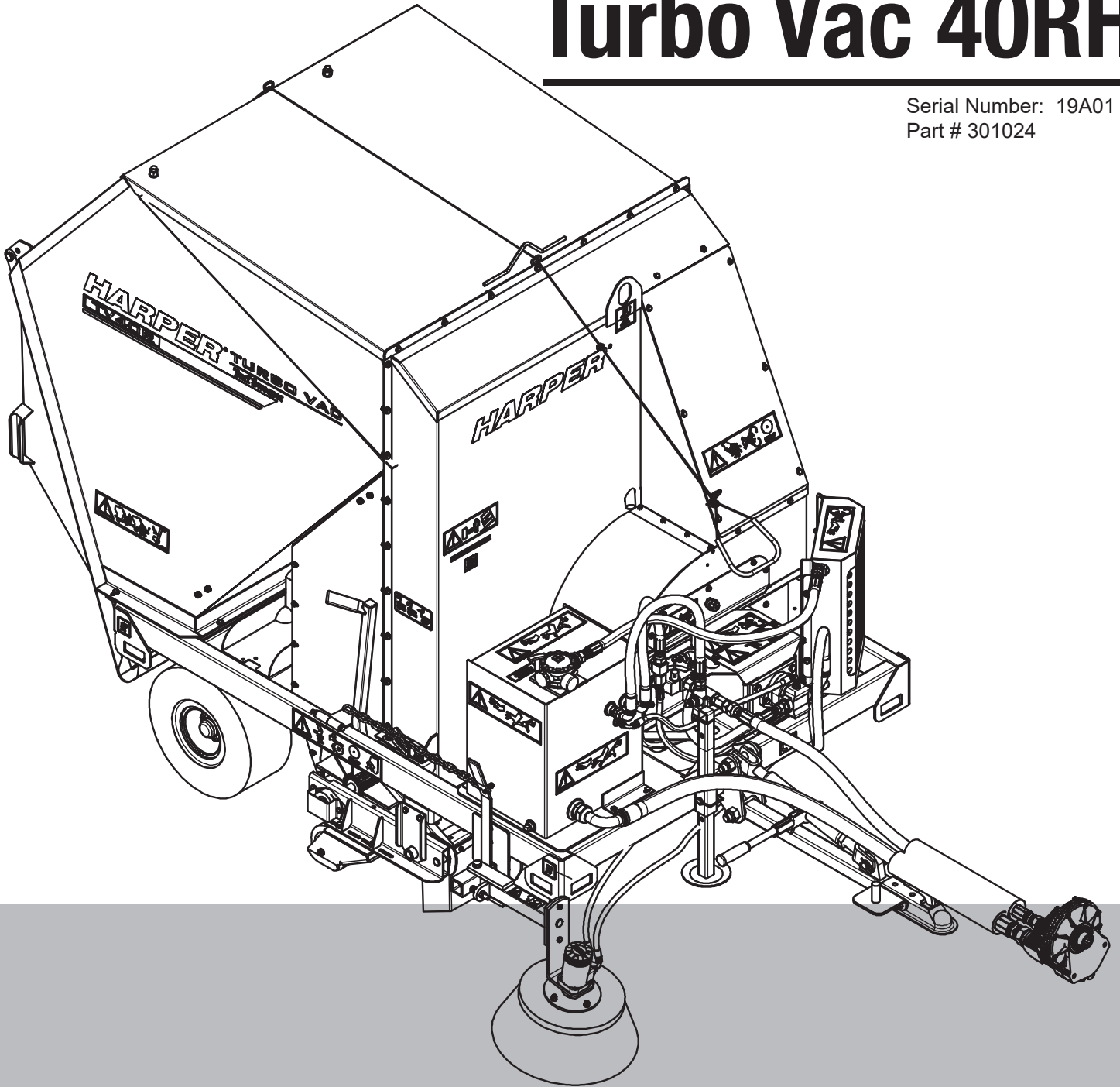


# Turbo Vac 40RH

Serial Number: 19A01 +  
Part # 301024



## OPERATOR'S & PARTS MANUAL ORIGINAL INSTRUCTIONS



*Thank you for purchasing a Harper Turbo Vac.*

As with all Harper products, the Harper Turbo Vac has been developed through tough design and testing procedures to produce a machine that can be relied on. This manual gives assembly, operating, and service information for Model TV40 Turbo Vacs. Please read and understand all instructional material included with the Turbo Vac or its components before assembling and operating the equipment.

A Turbo Vac can present hazards to an operator who follows unsafe procedures in either the operation or maintenance of the unit. Therefore, SAFETY WARNINGS are presented at certain locations in the text.

**THIS SYMBOL:**



**SAFETY WARNING!**



**MEANING:** Failure to understand and obey this warning may result in injury to you or others. Whenever this symbol is used, please pay very close attention to the information presented, and make sure you fully understand. If you do not, contact your dealer or Harper Industries, Inc. for clarification.



**SAFETY WARNING!**



**ALL SHIELDS AND GUARDS MUST BE IN PLACE FOR PROPER AND SAFE OPERATION OF THIS EQUIPMENT. WHERE THEY ARE SHOWN REMOVED IN THIS MANUAL, IT IS FOR PURPOSES OF ILLUSTRATION AND INSTRUCTION ONLY. DO NOT OPERATE THIS EQUIPMENT UNLESS ALL SHIELDS AND GUARDS ARE IN PLACE.**

Harper Industries, Inc. is continually striving to improve the design and performance of its products. We reserve the right to make changes in specifications and design without thereby incurring any obligation relative to previously manufactured products.

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The and Harper name is a registered trademark of Harper Industries, Inc. All other brand and product names are trademarks or registered trademarks of their respective companies.

## LIMITED WARRANTY

Harper Industries, Inc. (HII) warrants to each purchaser of a new Harper Turbo Vac from an authorized dealer or representative, that such equipment is free of manufacturer's defects in workmanship and materials which appear while in normal service for a period of ONE YEAR commencing with delivery to the original user.

The obligation of HII under this warranty is expressly limited, at our option, to replacement or repair at a service facility designated by Harper Industries or at the manufacturing plant in Harper, KS. A part will be replaced after inspection discloses it to have been defective. This warranty does not apply to defects caused by damage or unreasonable use (including failure to provide reasonable and necessary maintenance, or by performing functions without genuine Harper Turbo Vac accessories) while in the possession of the consumer.

Warranty is limited to parts, labor and ground freight delivery of replacement parts. HII shall not be liable for the consequential damages of any kind, including but not limited to consequential labor costs or transportation charges in connection with replacement or repair of defective parts.

This warranty does not apply to parts subjected to misuse, abuse, alteration, improper or inadequate maintenance, or normal wear (including belts, battery, chains, filters, knives, brush and broom).

Engines are not covered under this warranty. Refer to manufacturer's warranty for specific warranty information. Harper Industries, its agents or representatives, make or imply no other warranties.

Harper Industries makes no warranty with respect to trade accessories. They are subject to the warranties of their respective manufacturers.

ANY IMPLIED OR STATUTORY WARRANTIES, INCLUDING ANY WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. HII makes no other express warranty, nor is anyone authorized to make any on behalf of HII.

For further information please contact your nearest Harper Turbo Vac dealer.

## RECORDS

Date of Purchase \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

Dealer's Name \_\_\_\_\_

Dealer's Phone \_\_\_\_\_

Serial Number Machine \_\_\_\_\_

Serial Number Engine \_\_\_\_\_



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#### Optional Equipment

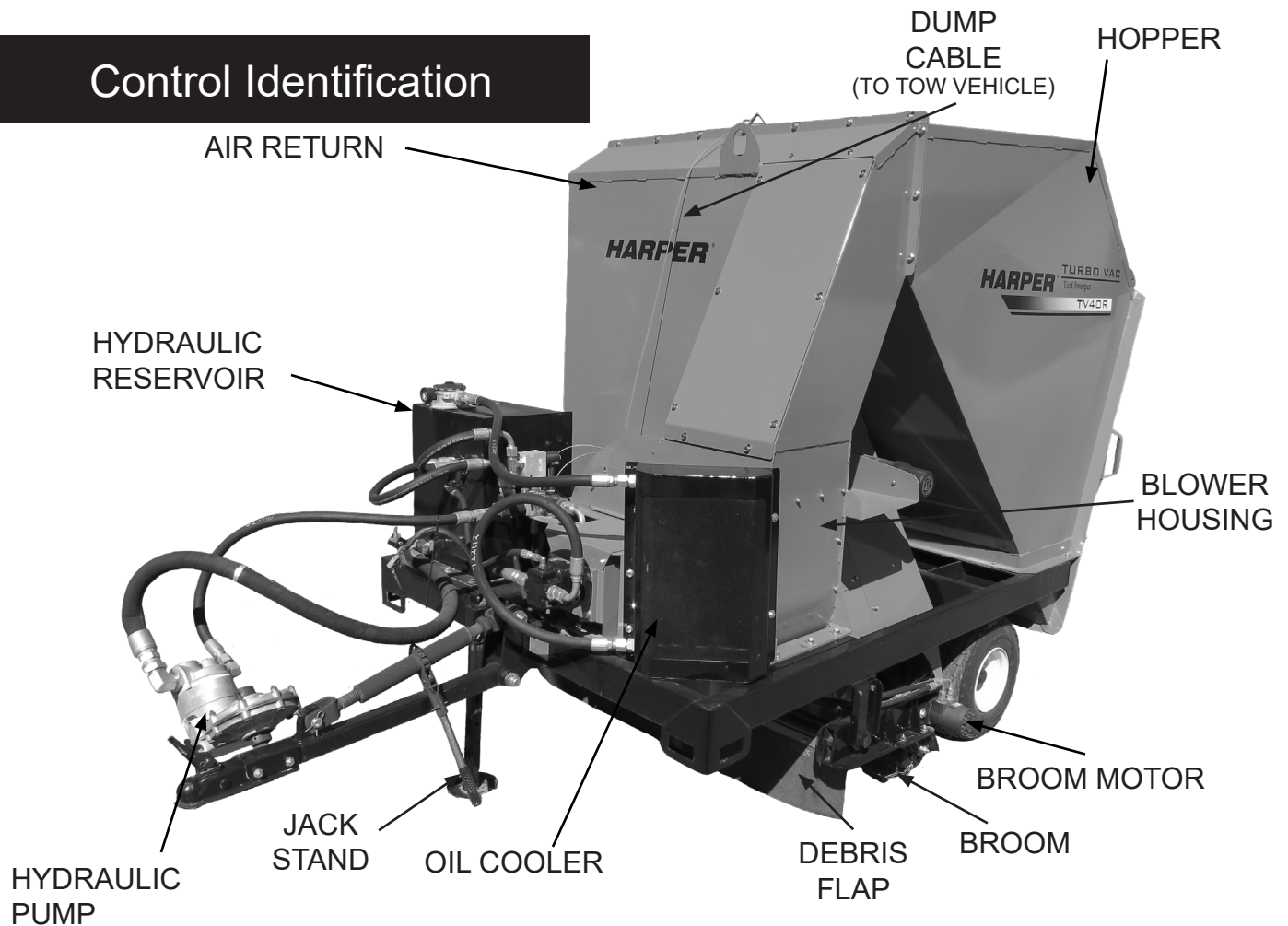
Remote Hose Option - TV 40.....	6.1
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## Specifications

<b>Safety Features</b>	Minimal dust generated, quiet operation - 96 dB
<b>Blower Drive</b>	Hydraulic motor powered by PTO pump
<b>Blower Fan</b>	25" (63.5 cm) diameter abrasion resistant steel with replaceable poly-liner 1 1/2" (3.81 cm) shaft with self-aligned bearings
<b>Blower Discharge</b>	Access plate for inspection and easy liner replacement
<b>Airflow</b>	Re-circulated air system
<b>Brush Drive</b>	Hydraulic motor direct drive
<b>Engine</b>	PTO, gearbox pump
<b>Hydraulics</b>	PTO driven
<b>Hydraulic Oil</b>	Crown AW 46; ISO 46 Hydraulic Oil See service schedule
<b>Main Frame</b>	11 gauge welded and reinforced steel tubing
<b>Bearings</b>	Greaseable bearing and sealed bearings
<b>Hopper Capacity</b>	4 cubic yards - 3.06 cubic meters
<b>Wheels/Tires</b>	4-bolt wheels, 18 5 (47 cm) x 9.5 (24.13 cm) tires
<b>Controls</b>	Blower & brush controls on machine
<b>Sweeper</b>	52" (132.08 cm) single sweeping head that follows the terrain with side mounted gauge wheels, rises to transport position, and lowers to operating position by handle located on the side; Brush and Rubber Fingers
<b>Options</b>	Curb brush and remote hose attachments.
<b>Discharge</b>	Mechanical trip and latch system
<b>Tongue and Hitch</b>	Adjustable tongue functions as pick-up height controller
<b>Paint</b>	Durable 2-part polyurethane
<b>Dimensions</b>	135" L x 64" W x 82" H - 342.9 cm L x 162.56 cm W x 208.28 cm H
<b>Weight</b>	1600 lbs. - 725 kg
<b>Max Operating Angle</b>	15°
<b>Max Storage Angle</b>	8°
<b>Brush Spin Down</b>	2 seconds
<b>Fan Spin Down</b>	2 seconds
<b>System Relief Pressure</b>	2000 psi - 13.79 MPa

**NOTE:** Following publication of this manual, certain changes in standard equipment and/or options may have occurred which would not be included in these pages. Your Harper dealer is the best source for up-to-date information.

## Control Identification



**Hopper\*** – The hopper stores up to 4 yards of material. - 3.06 m<sup>3</sup>

**Broom Motor\*** – The broom motor turns the broom clock-wise, throwing material forward and upward into the air stream.

**Air Return\*** – Allows air to be put into the 'recirculating' effect which is common feature among all Turbo Vacs.

**Hydraulic Reservoir** – The hydraulic reservoir on a TV40RH has a 20 gallon capacity. - 75.71 L

**Hydraulic Pump** – The hydraulic pump on the TV40RH is directly attached to the tractor PTO.

**Blower Housing\*** – Surrounds the fan and is covered on the inside by a plastic liner.

**Dump Cable\*** – Releases the hopper door.

**Oil Cooler** – The oil cooler prevents the hydraulic oil from over-heating. Always keep the fins free of debris.

**Debris Flap\*** – Helps to keep vacuum concentrated to the ground and to direct the material from the broom into the suction.

**Broom (optional)\*** – Assists material from the turf into the suction of the blower.

**Jack Stand\*** – Supports the front of the Turbo Vac when it is not connected to a tractor. During operation, the jack stand must be up, with the wheel removed and in the transport location.

\* Denotes common features of both the TV40RE and TV40RH

## Safety Guidelines

- Use genuine factory parts or parts with equivalent characteristics, including type, strength and material. Failure to do so may result in product malfunction and possible injury to the operator and/or others.
- If hardware is not secure, or if some of the hardware is over-tightened, equipment failure may result, posing possible safety hazards.
- To prevent possible eye injury, always wear SAFETY GLASSES while operating equipment.
- Replace locknuts and locking screws if you can tighten them without feeling considerable resistance for several turns before they are completely tight. Replace them with factory authorized parts or their equivalent.

### Guards & Shields

- Keep all safety devices in place.
- Replace all worn, damaged, unusable, missing or lost safety shields and guards before operating the equipment.
- Keep the equipment in good operating condition.

### Safety Decals

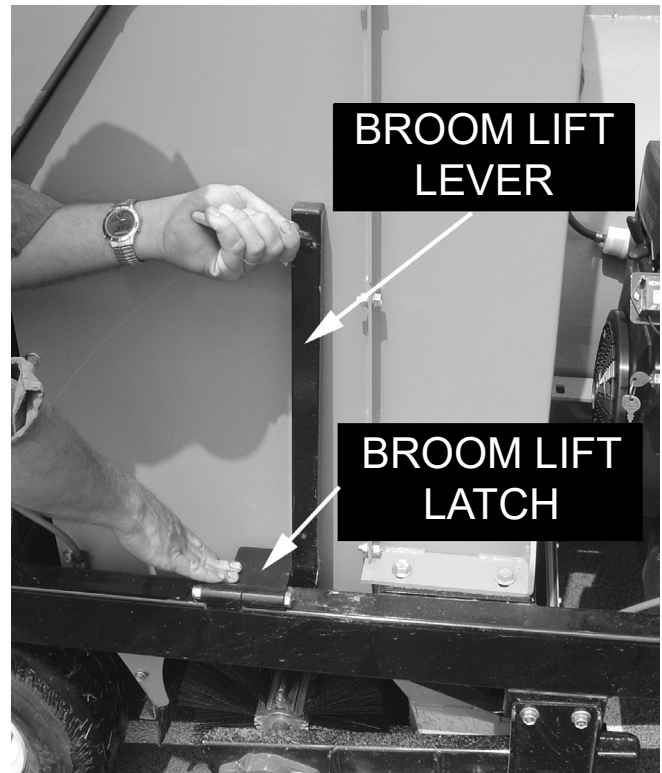
- If safety related or instructional decals become illegible or are removed, replace them immediately. New decals may be obtained from your local Harper Dealer.
- If you replace parts that have such decals attached to them, make sure the decals are replaced with current versions, and are on the replacement parts before the machine is operated again.

## Equipment & Controls

- Read and understand this manual.
- Altering this equipment in any manner which adversely affects its operation, performance, durability, or use will void the warranty and may cause hazardous conditions.
- Know the location and function of all controls and how to stop this equipment quickly in an emergency before you operate the equipment.
- Keep all nuts, bolts and screws tight to help ensure safe operation of this equipment.

## Towing

- If towing on the highway, tail lights and turn signals must be attached before towing.
- Use a safety chain when towing.
- Make sure jack stand is up.
- Tire pressure should be 20 psi - 206843-220632 Pa.
- Make sure lug nuts are tight.
- Broom should be locked up so that it does not rub on the ground.



Broom is locked up when the lift handle is in the vertical position and the latch is in place.

When transporting the TV40RH on a trailer be sure to use the specified tie down point on the unit located and labelled on the four corners of the trailer frame. Reference the decal page 5.2 if necessary (part #2).

### Parking

- Lift broom so it isn't resting on the ground.
- Release hitch from towing vehicle.
- Lower jack stand and raise the hitch above the tow ball.
- Be sure to remove towing chains and unplug lighting cable.
- If unit is not being parked on level ground or a slope of less than 8°, use wheel chaulks to ensure unit doesn't move.

### Hydraulics



**Escaping fluid under pressure can penetrate skin causing serious injury. To prevent serious injury or death:**

- Relieve pressure on system before repairing, adjusting or disconnecting.
- Wear proper hand and eye protection when searching for leaks.
- Use wood or cardboard instead of hands when looking for leaks.
- Keep all components in good repair.
- Do not use any type of heat, (welding, soldering, cutting torch, etc) near pressurized lines.

### Before Operation

- Before operating this equipment, read and understand the Owner's Manual.
- Do not allow children to operate this machine.
- Tire pressure should be 20 psi. Make sure both tires have equal pressure.
- Wear approved eye and ear protection and other appropriate safety equipment while operating the machine.
- Make sure bolts holding tongue are secure and the jack is in the transport position. Use a safety chain.
- Any change can damage moving parts and void the warranty.
- Before starting the machine, visually inspect all nuts, bolts and other fasteners to see that they are properly secured. Nuts, bolts and other fasteners should be checked every 8 to 10 hours of operation for proper alignment and tightness.
- Replace damaged or missing safety decals.
- Replace locknuts and locking screws if you can tighten them without feeling considerable resistance for several turns before they are completely tight. Replace them with factory authorized parts or their equivalent.
- Make sure that all bearings or hinging parts are greased and or oiled properly. (See Service & Maintenance Section for more information)

### During Operation

- Keep clothing and all body parts away from rotating parts.
- When sweeping material into the machine, make certain there are no foreign materials such as rocks, cans, bottles or other hard materials included. Sweeping hard materials will reduce the life of the plastic liner in the blower housing.
- If a foreign object should strike the broom or blower mechanism and cause an unusual noise or vibration, shut the engine off immediately and allow it to come to a complete stop.

### Do the following:

1. Inspect for damage.
  2. Repair or replace any damaged parts.
  3. Check for and tighten any loose bolts, nuts, fasteners or parts.
- Keep all safety shields and guards in place and in good working condition.
  - If the Turbo Vac should become clogged, shut off the engine and allow it to come to a complete stop.
  - Hydraulic system operates under high pressure. Disable system prior to service.

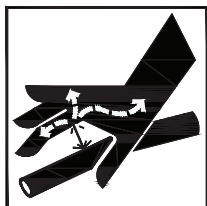
### Maintenance

- When inspecting hopper, use the prop bar to hold hopper open.





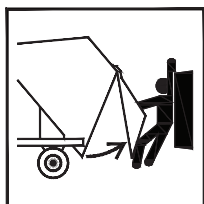
## Safety Symbols



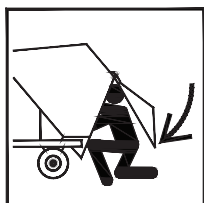
- High pressure fluid could be injected into body.



- High pressure spray could erode flesh.



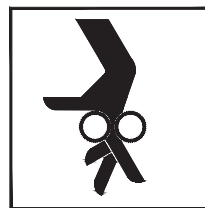
- Hopper door can crush when too close to surroundings.



- Hopper door can crush when inside of hopper.



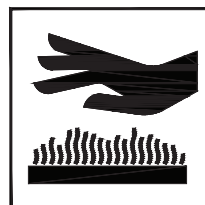
- Severing of fingers or hand when impeller is in use.



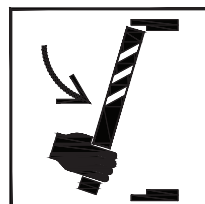
- Fingers or hands could become entangled due to rotating rollers.



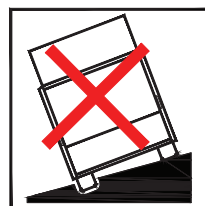
- Arm could become entangled in broom when in use.



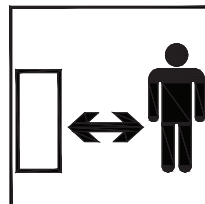
- Hot surface could burn fingers or hands.



- Attach support before getting into a hazardous area.



- Never tip TurboVac on soft ground or on a slope.



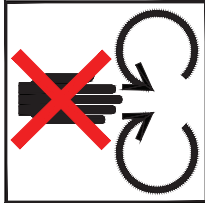
- Stay a safe distance from machine when in use.



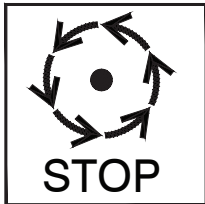
- Stay clear of hopper door swing area while tractor engine is running.



- Stay clear of raised hopper door unless safety locks are in place and secured.



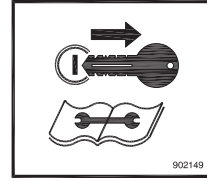
- Do not open or remove safety shields while engine/tractor is running.



- Wait until all machine components have completely stopped before touching them.



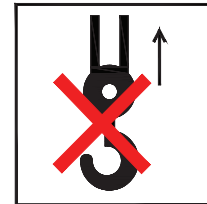
- Never reach into the broom area as long as the tractor is running with the PTO connected.



- Read manual before starting/operating machine.



- Safety alert symbol.



- Hook does not lift up.

### Safety Decals

- If safety related or instructional decals become illegible or are removed, replace them immediately. New decals may be obtained from your local Harper Dealer.
- If you replace parts that have such decals attached to them, make sure the decals are replaced with current versions, and are on the replacement parts before the machine is operated again.

Locations of all safety symbols and decal part numbers associated with those symbols are located in the parts section at 5.3.



## Operations

1. Obtain and wear safety goggles before operating.
2. Attach the Turbo Vac to the tow vehicle. Be sure that the Turbo Vac is adjusted to the correct height. (Refer to adjustment section for information on setting the height.)
3. Run the dump cable to the tow vehicle to allow for convenient dumping. Attach with the pin provided to allow cable to break away from tow vehicle if it is not removed when unit is disconnected. This will help prevent any damage if the cable is forgotten.
4. Make sure that the blower and broom are disengaged.
5. Move the blower switch to the "on" position.
6. If the unit has a broom, lower it and slowly engage broom lever.
7. Begin normal operation.

## Stopping Operation



### **SAFETY WARNING!**



**Do not leave machine unattended, or attempt any service or inspection unless the machine has come to a complete stop.**

1. Shut off tow vehicle and set the park brake.
2. Turn off the blower switch and disengage the broom lever.
3. Allow the machine to come to a complete stop.

## Unloading



### **SAFETY WARNING!**



**To reduce the risk of injury, do not stand near the back of the Turbo Vac while unloading.**

1. Find a suitable place to dump the collected material.
2. Pull dump cable. Hopper door will open and material will slide out.
3. Drive forward to allow all the collected material to escape hopper.



4. Door will swing shut and latch when it clears the collected material.

## Adjustments

### Broom height

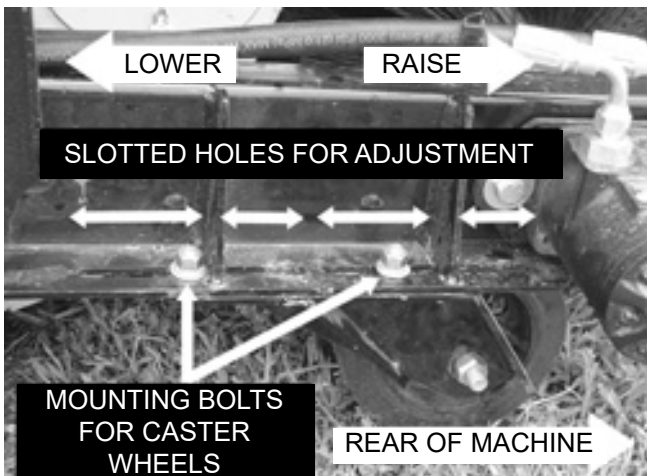
The broom height needs to be adjusted so that the broom is touching the top of the grass.



The broom height is determined by the caster wheels that it rides on. The caster wheel is attached with bolts located in slotted adjustment holes.

#### To adjust:

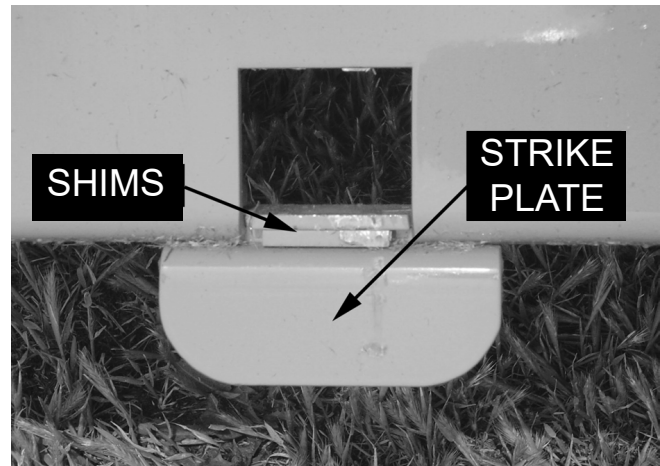
- Remove caster wheel mounting bolts.
- Adjust caster wheel to achieve desired broom height and tighten bolts.



**Note:** Brooms are originally 12" in (30.48 cm) diameter. When the broom wears to 10" (25.4 cm) the adjustment will not lower the broom enough for it to perform adequately and needs to be replaced. Part # 973001

### Hopper Door Latch

Adjustment of the hopper door latch should never be necessary. If the hopper door won't latch or the hopper door does not seal against the hopper there are adjustments that can be made. There are shims that bolt on with the strike plate that can adjust the depth of the latch. It is possible to add or remove shims to make the door close properly.

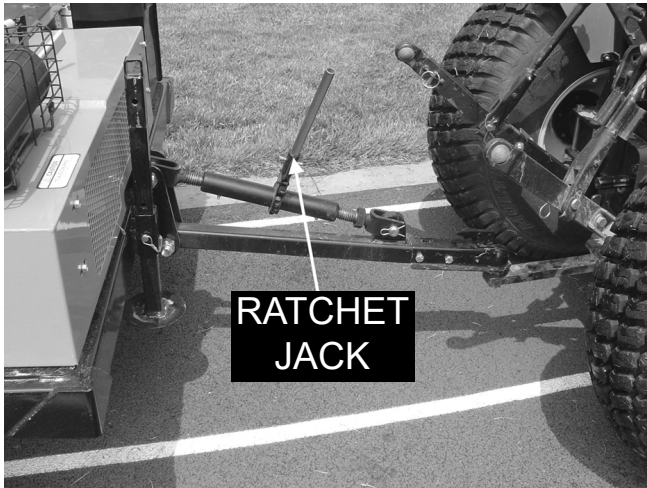


### Height Adjustment

For best performance the Turbo Vac must be operating at the correct height. At the correct height the debris flap touches the top of the grass.

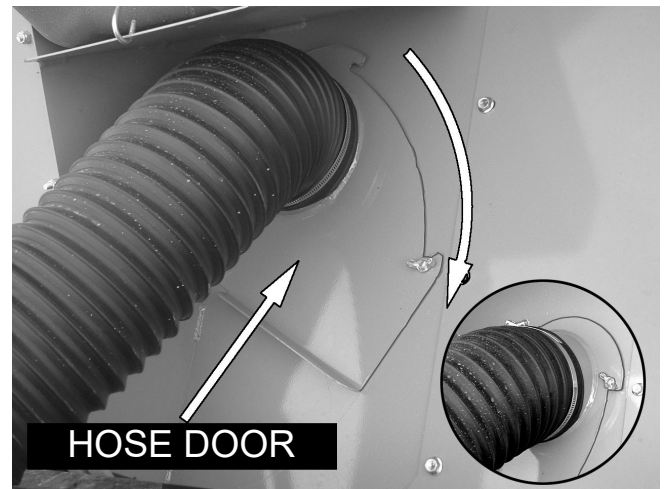


The height can be easily adjusted up or down by using the ratchet jack.

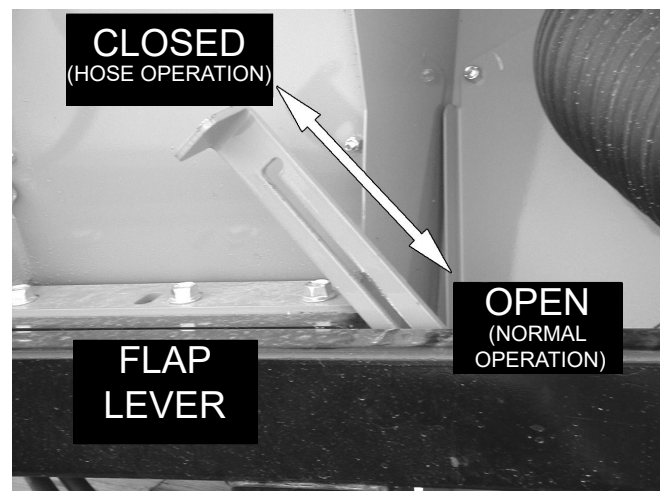


### Hose Option (900217)

1. Open the Hose Door by loosening the wing nut and swiveling the door down to the next notch.



2. Close the Flap. This blocks off air intake from underneath and creates suction in the hose.



3. Begin using hose.





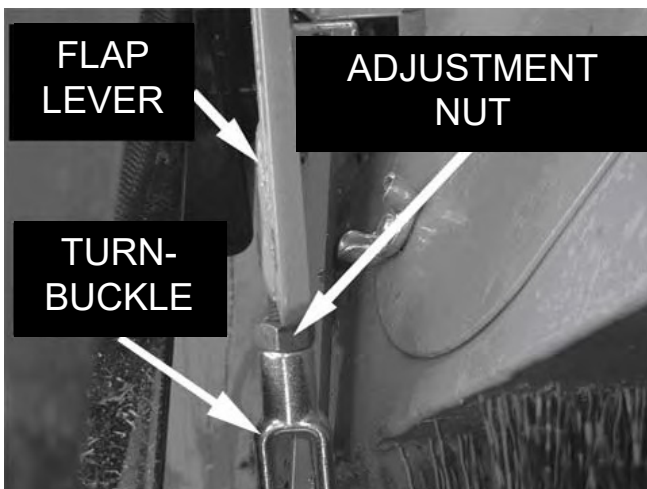
## Stopping Operation

1. Move the flap lever to the open position.
2. Close the hose door.
3. Store hose in cavity between hopper and frame.



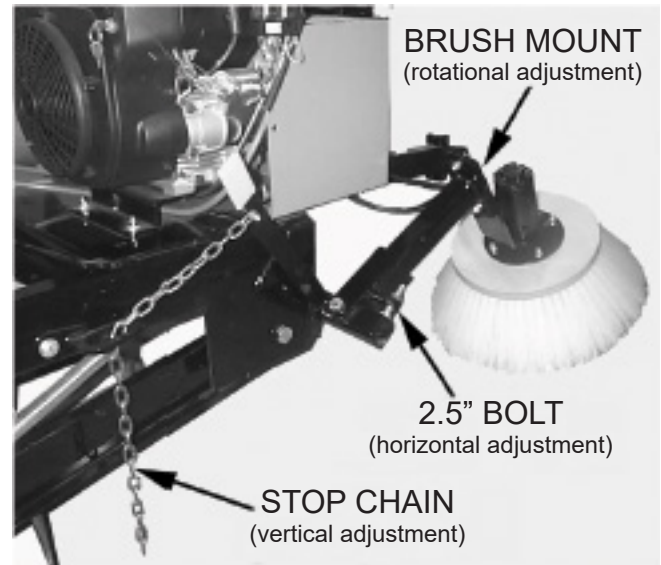
## Flap Adjustment

- If there is not adequate suction at the hose make sure the flap is closing completely (a small gap will work because the vacuum will suck it shut). If there is a big gap, the flap may need adjusted. Loosening the adjustment nut will shorten the flap lever causing the flap to close tighter.



## Edge Brush Option (900216)

- Follow instructions in Parts Section for installation of Edge Brush Option.
- The edge brush kit is used for cleaning areas along fences and curbs, etc., that are difficult to reach with the Turbo Vac broom.



- The edge brush can be adjusted vertically and horizontally, as well as rotated at an angle, so that debris is thrown into the Turbo Vac broom. For best results, angle the front edge of the brush downward.
- The stop chain is used to adjust the height of the brush during operation and to hold it up during transport.
- Never allow the brush to rest completely on the ground during operation.

## SAFETY WARNING!

The Turbo Vac should never be transported with the edge brush in operating position. Always use the stop chain to suspend the brush during transport.

Contact your Harper Dealer for more information about optional equipment, or see the Harper Industries website at:  
[www.harperindustries.com](http://www.harperindustries.com)

## Service & Maintenance

### ⚠️ SAFETY WARNING! ⚠️

- Before servicing or inspecting the Turbo Vac, make sure the power source is shut off and all moving parts have stopped.
- Always wear safety glasses and protective gloves when servicing the Turbo Vac.

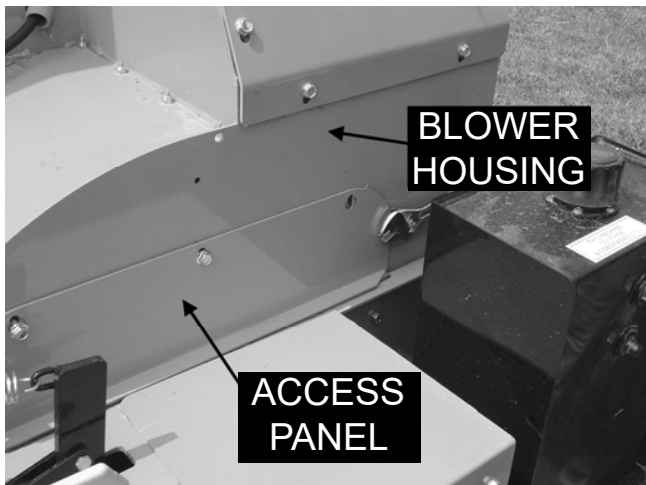
#### Blower Liner

### ⚠️ IMPORTANT! ⚠️

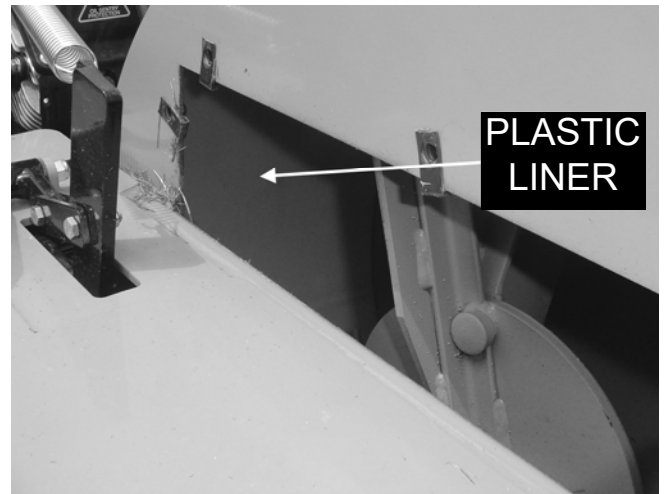
Regularly check the BLOWER LINER in the blower housing for wear. Failure to maintain blower liner may result in damage to the blower housing.

#### To check Blower Liner:

Remove access panel.



Check white plastic liner located around the inside walls of the blower housing around the blower fan.

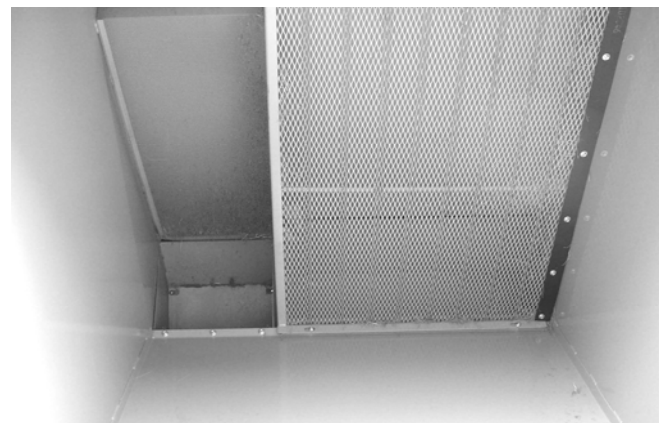


If liner is damaged or worn through; replace to avoid damage to blower housing. Part # 972021 for a heavy duty urethane liner.

**NOTE:** Blower liner is a wear item and is not covered under warranty. Sandy conditions may shorten the life of the blower liner.

#### Screens

Periodically check the return air screens located in the hopper for excess buildup. Excess buildup can reduce performance and or negate the return air system causing an increase of dust.



**To Clean Main Screen:** Remove the two pins holding it in place. The screen will then swing down and can easily be cleaned out.

## Hydraulic System

- The hydraulic system of the TV40RE is filled at the factory with Crown AW 46 hydraulic oil that has an ISO of 46.
- The TV40RE has a 10 micron, beta rated hydraulic oil filter designed for long life.

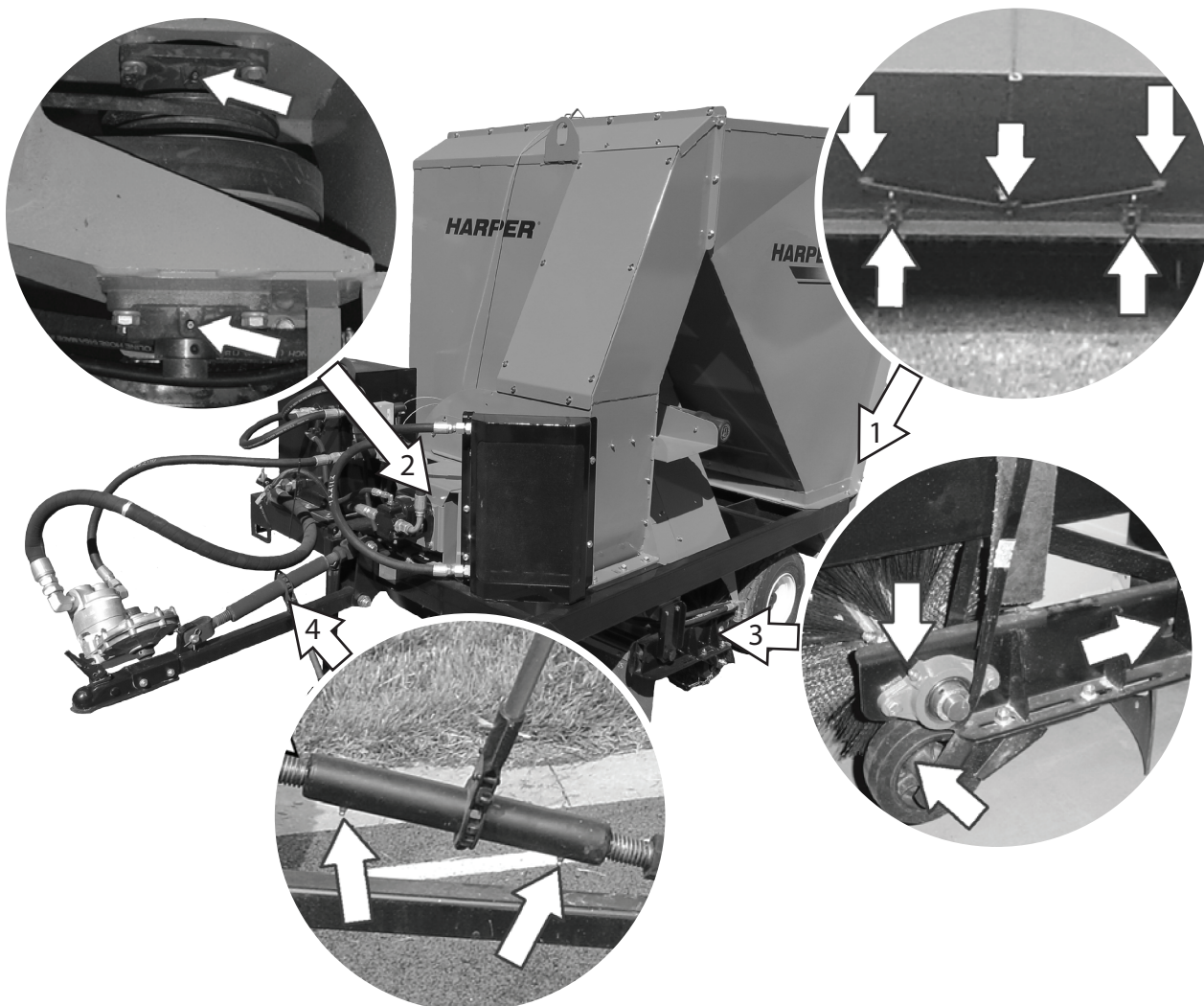
The following list of hydraulic fluids are compatible and can be mixed with Terresolve hydraulic fluid. However, mixing these hydraulic oils could reduce the biodegradability of the oil in the system. For warm environments, it is suggested that a fluid with a viscosity of ISO 68 be used. MIXING OTHER OILS THAT ARE NOT INCLUDED ON THIS LIST COULD CAUSE GELLING AND DAMAGE TO THE HYDRAULIC COMPONENTS. If another type of oil is desired, then the system must be completely drained and flushed first.

### Appropriate replacements:

**ISO 46:** Recommend for running in ambient air temperatures of 32°F-110°F (0°C -43°C), and it contains a kinematic viscosity rating around 46 cSt at 40°C. (1cSt = 1mm<sup>2</sup>/s)

- Mobil DTE 25
- Mobil DTE 15M
- Amoco Rykon Premium Oil ISO 46
- Chevron Rykon Premium Oil ISO 46
- Conoco Hydroclear AW MV 46
- Exxon Unavis N 46
- Pennzoil AWX MV 46
- Shell Tellus 52 M46
- Shell Tellus 52 V46
- Texaco Rando HDZ 46

Service & Maintenance.  
**Grease Locations**



**1. Hopper Door Latch Mechanism**

The two latches and three shoulder bolts should be periodically oiled to prevent rusting and ensure proper operation.

**2. Blower Shaft**

The two grease zerks located on the shaft bearings should be greased every 10 hours. To access these bearings the front safety shield must be removed.

**3. Broom Bearings, Pivot Arms & Wheel**

The grease zerks located on the ends of the broom shaft, the pivot arms and the caster wheel should be greased every 10 hours. The pivot arm grease zerks are accessed through a hole in the frame.

**4. Ratchet Jack**

There are two grease zerks on the ratchet jack that should be greased annually.

# Transporting

## Transporting Machine on a Trailer

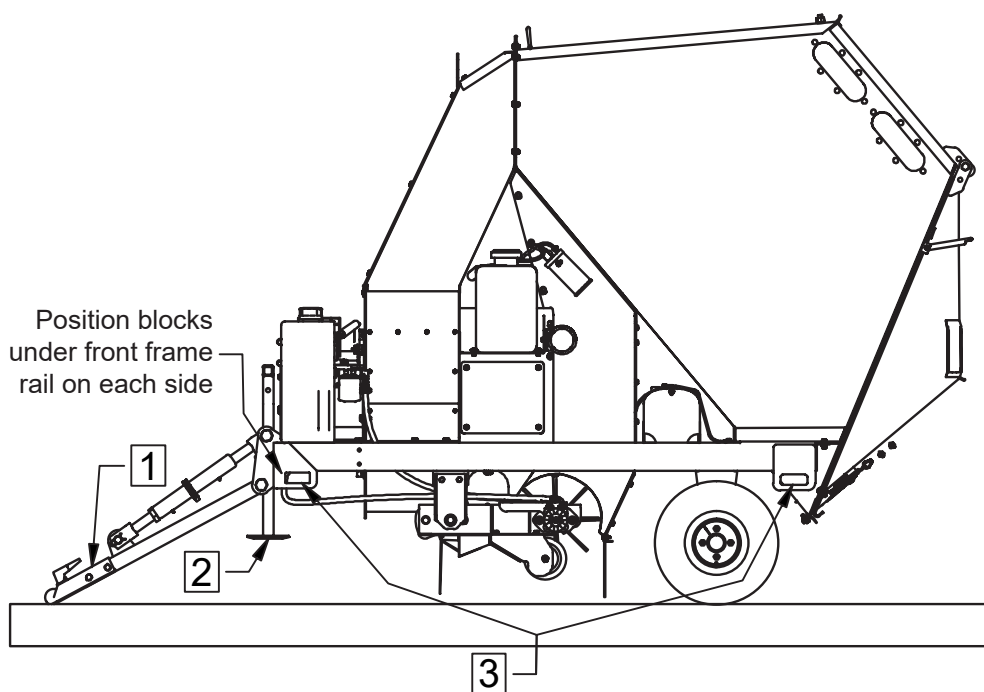
1. Use the ratchet jack to lower the hitch to support the front end of the machine. For extra stability, block up the outside edges of the front of the frame.
2. Raise the jack stand support so that it does not contact the trailer.
3. Use the front and rear tie down locations to secure the machine on the trailer.



### IMPORTANT!



If the machine is secured with the jack stand support down, there is a risk of damage occurring to frame.





## Service Schedule

### Daily or Before Starting Engine

Check hydraulic oil level..... Crown AW 46 or appropriate replacement  
- oil has shelf life of two years  
Check Oil Cooler shield..... Clean if necessary  
Visually inspect machine..... Check for loose bolts, fitting and hoses  
Grease..... Refer to service section  
Check tire pressure..... 20 PSI

### 25 Hour Service (including previous items)

Check plastic liner..... Replace if necessary  
Part # 972010

### 50 Hour Break-in Service (perform after first 50 hours of use)

Change hydraulic filter..... Harper part # 822002

### 100 Hour Service (including previous items)

Clean cooling areas by removing cooling shrouds

### 250 Hour or Annually Service (including previous items)

Change hydraulic filter..... Harper part # 822002

### 500 Hour or Annually Service (including previous items)

Change hydraulic oil..... 5 gallons - Crown AW 46 or appropriate replacement  
18.93 L

## Troubleshooting

### Vacuum:

Problem:	What to Check:
Turbo Vac won't sweep up material	<ul style="list-style-type: none"><li>• Hopper may be full</li><li>• Turbo Vac may not be close enough to the ground</li><li>• Air screens in hopper may be plugged</li><li>• Nozzle may be plugged</li><li>• Door for hose option may be closed</li></ul>



# ***Parts Section***



**TURBO VAC 40**



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-----------------------------------	-----

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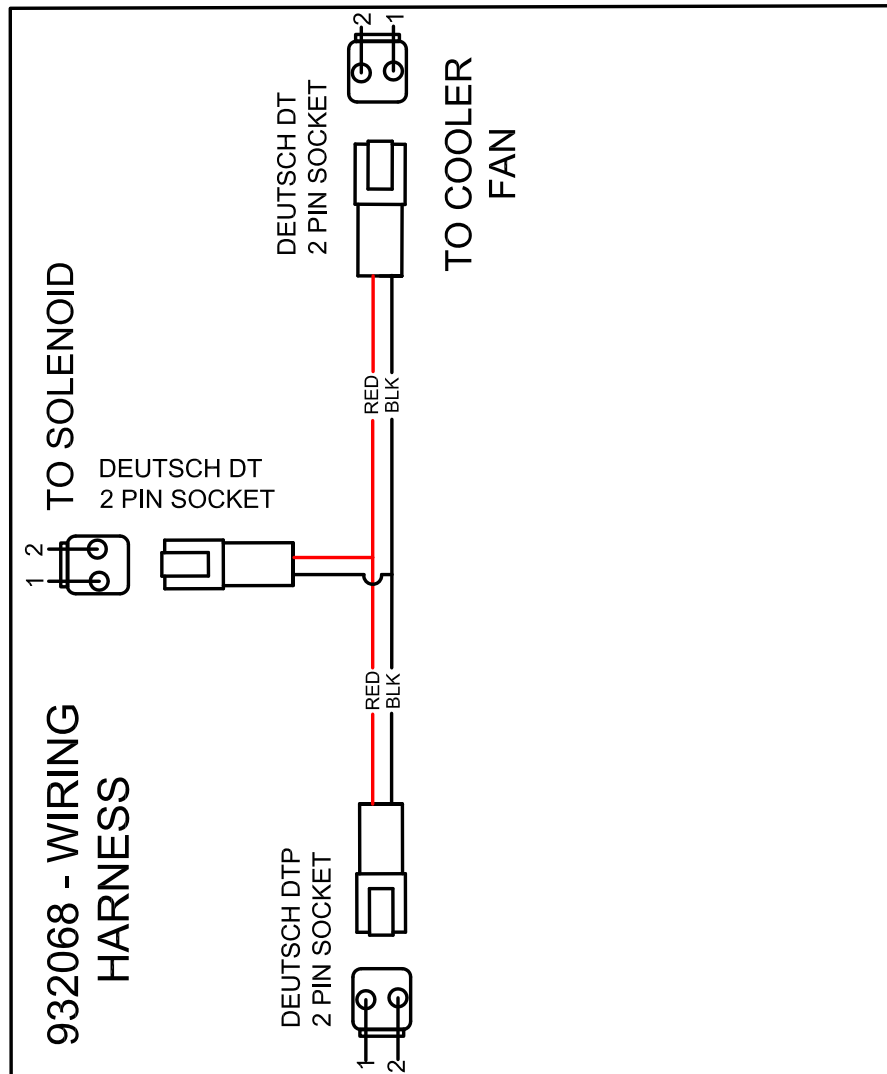
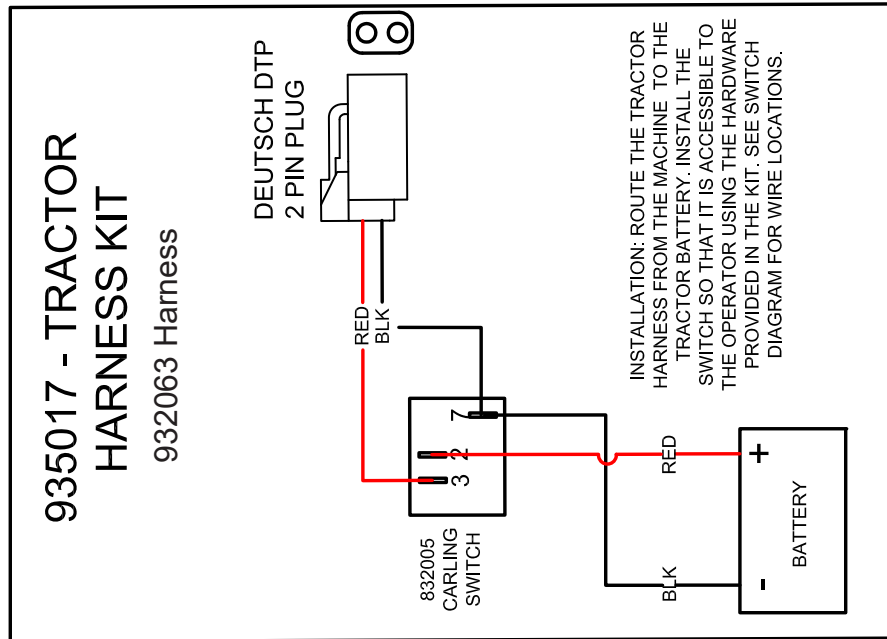
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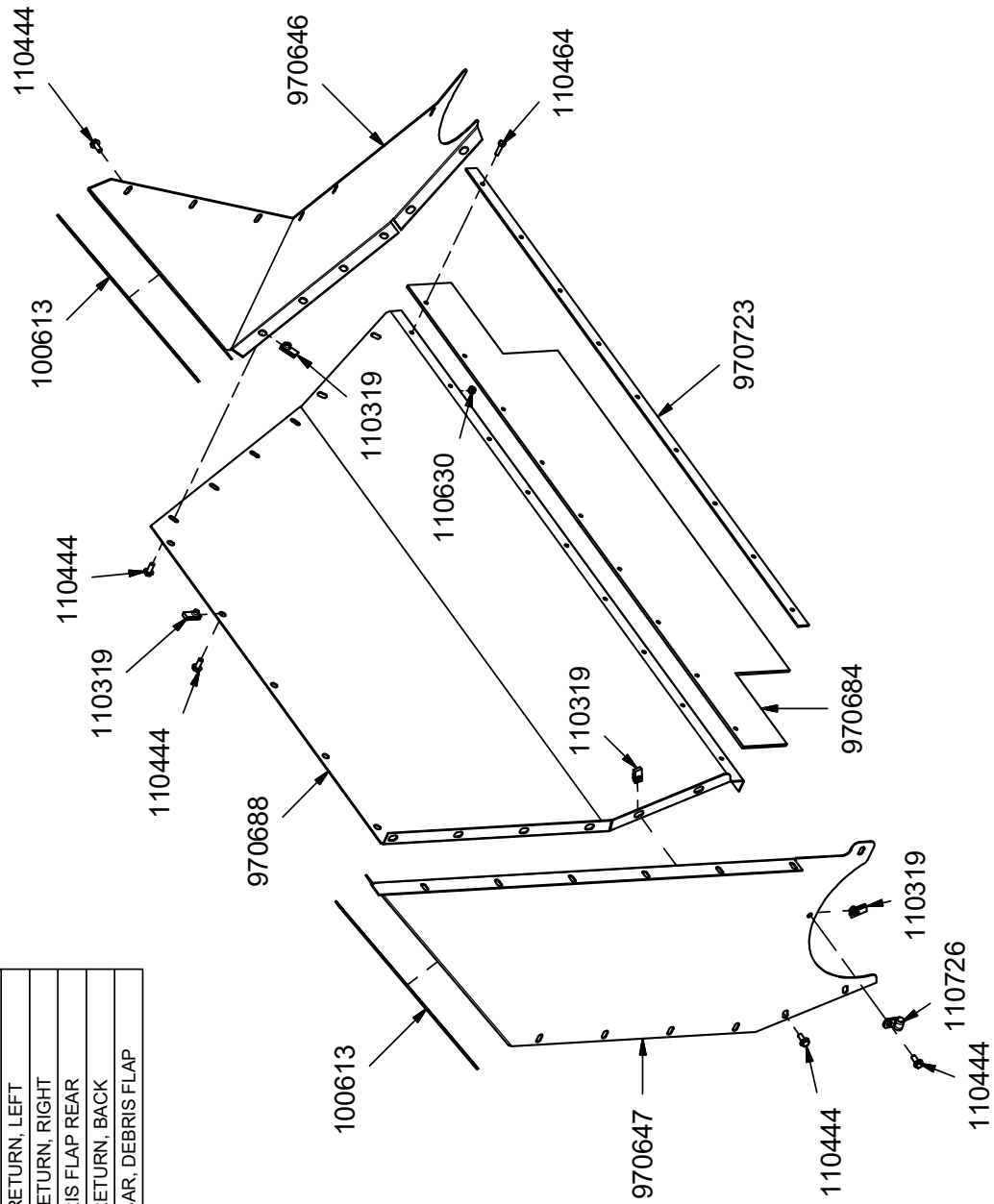


# TV 40H ELECTRICAL SCHEMATIC



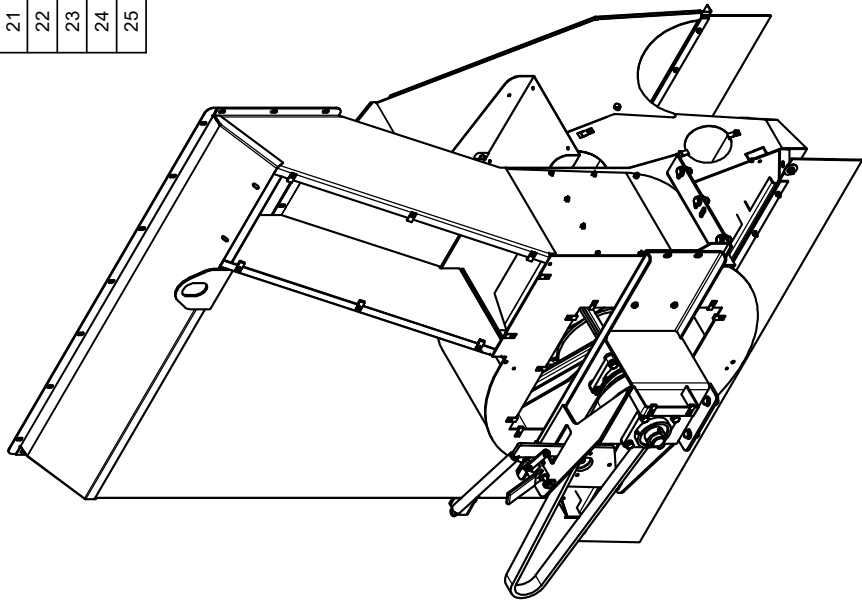
Parts List		
PART #	QTY	DESCRIPTION
100613	8 FT	SEAL
110319	17	NUT, 5/16-18 U-TYPE .75L
110444	25	BOLT, 5/16-18 X 0.75, WIZ FLANGE
110464	9	BOLT, 1/4-20 X 1.0
110630	9	NUT, 1/4-20 LOCK (NYLON INSERT)
110726	2	CLAMP, ADEL .75WX.5IDx.406 HOLE
970646	1	AIR RETURN, LEFT
970647	1	AIR RETURN, RIGHT
970684	1	DEBRIS FLAP REAR
970688	1	AIR RETURN, BACK
970723	1	CLAMP BAR, DEBRIS FLAP

## AIR RETURN





Parts List				Parts List				Parts List				905185	REV: A
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION		
1	14 FT	100613	SEAL	11	2	110421	BOLT, 5/16-18 X 1-1/4	26	4	110673	WASHER, 1/4" FLAT STANDARD		
2	10	110001	BOLT, 1/2-13 X 1.25, WIZ FLANGE	12	2	110423	BOLT, 5/16-18 X 1.0	27	4	110826	NUT, 3/8-16 GR 5		
3	2	110049	WASHER, 5/16 X 1.50 FENDER	13	1	110429	BOLT, 1/2-13 X 1.5	28	2	410851	BEARING, 4FNG 1 1/2"		
4	1	110069	WASHER, 5/16" FLAT SAE	14	6	110437	BOLT, 3/8-16 X 0.75, WIZ FLANGE	29	1	540304	SHEAVE, 1A5.6/B6.0 QD-SDS		
5	4	110093	SetScrew, 3/8-16 X 1.25	15	23	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE	30	2	810629	HANDLE CLAMP		
6	2	110219	NUT, 7/16-14 LOCK NYLON INSERT	16	20	110464	BOLT, 1/4-20 X 1.0	31	1	910044	COVER, VINYL .25 X 1.5 X 4 GRIP		
7	55	110319	NUT, 5/16-18 U-TYPE .75L	17	2	110472	BOLT, 3/8-16 X .375 SHCS	32	1	940037	SHEAVE, 1A4.7 X .531 KSS		
8	12	110326	Bolt, 1/4-20 X 1 in Carriage	18	2	110547	BOLT, 7/16-14 X 3.5	33	1	940041	BLOWER SHAFT		
9	4	110379	BOLT, 1/2-13 X 2.0	19	7	110588	NUT, 1/2-13 WIZ FLANGE	34	2	940113	KEY, 3/8 X 5		
10	4	110419	BOLT, 1/2-13 X 1.75	20	2	110603	NUT, 5/16-18 LOCK (NYLON)	35	1	942004	BELT, A37		
				21	4	110610	NUT, 1/2-13	36	1	942053	BELT, POWERBAND 2B70		
				22	32	110630	NUT, 1/4-20 LOCK (NYLON INSERT)	37	1	942054	SPRING		
				23	6	110645	NUT, 3/8-16 WIZ FLANGE	38	1	942067	BUSHING, SK 1 1/2		
				24	12	110666	WASHER, 1/2" LOCK	39	1	942152	SHEAVE, 2A8.2/B8.6 QD-SK		
				25	1	110670	WASHER, 7/16" FLAT STANDARD	40	1	942180	BUSHING, QD 1-1/2" SDS		
								41	2	970161	BLOWER LINER RETAINER		
								42	2	970162	BLOWER LINER RETAINER		
								43	1	970646	AIR RETURN, LEFT		
								44	1	970647	AIR RETURN, RIGHT		
								45	1	970684	DEBRIS FLAP REAR		
								46	1	970685	MAIN DEBRIS FLAP		
								47	1	970688	AIR RETURN, BACK		
								48	1	970711	BELT GUARD		
								49	2	970723	CLAMP BAR, DEBRIS FLAP		
								50	1	972010	BLOWER LINER, .250 UHMW		
								51	1	975195	FAN ASSY WLDMNT		
								52	1	975602	BLOWER HOUSING WLDMNT		
								53	1	975605	PUMP MOUNT WLDMNT		
								54	1	975618	BLOWER SUPPORT WLDMNT		
								55	1	975619	PUMP DISENGAGE WLDMNT		

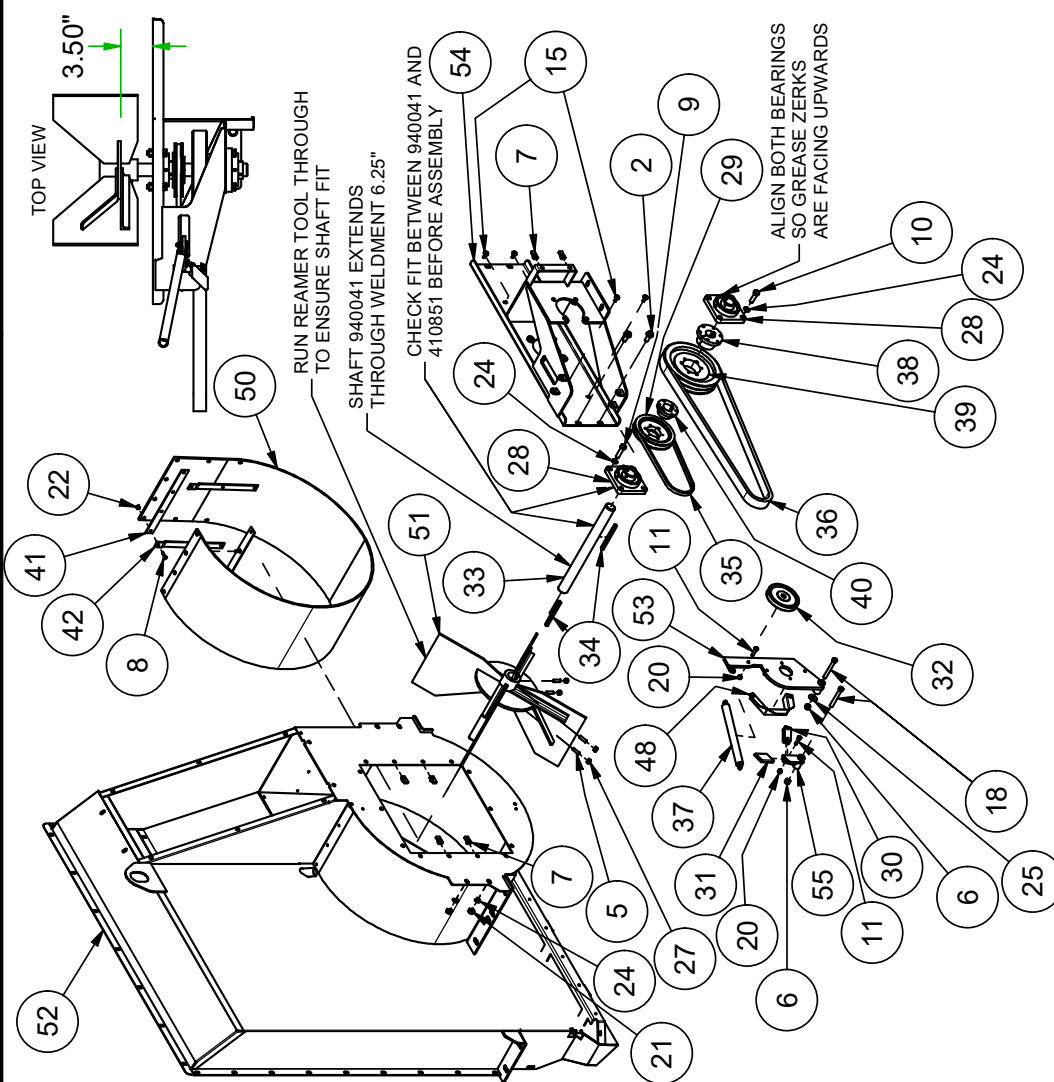


## BLOWER HOUSING INSTALLATION

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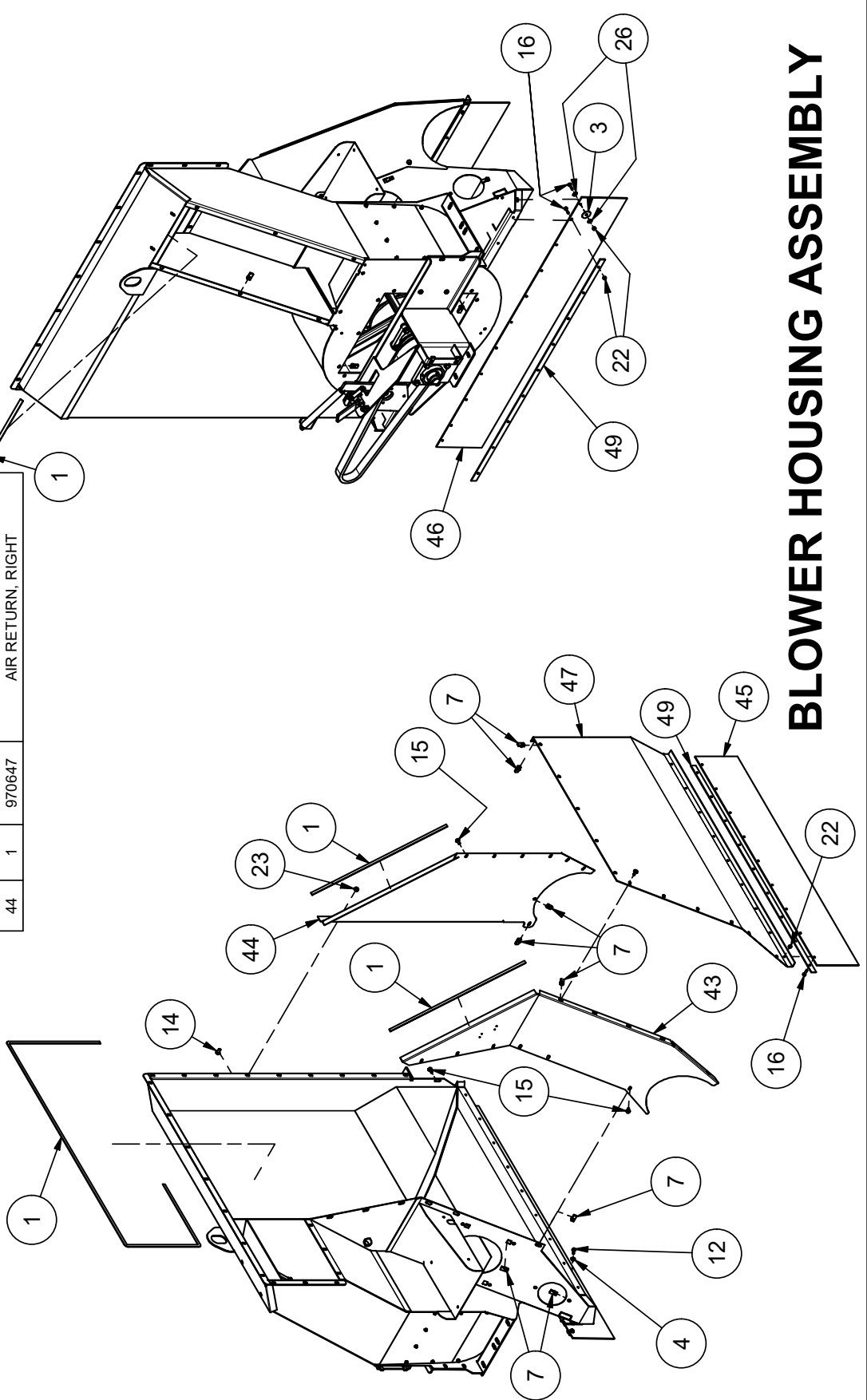
Parts List			
ITEM	QTY	PART #	DESCRIPTION
2	10	110001	BOLT, 1/2-13 X 1.25, WIZ FLANGE
	4	1B0093	SetScrew, 3/8-16 X 1.25
	2	1B0219	NUT, 7/16-14 LOCK NYLON INSERT
7	55	110319	NUT, 5/16-18 U-TYPE .75L
8	12	110326	Bolt, 1/4-20 X 1 in Carriage
	4	1B0379	BOLT, 1/2-13 X 2.0
10	4	110419	BOLT, 1/2-13 X 1.75
11	2	110421	BOLT, 5/16-18 X 1-1/4
13	1	110429	BOLT, 1/2-13 X 1.5
15	23	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE
18	2	110547	BOLT, 7/16-14 X 3.5
20	2	110603	NUT, 5/16-18 LOCK (NYLON)
21	4	110610	NUT, 1/2-13
22	32	110630	NUT, 1/4-20 LOCK (NYLON INSERT)
24	12	110666	WASHER, 1/2" LOCK
25	1	110670	WASHER, 7/16" FLAT STANDARD
27	4	110826	NUT, 3/8-16 GR 5
28	2	410851	BEARING, 4FNG 1 1/2"
29	1	540304	SHEAVE, 1A5.6/B6.0 QD-SDS
30	2	810629	HANDLE CLAMP
31	1	910044	COVER, VINYL .25 X 1.5 X 4 GRIP
32	1	940037	SHEAVE, 1A4.7 X .531 KSS
33	1	940041	BLOWER SHAFT
34	2	940113	KEY, 3/8 X 5
35	1	942004	BELT, A37
36	1	942053	BELT, POWERBAND 2B70
37	1	942054	SPRING
38	1	942067	BUSHING, SK 1 1/2
39	1	942152	SHEAVE, 2A8.2/B8.6 QD-SK
40	1	942180	BUSHING, QD 1-1/2" SDS
41	2	970161	BLOWER LINER RETAINER
42	2	970162	BLOWER LINER RETAINER
48	1	970711	BELT GUARD
50	1	972010	BLOWER LINER, .250 UH/MW
51	1	975195	FAN ASSY W/LDMNT
52	1	975602	BLOWER HOUSING W/LDMNT
54	1	975618	BLOWER SUPPORT W/LDMNT
55	1	975619	PUMP DISENGAGE W/LDMNT



## FAN AND LINER INSTALLATION

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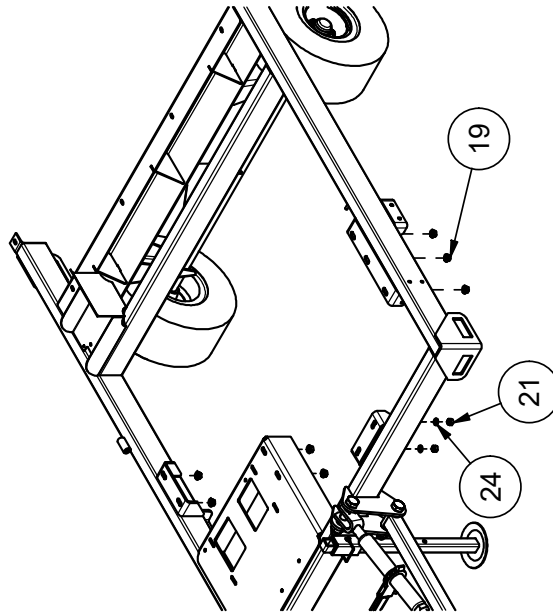
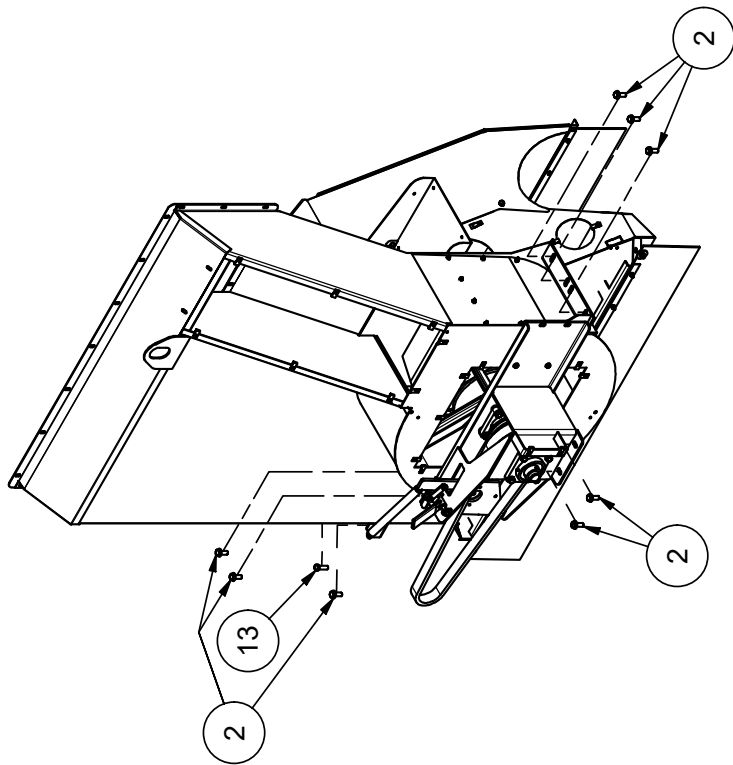
Parts List				Parts List				Parts List			
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	14 FT	100613	SEAL	15	23	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE	45	1	970884	DEBRIS FLAP REAR
	2	110049	WASHER, 5/16 X 1.50 FENDER	16	20	110464	BOLT, 1/4-20 X 1.0	46	1	970885	MAIN DEBRIS FLAP
	1	110069	WASHER, 5/16" FLAT SAE	22	32	110630	NUT, 1/4-20 LOCK (NYLON INSERT)	47	1	970888	AIR RETURN, BACK
7	55	110319	NUT, 5/16-18 U-TYPE .75L	23	6	110645	NUT, 3/8-16 WIZ FLANGE	49	2	970723	CLAMP BAR, DEBRIS FLAP
12	2	110423	BOLT, 5/16-18 X 1.0	26	4	110673	WASHER, 1/4" FLAT STANDARD				
14	6	110437	BOLT, 3/8-16 X 0.75, WIZ FLANGE	43	1	970646	AIR RETURN, LEFT				
				44	1	970647	AIR RETURN, RIGHT				



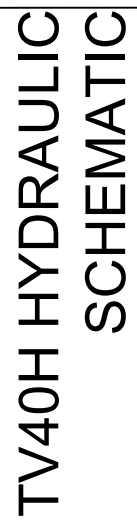
# BLOWER HOUSING ASSEMBLY

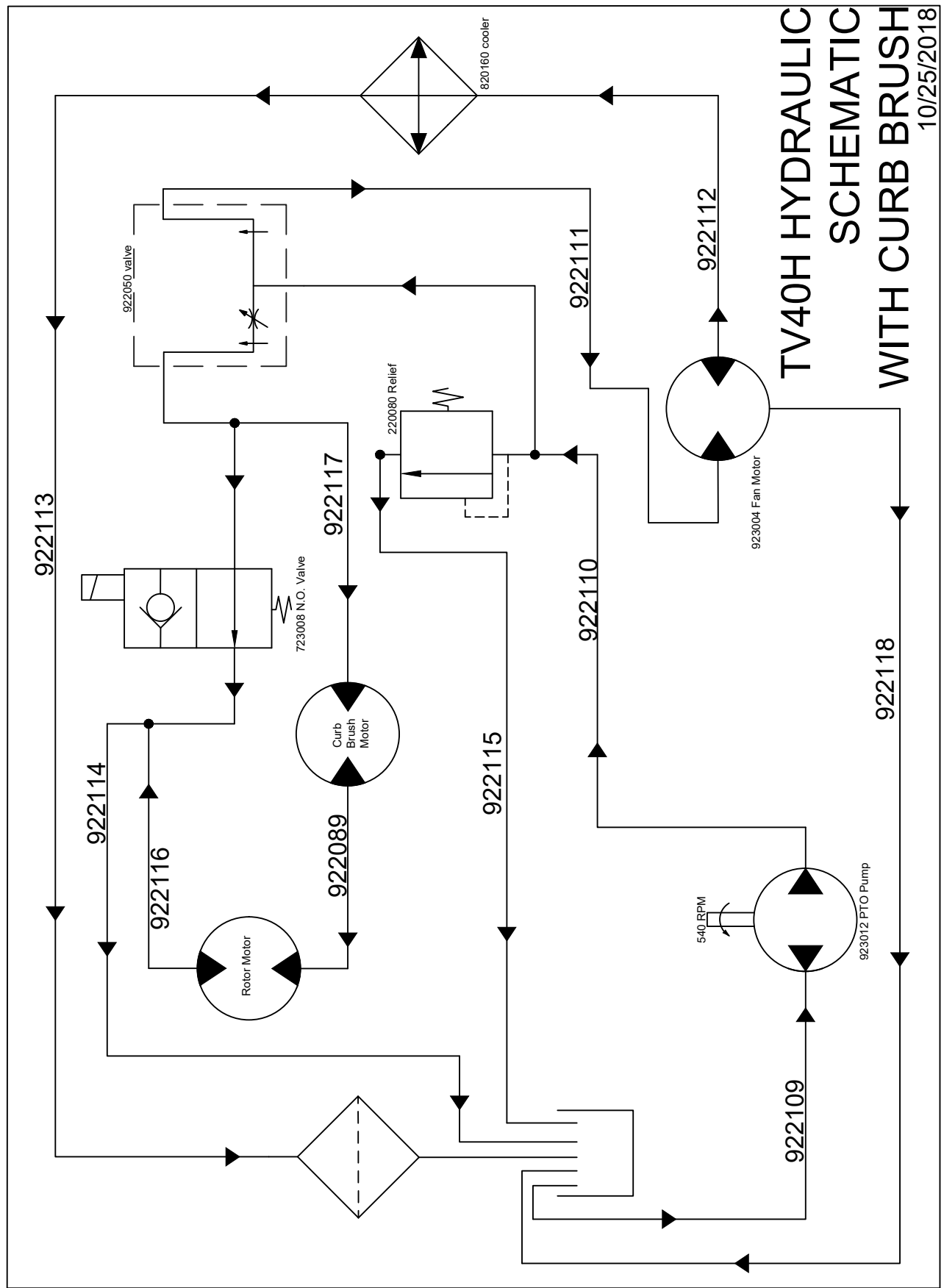
# BLOWER HOUSING INSTALL TO FRAME

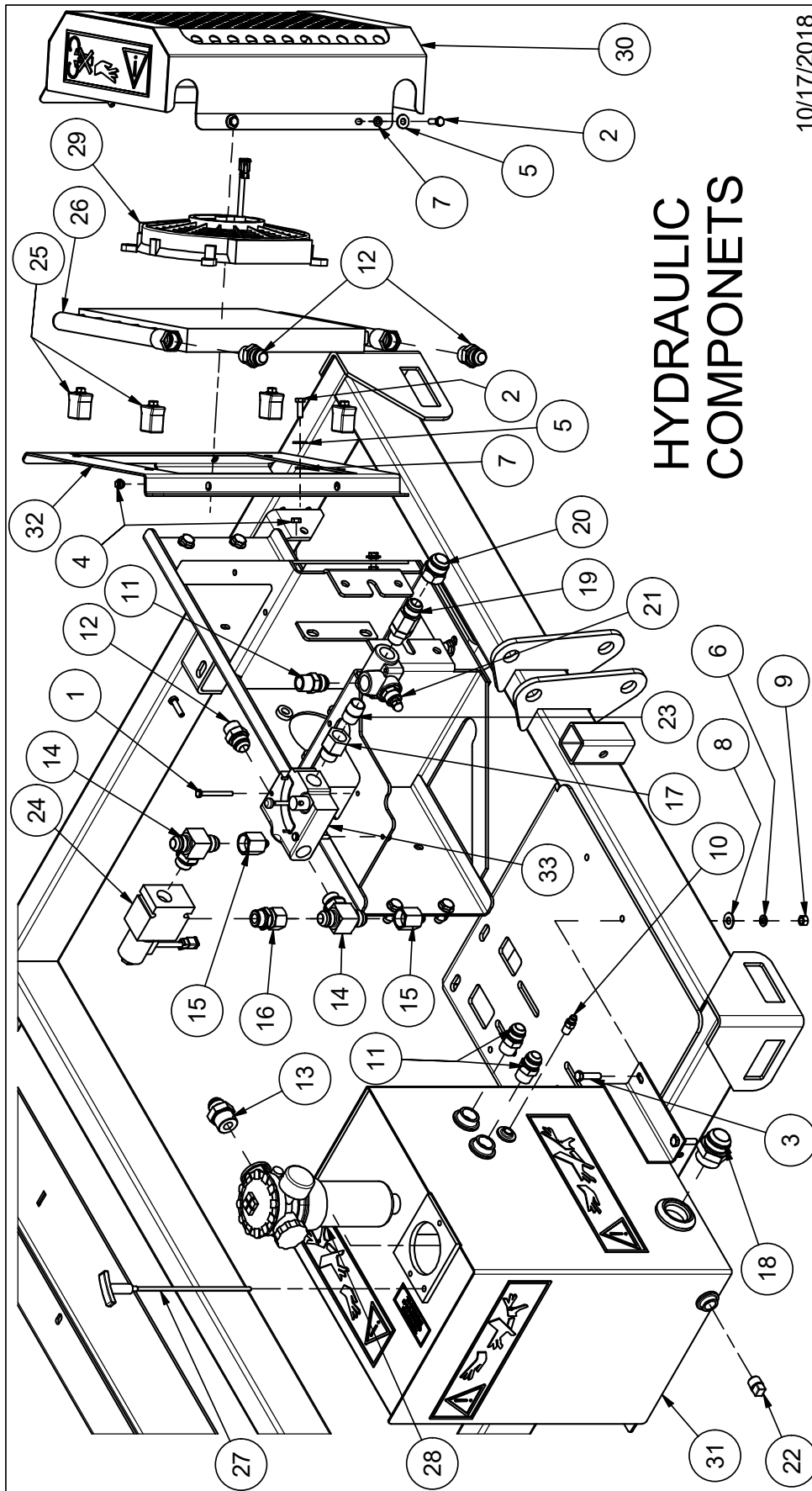
Parts List			
ITEM	QTY	PART #	DESCRIPTION
2	10	110001	BOLT, 1/2-13 X 1.25, W/IZ FLANGE
13	1	110429	BOLT, 1/2-13 X 1.5
19	7	110588	NUT, 1/2-13 W/IZ FLANGE
21	4	110610	NUT, 1/2-13
24	12	110666	WASHER, 1/2" LOCK





**TV 40**





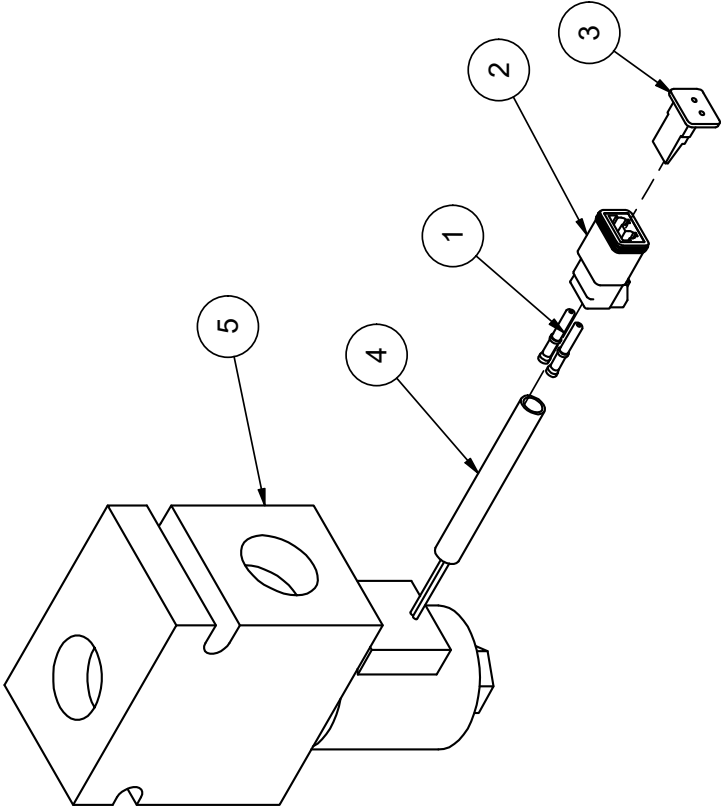
## HYDRAULIC COMPONENTS

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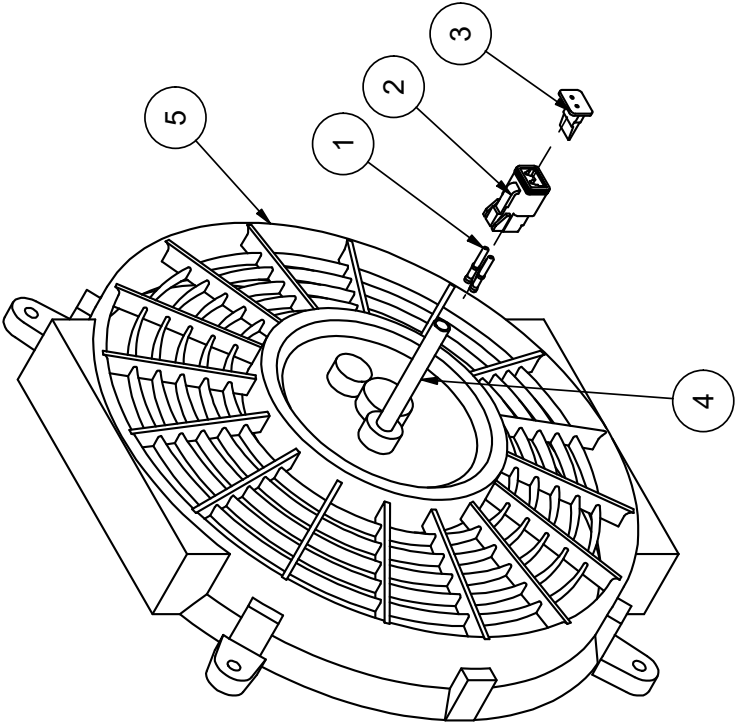
Parts List			Parts List			Parts List		
ITEM	PART #	DESCRIPTION	ITEM	PART #	DESCRIPTION	ITEM	PART #	DESCRIPTION
1	110410	BOLT, 1/4-20 X 2.5	12	120254	ADAPTER, 12MJ-12MB	23	720077	FITTING, NIPPLE 3/4 X 1.375
2	110423	BOLT, 5/16-18 X 1.0	13	120256	ADAPTER, 12MJ-16MB	24	723008	Valve, Poppet, 2-Way, N.O.
3	110435	BOLT, 3/8-16 X 1.5	14	120259	ADAPTER, 12MJ-12MJ-12MB	25	820025	MOUNT, OIL COOLER KIT
4	110608	NUT, 5/16-18	15	120260	Adapter, -12ff-6mj	26	820160	OIL COOLER
5	110665	WASHER, 5/16" FLAT STANDARD	16	120278	ADAPTER, 12MB-12FJX	27	822003	DIP STICK
6	110672	WASHER, 3/8" LOCK	17	120304	Adapter, 12MB-12FP	28	823004	FILTER ASSY W/ELEMENT
7	110674	WASHER, 5/16" LOCK	18	120312	ADAPTER, 20MJ-20MB	29	830005	FAN, OIL COOLER
8	110676	WASHER, 3/8" FLAT STANDARD	19	120370	ADAPTER, 12MJ-12MP LIVE SWIVEL	30	905123	Assembly, Oil Cooler Cover
9	110826	NUT, 3/8-16 GR 5	20	120610	Adapter, 12ff-16mj	31	905129	Assembly, Hydraulic Tank
10	120210	ADAPTER, 4MJ-4MP	21	220080	VALVE, RELIEF CROSS	32	910386	BRACKET, OIL COOLER
11	120244	ADAPTER, 12MJ-12MP	22	500175	PIPE PLUG, 1/2" SQ HEAD PLAIN	33	922050	VALVE, FLOW CONTROL, 30gpm



ELECTRICAL CONNECTORS



Valve Parts List		
ITEM	QTY	PART # DESCRIPTION
1	2	130058 TERMINAL, OPEN BARREL SOCKET, 14-16 GA. DEUTSCH
2	1	130059 CONNECTOR, 2 CAVITY, DEUTSCH DT (DT-06-2S)
3	1	130061 SECONDARY LOCK, DEUTSCH DT, (W2S)
4	1	132024 Loom, 1/4 Flex Guard
5	1	723008 Valve, Poppet, 2-Way, N.O.

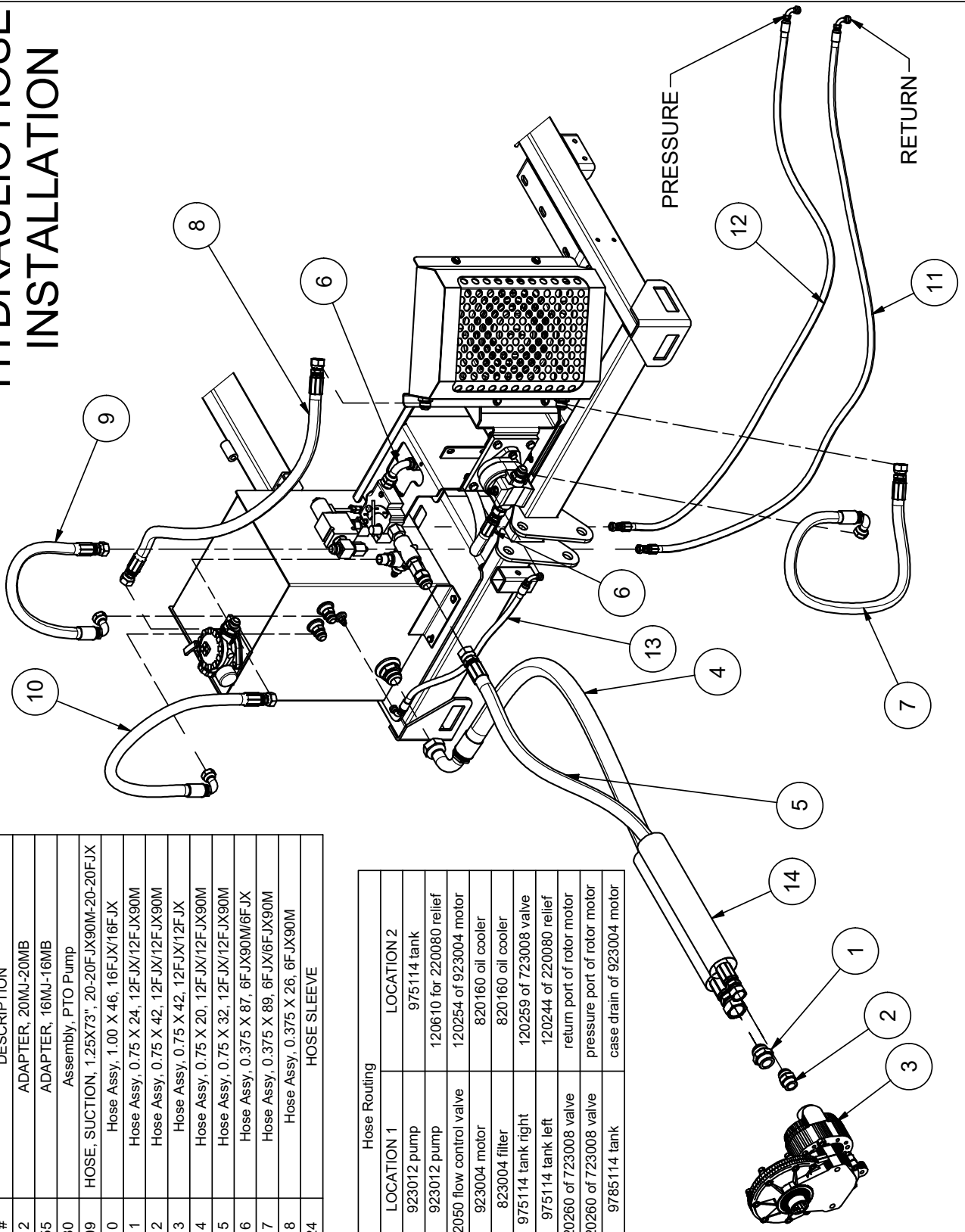


Oil Cooler Fan Parts List		
ITEM	QTY	PART # DESCRIPTION
1	2	130058 TERMINAL, OPEN BARREL SOCKET, 14-16 GA. DEUTSCH
2	1	130059 CONNECTOR, 2 CAVITY, DEUTSCH DT (DT-06-2S)
3	1	130061 SECONDARY LOCK, DEUTSCH DT, (W2S)
4	1	132024 Loom, 1/4 Flex Guard
5	1	830005 FAN, OIL COOLER

# HYDRAULIC HOSE INSTALLATION

Parts List	
ITEM	PART # DESCRIPTION
1	120312 ADAPTER, 20MJ-20MB
2	120355 ADAPTER, 16MJ-16MB
3	905130 Assembly, PTO Pump
4	922109 HOSE, SUCTION, 1.25X73", 20-20FJX90M-20-20FJX
5	922110 Hose Assy, 1.00 X 46, 16FJX/16FJX
6	922111 Hose Assy, 0.75 X 24, 12FJX/12FJX90M
7	922112 Hose Assy, 0.75 X 42, 12FJX/12FJX90M
8	922113 Hose Assy, 0.75 X 42, 12FJX/12FJX
9	922114 Hose Assy, 0.75 X 20, 12FJX/12FJX90M
10	922115 Hose Assy, 0.75 X 32, 12FJX/12FJX90M
11	922116 Hose Assy, 0.375 X 87, 6FJX90M/6FJX
12	922117 Hose Assy, 0.375 X 89, 6FJX/6FJX90M
13	922118 Hose Assy, 0.375 X 26, 6FJX90M
14	952024 HOSE SLEEVE

Hose Routing	
PART #	LOCATION 1 LOCATION 2
922109	923012 pump 975114 tank
922110	923012 pump 120610 for 220080 relief
922111	922050 flow control valve 120254 of 923004 motor
922112	923004 motor 820160 oil cooler
922113	823004 filter 820160 oil cooler
922114	975114 tank right 120259 of 723008 valve
922115	975114 tank left 120244 of 220080 relief
922116	120260 of 723008 valve return port of rotor motor
922117	120260 of 723008 valve pressure port of rotor motor
922118	9785114 tank case drain of 923004 motor



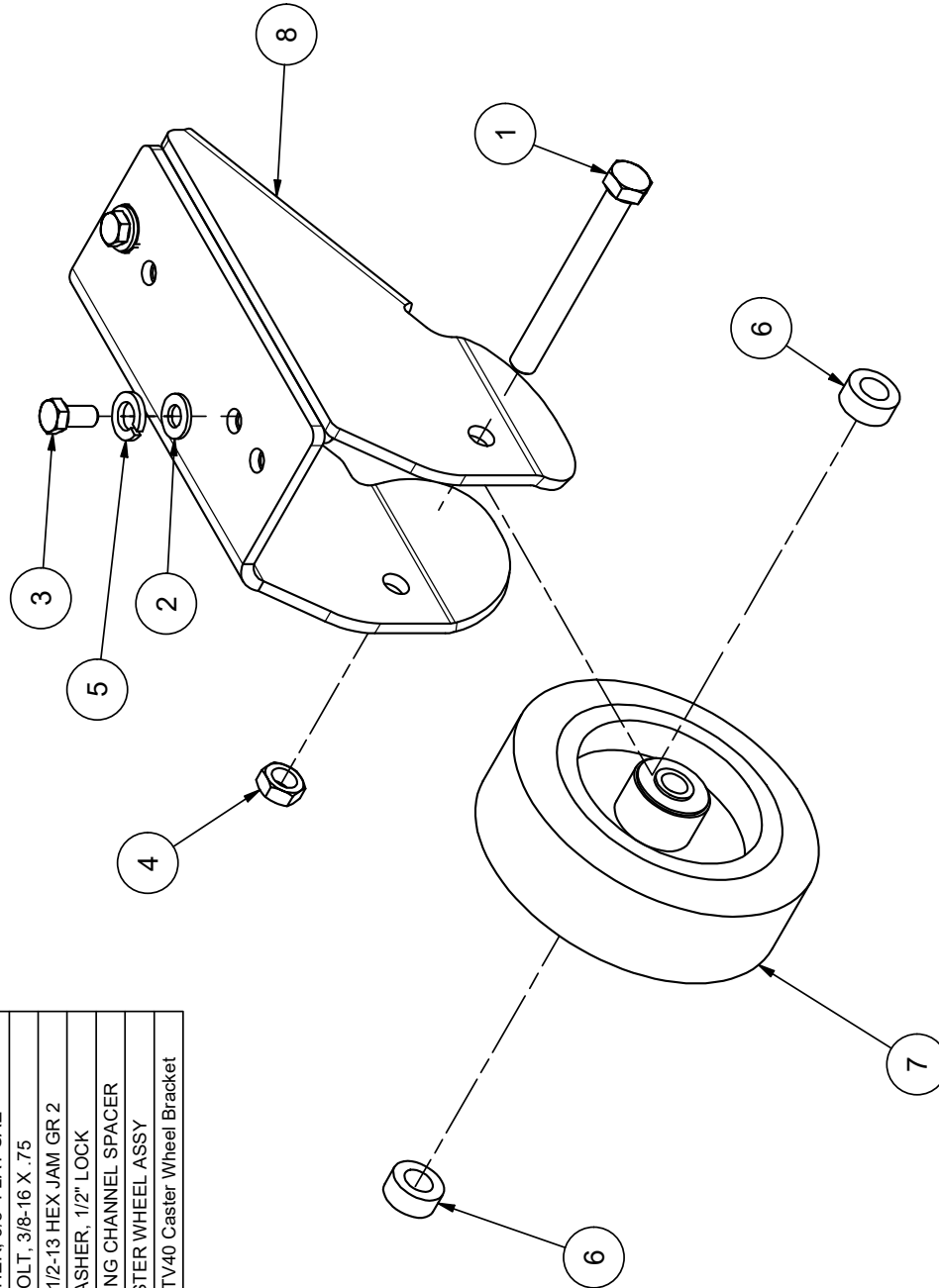
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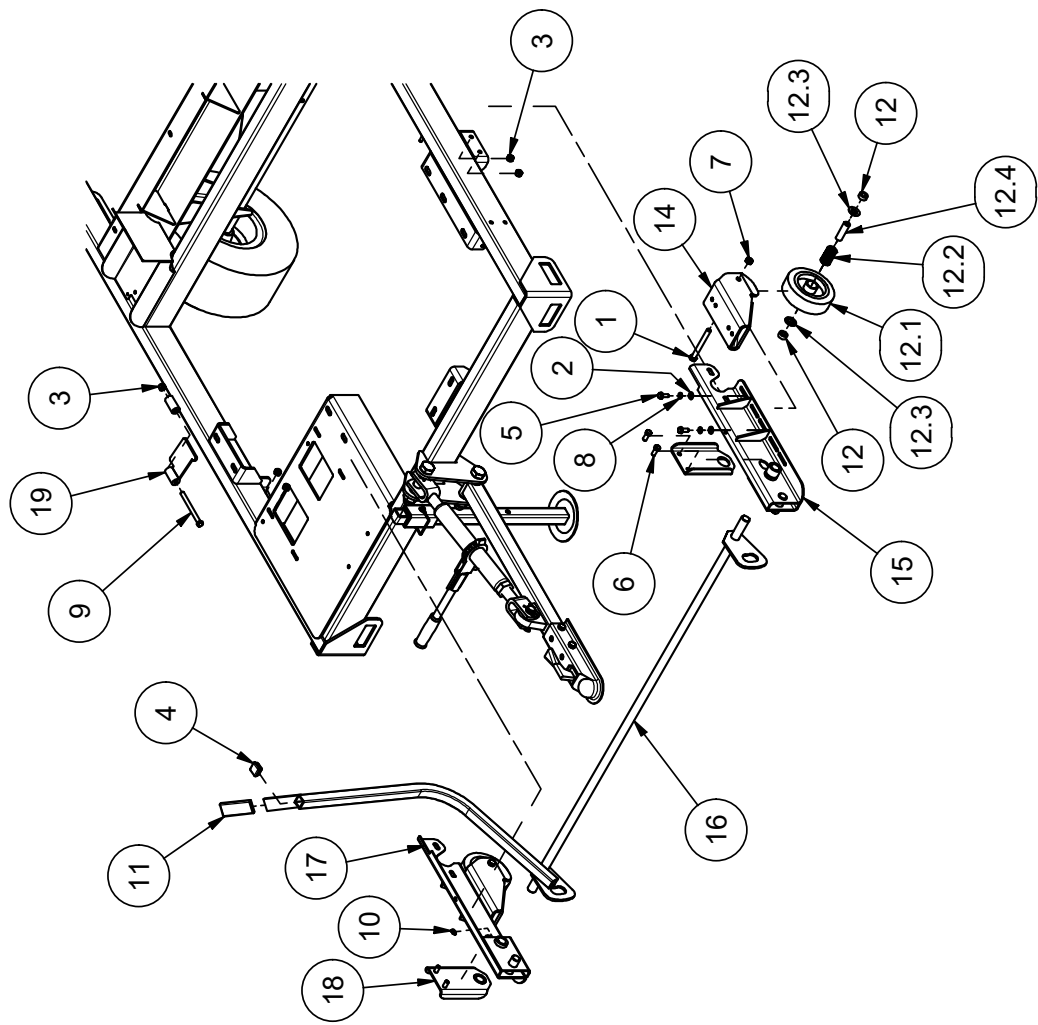
Parts List

ITEM	QTY	PART #	DESCRIPTION
1	1	110004	BOLT, 1/2-13 X 4.5
2	2	110155	WASHER, 3/8" FLAT SAE
3	2	110433	BOLT, 3/8-16 X .75
4	1	110642	NUT, 1/2-13 HEX JAM GR 2
5	2	110666	WASHER, 1/2" LOCK
6	2	910050	ENGAGING CHANNEL SPACER
7	1	940043	CASTER WHEEL ASSY
8	1	975188	Weldment, TV40 Caster Wheel Bracket



CASTER WHEEL ASSEMBLY

Parts List			
ITEM	QTY	PART #	DESCRIPTION
	2	110004	BOLT, 1/2-13 X 4.5
	4	110155	WASHER, 3/8" FLAT SAE
	5	110219	NUT, 7/16-14 LOCK NYLON INSERT
	1	110313	1-1/4 SQ PLUG
	4	110440	BOLT, 3/8-16 X 1, WIZ FLANGE
	4	110528	BOLT, 7/16-14 X 1.0
	2	110642	NUT, 1/2-13 HEX JAM GR 2
	4	110672	WASHER, 3/8" LOCK
	1	110710	BOLT, 7/16-14 X 5.0
10	2	500231	GREASE ZERK, 1/4-28 45deg
11	1	910044	COVER, VINYL .25 X 1.5 X 4 GRIP
12	4	910050	ENGAGING CHANNEL SPACER
13	2	940043	CASTER WHEEL ASSY
12.1	1	942071	CASTER WHEEL 6"
12.3	2	942115	RETAINING SEAL
12.2	1	942116	ROLLER BEARING
12.4	1	942164	SPANNER BUSHING, .75X.5X2.437
14	2	975188	Weldment, TV40 Caster Wheel Bracket
15	1	975614	LEFT BROOM ARM WLDMNT
16	1	975615	BROOM LIFT WLDMNT
17	1	975616	RIGHT BROOM ARM WLDMNT
18	2	975617	BROOM PIVOT WLDMNT
19	1	975623	BROOM LATCH WLDMNT



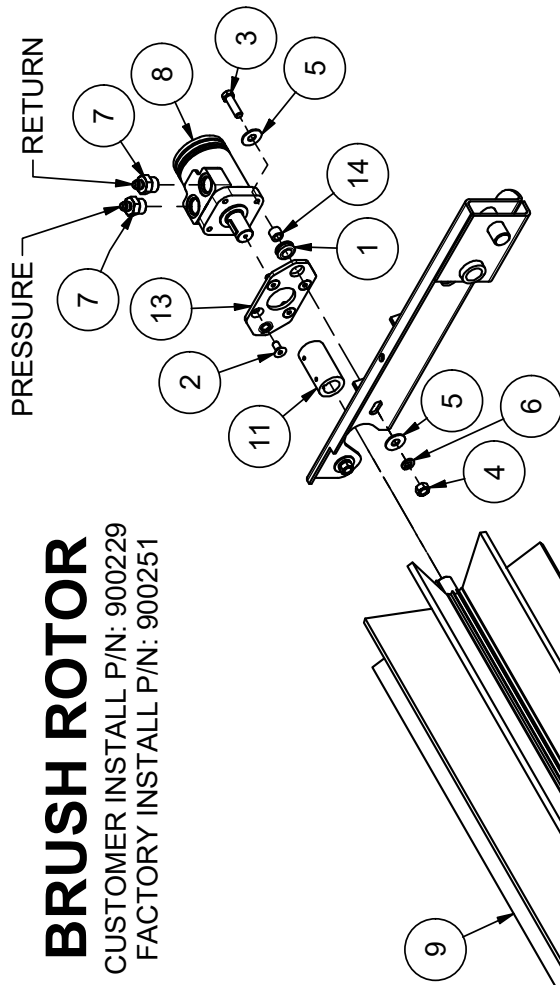
# DECK LIFT INSTALLATION



Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	2	102005	GROMMET, RUBBER .875 OD X .625 ID
2	4	110126	BOLT, 3/8-16 X .75 FLT HD SKT HD
3	4	110535	BOLT, 7/16-14 X 1.5
4	4	110641	NUT, 7/16-14
5	6	110670	WASHER, 7/16" FLAT STANDARD
6	4	110671	WASHER, 7/16" LOCK
7	2	120144	ADAPTER, 6MJ-10MB
8	1	420127	MOTOR, EATON 101-1009
9	1	905192	ASSY, TV40 STRIP BRUSH
10	1	911078	Shield, Bearing, TV40 Arm
11	1	942064	COUPLER, 1" SHAFT
12	1	942080	BEARING, 1" 2 BOLT FLANGE
13	1	970147	MOUNT - MOTOR PLATE
14	2	970230	BROOM MOTOR SPACER

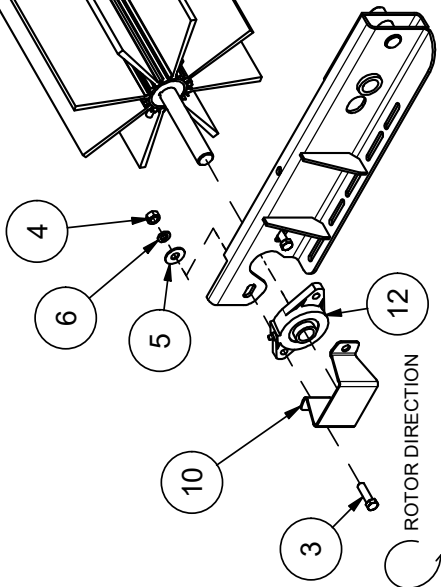
## BRUSH ROTOR

CUSTOMER INSTALL P/N: 900229  
FACTORY INSTALL P/N: 900251



### Service Note

- Due to Part Availability, 2022 & 2023 models may have been equipped with a Full Brush Rotor (P/N: 905158) or a Strip Brush Rotor (P/N: 905192) See the brush assembly pages for service part details.





900225

PARTS LIST		PARTS LIST	
ITEM	QTY	PART #	DESCRIPTION
1	1	102005	GROMMET, RUBBER .875 OD X .625 ID
2	5	110415	BOLT, 1/4-28 X .625
3	2	110419	BOLT, 1/2-13 X 1.75
4	1	110435	BOLT, 3/8-16 X 1.5
5	2	110535	BOLT, 7/16-14 X 1.5
6	2	110610	NUT, 1/2-13
7	1	110618	NUT, 3/8-16 LOCK NYLON INSERT
8	2	110641	NUT, 7/16-14
9	2	110658	WASHER, 1/2" FLAT STANDARD
10	2	110666	WASHER, 1/2" LOCK
11	5	110667	WASHER, 1/4" LOCK
12	2	110670	WASHER, 7/16" FLAT STANDARD
13	2	110671	WASHER, 7/16" LOCK
14	2	110676	WASHER, 3/8" FLAT STANDARD
15	2	120319	ADAPTER, 6MJ-6MB

ITEM	QTY	PART #	DESCRIPTION
16	1	410928	BEARING, SLAT DRIVE 1.25 SHAFT
17	2	510254	SetScrew, 5/16-18 X 0.5
18	1	911078	Shield, Bearing, TV40 Arm
19	1	914011	ROTOR - RUBBER FINGER, TV40
20	1	923009	MOTOR - 1.29 CID, ROTOR DRIVE
21	1	942080	BEARING, 1" 2 BOLT FLANGE
22	1	970230	BROOM MOTOR SPACER
23	1	970821	ARM - TORQUE, ROTOR, TV40

914011 - PARTS LIST

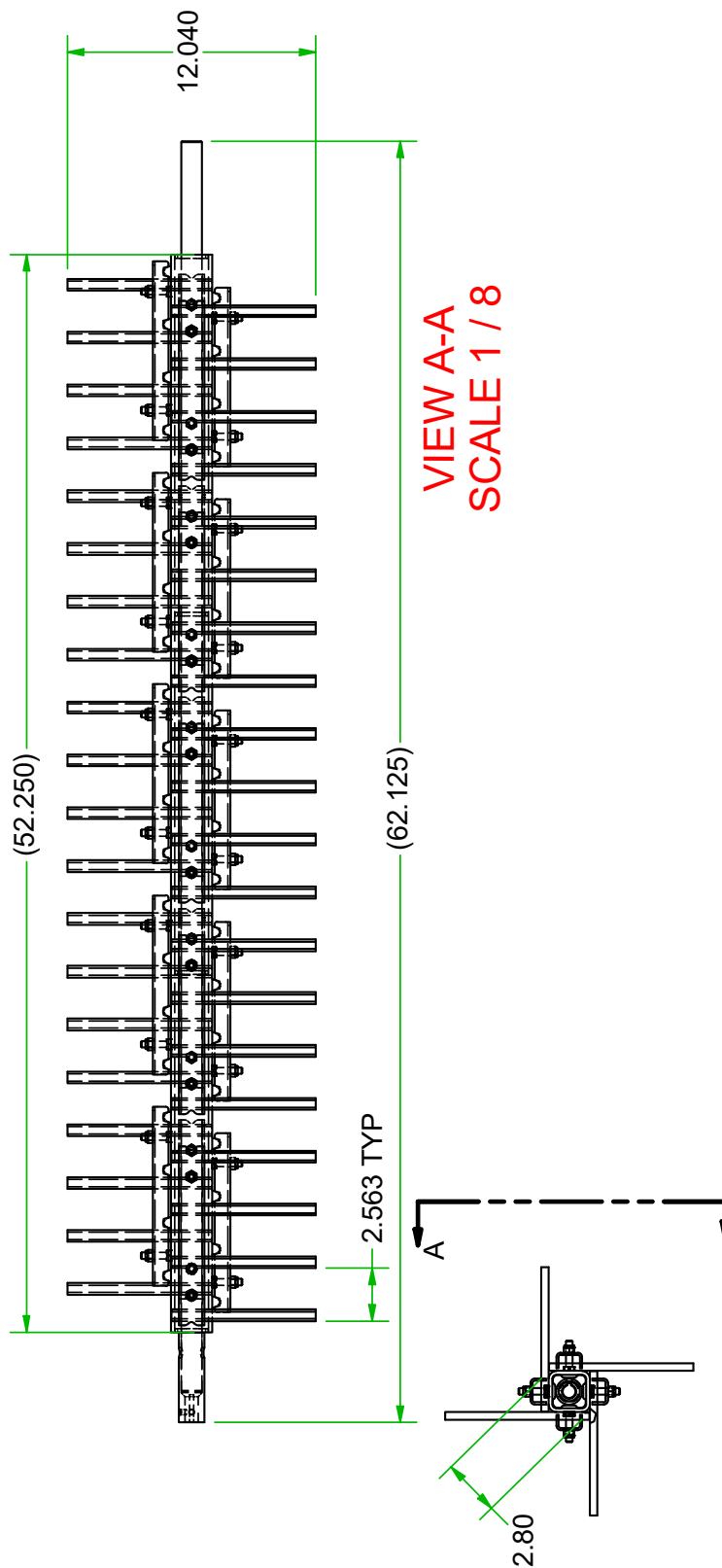
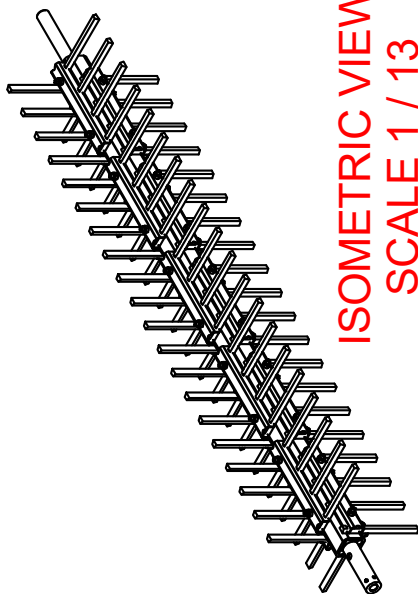
ITEM	QTY	PART #	DESCRIPTION
1	40	110603	NUT, 5/16-18 LOCK (NYLON)
2	80	302042	FINGER - RUBBER
3	20	970819	CLAMP - RUBBER FINGER
4	1	975634	ROTOR - FINGER, RUBBER, WELDMENT

3-26-2021



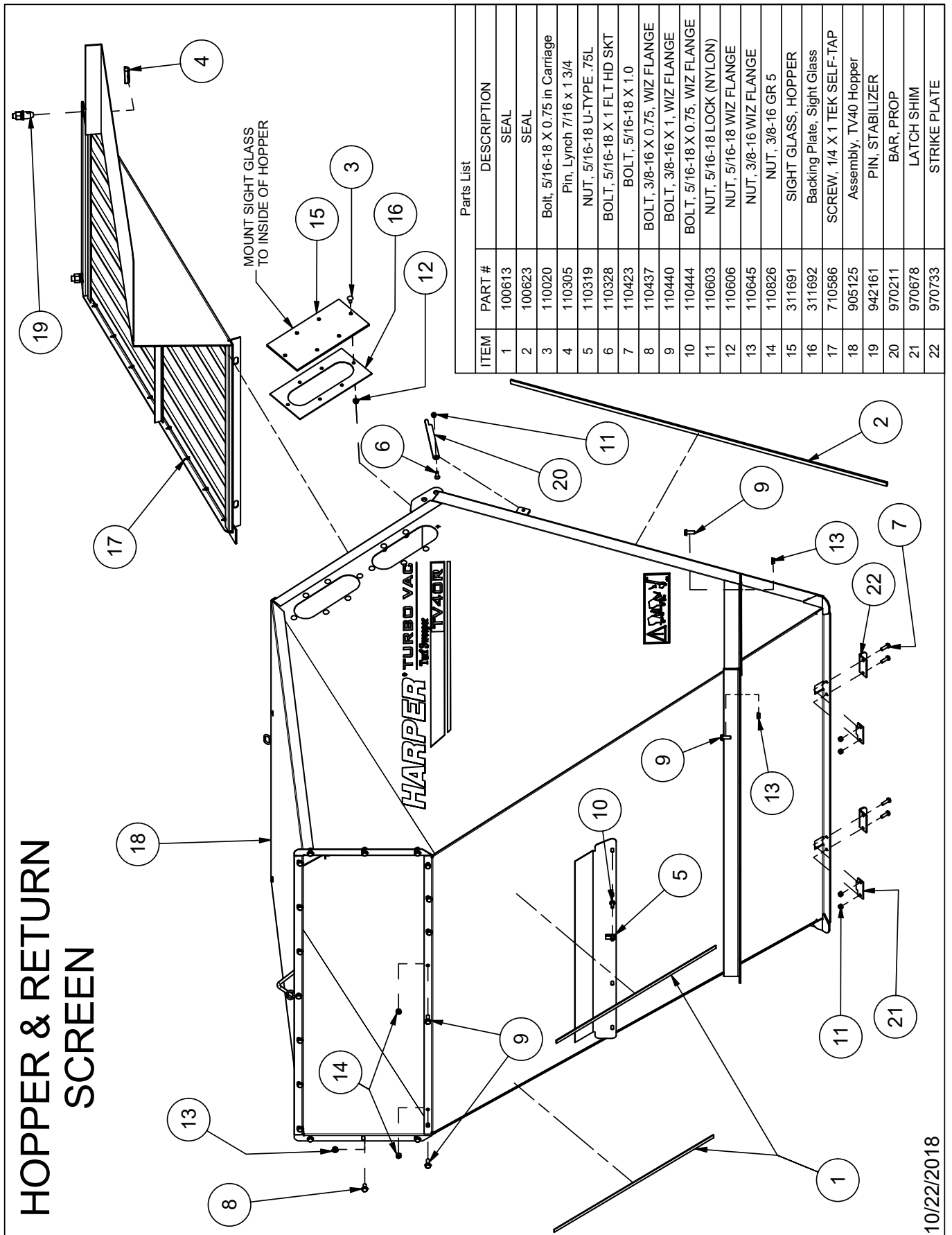
914011 REV: A

PARTS LIST			
ITEM	QTY	PART #	DESCRIPTION
1	40	110603	NUT, 5/16-18 LOCK (NYLON)
2	80	302042	FINGER - RUBBER
3	20	970819	CLAMP - RUBBER FINGER
4	1	975634	ROTOR - FINGER, RUBBER, WELDMENT





# HOPPER & RETURN SCREEN



Parts List	
ITEM	PART # DESCRIPTION
1	100613 SEAL
2	100623 SEAL
3	110020 Bolt, 5/16-18 X 0.75 in Carriage
4	110305 Pin, Lynch 7/16 x 1 3/4
5	110319 NUT, 5/16-18 U-TYPE .75L
6	110328 BOLT, 5/16-18 X 1 FLT HD SKT
7	110423 BOLT, 5/16-18 X 1.0
8	110437 BOLT, 3/8-16 X 0.75, WIZ FLANGE
9	110440 BOLT, 3/8-16 X 1, WIZ FLANGE
10	110444 BOLT, 5/16-18 X 0.75, WIZ FLANGE
11	110603 NUT, 5/16-18 LOCK (NYLON)
12	110606 NUT, 5/16-18 WIZ FLANGE
13	110645 NUT, 3/8-16 WIZ FLANGE
14	110826 NUT, 3/8-16 GR 5
15	311691 SIGHT GLASS, HOPPER
16	311692 Backing Plate, Sight Glass
17	710586 SCREW, 1/4 X 1 TEK SELF-TAP
18	905125 Assembly, TV40 Hopper
19	942161 PIN, STABILIZER
20	970211 BAR, PROP
21	970678 LATCH SHIM
22	970733 STRIKE PLATE

10/22/2018

Parts List		
PART #	QUANTITY	DESCRIPTION
100621	1	THIMBLE, WIRE ROPE 1/8"
100622	4	CLIP, WIRE ROPE 1/8"
110155	5	WASHER, 3/8" FLAT SAE
110357	8	BOLT, 10-24 X 1.25 SHCS
110439	3	BOLT, 3/8 X 3/8 SHOULDER SHCS
110576	2	BOLT, 5/8-11 X 1.5 GR 5
110631	8	NUT, 10-24 LOCK NYLON INSERT
110639	2	NUT, 5/8-11, UNITORQUE LOCK
110743	2	BOLT, 5/16-18 X 2 EYE
111114	2	SPRING, 4.50" X .625"OD EXTENSION
210326	1	CLIP, HAIRPIN
910046	2	ENGAGING CHANNEL CLIP
950002	2	DOOR LATCH
970622	1	LEVER, LEFT DOOR LATCH
970715	1	LATCH CABLE TV40
970725	2	LATCH SPACER
970727	1	HANDLE, CABLE
975603	1	HOPPER DOOR WLDMMT
975613	1	LEVER WLDMMT, RIGHT DOOR LATCH

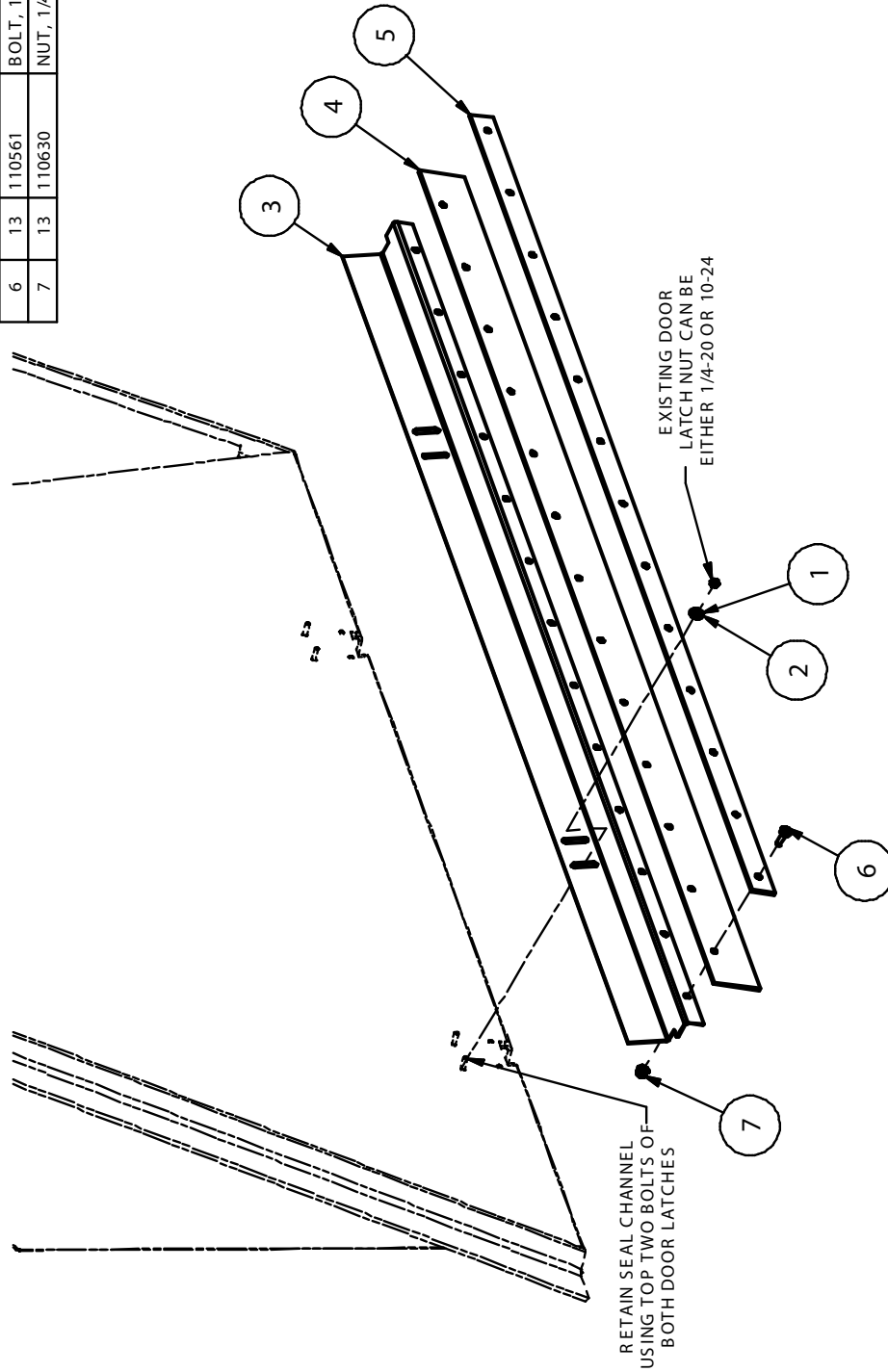


## 4.2

## 975629 - TV40 DOOR SEAL ASSEMBLY

Parts List

ITEM	QTY	PART #	DESCRIPTION
1	4	110090	WASHER, #10 FLAT STANDARD
2	4	110298	WASHER, 1/4" FLAT SAE
3	1	970744	ZCHANNEL, DOOR SEAL
4	1	972017	DOOR SEAL
5	1	970745	BACKING PLATE, DOOR SEAL
6	13	110561	BOLT, 1/4-20 X .75
7	13	110630	NUT, 1/4-20 LOCK (NYLON INSERT)



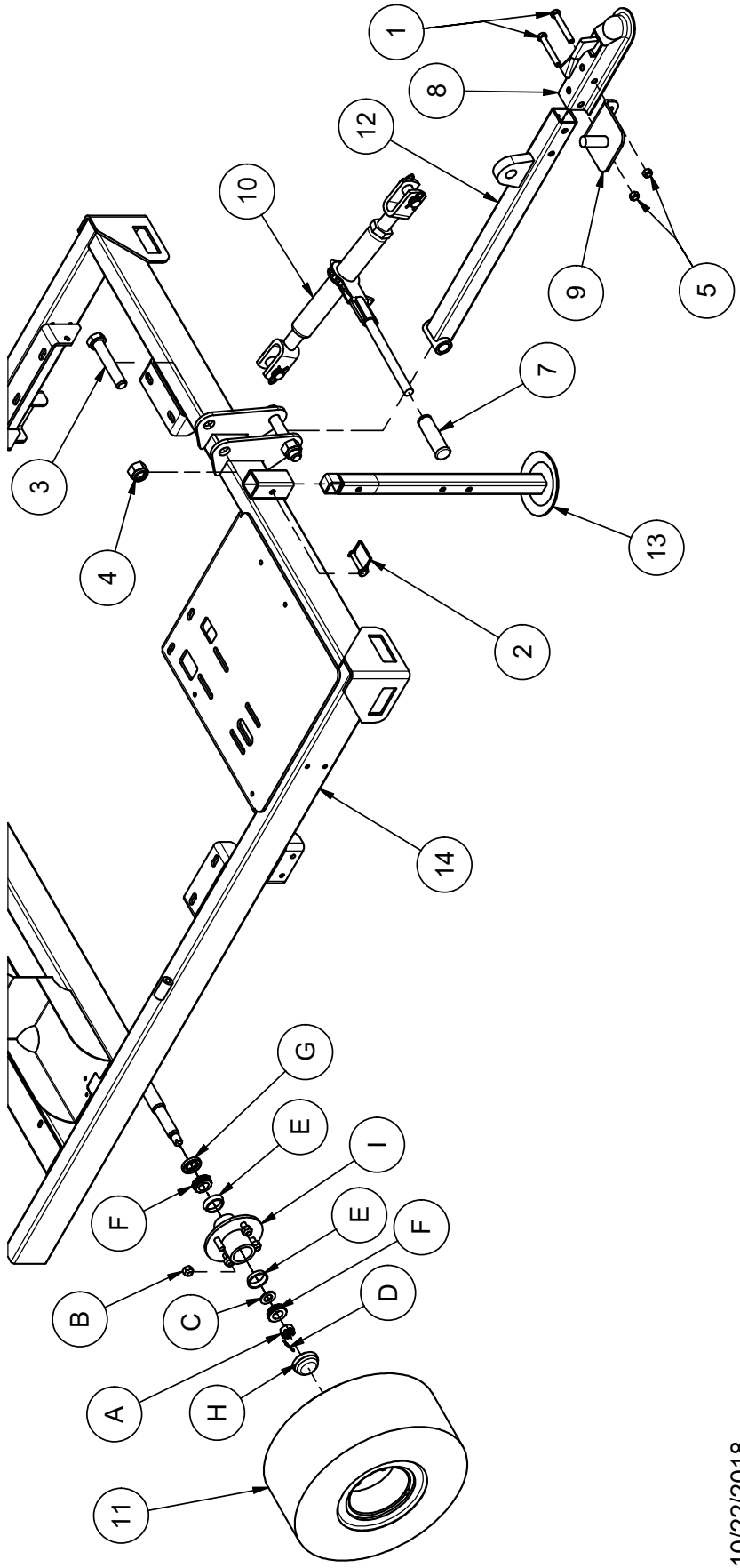
### Instructions:

- 1) Remove nuts from top two bolts of each latch.
- 2) Use top two bolts of each latch to hold "Z" shaped seal assembly.
- 3) Set seal in center of slot initially. Adjust as needed. The seal should have good contact with hopper floor.

# FRAME ASSEMBLY

Hub assembly (510235) Parts List		
ITEM	PART #	DESCRIPTION
A	110613	Nut, Castle, 3/4 - 16
B	110617	Nut, 1/2-20 Lug
C	110678	Washer, 3/4 Flat SAE
D	510463	Cotter Pin, 1/8 X 1.25
E	510465	Bearing Cup, 1.98 x 0.42
F	510466	Bearing Cone, Taper 1.0 x 0.58
G	510467	Seal, CR 12407
H	510469	Dust Cap
I	511073	Hub

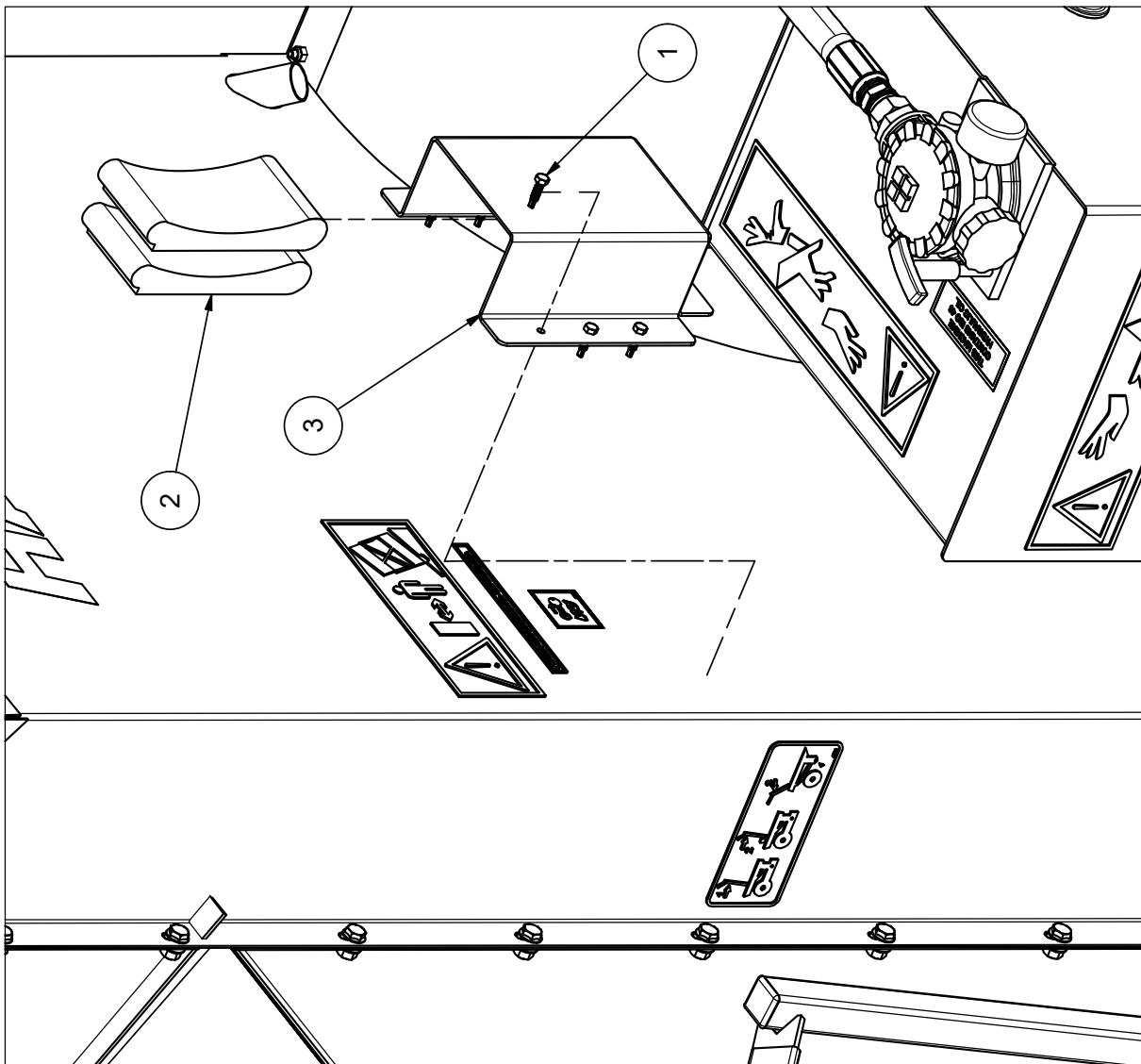
Parts List	
ITEM	PART # DESCRIPTION
1	110002 BOLT, 1/2-13 X 3.5
2	110304 PIN, LOCK 3/8 X 2.5 SQ
3	110361 BOLT, 1-8 X 5.5
4	110602 NUT, 1-8 LOCK NYLON INSERT
5	110615 NUT, 1/2-13, UNITORQUE LOCK
6	510235 HUB ASSEMBLY
7	902175 GRIP, HANDLE 7/8" RND X 4.56"
8	912100 BALL COUPLER, 2"
9	915234 GEARBOX PUMP MNT
10	942160 RATCHET JACK
11	943051 TIRE & WHEEL ASSY, 9.5-8 x 18 TURF
12	975601 HITCH ASSY WLDMNT
13	975610 JACK STAND WLDMNT
14	905127 Assembly, TV40 Frame



10/22/2018

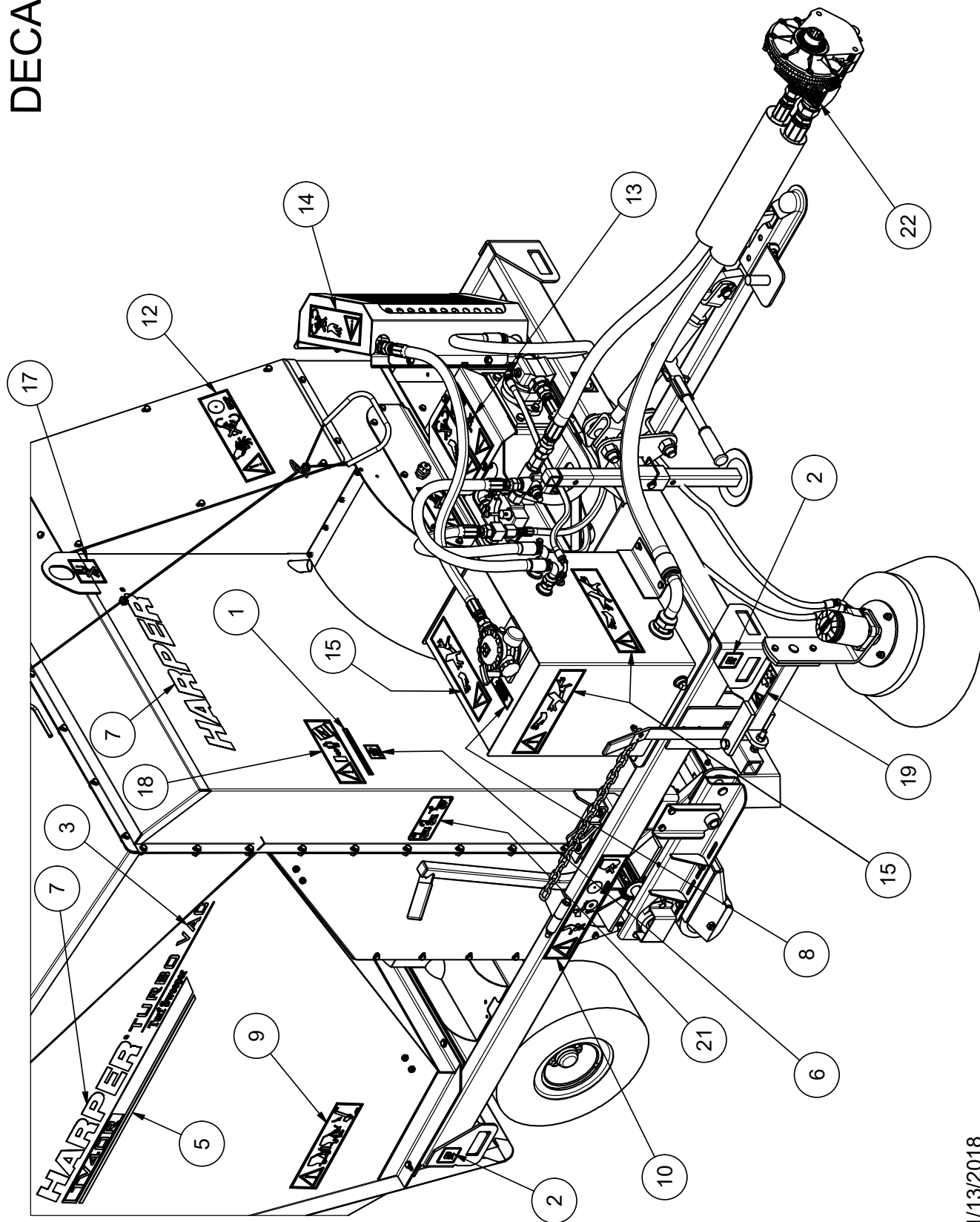
# WHEEL CHOCKS

Parts List		
ITEM	PART #	DESCRIPTION
1	710586	SCREW, 1/4 X 1 TEK SELF-TAP
2	902241	Wheel Chock
3	911088	Wheel Chock Holder



12/20/2018

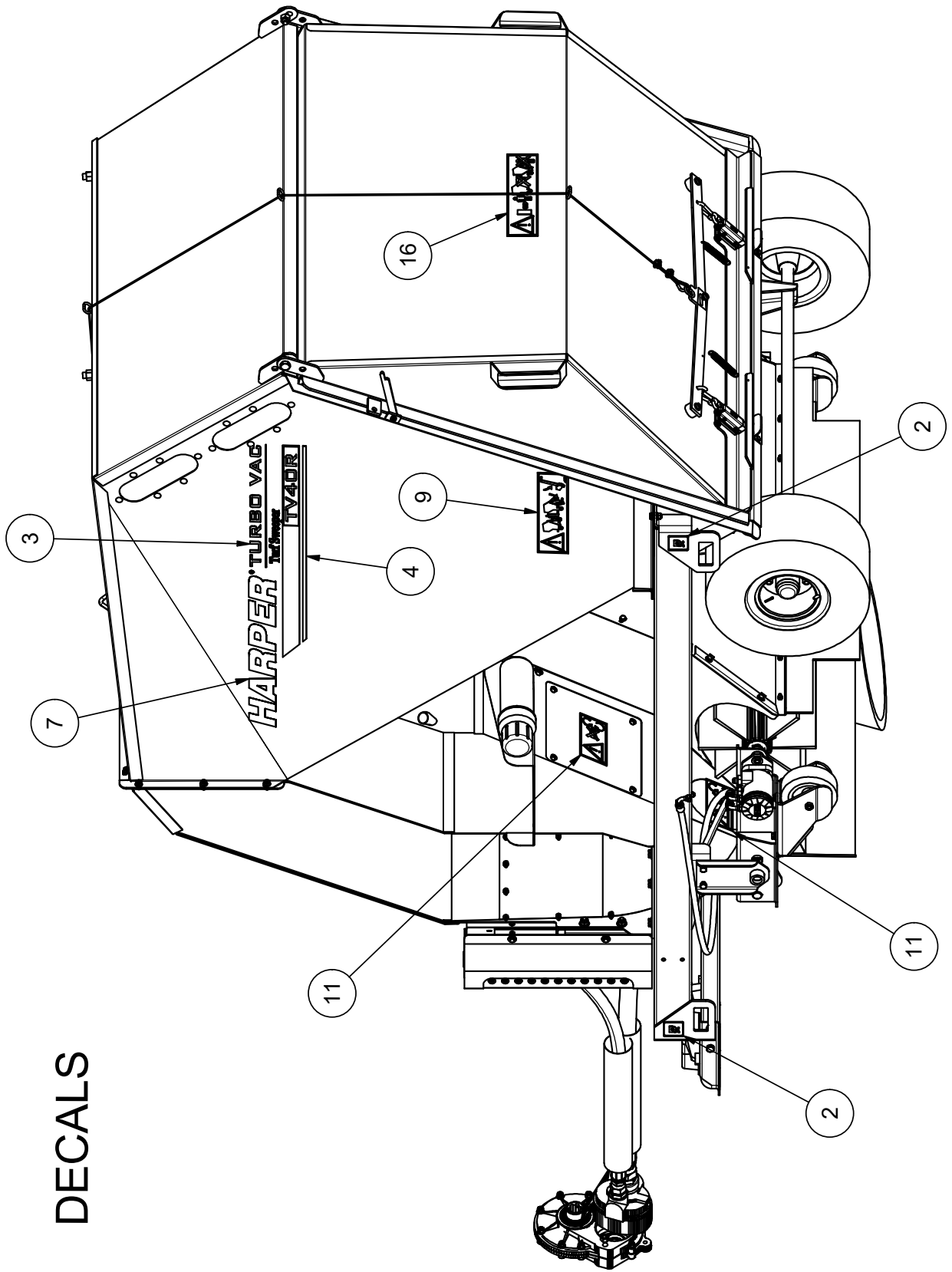
# DECALS



11/13/2018

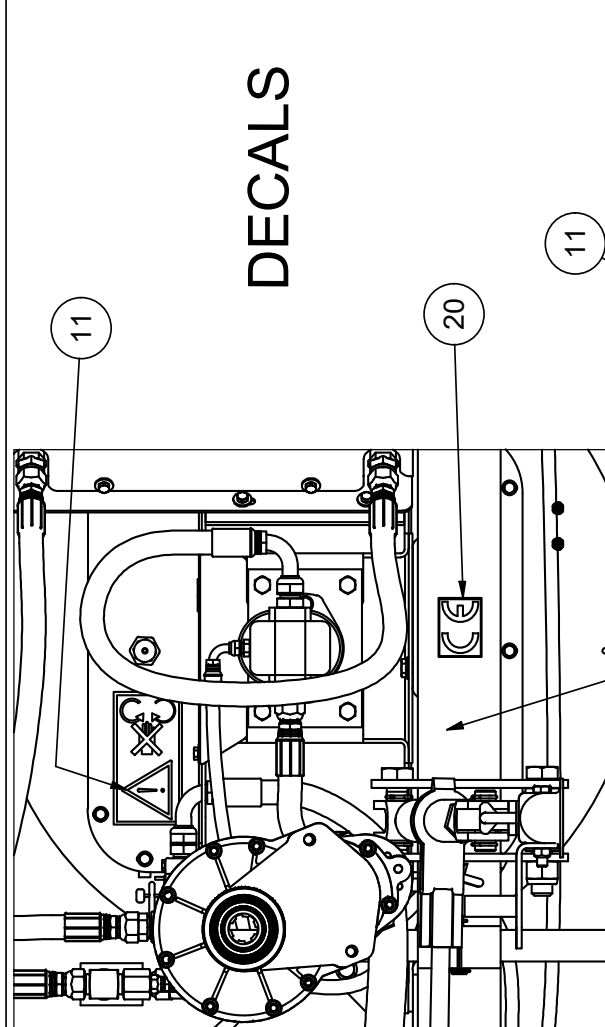


# DECALS



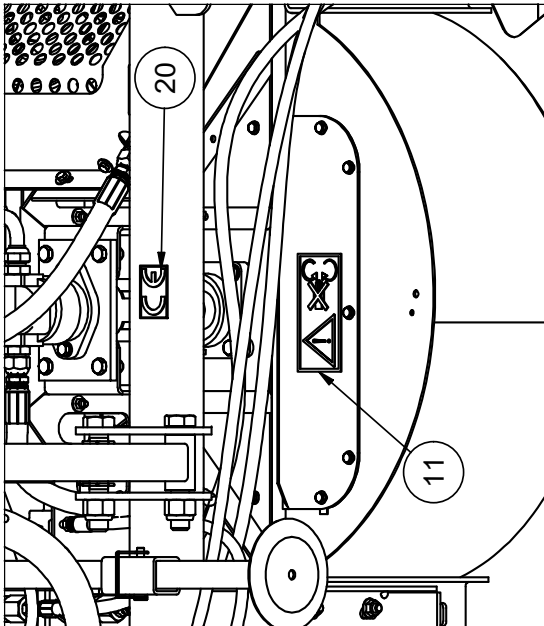
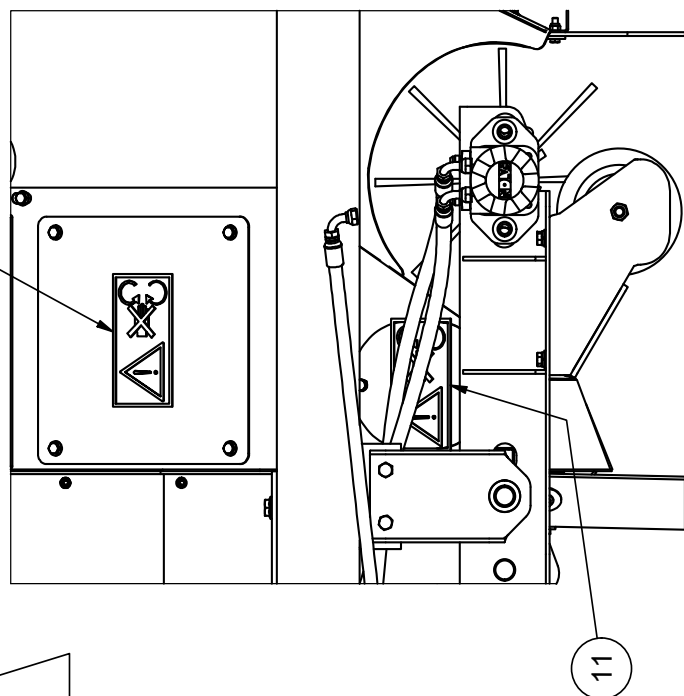
11/13/2018





## DECALS

SERIAL NUMBER  
PLATE PLACED HERE



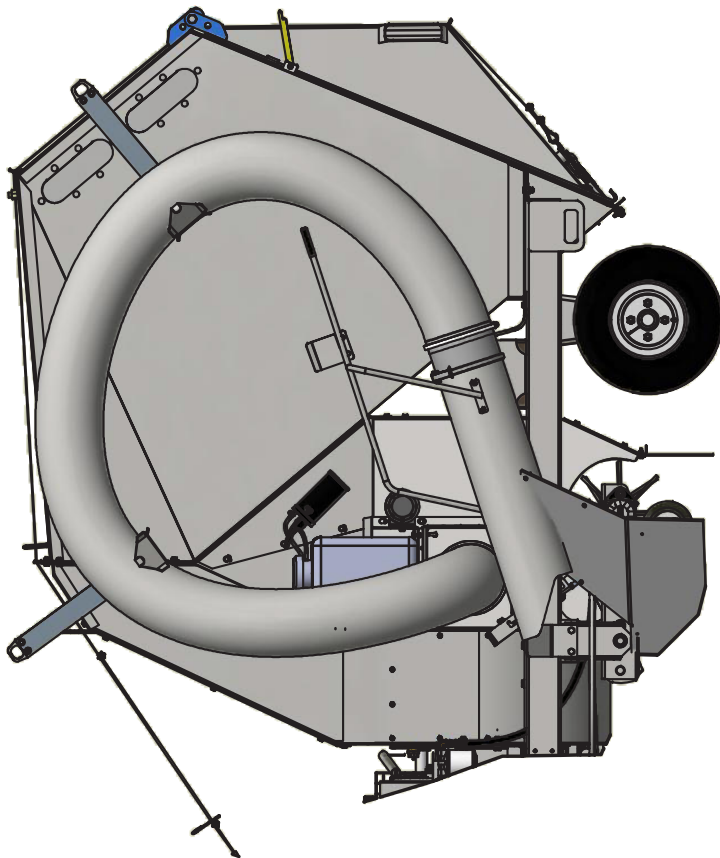
### Parts List

ITEM	QTY	PART #	DESCRIPTION
1	1	202134	Decal, Prop 65, Short Form
2	4	802067	Decal, TieDown Point
3	2	902084	Decal, Turbo Vac, Turf Sweeper
4	1	902085	Decal, TV40 Stripe, Left
5	1	902086	Decal, TV40 Stripe, Right
6	1	902149	DECAL, READ OPERATORS MANUAL.
7	3	902195	DECAL, HARPER 2.87 X 24.00, BLACK GLOSS
8	1	902204	DECAL, ISO 46 HYDRAULIC OIL
9	2	902226	Decal, Hopper Crushing
10	1	902227	Decal, Entanglement
11	4	902228	Decal, Do Not Remove Shield
12	1	902229	Decal, Impeller Shield
13	1	902230	Decal, Shaft Hazard
14	1	902231	Decal, Hot Surface, Oil Cooler
15	3	902232	Decal, High Pressure Injection
16	1	902233	Decal, Hopper Crushing
17	1	902234	Decal, No Lift
18	1	902235	Decal, Safe Distance, No Slope
19	1	902236	Decal, Curb Brush Warning
20	1	902237	Decal, CE Mark
21	1	902238	Decal, Lower Broom
22	1	902239	Decal, Hot Surface

11/13/2018

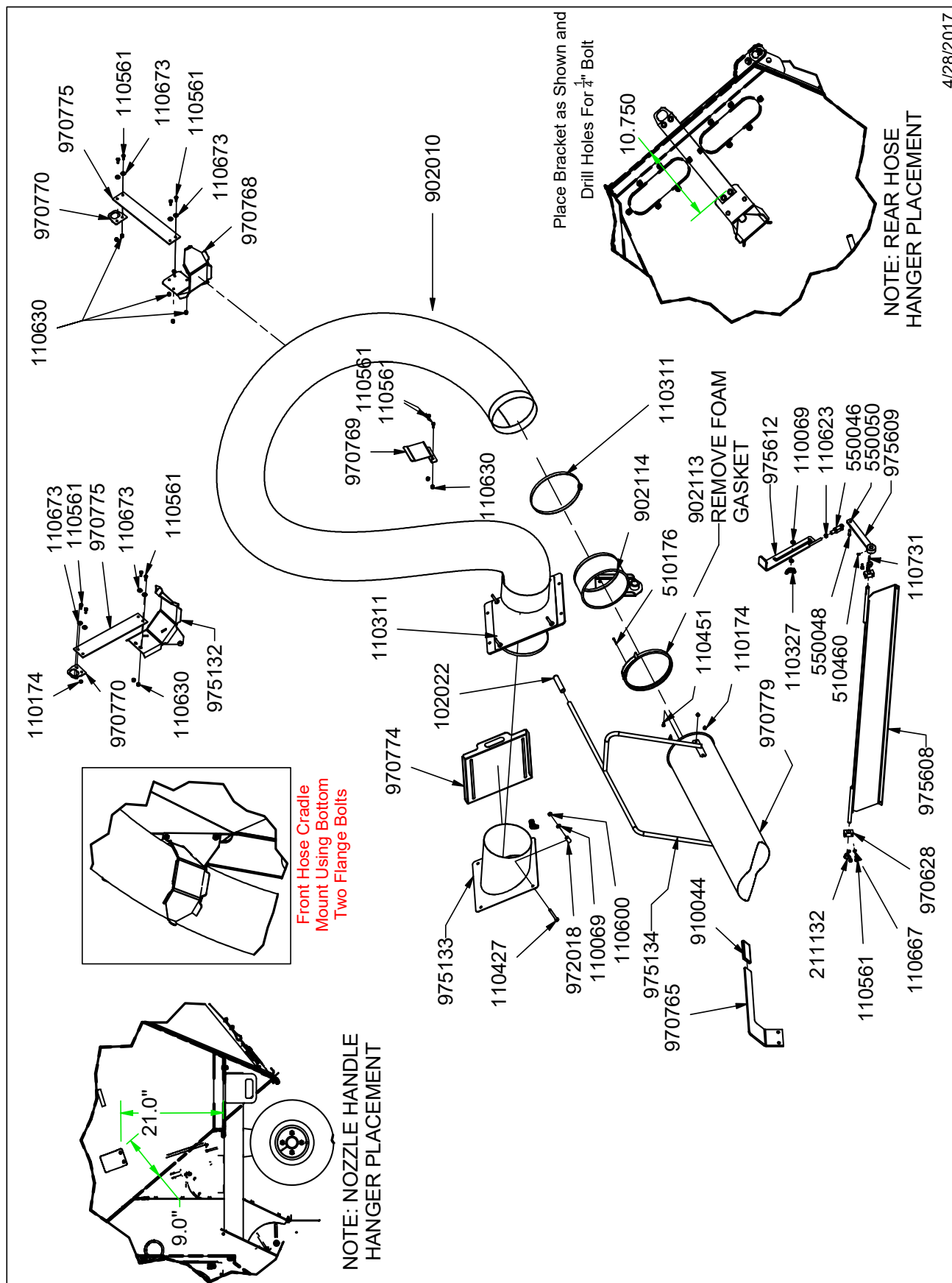
# REMOTE HOSE OPTION

Suction When Properly Installed: 1436 cfm

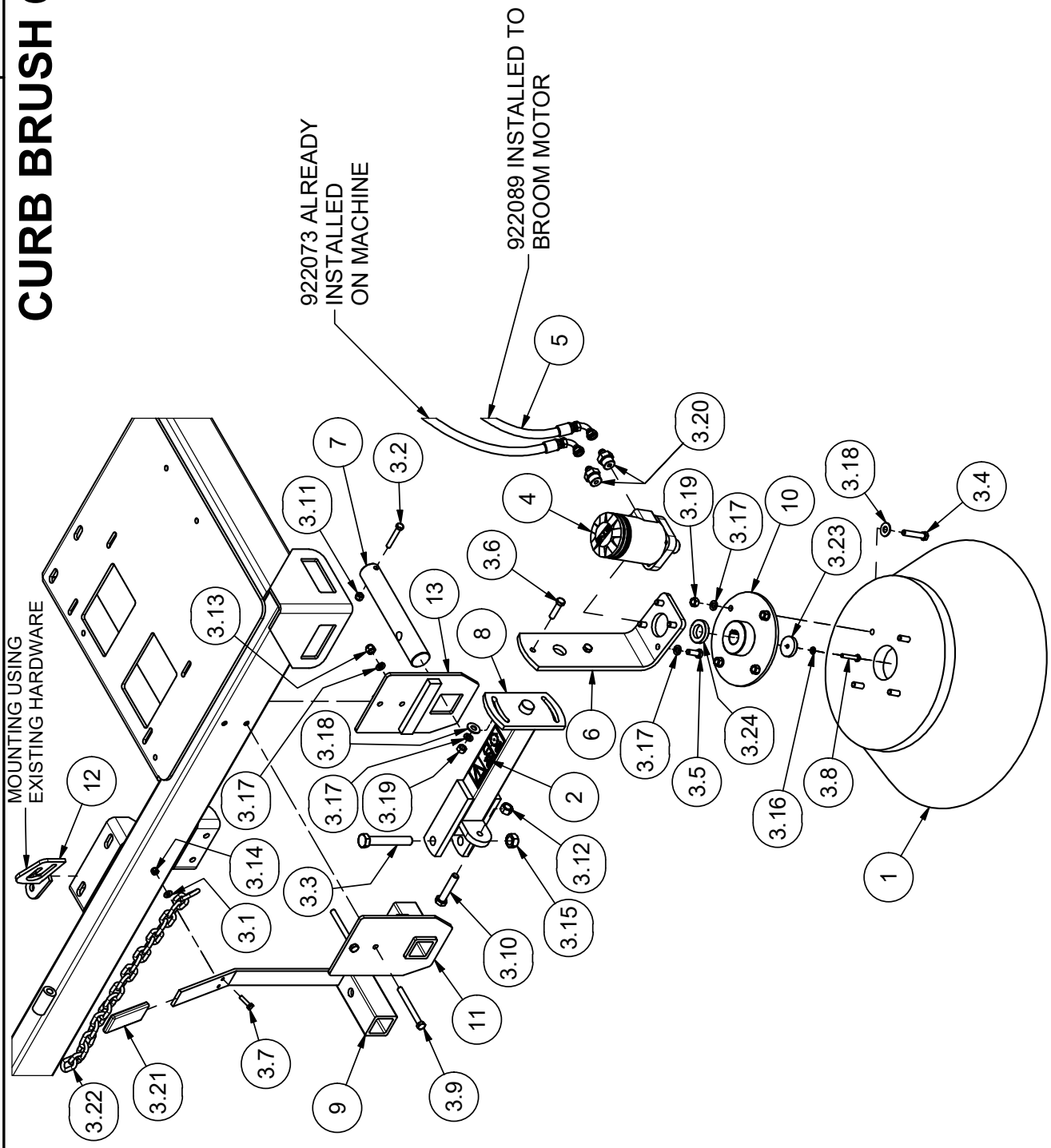


PARTS LIST		
Part Number	Qty	Description
102022	1	COVER, VINYL 5/8" X 4 3/4"
110069	6	WASHER, 5/16" FLAT SAE
110311	2	CLAMP, HOSE #912 8.00"
110319	1	NUT, 5/16-18, U-TYPE
110327	5	NUT, 5/16 WING
110427	4	BOLT, 5/16-18 X 2.5 TAP
110437	1	BOLT, 3/8-16 .75 WIZ FLNG ZINC
110451	4	BOLT, 1/4-20 X .5, MACHINE HEAD
110539	2	BOLT, 7/16-14 X 1.25
110561	16	BOLT, 1/4-20 X .75 HHCS ZINC
110561	6	BOLT, 1/4-20 X .75
110623	1	NUT, 5/16-24
110630	16	NUT, 1/4-20, LOCK NYLON
110645	6	NUT, 3/8-16, WIZ FLNG
110667	4	WASHER, 1/4 LOCK
110673	8	WASHER, 1/4" FLAT STANDARD
110731	1	KEY, 1/8 X 1/8 X 1
211132	2	BUSHING, .625 X .5
510176	1	COTTER PIN, 1/8 X 1
510460	1	SET SCREW, 1/4-20
550046	1	CLEVIS YOKE, 5/16-24
550048	1	CLEVIS PIN, 5/16
550050	1	COTTER PIN, 3/32 X 1
902010	1	HOSE, 8 INCH
902113	1	CLAMP, NOZZLE SWIVEL
902114	1	ADAPTOR, HOSE SWIVEL
910044	1	COVER, VINYL .25 X 1.5 X 4 GRIP
970628	2	FLAP PIVOT BLOCK
970765	1	BRACKET, NOZZLE SUPPORT
970768	1	CRADLE, REAR HOSE
970769	1	HANGER, NOZZLE HANDLE
970770	2	RING, HOSE HANGER
970774	1	SLIDE, HOSE OPTION
970775	2	HANGER STRAP
970779	1	NOZZLE TUBE
972018	4	SPRING, COMPRESSION
975132	1	FRONT HOSE CRADLE WELDMENT
975133	1	SIDE HOSE ADAPTER WELDMENT
975134	1	NOZZLE HANDLE WELDMENT
975608	1	FLAP WELDMENT
975609	1	FLAP ARM WELDMENT
975612	1	FLAP HANDLE WELDMENT

4/28/2017

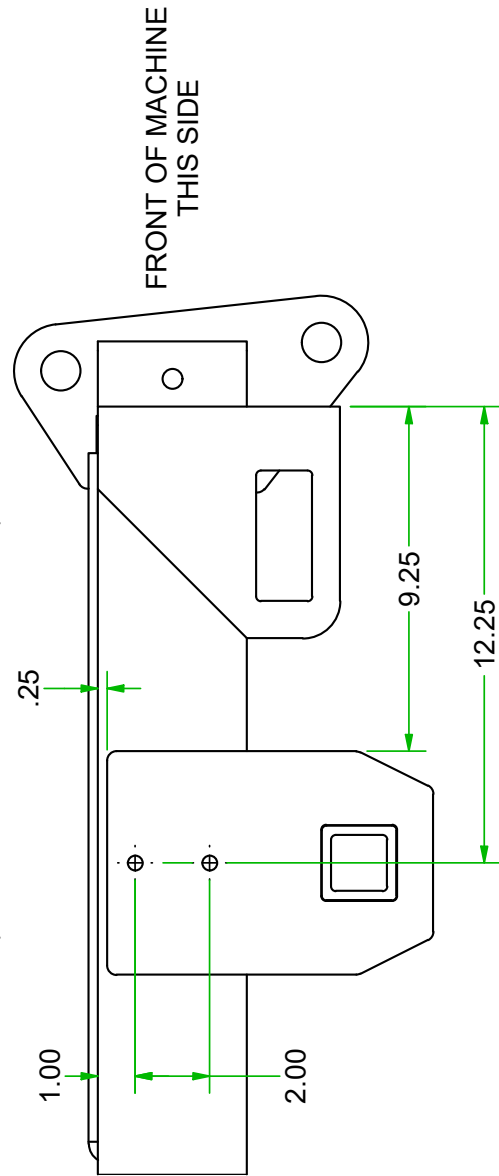


# CURB BRUSH OPTION



Parts List				Parts List			
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	1	902112	BRUSH, 18" x 6" x 40 DEG	3.16	1	110667	WASHER, 1/4" LOCK
2	1	902236	Decal, Curb Brush Warning	3.17	12	110672	WASHER, 3/8" LOCK
3	1	905079	KIT, SM PARTS TV40 FENCE BRUSH	3.18	6	110676	WASHER, 3/8" FLAT STANDARD
3.1	1	110298	WASHER, 1/4" FLAT SAE	3.19	6	110826	NUT, 3/8-16 GR 5
3.2	1	110378	BOLT, 5/16-18 X 2.0	3.20	2	120144	ADAPTER, 6MJ-10MB
3.3	1	110385	BOLT, 5/8-11 X 4.0	3.21	1	910044	COVER, VINYL .25 X 1.5 X 4 GRIP
3.4	4	110400	BOLT, 3/8-16 X 2.0	3.22	1	970304	PUMP STOP CHAIN
3.5	4	110420	BOLT, 3/8-16 X 1.0	3.23	1	970763	WASHER, 1.50 X .320
3.6	2	110435	BOLT, 3/8-16 X 1.5	3.24	1	970764	SPACER, 1.700 X 1.005 X .320
3.7	1	110464	BOLT, 1/4-20 X 1.0	4	1	922004	MOTOR, EATON 101-1009
3.8	1	110474	BOLT, 1/4-20 X 1-1/2	5	1	922089	Hose .375 X 96 6fx90m
3.9	2	110495	BOLT, 3/8-16 X 3.75	6	1	970748	ARM, BRUSH MOTOR MOUNT
3.10	1	110553	BOLT, 1/2-13 X 2.5 TAP	7	1	970759	SHAFT, LIFT PIVOT
3.11	1	110603	NUT, 5/16-18 LOCK (NYLON)	8	1	975125	LIFT TUBE WELDMENT
3.12	1	110610	NUT, 1/2-13	9	1	975127	LIFT LEVER WELDMENT
3.13	2	110618	NUT, 3/8-16 LOCK NYLON INSERT	10	1	975128	BRUSH ADAPTOR WELDMENT
3.14	1	110630	NUT, 1/4-20 LOCK (NYLON INSERT)	11	1	975129	OUTER LIFT HANGER WELDMENT
3.15	1	110639	NUT, 5/8-11, UNITORQUE LOCK	12	1	975130	LIFT LATCH WELDMENT
				13	1	975131	INNER LIFT HANGER WELDMENT

### BRUSH HANGER INSTALLATION (DRILL FROM BOTH SIDES 3/8")



## CURB BRUSH OPTION



## NOTES

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