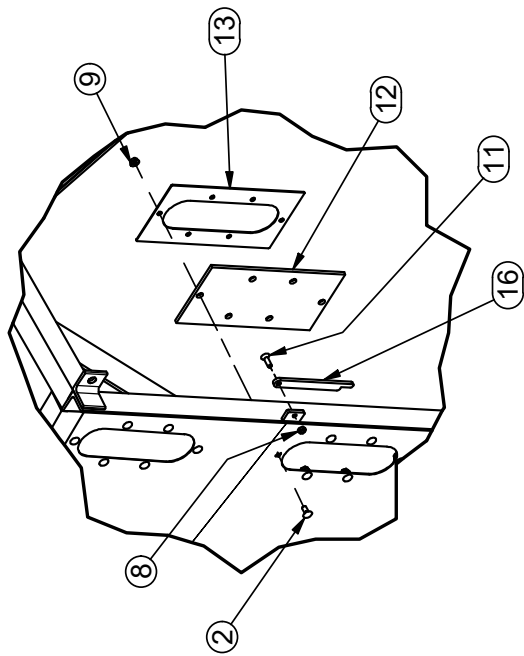
TV60RE HOPPER ASSEMBLY



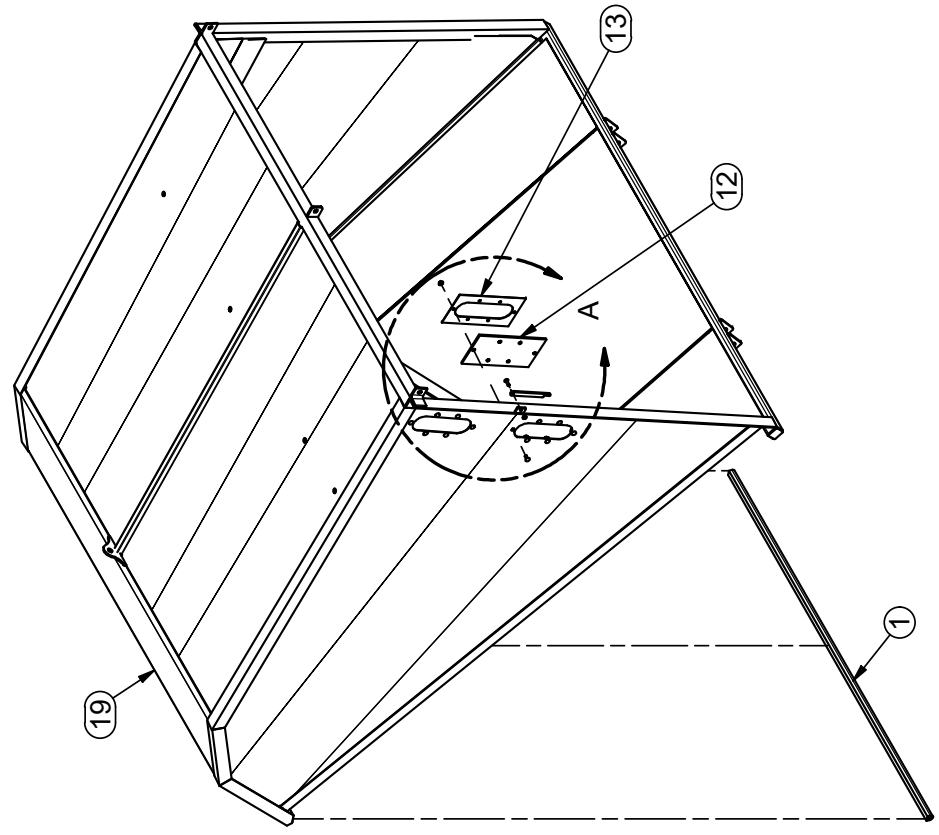
Parts List

ITEM	QTY	PART #	DESCRIPTION
1	6 ft	102004	SEAL, RUBBER, D 1" X 1'
2	12	110020	Bolt, 5/16-18 X 0.75 in Carriage
3	4	110038	WASHER, 1" FLAT STANDARD
4	10	110049	WASHER, 5/16" X 1 1/2 FENDER
5	4	110305	Pin, Lynch 7/16 x 1 3/4
6	10	110319	NUT, 5/16-18 U-TYPE .75L
7	10	110423	BOLT, 5/16-18 X 1.0
8	1	110600	NUT, 5/16-18, UNITORQUE LOCK
9	17	110606	NUT, 5/16-18 WIZ FLANGE
10	16	110673	WASHER, 1/4" FLAT STANDARD
11	1	110986	SCREW, 5/16-18 UNC X 1 FH
12	2	311691	SIGHT GLASS, HOPPER
13	2	311692	Backing Plate, Sight Glass
14	16	710586	SCREW, 1/4 X 1 TEK SELF-TAP
15	4	942161	PIN, STABILIZER
16	1	970211	BAR, PROP
17	1	970366	MIDDLE SCREEN
18	2	970729	DEBRIS FLAP-RETURN SCREEN
19	1	975091	HOPPER WELDMENT
20	1	975099	LEFT RETURN SCREEN
21	1	975100	RIGHT RETURN SCREEN

SIGHT WINDOW INSTALLATION



DETAIL A

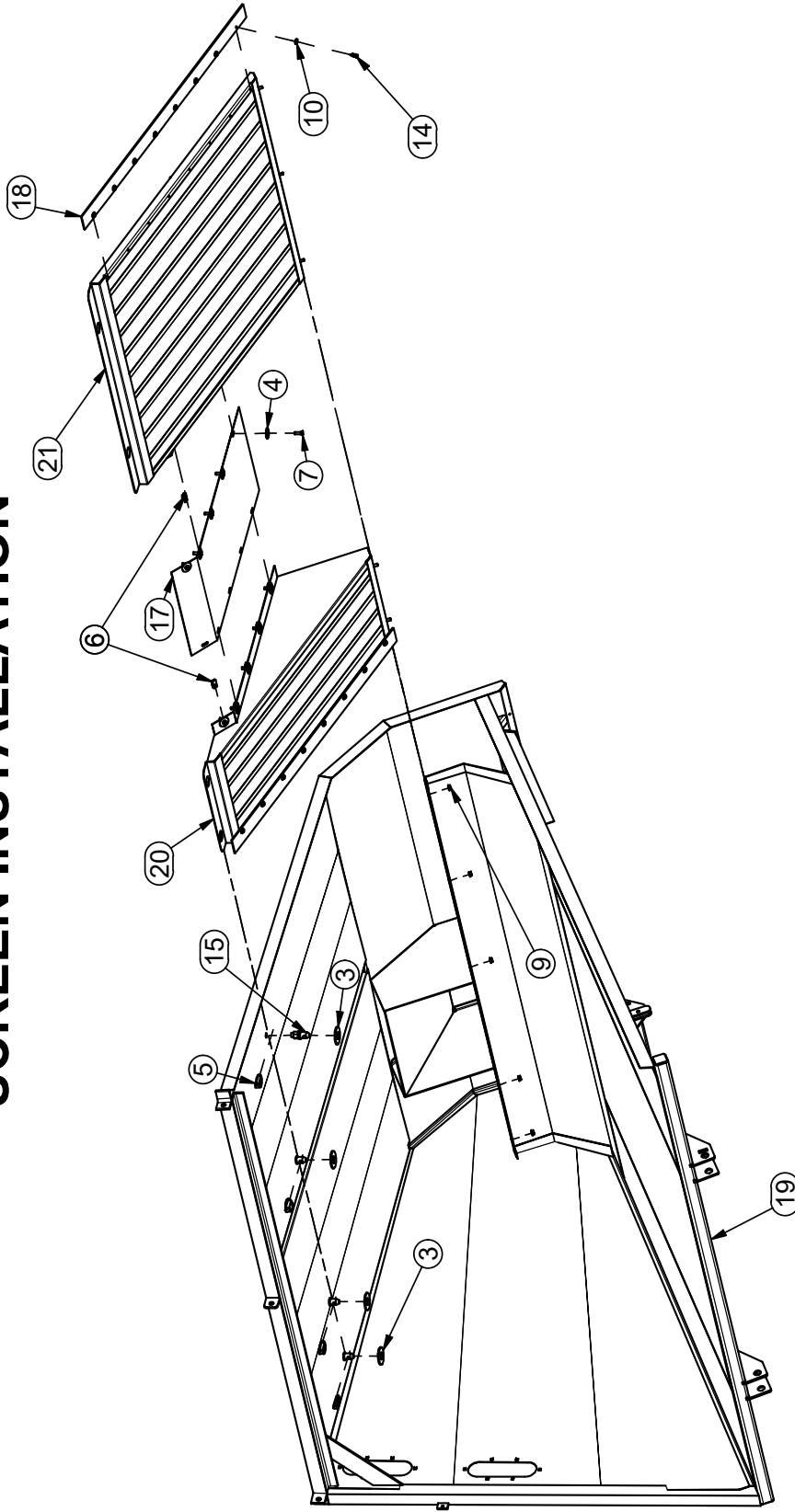


Parts List

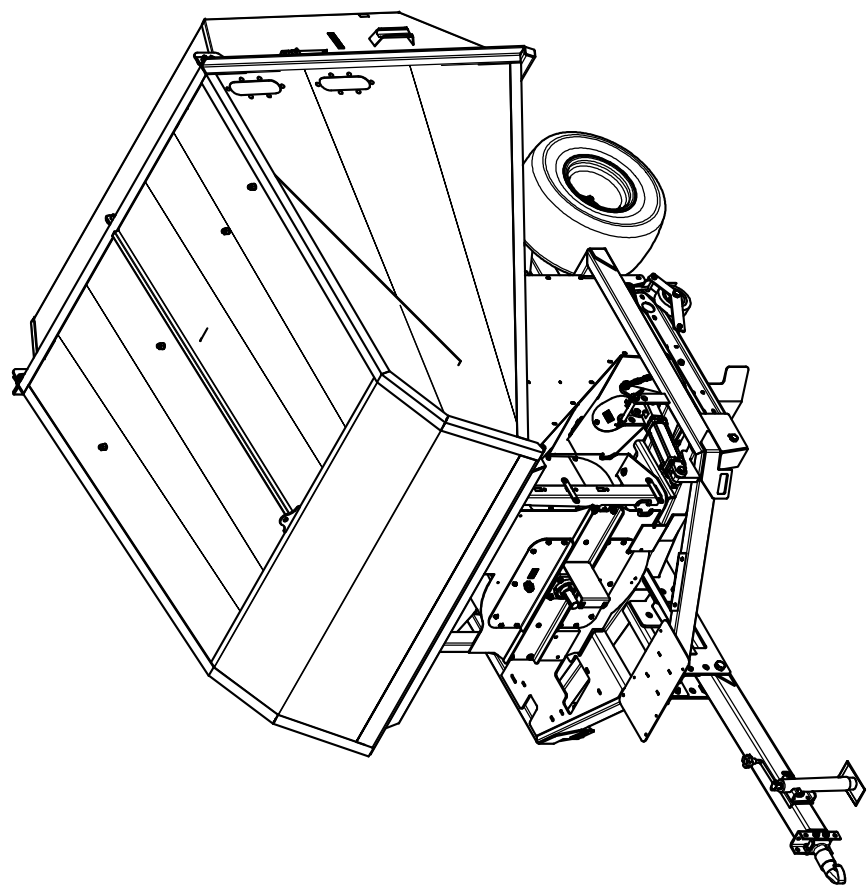
ITEM	QTY	PART #	DESCRIPTION
1	6 ft	102004	SEAL, RUBBER, D 1' X 1'
2	12	110020	Bolt, 5/16-18 X 0.75 in Carriage
8	1	110600	NUT, 5/16-18, UNITORQUE LOCK
9	12	110606	NUT, 5/16-18 WIZ FLANGE
11	1	110986	SCREW, 5/16-18 UNC X 1 FH
12	2	311691	SIGHT GLASS, HOPPER
13	2	311692	Backing Plate, Sight Glass
16	1	970211	BAR, PROP
19	1	975091	HOPPER WELDMENT

Parts List				Parts List				Parts List			
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
3	4	110038	WASHER, 1" FLAT STANDARD	10	16	110673	WASHER, 1/4" FLAT STANDARD	18	2	970729	DEBRIS FLAP-RETURN SCREEN
4	10	110049	WASHER, 5/16" X 1 1/2 FENDER	14	16	710586	SCREW, 1/4 X 1 TEK SELF-TAP	19	1	975091	HOPPER WELDMENT
5	4	110305	Pin, Lynch 7/16 x 1 3/4	15	4	942161	PIN, STABILIZER	20	1	975099	LEFT RETURN SCREEN
6	10	110319	NUT, 5/16-18 U-TYPE .75L	17	1	970366	MIDDLE SCREEN	21	1	975100	RIGHT RETURN SCREEN
7	10	110423	BOLT, 5/16-18 X 1.0								
9	5	110606	NUT, 5/16-18 WIZ FLANGE								

SCREEN INSTALLATION



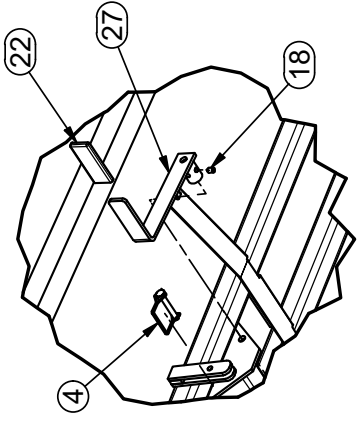
TV60RE HOPPER INSTALLATION



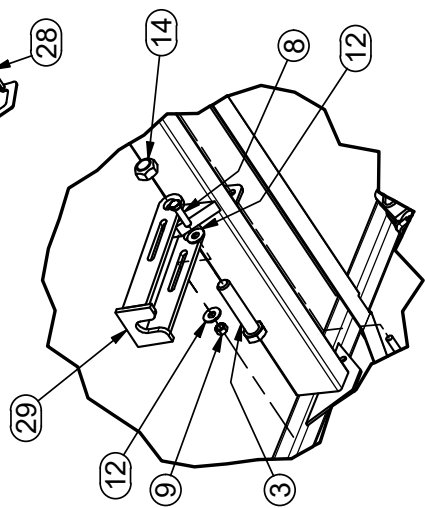
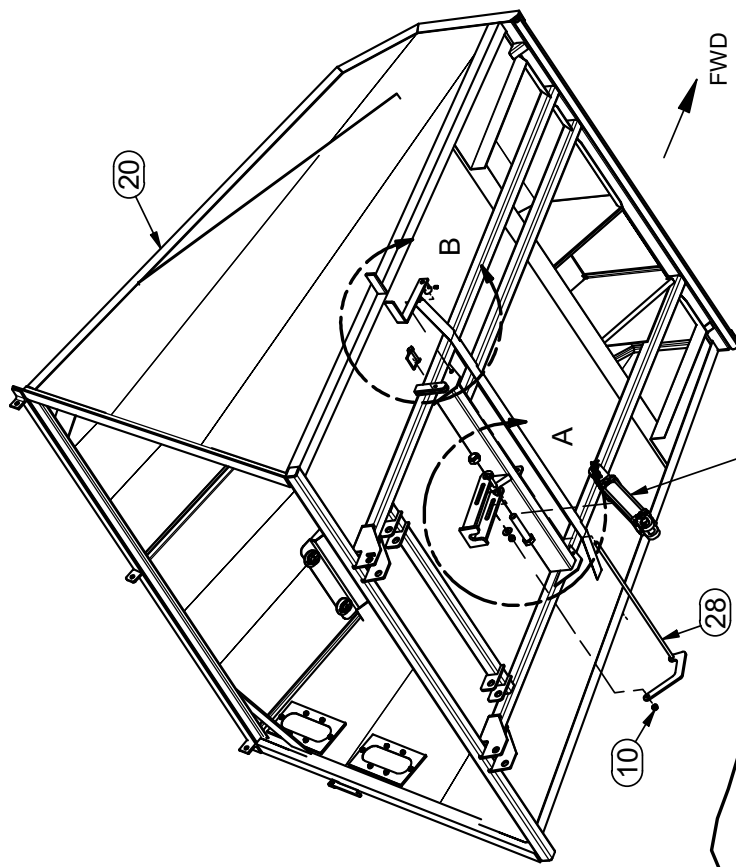
Parts List

ITEM	QTY	PART #	DESCRIPTION
1	3	110026	BOLT, 5/8-11 X 1.25
2	2	110179	BOLT, 7/16-14 X 2.75
3	1	110208	BOLT, 1-8 X 5.0
4	1	110304	PIN, LOCK 3/8 X 2.5 SQ
5	2	110334	BOLT, 1-8 X 6.0
6	2	110336	WASHER, 1-1/4 FLAT MACHINE 10GA
7	2	110337	NUT, 7/16-14 WIZ FLANGE
8	1	110379	BOLT, 1/2-13 X 2.0
9	1	110610	NUT, 1/2-13
10	1	110615	NUT, 1/2-13, UNITORQUE LOCK
11	3	110639	NUT, 5/8-11, UNITORQUE LOCK
12	2	110658	WASHER, 1/2" FLAT STANDARD
13	2	110670	WASHER, 7/16" FLAT STANDARD
14	3	111226	NUT, 1-8, UNITORQUE LOCK
15	2	210326	CLIP, HAIRPIN
16	2	220480	PIN
17	3	315257	PIN WELDMENT, HOPPER DOOR
18	2	510161	SetScrew, 3/8-16 X 0.5
19	2	510174	GREASE ZERK, 1/4-28 ST
20	1	905135	ASSEMBLY, TV60RE HOPPER
21	1	905136	ASSEMBLY, TV60 DOOR
22	1	910044	COVER, VINYL, .25 X 1.5 X 4 GRIP
23	2	970148	HOPPER DOOR LATCH
24	2	970149	LATCH PIVOT BUSHING
25	2	970150	LATCH SPACER
26	2	970151	LATCH PIVOT SPACER
27	1	975055	HANDLE WELDMENT, DUMP CYL LOCK
28	1	975056	SHAFT WELDMENT, DUMP CYL LOCK
29	1	975057	STOP WLDMNT, CYLINDER LOCK

LIFT LOCK INSTALLATION



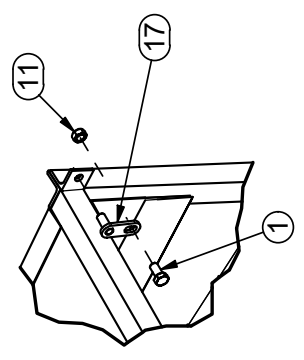
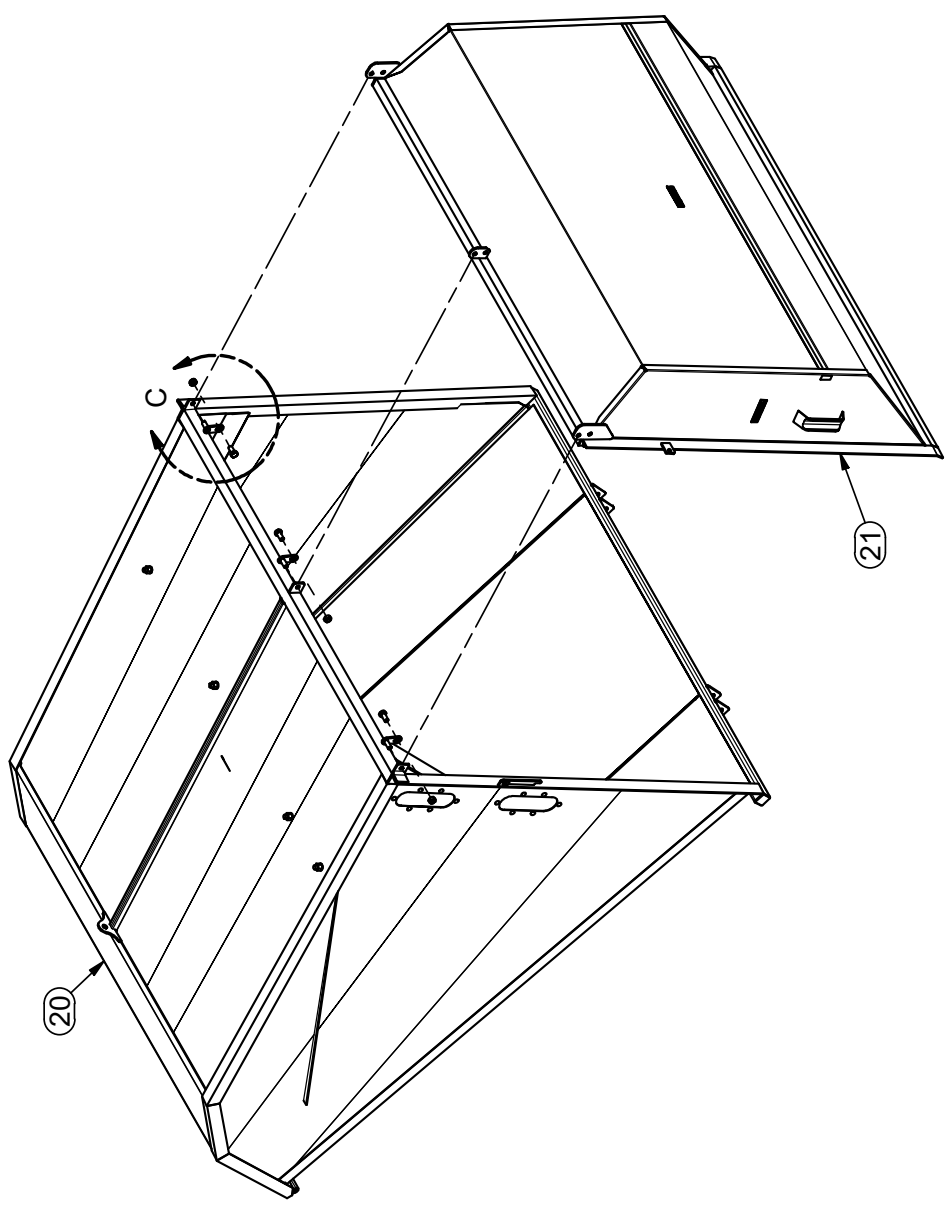
DETAIL B



DETAIL A

Parts List		ITEM	QTY	PART #	DESCRIPTION
3	1	110208			BOLT, 1-8 X 5.0
4	1	110304			PIN, LOCK 3/8 X 2.5 SQ
8	1	110379			BOLT, 1/2-13 X 2.0
9	1	110610			NUT, 1/2-13
10	1	110615			NUT, 1/2-13, UNITORQUE LOCK
12	2	110658			WASHER, 1/2" FLAT STANDARD
14	3	111226			NUT, 1-8, UNITORQUE LOCK
18	2	510161			SelfScrew, 3/8-16 X 0.5
20	1	905135			ASSEMBLY, TV60RE HOPPER
22	1	910044			COVER, VINYL .25 X 1.5 X 4 GRIP
27	1	975055			HANDLE WELDMENT, DUMP CYL LOCK
28	1	975056			SHAFT WELDMENT, DUMP CYL LOCK
29	1	975057			STOP WLDMNT, CYLINDER LOCK

DOOR INSTALLATION



DETAIL C

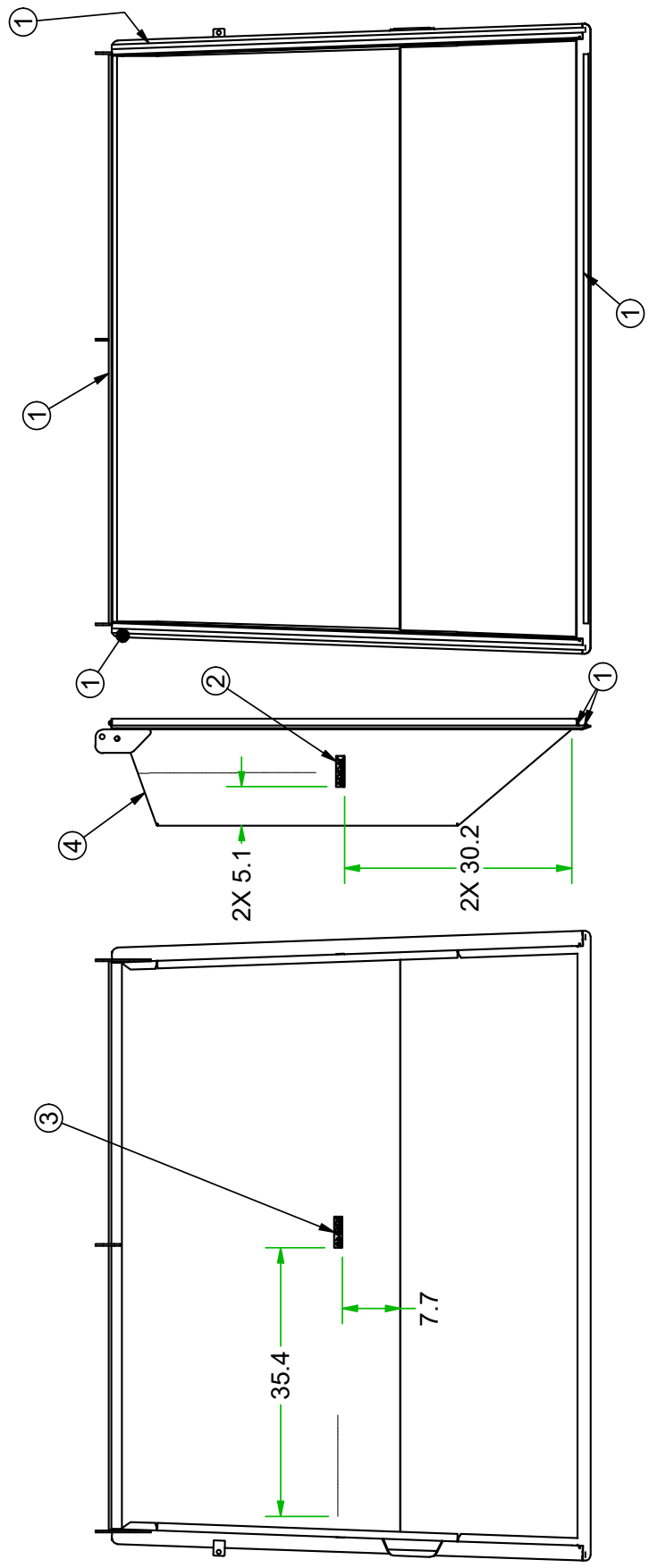
Parts List

ITEM	QTY	PART #	DESCRIPTION
1	3	110026	BOLT, 5/8-11 X 1.25
11	3	110639	NUT, 5/8-11, UNITORQUE LOCK
17	3	315257	PIN WELDMENT, HOPPER DOOR
20	1	905135	ASSEMBLY, TV60RE HOPPER
21	1	905136	ASSEMBLY, TV60 DOOR

905136 REV: B

Parts List		ITEM	QTY	PART #	DESCRIPTION
1	24 ft	100623	D SEAL, .375 X .625		
2	2	902226	Decal, Hopper Crushing		
3	1	902233	Decal, Hopper Crushing		
4	1	975196	DOOR WLDMNT		

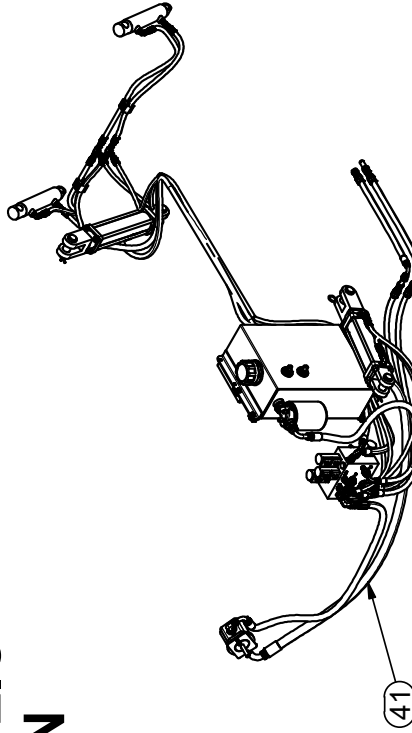
TV60 HOPPER DOOR ASSEMBLY



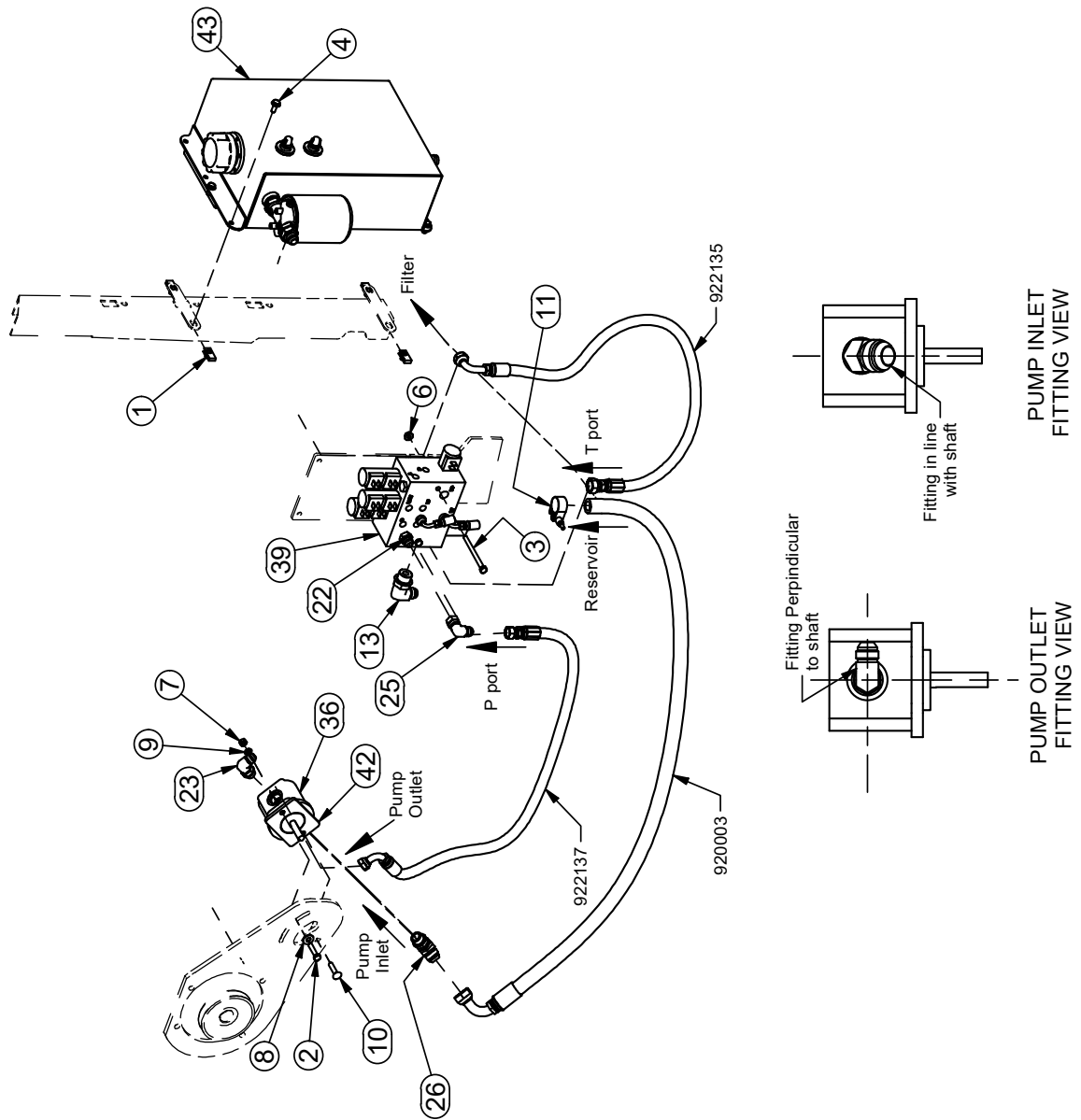
Parts List			Parts List			Parts List					
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	4	110319	NUT, 5/16-18 U-TYPE .75L	15	1	120138	ADAPTER, 10MJ-12MP	29	1	323019	CYLINDER - 2 X 8, SAE-6
2	1	110377	BOLT, 5/16-18 X 1-1/2	16	3	120222	ADAPTER, 6MJ-6MB90	30	1	500175	PIPE PLUG, 1/2" SQ HEAD PLAIN
3	2	110441	BOLT, 5/16-18 X 4.0	17	1	120227	ADAPTER, 12BH-12MP	31	2	522104	DOUBLE HOSE CLAMP
4	4	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE	18	2	120233	ADAPTER, 4MJ-4MB	32	2	522105	DOUBLE COVERPLATE
5	2	110474	BOLT, 1/4-20 X 1-1/2	19	2	120235	ADAPTER, 4MJ-4MB90	33	1	720041	FILTER HEAD
6	2	110606	NUT, 5/16-18 WIZ FLANGE	20	2	120239	ADAPTER, 6MJ-8MB	34	1	720043	FILTER, 10 MICRON
7	2	110608	NUT, 5/16-18	21	2	120241	ADAPTER, 4MJ-4MJ-4MJ	35	1	720077	FITTING, NIPPLE 3/4 X 1.375
8	1	110665	WASHER, 5/16" FLAT STANDARD	22	1	120277	ADAPTER, 8MJ-8MB	36	1	920006	PUMP, .31cid X 1/2" HALDEX W600
9	2	110674	WASHER, 5/16" LOCK	23	1	120288	ADAPTER, 8MJ-8MB90	37	2	922021	HYDRAULIC CYLINDER
10	1	111164	Bolt, 5/16-18 X 1.5 in Carriage	24	6	120319	ADAPTER, 6MJ-6MB	38	1	923001	BREATHER/FILLER CAP
11	1	112008	CLAMP, 1.25", T-BOLT	25	1	120368	ADAPTER, 8MJ-8FJX90	39	1	923006	VALVE, 4 BANK, TV60 W/O NEEDLE
12	6	112056	Screw, 10-32 X 1/2, Hex Washer Hd, SS	26	1	120389	ADAPTER, 12MJ-10MB45	40	1	923011	Cylinder, 2 X 6, -6 SAE Cross
13	1	120030	ADAPTER, 10MJ-12MB90	27	1	120551	ADAPTER, 6MJ-6MB90 R.062	41	1	925010	Hose Kit, TV60RE
14	3	120102	ADAPTER, BULKHEAD, 6MJ-6MJ	28	2	200116	SIGHT GLASS	42	1	970879	Pump Mount Spacer
								43	1	975115	HYD TANK W/LDMNT

TV60RE HYDRAULIC INSTALLATION

925010 - Hose Kit Parts List	
QTY	DESCRIPTION
1	Hose Assy, Pump Suction
2	Hose Assy, Deck Motor
1	Hose Assy, Hopper Lift
2	Hose Assy, Broom Arm to Motor
4	Hose Assy, Door Latch
2	Hose Assy, Deck Lift
1	Hose Assy, Hopper Lower
1	Hose Assy, Valve "T" to Filter
2	Hose Assy, Door Latch
1	Hose Assy, Pump Pressure

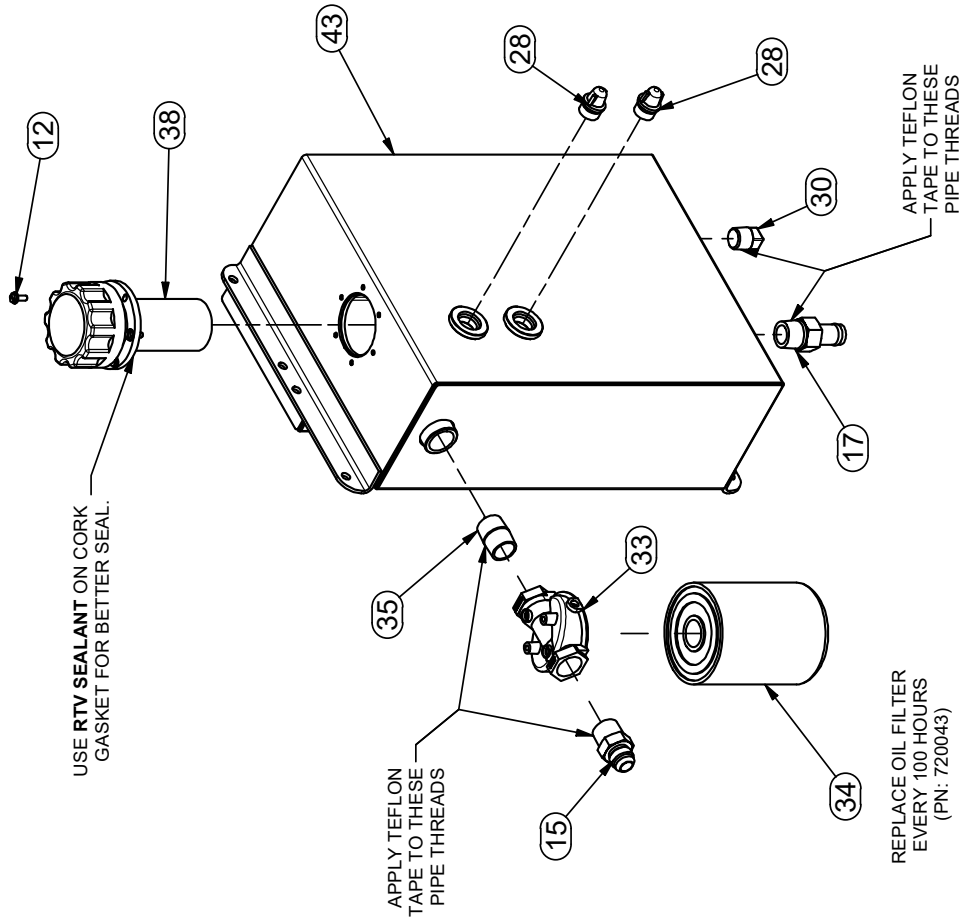


HYDRAULIC PUMP ASSEMBLY



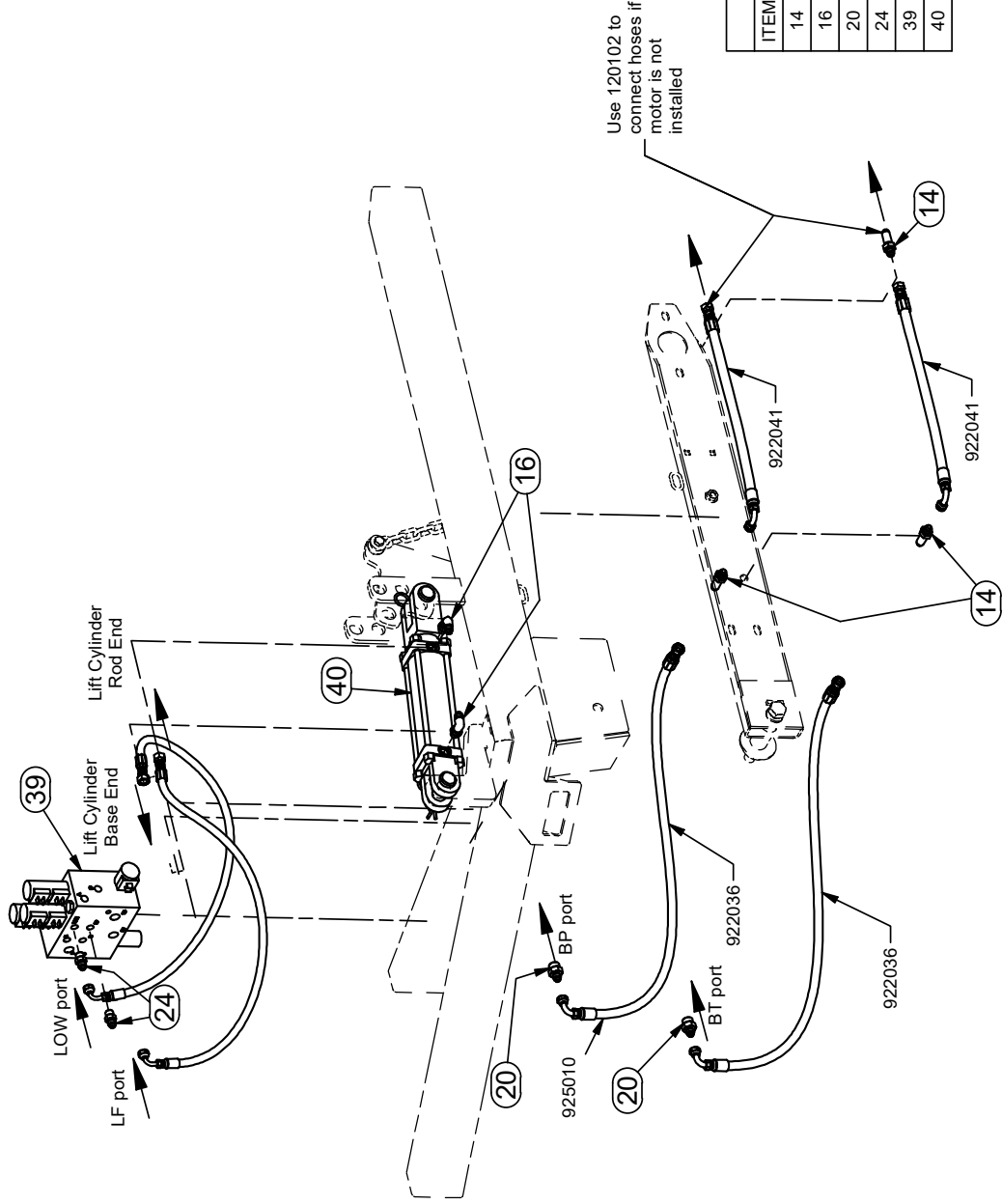
ITEM QTY		PART #	DESCRIPTION
1	4	110319	NUT, 5/16-18 U-TYPE .75L
2	1	110377	BOLT, 5/16-18 X 1-1/2
3	2	110441	BOLT, 5/16-18 X 4.0
4	4	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE
6	2	110606	NUT, 5/16-18 WIZ FLANGE
7	2	110608	NUT, 5/16-18
8	1	110665	WASHER, 5/16" FLAT STANDARD
9	2	110674	WASHER, 5/16" LOCK
10	1	111164	Bolt, 5/16-18 X 1.5 in Carriage
11	1	112008	CLAMP, 1.25", T-BOLT
13	1	120030	ADAPTER, 10MJ-12MB90
22	1	120277	ADAPTER, 8MJ-8MB
23	1	120288	ADAPTER, 8MJ-8MB90
25	1	120368	ADAPTER, 8MJ-8FJX90
26	1	120389	ADAPTER, 12MJ-10MB45
36	1	920006	PUMP, .31cid X 1/2" HALDEX W600
39	1	923006	VALVE, 4 BANK, TV60 W/O NEEDLE
42	1	970879	Pump Mount Spacer
43	1	975115	HYD TANK W/DMNT

HYDRAULIC RESERVOIR



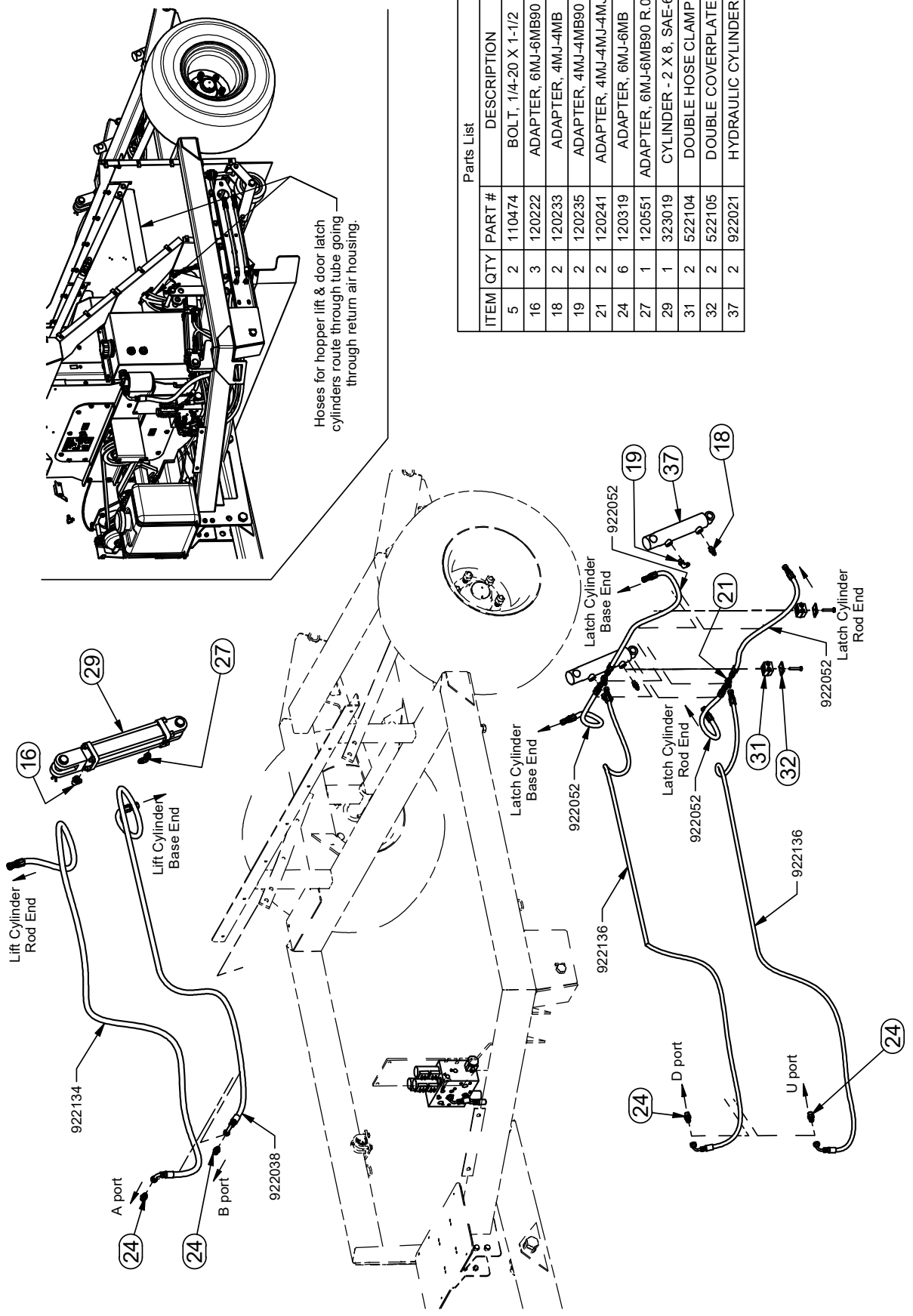
Parts List		
ITEM	QTY	DESCRIPTION
12	6	Screw, 10-32 X 1/2, Hex Washer Hd, SS
15	1	ADAPTER, 10MJ-12MP
17	1	ADAPTER, 12BH-12MP
28	2	SIGHT GLASS
30	1	PIPE PLUG, 1/2" SQ HEAD PLAIN
33	1	FILTER HEAD
34	1	FILTER, 10 MICRON
35	1	FITTING, NIPPLE 3/4 X 1.375
38	1	BREATHER/FILLER CAP
43	1	HYD TANK WLDMNT

BROOM HYDRAULIC ASSEMBLY



Parts List			DESCRIPTION
ITEM	QTY	PART #	
14	3	120102	ADAPTER, BULKHEAD, 6MJ-6MJ
16	3	120222	ADAPTER, 6MJ-6MB90
20	2	120239	ADAPTER, 6MJ-8MB
24	6	120319	ADAPTER, 6MJ-6MB
39	1	923006	VALVE, 4 BANK, TV60 W/O NEEDLE
40	1	923011	Cylinder, 2 X 6, -6 SAE Cross

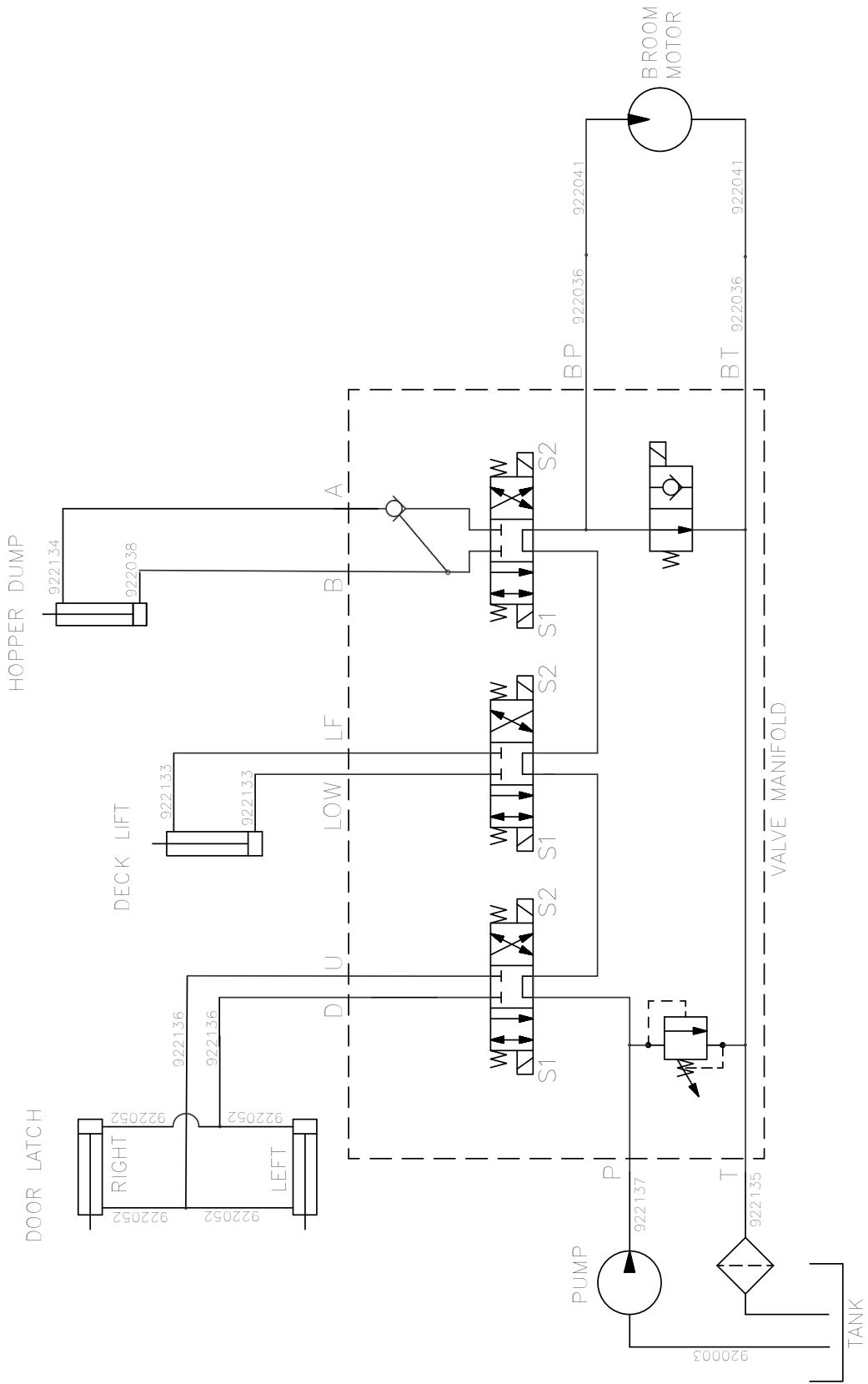
HOPPER LIFT & DOOR LATCH HYDRAULICS



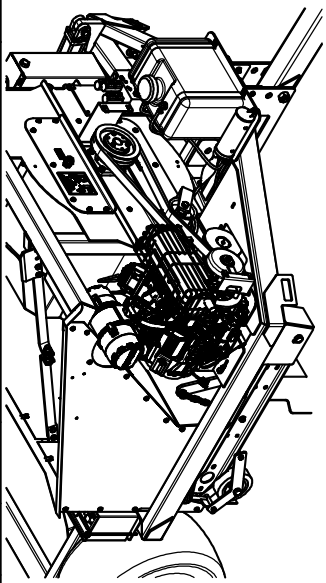
Parts List

ITEM	QTY	PART #	DESCRIPTION
5	2	110474	BOLT, 1/4-20 X 1-1/2
16	3	120222	ADAPTER, 6MJ-6MB90
18	2	120233	ADAPTER, 4MJ-4MB
19	2	120235	ADAPTER, 4MJ-4MB90
21	2	120241	ADAPTER, 4MJ-4MJ-4MJ
24	6	120319	ADAPTER, 6MJ-6MB
27	1	120551	ADAPTER, 6MJ-6MB90 R.062
29	1	323019	CYLINDER - 2 X 8, SAE-6
31	2	522104	DOUBLE HOSE CLAMP
32	2	522105	DOUBLE COVERPLATE
37	2	922021	HYDRAULIC CYLINDER

TV60RE HYDRAULIC SCHEMATIC



Parts List			Parts List			Parts List					
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	7	100361	CLAMP, HOSE #4 .25 MINI	31	4	111067	BOLT, 3/8-16 X 2.0 FHCS 82°	50	1	940127	Bushing, Taperlock 1610 .531 Bore
2	5ft 6 in	100363	HOSE, 3/16 LOW PRESS	32	2	111198	BOLT, 5/16-18 X 9.5 Zinc Full Thread	51	1	942027	SHEAVE, 1A5.6/B6.0-1610 TL
3	9ft 6in	100644	HOSE, 1/4" LOW PERM	33	1	132014	INSULATOR CAP, (ALTERNATOR)	52	1	942063	PULLEY, 2 GROOVE QD BUSHING
4	2	110012	BOLT, 7/16-14 X 4.5	34	1	132069	BATTERY TERMINAL COVER, POSITIVE	53	1	942067	BUSHING, SK 1 1/2
5	4	110161	BOLT, 3/8-16 X 1.25, WIZ FLANGE	35	1	132070	BATTERY TERMINAL COVER, NEGATIVE	54	1	942167	IDLER PULLEY ASSY
6	2	110168	BOLT, 5/16-18 X 2.0 SHCS	36	1	132090	SWITCH, SPST MOMENTARY, N.C.	55	1	942186	BELT, POWERBAND 2/B74
7	2	110254	BOLT, 7/16-14 X 1.25, WIZ FLANGE	37	1	200019	CLAMP, ADEL AC10, 2.65 HOLE	56	1	942187	BELT, GATES A33
8	5	110290	NUT, 1/4-20 WIZ FLANGE	38	1	411120	KEY, 3/8 X 3/8 X 2.25	57	1	942188	SHEAVE, 1A4.5 X 1 1/8KSS
9	2	110319	NUT, 5/16-18 U-TYPE .75L	39	1	510228	KEY, 1/4 X 1/4 X 1.0 UNDER	58	1		Engine, Kohler, EFI (SEE BELOW)
10	2	110337	NUT, 7/16-14 WIZ FLANGE	40	1	530051	CABLE, BATTERY TO GROUND	59	1	952030	Primer Bulb, CARB
11	5	110423	BOLT, 5/16-18 X 1.0	41	1	832011	BATTERY, SEALED GEL W/ L TERMINAL	60	2	970284	SPACER, .75 X .50 X 2.75
12	2	110429	BOLT, 1/2-13 X 1.5	42	1	900278	SPACER, 1.75X1.25X.313	61	1	970509	SPACER, 1.625 X 1.13 X 1.00
13	1	110433	BOLT, 3/8-16 X .75	43	1	902162	FUEL TANK ASSY, 6 GAL	62	2	970529	SPACER
14	2	110437	BOLT, 3/8-16 X 0.75, WIZ FLANGE	44	2	902163	STRAP, HOLD DOWN	63	1	970548	BELT GUARD, BRACKET R
15	5	110468	BOLT, 1/4-20 X 0.75, WIZ FLANGE	45	1	902190	CANISTER, 550 CC CARBON	64	1	970680	CLUTCH BRACKET
16	2	110539	BOLT, 7/16-14 X 1.25	46	1	932018	CLUTCH, ELECTRIC	65	1	970785	Plate, Pump Mount AA
17	1	110562	BOLT, 5/8-11 X 4.5	47	1	932061	Harness, Engine/Remote TV60E	66	1	970825	MOUNT - TAC, KOHLER
18	4	110606	NUT, 5/16-18 WIZ FLANGE	48	1	932062	CABLE, BATTERY, 4GA 96" W/RING TERMINALS	67	1	970873	Mount, Engine 23.5 Tier 4
19	2	110608	NUT, 5/16-18	49	1	932070	Tach/Hour Meter, 23.5 Kohler	68	1	970876	BRKT, BATTERY HOLD DOWN
20	1	110639	NUT, 5/8-11, UNITORQUE LOCK					69	1	975117	TENSIONER WELDMENT
21	11	110645	NUT, 3/8-16 WIZ FLANGE								
22	1	110658	WASHER, 1/2" FLAT STANDARD								
23	2	110665	WASHER, 5/16" FLAT STANDARD								
24	2	110666	WASHER, 1/2" LOCK								
25	5	110671	WASHER, 7/16" LOCK								
26	7	110674	WASHER, 5/16" LOCK								
27	4	110676	WASHER, 3/8" FLAT STANDARD								
28	2	110709	SCREW, 10-24 X 0.75, RHMS								
29	1	110715	BOLT, 7/16-20 X 2.5								
30	2	111046	NUT WHIZ 10-24NC ZP								



TV60RE ENGINE INSTALLATION

58

- Kohler:**
 943054 - 23.5 HP (PA-ECH730-3092)
 22A15 & earlier
 22A36 & 22A99
 23A06 & 23A99
 24A11 & 24A38
 24A11 & 24A38
 943061 - 26.5 HP (ECH749-3058)
 22A16-22A35
 943062 - 26.5 HP (ECH749-3138) **CARB**
 23A01-23A05
 24A01 & 24A10
 24A39+

905138 REV: G

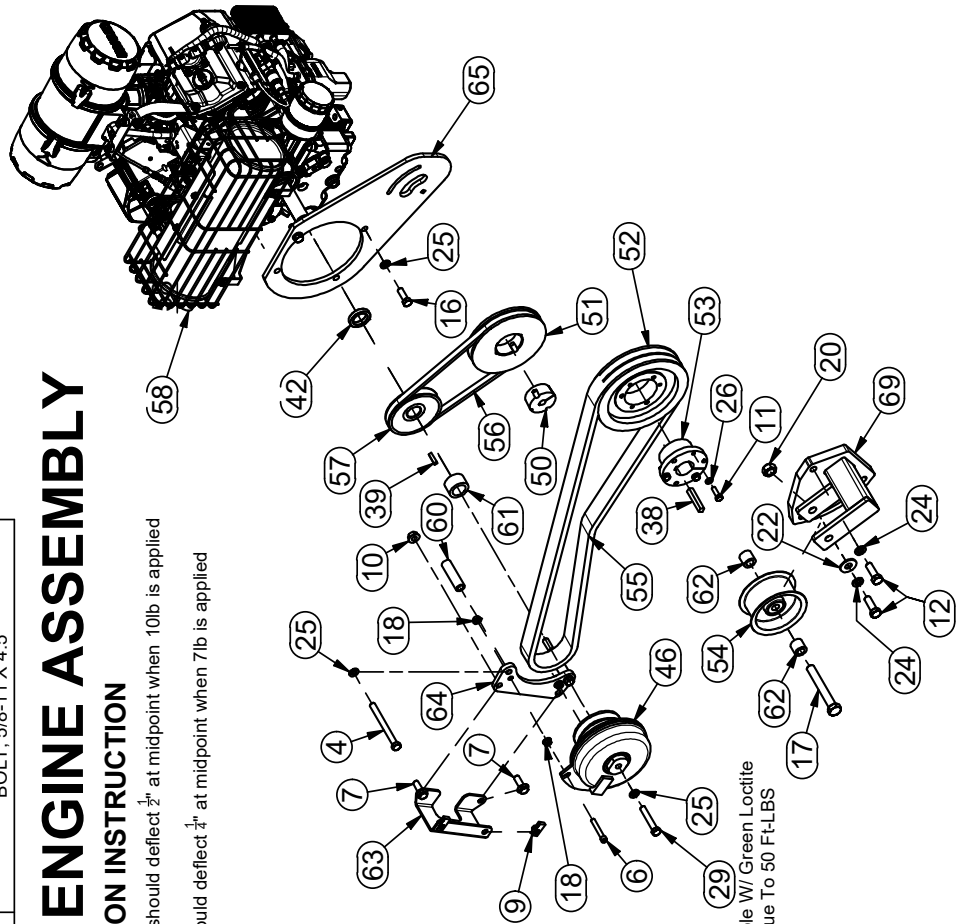
Parts List		Parts List		Parts List							
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
4	2	110012	BOLT, 7/16-14 X 4.5	18	4	110606	NUT, 5/16-18 WIZ FLANGE	29	1	110715	BOLT, 7/16-20 X 2.5
6	2	110168	BOLT, 5/16-18 X 2.0 SHCS	20	1	110639	NUT, 5/8-11, UNITORQUE LOCK	38	1	411120	KEY, 3/8 X 3/8 X 2.25
7	2	110254	BOLT, 7/16-14 X 1.25, WIZ FLANGE	22	1	110658	WASHER, 1/2" FLAT STANDARD	39	1	510228	KEY, 1/4 X 1/4 X 1.0 UNDER
9	2	110319	NUT, 5/16-18 U-TYPE .75L	24	2	110666	WASHER, 1/2" LOCK	42	1	900278	SPACER, 1.75X1.25X.313
10	2	110337	NUT, 7/16-14 WIZ FLANGE	25	5	110671	WASHER, 7/16" LOCK	46	1	932018	CLUTCH, ELECTRIC
11	3	110423	BOLT, 5/16-18 X 1.0	26	3	110674	WASHER, 5/16" LOCK	50	1	940127	Bushing, Taperlock 1610 .531 Bore
12	2	110429	BOLT, 1/2-13 X 1.5					51	1	942027	SHEAVE, 1A5.6/B6.0 -1610 TL
16	2	110539	BOLT, 7/16-14 X 1.25					52	1	942063	PULLEY, 2 GROOVE QD BUSHING
17	1	110562	BOLT, 5/8-11 X 4.5					53	1	942067	BUSHING, SK 1 1/2
								54	1	942167	IDLER PULLEY ASSY
								55	1	942186	BELT, POWERBAND 2/B74
								56	1	942187	BELT, GATES A33
								57	1	942188	SHEAVE, 1A4.5 X 1 1/8KSS
								58	1		Engine, Kohler, EFI (SEE BELOW)
								60	2	970284	SPACER, .75 X .50 X 2.75
								61	1	970509	SPACER, 1.625 X 1.13 X 1.00
								62	2	970529	SPACER
								63	1	970548	BELT GUARD, BRACKET R
								64	1	970680	CLUTCH BRACKET
								65	1	970785	Plate, Pump Mount AA
								69	1	975117	TENSIONER WELDMENT

ENGINE ASSEMBLY

BELT TENSION INSTRUCTION

CLUTCH: belt (55) should deflect $\frac{3}{4}$ " at midpoint when 10lb is applied

PUMP: belt (56) should deflect $\frac{3}{4}$ " at midpoint when 7lb is applied



Assemble w/ Green Loctite
Torque To 50 Ft-LBS

58

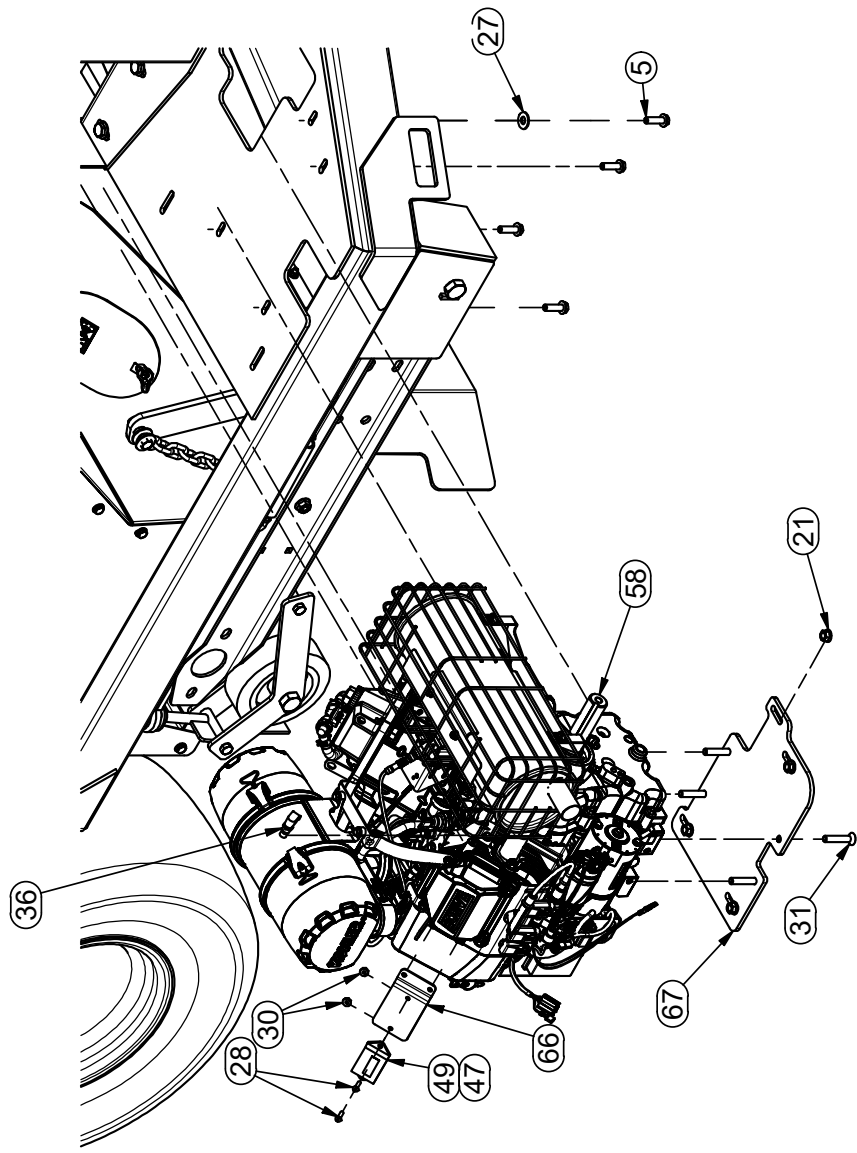
Kohler:

- 943054 - 23.5 HP (PA-ECH730-3092)
- 22A15 & earlier
- 22A36 & 22A99
- 23A06 & 23A99
- 24A11 & 24A38
- 22A16-22A35
- 23A01-23A05

943061 - 26.5 HP (ECH749-3059)

943062 - 26.5 HP (ECH749-3138) **CARB**
24A01 & 24A10
24A39+

ENGINE INSTALLATION



Parts List			
ITEM	QTY	PART #	DESCRIPTION
5	4	110161	BOLT, 3/8-16 X 1.25, WIZ FLANGE
21	8	110645	NUT, 3/8-16 WIZ FLANGE
27	4	110676	WASHER, 3/8" FLAT STANDARD
28	2	110709	SCREW, 10-24 X 0.75, RHMS
30	2	111046	NUT WHIZ 10-24NC ZP
31	4	111067	BOLT, 3/8-16 X 2.0 FHCS 82°
36	1	132090	SWITCH, SPST MOMENTARY, N.C.
47	1	932061	Harness, Engine/Remote TV60E
49	1	932070	Tach/Hour Meter, 23.5 Kohler
58	1		Engine, Kohler, EFI (SEE BELOW)
66	1	970825	MOUNT - TAC, KOHLER
67	1	970873	Mount, Engine 23.5 Tier 4

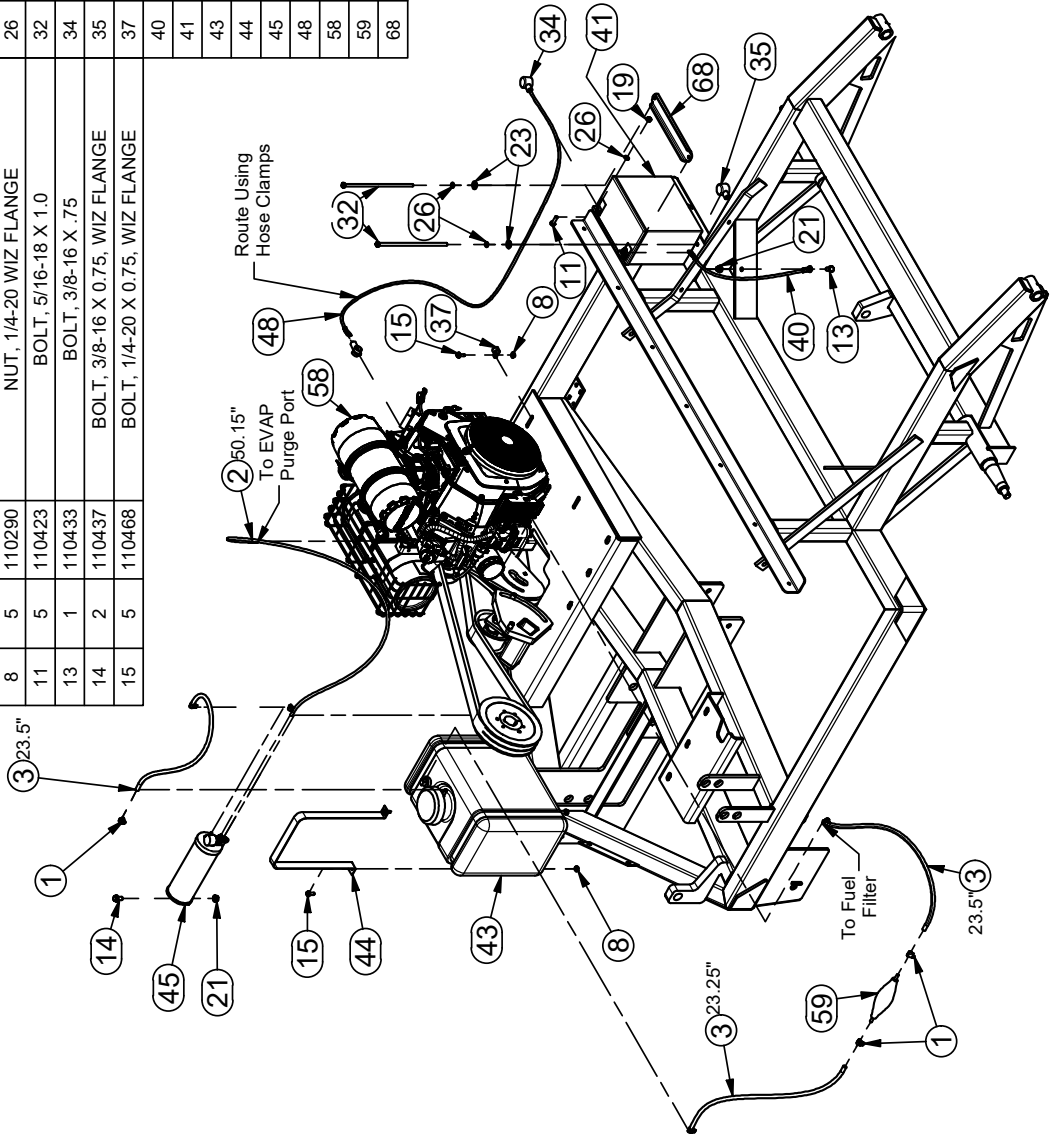
58

- Kohler:**
 943054 - 23.5 HP (PA-ECH730-3092)
 22A15 & earlier
 22A36 & 22A99
 23A06 & 23A99
 24A11 & 24A38
 943061 - 26.5 HP (ECH749-3059)
 22A16-22A35
 23A01-23A05
 943062 - 26.5 HP (ECH749-3138) **CARB**
 24A01 & 24A10
 24A39+

Parts List		Parts List		Parts List	
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY
1	7	100361	CLAMP, HOSE #4 .25 MINI	19	2
2	5ft 6 in	100363	HOSE, 3/16 LOW PRESS	21	11
3	9ft 6in	100644	HOSE, 1/4" LOW PERM	23	2
8	5	110290	NUT, 1/4-20 WIZ FLANGE	26	7
11	5	110423	BOLT, 5/16-18 X 1.0	32	2
13	1	110433	BOLT, 3/8-16 X .75	34	1
14	2	110437	BOLT, 3/8-16 X 0.75, WIZ FLANGE	35	1
15	5	110468	BOLT, 1/4-20 X 0.75, WIZ FLANGE	37	1
				40	1
				41	1
				43	1
				44	2
				45	1
				48	1
				58	1
				59	1
				68	1

USE HOSE CLAMPS EXCEPT ON ENGINE EVAP PORT

Route Using Hose Clamps

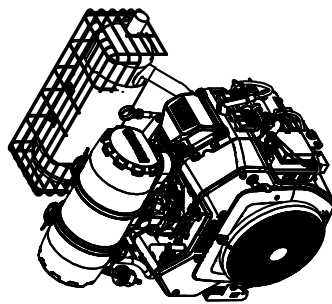


ENGINE FUEL, EMISSIONS & ELECTRICAL INSTALLATION

58

- Kohler:
 943054 - 23.5 HP (PA-ECH730-3092)
 22A15 & earlier
 22A36 & 22A99
 23A06 & 23A99
 24A11 & 24A38
 24A11 & 24A38
 943061 - 26.5 HP (ECH749-3059)
 22A16-22A35
 23A01-23A05
 943062 - 26.5 HP (ECH749-3138) **CARB**
 24A01 & 24A10
 24A39+

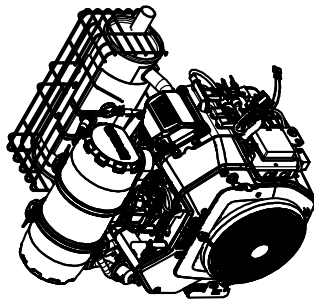
943054 - Kohler 23.5 HP EFI
 - Installed on S/N: 22A15 & Below
 - Installed on S/N: 22A36 & 22A99
 - Installed on S/N: 23A06 & 23A99
 - Installed on S/N: 24A11 & 24A38



PA-ECH730-3092

Service Parts	
Part Number	Description
840027	Filter Element, Air
932008	Kit, Solenoid
932019	Solenoid
932070	Tach/Hour Meter, Kohler
932079	Switch, Ignition
942068	Deflector, Exhaust
942271	Guard Assy, Muffler
942298	Kit, Muffler
942301	Filter, Fuel

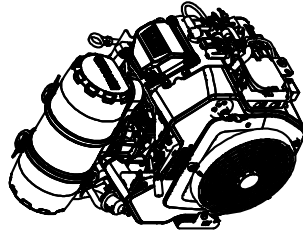
943062 - Kohler 26.5 HP EFI CARB
 - Installed on S/N: 24A01 & 24A10
 - Installed on S/N: 24A39 & ABOVE



ECH749-3138

Service Parts	
Part Number	Description
840027	Filter Element, Air
932008	Kit, Solenoid
932019	Solenoid
932070	Tach/Hour Meter, Kohler
932079	Switch, Ignition
942068	Deflector, Exhaust
942271	Guard Assy, Muffler
942298	Kit, Muffler
942301	Filter, Fuel

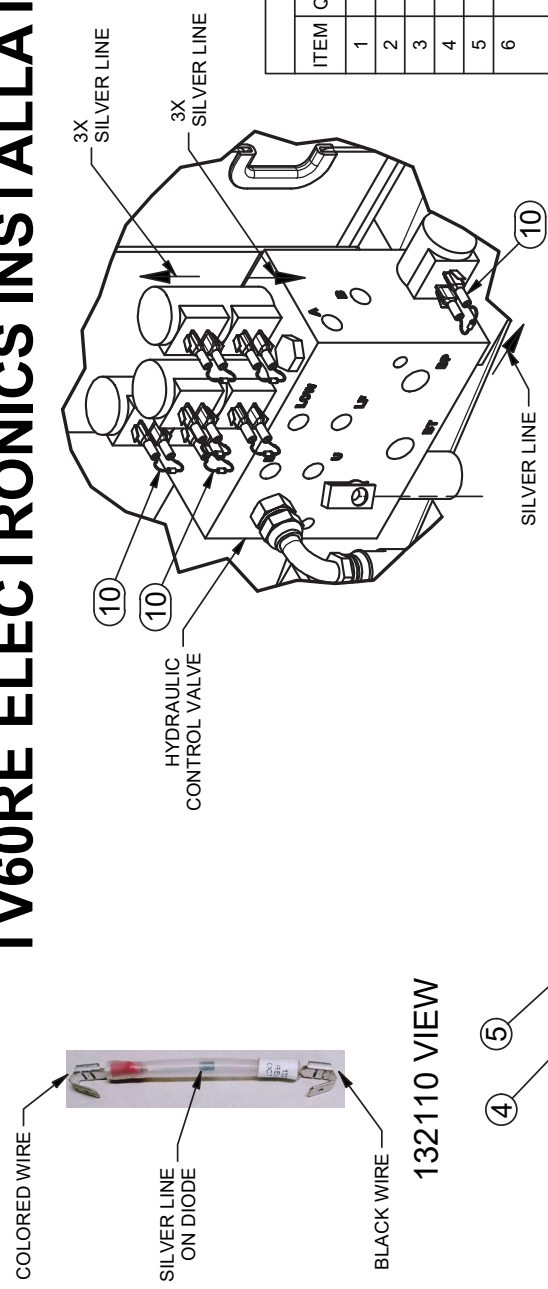
943061 - Kohler 26.5 HP EFI
 - Installed on S/N: 22A16 - 22A35
 - Installed on S/N: 23A01 - 23A05



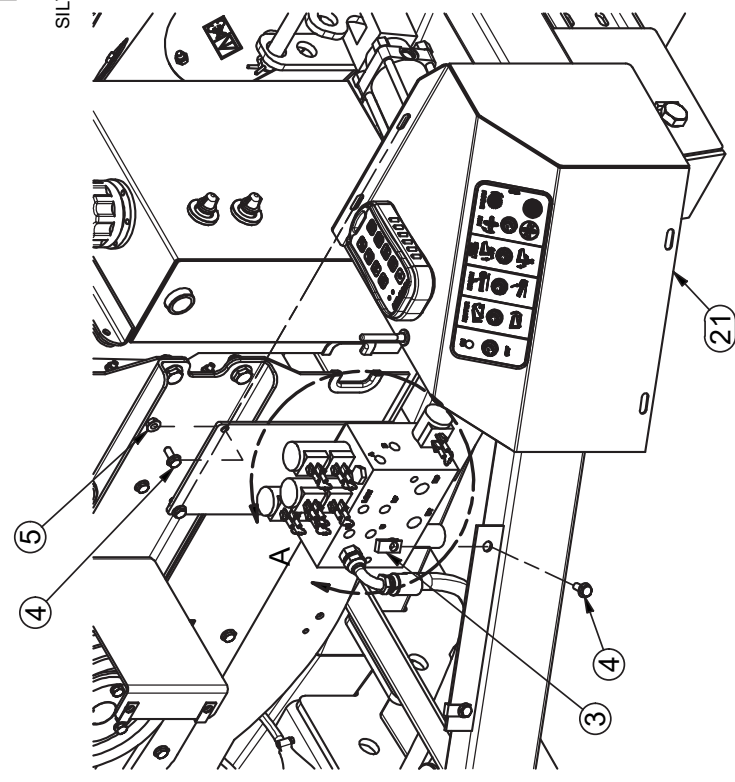
ECH749-3059

Service Parts	
Part Number	Description
840027	Filter Element, Air
932008	Kit, Solenoid
932019	Solenoid
932054	Switch, Ignition
932070	Tach/Hour Meter, Kohler
942068	Deflector, Exhaust
942271	Guard Assy, Muffler
942298	Kit, Muffler
942299	Filter, Fuel

TV60RE ELECTRONICS INSTALLATION



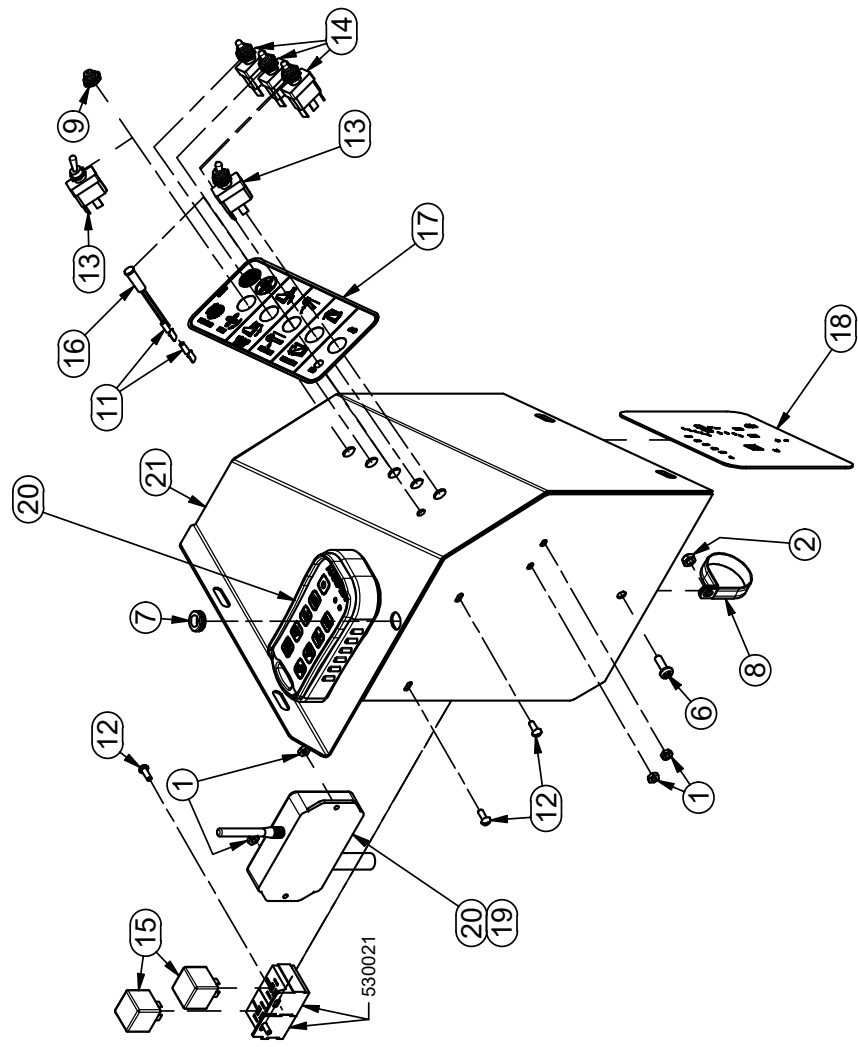
DETAIL A
FLYBACK DIODE
INSTALLATION



Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	4	110119	NUT, 10-24 LOCK
2	1	110174	NUT, 1/4-20, UNITORQUE LOCK
3	2	110319	NUT, 5/16-18 U-TYPE .75L
4	4	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE
5	2	110606	NUT, 5/16-18 WIZ FLANGE
6	1	110815	SCREW, 1/4-20 X 3/4 STAINLESS PHILLIPS PAN HEAD
7	1	110967	GROMMET, RUBBER 7/16 ID X 3/4 OD
8	1	130012	CLAMP, ADEL AC28 .265 HOLE
9	5	132035	SWITCH BOOT
10	7	132110	Flyback Diode Assembly
11	2	230038	TERMINAL, MALE PUSH ON, 16-14ga
12	4	510960	SCREW, 10-24 X 0.5, RHMS
13	2	530007	TOGGLE SWITCH
14	3	530020	SWITCH, SPDT-MOMENTARY
15	2	530111	RELAY
16	1	532059	LIGHT, INDICATOR, LED
17	1	902089	DECAL, SWITCHES TV60R E
18	1	902161	DECAL, TV 60 WIRING SCHEMATIC
19	1	932058	Harness, Receiver TV60
20	1	933003	TRANSMITTER/RECEIVER, TV60E, KAR-TECH
21	1	975116	SHIELD - VALVE, WELDMENT

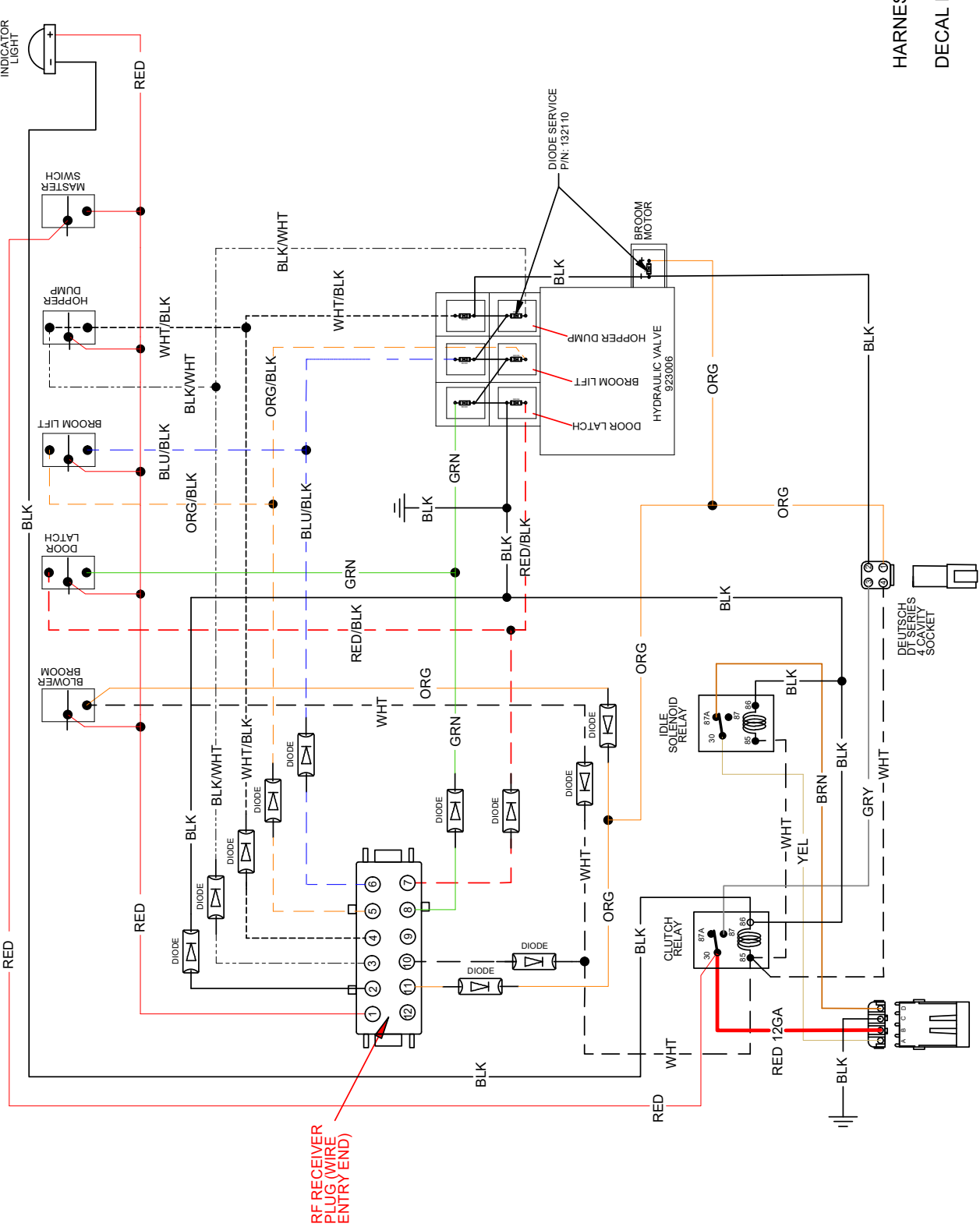
CONTROL PANEL ASSEMBLY

933003 - KAR-TECH TRANS/REC ASSY P/L	
QTY	DESCRIPTION
1	Transmitter, Kar-Tech
1	DECAL, REMOTE OVERLAY, TV60E
1	RECEIVER, TV60, KAR-TECH



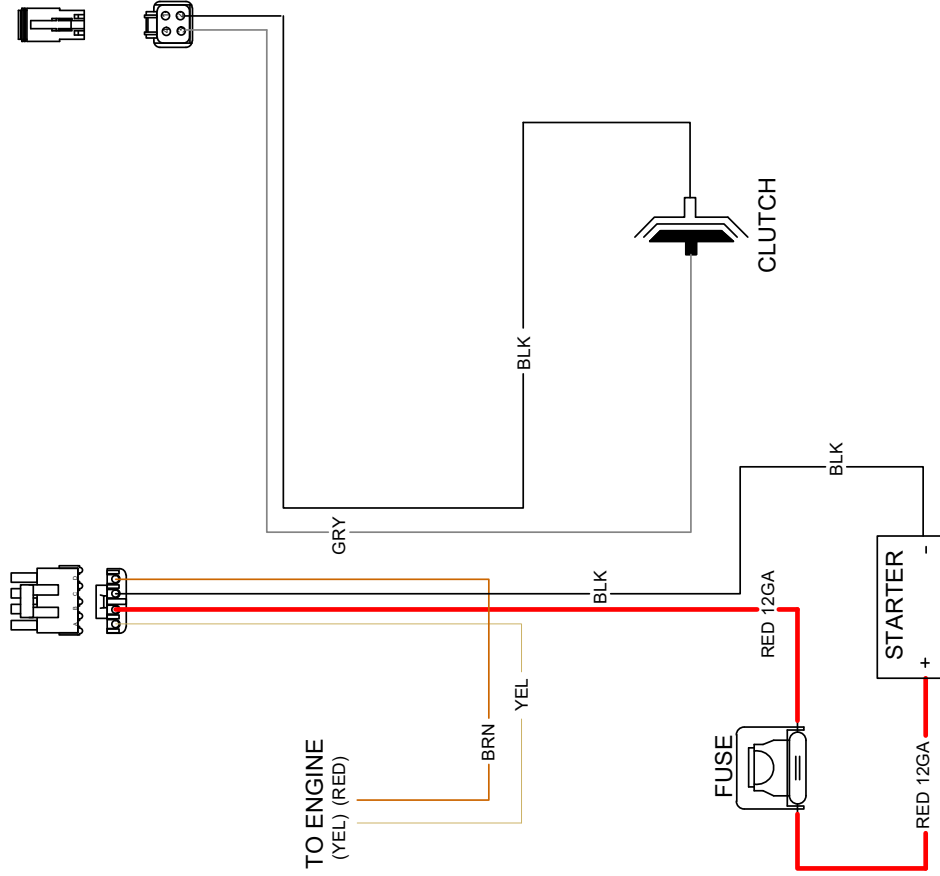
Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	4	110119	NUT, 10-24 LOCK
2	1	110174	NUT, 1/4-20, UNITORQUE LOCK
6	1	110815	SCREW, 1/4-20 X 3/4 STAINLESS PHILLIPS PAN HEAD
7	1	110967	GROMMET, RUBBER 7/16 ID X 3/4 OD
8	1	130012	CLAMP, ADEL AC28 .265 HOLE
9	5	132035	SWITCH BOOT
11	2	230038	TERMINAL, MALE PUSH ON, 16-14ga
12	4	510960	SCREW, 10-24 X 0.5, RHMS
13	2	530007	TOGGLE SWITCH
14	3	530020	SWITCH, SPDT-MOMENTARY RELAY
15	2	530111	RELAY
16	1	532059	LIGHT, INDICATOR, LED
17	1	902089	DECAL, SWITCHES TV60R E
18	1	902161	DECAL, TV 60 WIRING SCHEMATIC
19	1	932058	Harness, Receiver TV60
20	1	933003	TRANSMITTER/RECEIVER, TV60E, KAR-TECH
21	1	975116	SHIELD - VALVE, WELDMENT

TV60RE WIRING SCHEMATIC WITH KAR-TECH REMOTE



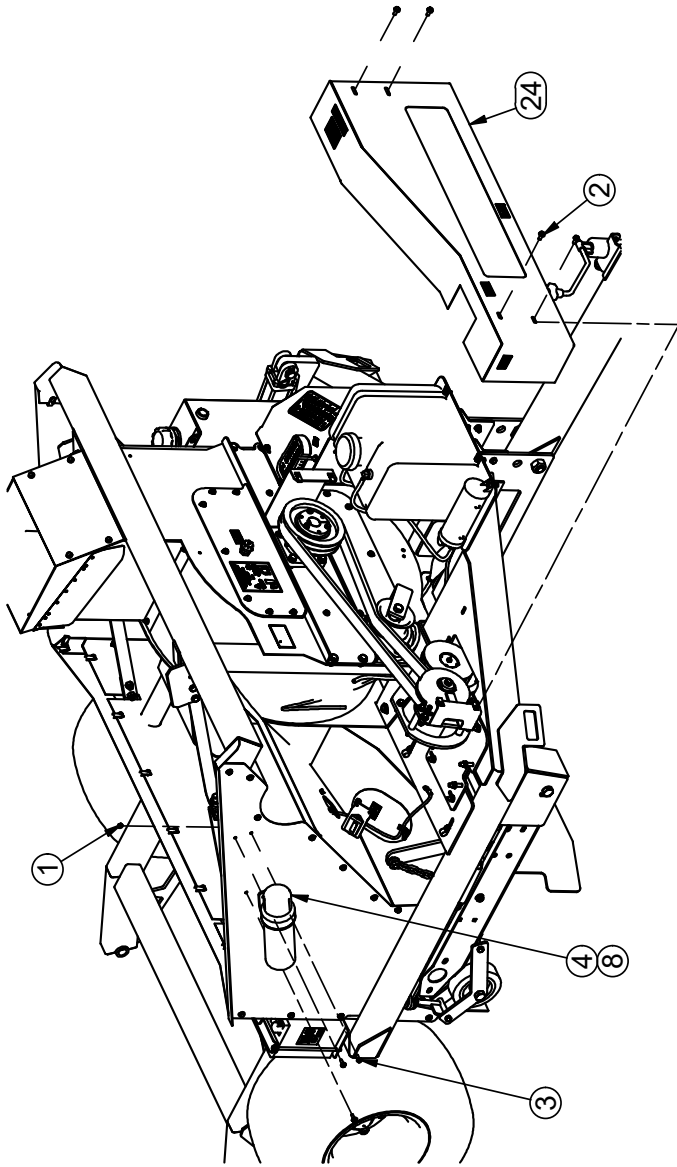
HARNESS P/N: 932058
DECAL P/N: 902161

TV60RE ENGINE HARNESS SCHEMATIC



HARNESS P/N: 932061

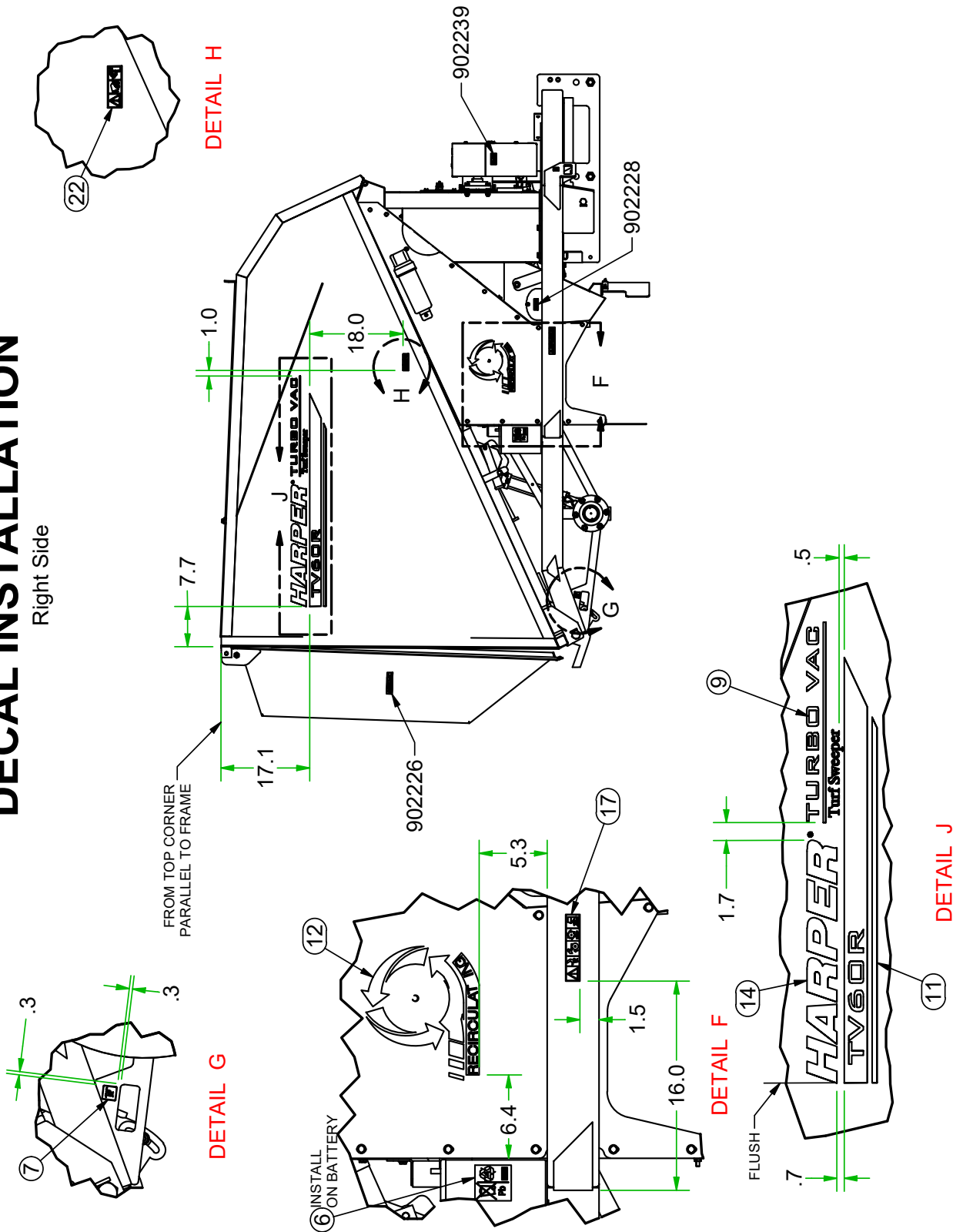
TV60RE FINAL INSTALLATION



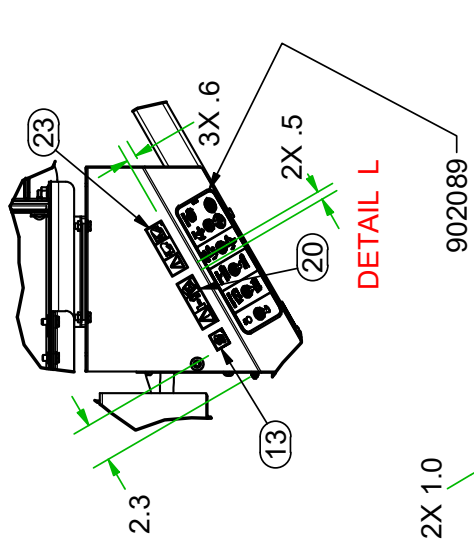
Parts List		
ITEM	QTY	PART # DESCRIPTION
1	3	110290 NUT, 1/4-20 WIZ FLANGE
2	17	110444 BOLT, 5/16-18 X 0.75, WIZ FLANGE
3	3	110468 BOLT, 1/4-20 X 0.75, WIZ FLANGE
4	1	152005 HOLDER, MANUAL
5	1	202134 DECAL, PROP 65, SHORT FORM
6	1	800195 DECAL, RECYCLE BATTERY
7	4	802067 Decal, Tie Down Point
8	1	901001 DOCUMENT, CARB WARRANTY
9	2	902084 Decal, Turbo Vac, Turf Sweeper
10	1	902102 DECAL, STRIPE LEFT TV60R
11	1	902103 DECAL, STRIPE RIGHT TV60R
12	2	902104 DECAL, RECIRCULATING
13	1	902149 DECAL, READ OPERATORS MANUAL.
14	3	902195 DECAL, HARPER 2.87 X 24.00, BLACK
15	1	902204 DECAL, ISO 46 HYDRAULIC OIL
16	1	902215 DECAL, EMISSIONS COMPLIANCE
17	2	902227 Decal, Entanglement
18	1	902232 Decal, High Pressure Injection
19	1	902234 Decal, No Lift
20	1	902235 Decal, Safe Distance, No Slope
21	1	902240 Plate, Serial Number, Harper Turf, Blue
22	2	902245 Decal, Hopper Safety Lock
23	1	902247 Decal, Overhead Clearance
24	1	905193 ASSY, BELT SHIELD W/DECALS

DECAL INSTALLATION

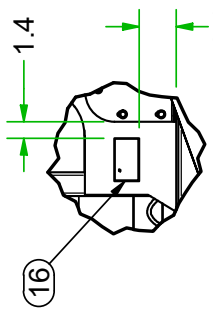
Right Side



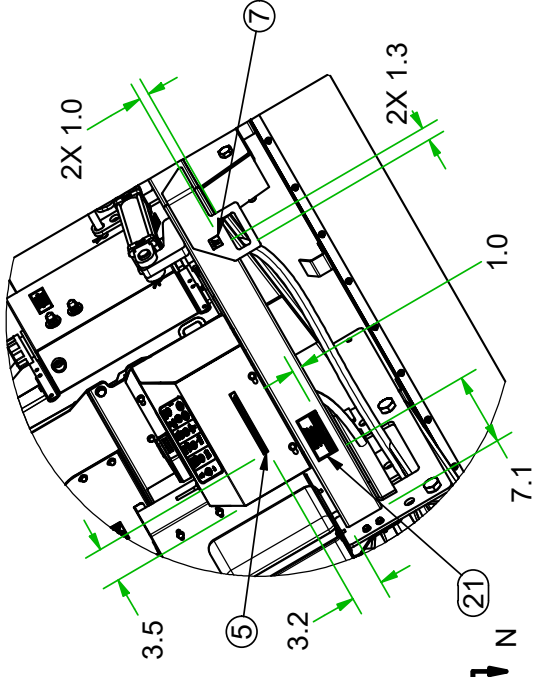
DECAL INSTALLATION



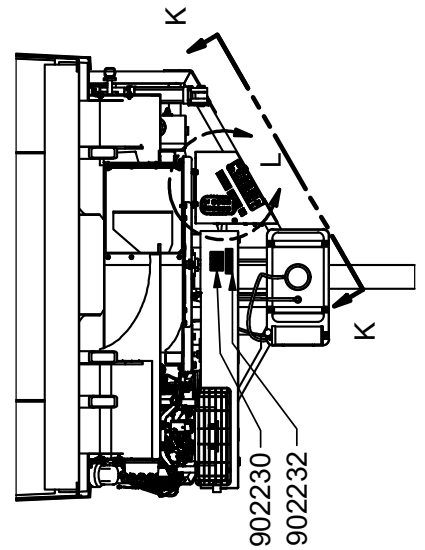
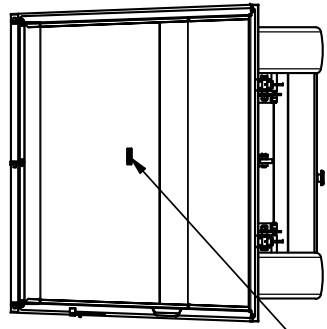
DETAIL L



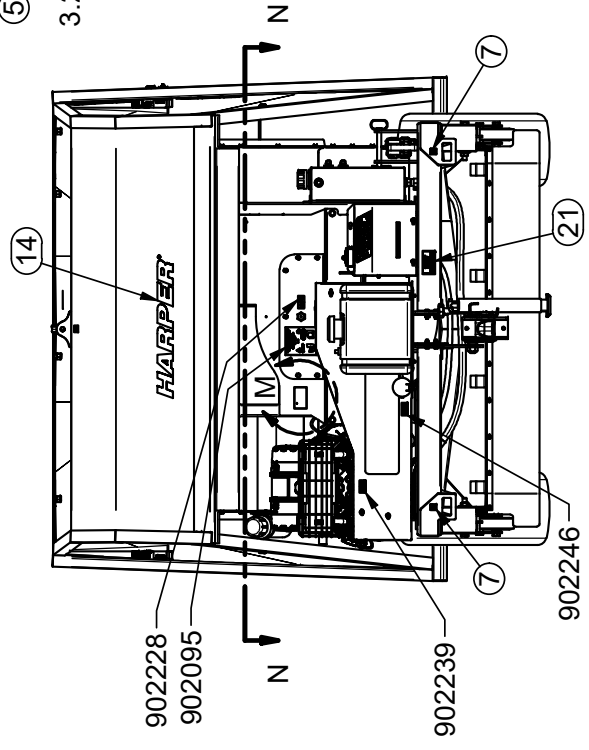
DETAIL M



SECTION K-K

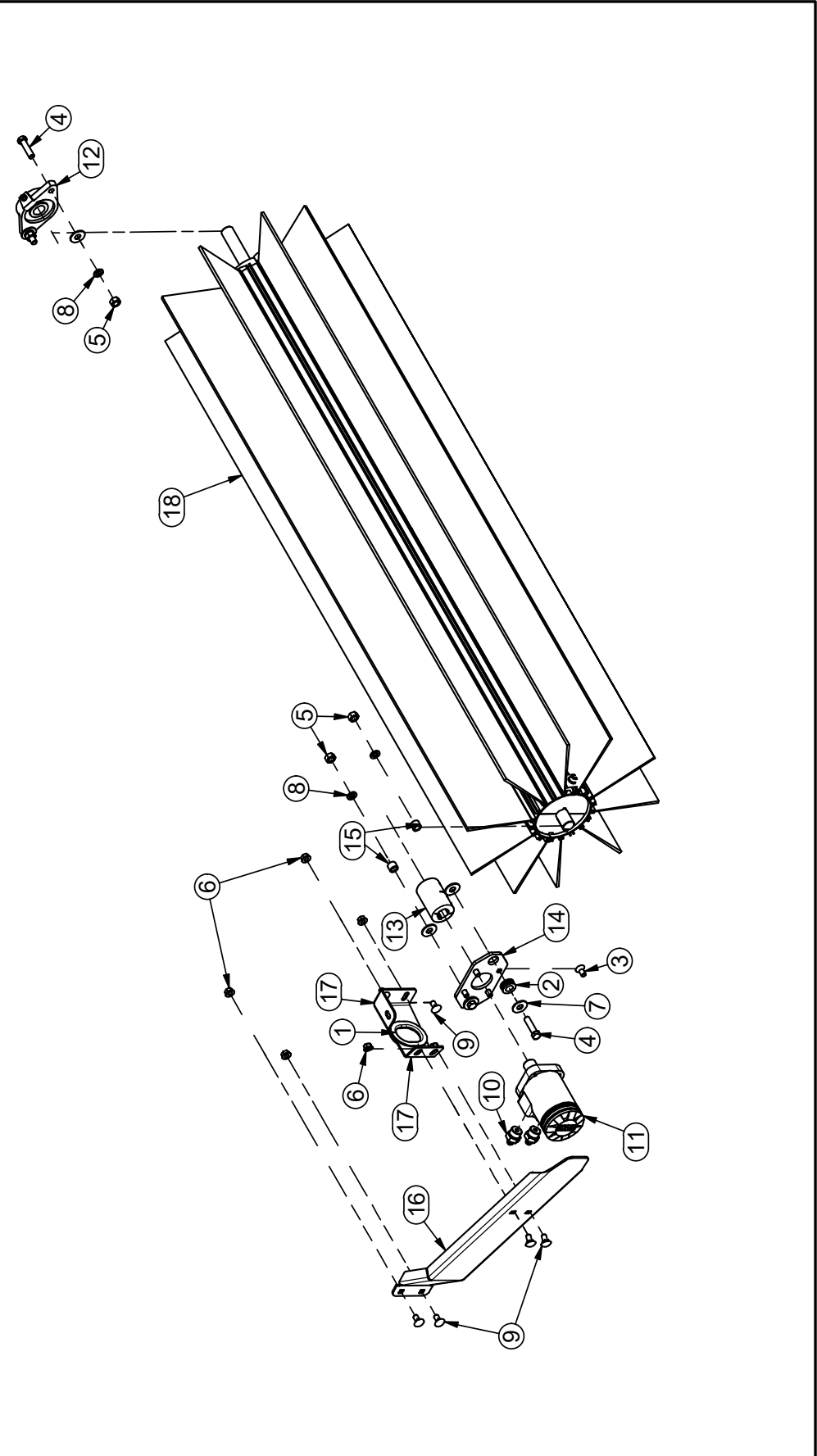


SECTION N-N



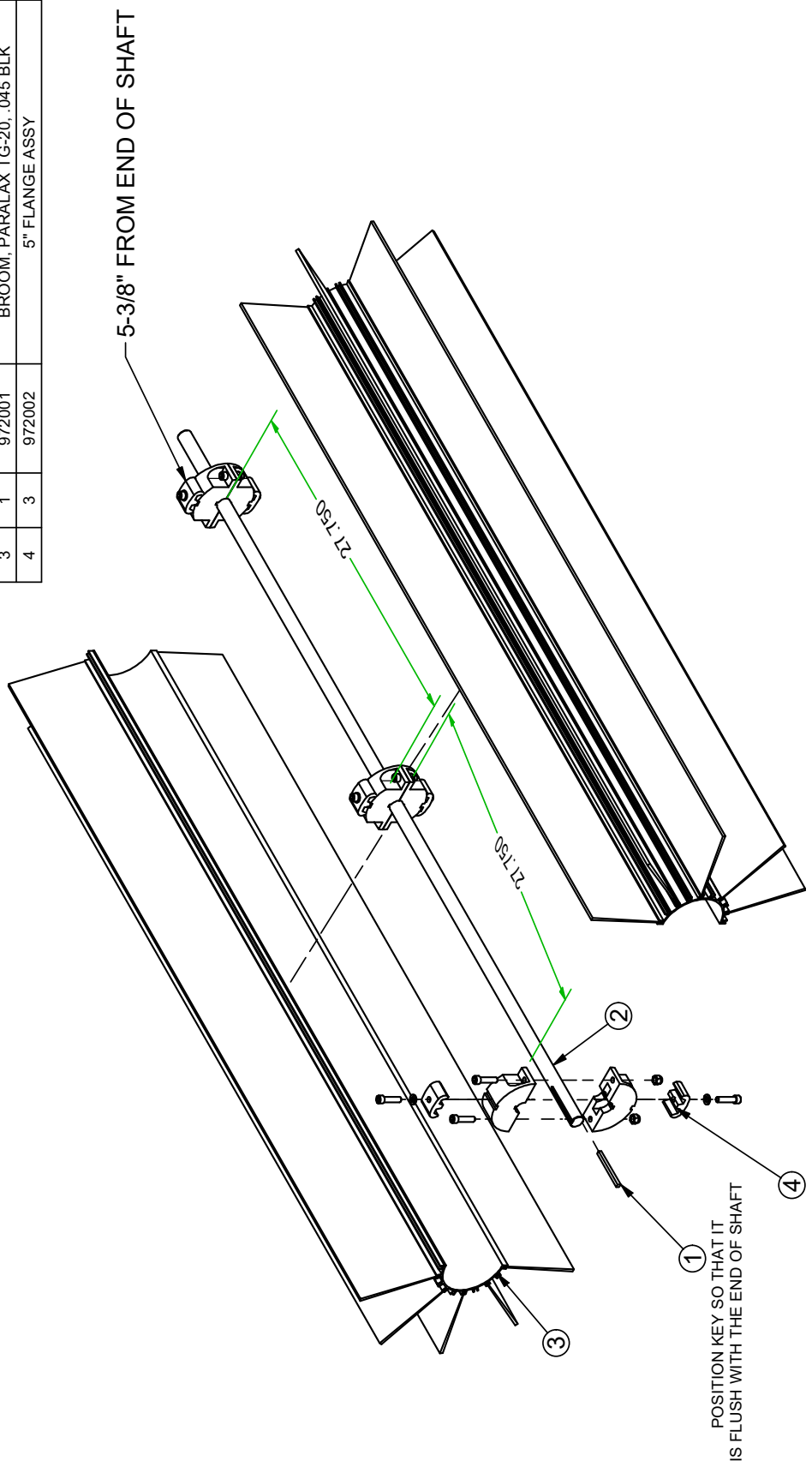
TV60 BROOM KIT - 900231

Parts List						Parts List					
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	1	100365	MOULDING, EDGE	7	6	110670	WASHER, 7/16" FLAT STANDARD	13	1	942190	COUPLER, CLAMP, 1" SHAFT
2	2	102005	GROMMET, RUBBER .875 OD X .625 ID	8	4	110671	WASHER, 7/16" LOCK	14	1	970147	MOUNT - MOTOR PLATE
3	4	110126	BOLT, 3/8-16 X .75 FLT HD SKT HD	9	6	110894	Bolt, 3/8-16 X 0.75 in Carriage	15	2	970230	BROOM MOTOR SPACER
4	4	110321	BOLT, 7/16-14 X 1.75 GR 5 HEX HEAD	10	2	120144	ADAPTER, 6MJ-10MB	16	1	970828	GUARD - MOTOR, DECK, TV60
5	4	110641	NUT, 7/16-14	11	1	922004	MOTOR, EATON 101-1009	17	1	970830	SUPPORT - TORQUE ARM
6	6	110645	NUT, 3/8-16 WIZ FLANGE	12	1	942080	BEARING, 1" 2 BOLT FLANGE	18	1	975049	ROTARY BRUSH ASSEMBLY, TV-60R



TV60RE BROOM ASSEMBLY

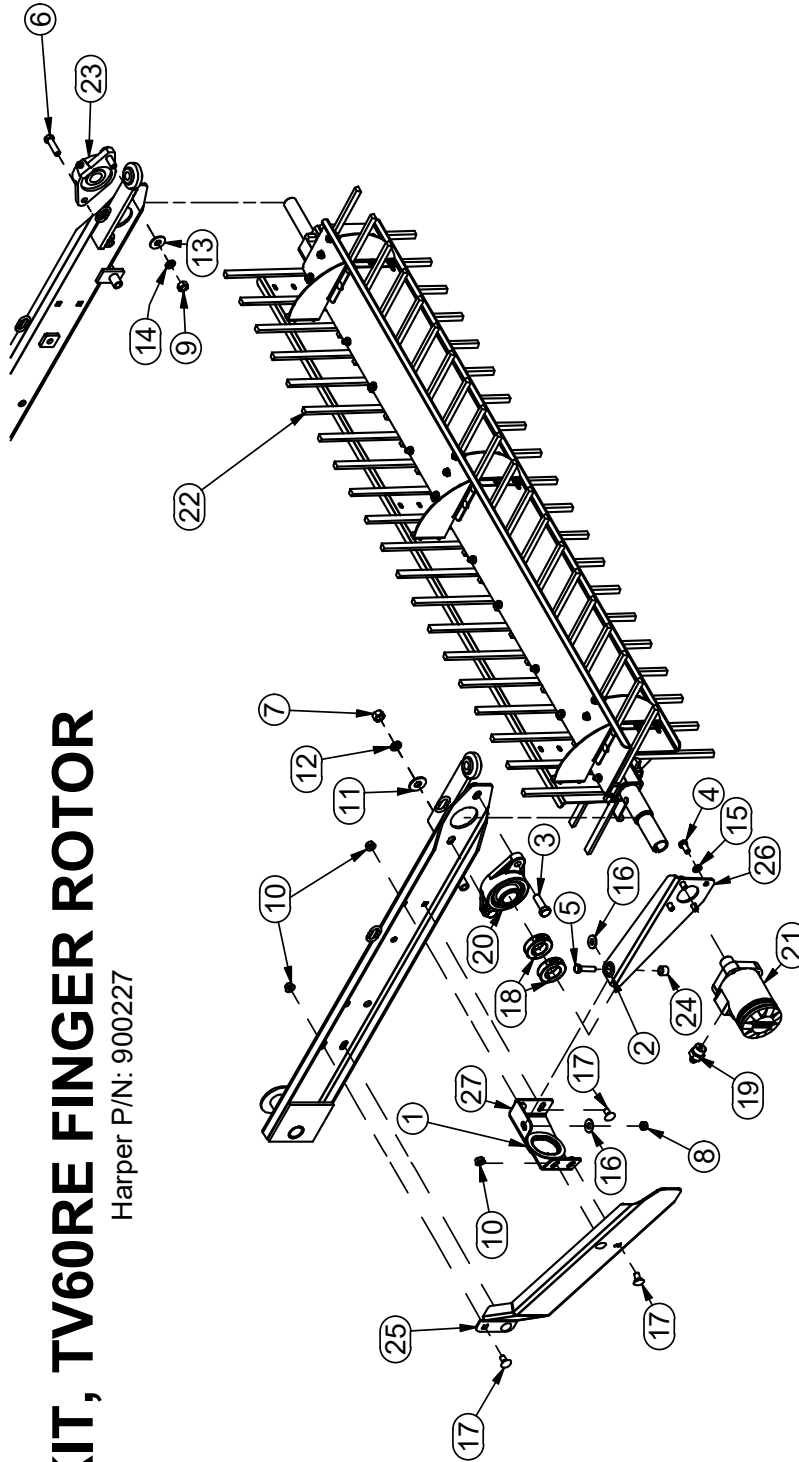
975049-Broom Assembly			
ITEM	QTY	PART #	DESCRIPTION
1	1	110340	KEY, 1/4 X 1/4 X 3.25
2	1	970229	ROTARY BRUSH SHAFT
3	1	972001	BROOM, PARALAX TG-20, .045 BLK
4	3	972002	5" FLANGE ASSY



Parts List			Parts List			Parts List					
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	3"	100365	Moulding, Edge	10	6	110645	NUT, 3/8-16 WIZ FLANGE	19	2	120144	ADAPTER, 6MJ-10MB
2	1	102005	GROMMET, RUBBER, .875 OD X .625 ID	11	2	110658	WASHER, 1/2" FLAT STANDARD	20	1	410928	BEARING, SLAT DRIVE 1.25 SHAFT
3	2	110429	BOLT, 1/2-13 X 1.5	12	2	110666	WASHER, 1/2" LOCK	21	1	420127	MOTOR, EATON 101-1009
4	4	110433	BOLT, 3/8-16 X .75	13	2	110670	WASHER, 7/16" FLAT STANDARD	22	1	914014	ASSEMBLY, TV60RE FINGER ROTOR
5	1	110435	BOLT, 3/8-16 X 1.5	14	2	110671	WASHER, 7/16" LOCK	23	1	942080	BEARING, 1" 2 BOLT FLANGE
6	2	110535	BOLT, 7/16-14 X 1.5	15	4	110672	WASHER, 3/8" LOCK	24	1	970230	BROOM MOTOR SPACER
7	2	110610	NUT, 1/2-13	16	2	110676	WASHER, 3/8" FLAT STANDARD	25	1	970828	GUARD - MOTOR, DECK, TV60
8	1	110621	NUT, 3/8-16, UNITORQUE LOCK	17	6	110894	Bolt, 3/8-16 X 0.75 in Carriage	26	1	970829	ARM - TORQUE, TV60
9	2	110641	NUT, 7/16-14	18	2	110956	COLLAR - 1-1/4" SPLIT	27	1	970830	SUPPORT - TORQUE ARM

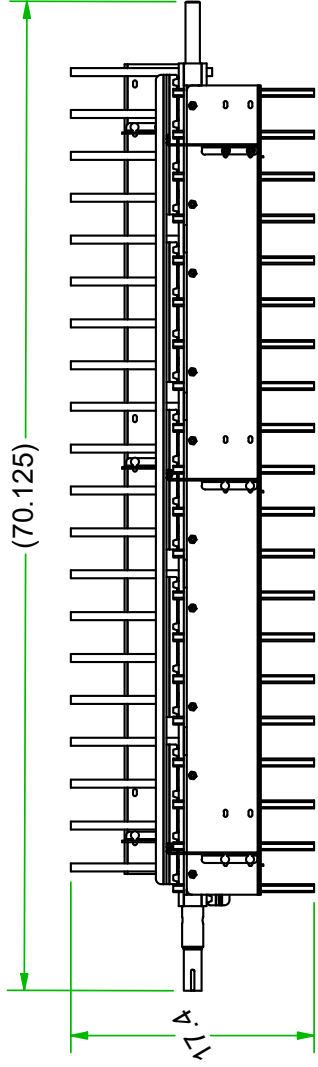
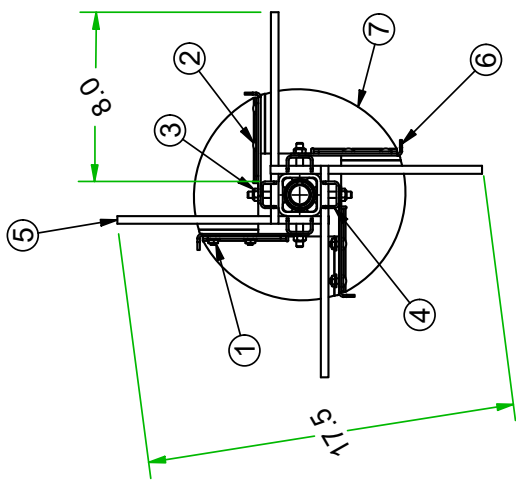
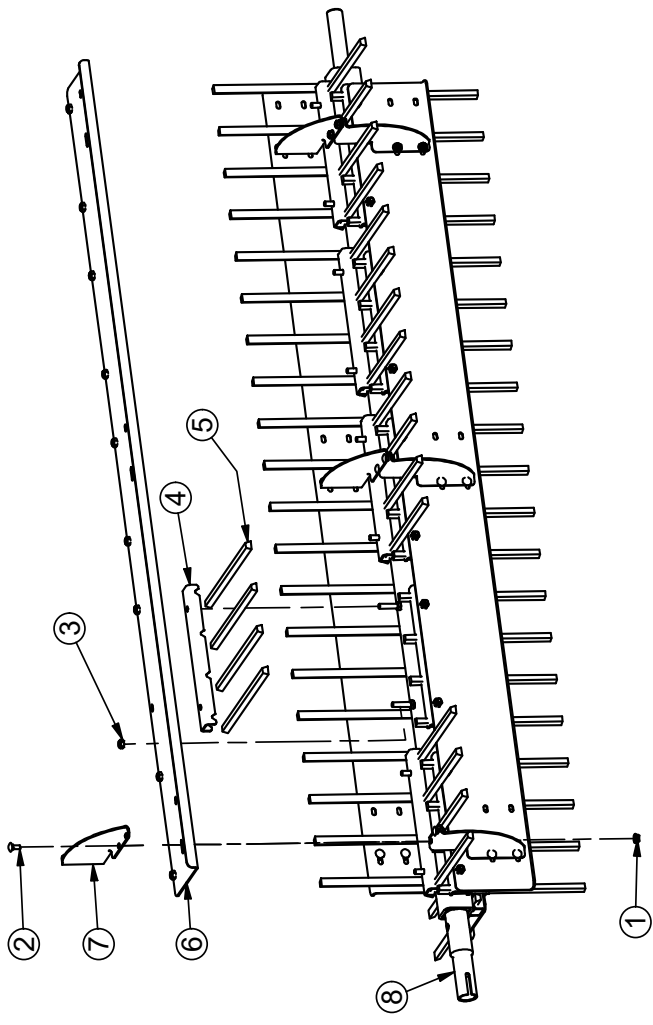
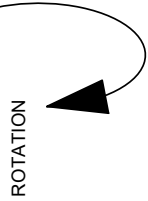
KIT, TV60RE FINGER ROTOR

Harper P/N: 900227

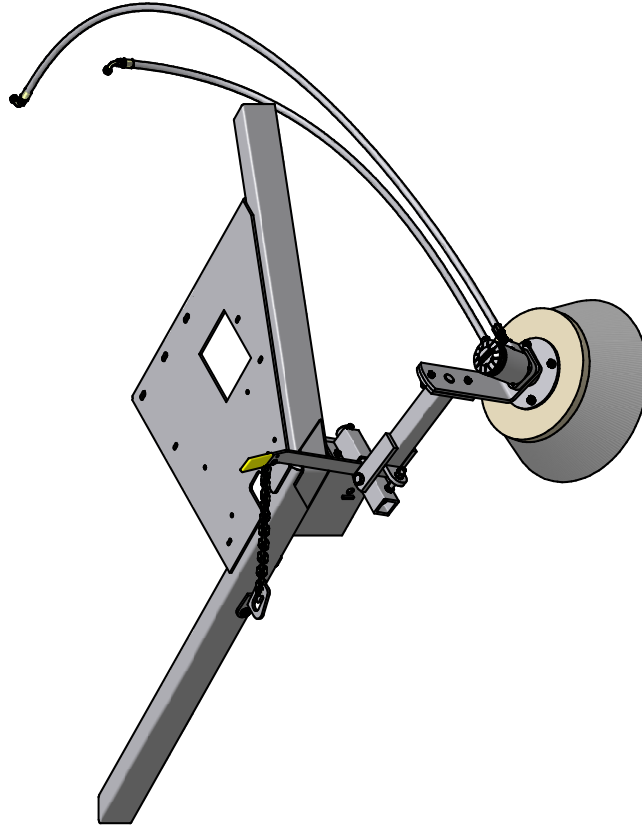


914014-Finger Rotor Assembly		DESCRIPTION
ITEM	QTY	PART #
1	30	110290
2	30	110358
3	40	110600
4	20	311403
5	80	902160
6	4	970824
7	12	970827
8	1	975802

TV60RE FINGER ROTOR ASSEMBLY



Fence Brush Option - TV60

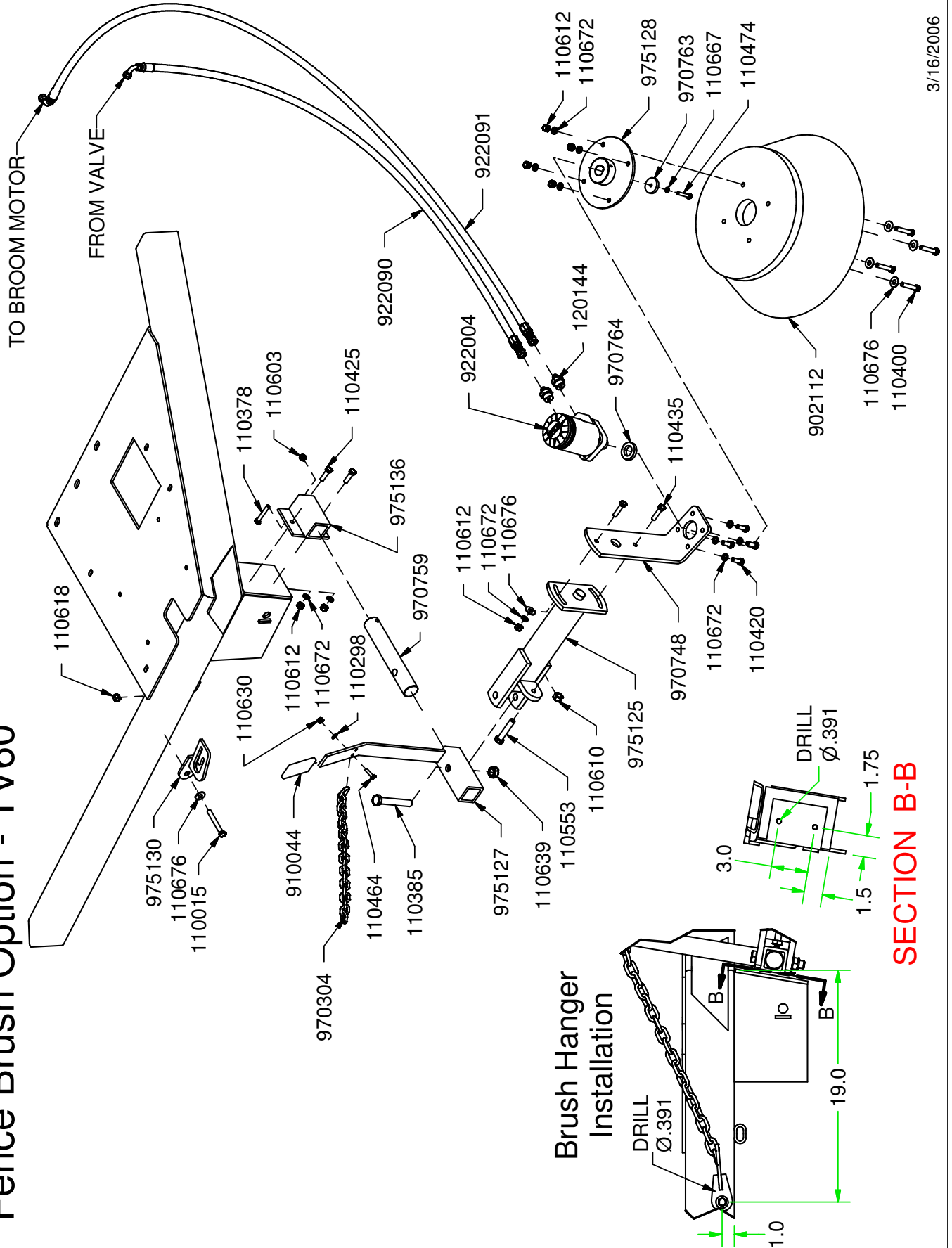


Parts List

PART #	QUANTITY	DESCRIPTION
110015	1	BOLT, 3/8-16 X 3.0
110298	1	WASHER, 1/4" FLAT SAE
110378	1	BOLT, 5/16-18 X 2.0
110385	1	BOLT, 5/8-11 X 4.0
110400	4	BOLT, 3/8-16 X 2.0
110420	4	BOLT, 3/8-16 X 1.0
110425	2	BOLT, 3/8-16 X 1.25
110435	2	BOLT, 3/8-16 X 1.5
110464	1	BOLT, 1/4-20 X 1.0
110474	1	BOLT, 1/4-20 X 1-1/2
110553	1	BOLT, 1/2-13 X 2.5 TAP
110603	1	NUT, 5/16-18 LOCK (NYLON)
110610	1	NUT, 1/2-13
110612	8	NUT, 3/8-16 GR 2
110618	1	NUT, 3/8-16 LOCK NYLON INSERT
110630	1	NUT, 1/4-20 LOCK (NYLON INSERT)
110639	1	NUT, 5/8-11, UNITORQUE LOCK
110667	1	WASHER, 1/4" LOCK
110672	12	WASHER, 3/8" LOCK
110676	6	WASHER, 3/8" FLAT STANDARD
120144	2	ADAPTER, 6MJ-10MB
902112	1	BRUSH, 18" x 6" x 40 DEG
910044	1	COVER, VINYL .25 X 1.5 X 4 GRIP
922004	1	MOTOR, EATON 101-1009
922090	1	HOSE, VALVE TO FENCE BRUSH MOTOR TV60
922091	1	HOSE, FENCE BRUSH MOTOR TO BROOM MOTOR
970304	1	PUMP STOP CHAIN
970748	1	ARM, BRUSH MOTOR MOUNT
970759	1	SHAFT, LIFT PIVOT
970763	1	WASHER, 1.50 X .320
970764	1	SPACER, 1.700 X 1.005 X .320
975125	1	LIFT TUBE WELDMENT
975127	1	LIFT LEVER WELDMENT
975128	1	BRUSH ADAPTOR WELDMENT
975130	1	LIFT LATCH WELDMENT
975136	1	EDGE BRUSH HANGER WELDMENT

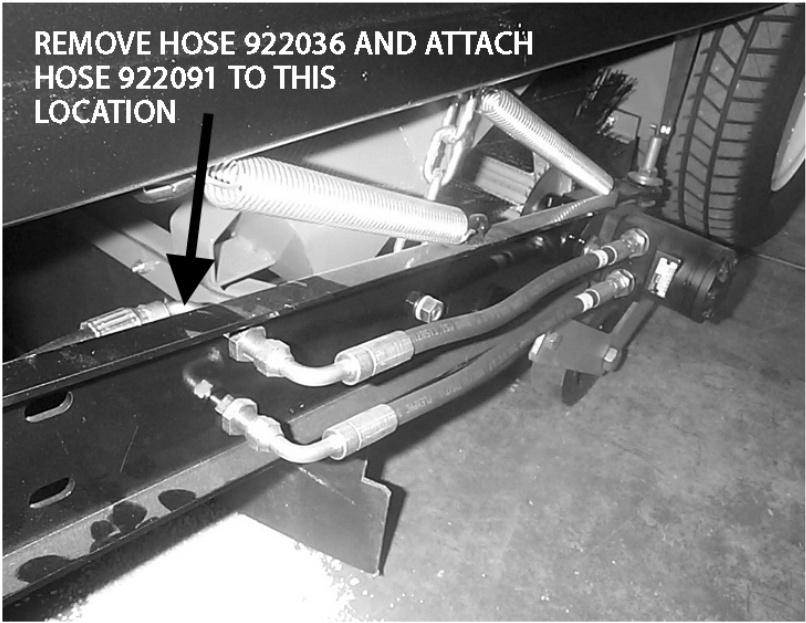
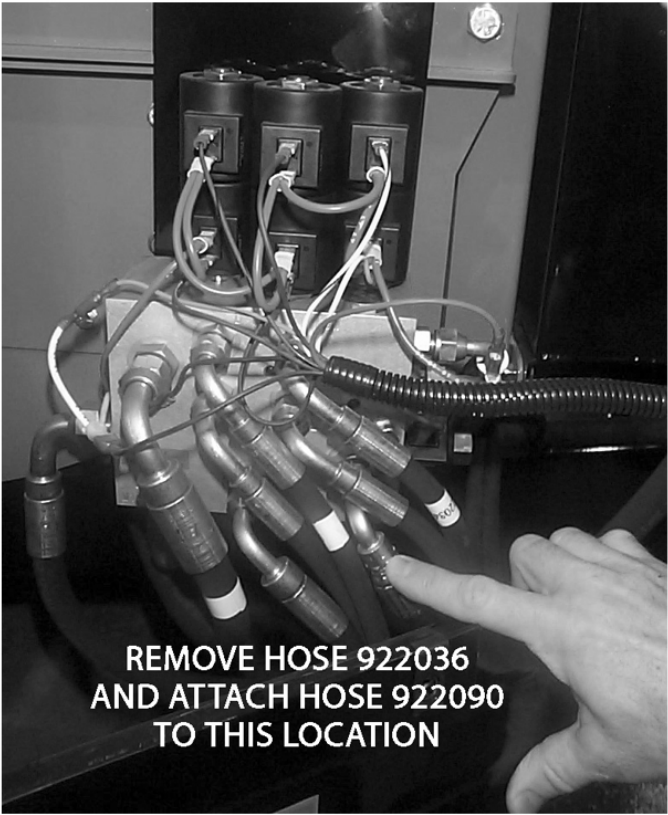
3/16/2006

Fence Brush Option - TV60



3/16/2006

**TV60RE & RH - INSTRUCTIONS FOR INSTALLING EDGE BRUSH
HYDRAULIC HOSES**



NOTES

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HARPER
TURF EQUIPMENT

Turbo Vac TV60R