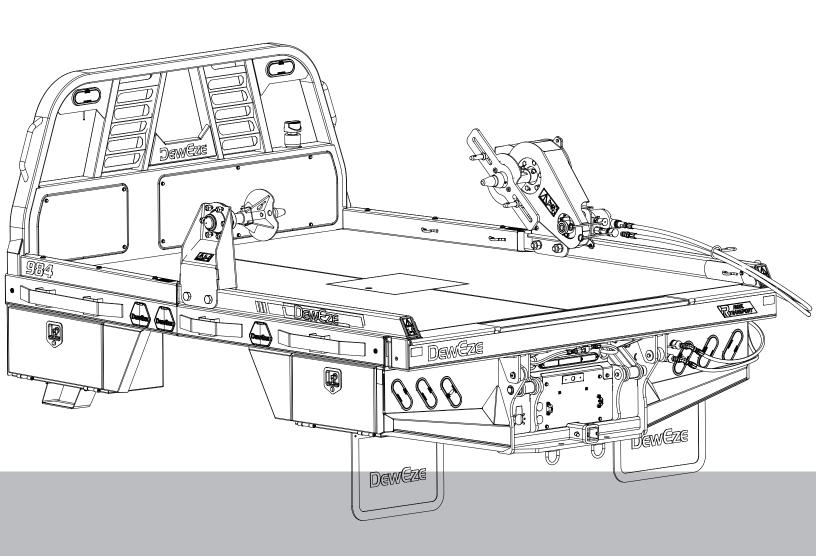
# 800/900 RT

Serial Number: 25A01 Manual PN: 201001



# DEWEZE®



## Thank you for purchasing a DewEze Flatbed.

#### TO THE OWNER OR OPERATOR:

As with all Harper products, the 800 and 900 Series RT Flatbeds have been thoroughly tested and built to provide a sturdy, dependable product. The Flatbed is equipped with live hydraulics, which allows it to be used for a wide range of lifting and hauling tasks. This manual is written as an aid to operating and maintaining the DewEze Flatbed. Read and understand the manual thoroughly before operation to avoid damage to the unit or injury to the operator or bystanders.

A Flatbed can present hazards to an operator who follows unsafe procedures in either the operation or maintenance of the unit. Therefore, SAFETY WARNINGS are present at certain locations in the text. Harper Industries is not responsible for accidents or injuries that result from the misuse or lack of maintenance of the Flatbed.

SYMBOL:



A SAFETY WARNING!



**MEANING:** Failure to understand and obey this warning may result in injury to you or others. Whenever this symbol is used, please pay very close attention to the information presented, and make sure you fully understand. If you do not, contact your dealer or Harper Industries for clarification.

## **IIHARPER**'INDUSTRIES,INC.

151 E. HWY. 160 Harper, KS 67058 (620) 896-7381 • Fax (620) 896-7129 **Toll Free** 800-835-1042 Email info@deweze.com Website www.deweze.com

© 2025 Harper Industries, Inc.

The Harper and DewEze names and the logo are registered trademarks of Harper Industries, Inc. All other brand and product names are trademarks or registered trademarks of their respective companies.



## **Statement of Warranty**

Harper Industries, Inc. (HII) warrants to each purchaser of a new DewEze Flatbed from an authorized dealer or representative, that such equipment is free of manufacturer's defects in workmanship and materials which appear while in normal service for a period of TWO YEARS commencing with delivery to the original user. The Flatbed hydraulic and electrical systems are warranted for a period of ONE YEAR.

The obligation of HII under this warranty is expressly limited, at our option, to replacement or repair at a service facility designated by Harper Industries or at the manufacturing plant in Harper, KS. A part will be replaced after inspection discloses it to have been defective. This warranty does not apply to defects caused by damage or unreasonable use (including failure to provide reasonable and necessary maintenance, or by performing functions without genuine DewEze Flatbed accessories) while in the possession of the consumer.

Warranty is limited to parts, labor and ground freight delivery of replacement parts. Labor for repair to hydraulic and electrical power systems from HII installed with bed purchase/installation is covered under this warranty. HII shall not be liable for the consequential damages of any kind, including but not limited to consequential labor costs or transportation charges in connection with replacement or repair of defective parts.

This warranty does not apply to parts subjected to misuse, abuse, alteration, improper or inadequate maintenance, or normal wear.

Harper Industries makes no warranty with respect to trade accessories. They are subject to the warranties of their respective manufacturers.

ANY IMPLIED OR STATUTORY WARRANTIES, INCLUDING ANY WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. HII makes no other express warranty, nor is anyone authorized to make any on behalf of HII.

For further information please contact your nearest DewEze Flatbed dealer.

## **RECORDS**

| Date of Purchase   | _ |
|--------------------|---|
| Dealer's Name      |   |
| Dealer's Phone     |   |
| Serial Number Bed  |   |
| Serial Number Pump |   |



# Table of Contents

| OPERATOR SECTION                      |      |
|---------------------------------------|------|
| To the Owner or Operator              | 1    |
| Warranty Statement                    | 2    |
| Table of Contents                     | 3    |
| Specifications                        |      |
| Bed Model Chart                       | 4    |
| Toolboxes, Skirts                     | 4    |
| Hydraulic System Specs                | 5    |
| Feature Identification                | 6-7  |
| Safety Guidelines                     |      |
| General Equipment Safety              | 7    |
| Flatbed Operation Safety              | 7    |
| Safety Decal Identification           | 7    |
| Hydraulic Safety                      | 8    |
| Intitial Startup Procedure            | 8    |
| Operating Instructions                |      |
| Remote Control Transmitter            | 8-9  |
| Beginning Operation                   | 9    |
| Loading                               | 9    |
| Unloading                             | 9    |
| Pay-out                               | 9    |
| Strapping the Arms                    | 9    |
| Reel Diameters & Lift Capacity        | 10   |
| Reel Width & Spindle Configurations   | 11   |
| Reel Power Attachment                 |      |
| Hydraulic Winder1                     | 2-13 |
| Storing Arms                          | 13   |
| System Off                            | 13   |
| E/H System Specs & Limits             | 13   |
| Maintenance                           |      |
| Quick Checks                          | 14   |
| Lubrication                           | 14   |
| Troubleshooting                       |      |
| Reference Table                       | 15   |
| Appendix I                            |      |
| GatorHyde Repair                      | 16   |
| Appendix II                           |      |
| Remote Transmitter/Receiver Synching1 | 7-18 |
| Appendix III                          |      |
| F/H Installation 1                    | 9-20 |

| PARTS SECTION                        |       |
|--------------------------------------|-------|
| RT Dummy Arms                        | 24    |
| Crosstubes & Arms                    |       |
| 800 or 900 RT Crosstube & Arms 26    | 3-27  |
| Cylinders                            |       |
| RT Squeeze Cylinder                  | 28    |
| RT Lift Cylinder & Linkage           | 29    |
| Hose Routings & Parts                | 20    |
| RT Lift & Squeeze Routing            | 30    |
| RT 3rd Bank wo/Winder                | 31    |
| RT 3rd Bank w/Winder                 |       |
|                                      | 32    |
| Hydraulics                           | 00    |
| RT Hydraulic Schematic               | 33    |
| 800/900 Hydraulic Valve & 3rd Bank   | 34    |
| RT Non-proportional 2 Bank Valve Kit | 35    |
| RT 3rd Bank Valve Kit (Rear Routing) | 36    |
| 800/900 Reservoir & Filter37         | 7-39  |
| 800/900 Valve Switches Kit           | 40    |
| Electrical Components                |       |
| Electrical Harness Infographic       | 41    |
| Electrical Harnesses41               | 1-42  |
| Controls Wireless                    | 43    |
| OEM to DewEze Harness Adapters44     | 1-45  |
| E/H HD and Hybrid                    |       |
| Kits and Components                  | 46    |
| Hybrid Instructions                  | 47    |
| 800/900 Common Parts and Options     | .,    |
| Lights48                             | R_/10 |
| Headache Rack Covers & Components    | 50    |
| Ball Well & Receiver Hitch           | 51    |
|                                      | 52    |
| Rear Panel Assembly                  | 52    |
| RT Parts and Options                 |       |
| RT Above Bed Toolboxes               | 52    |
| RT Below Bed Toolboxes               | 53    |
| RT Skirts54                          |       |
| RT Decals                            | 56    |
| RT Arbors, Risers & Locks            | 57    |
| RT Spinner & Riser Assembly          | 58    |
| RT Spindle & Hub Assembly            | 59    |
| RT Brake                             | 60    |
| RT Winder                            | 61    |
| RT Winder Drive Sprocket             | 62    |
| RT Winder Drive Motor                | 63    |
| RT Winder Valve Winder Valve         | 64    |
| RT Pressure Guage Option             | 65    |
| RT Dump Box & Dump Box Spinner       | 66    |
| Mudflaps & Toolbox Mounting Kits     | 67    |
| Rear View Camera Mounting Kits       | 62    |
| Ded Mension Vite                     | 60    |

## Specifications

## **RT MODEL SPECS**

| BED MODEL   | 876          | 879          | 976         | 984         | 988         |
|-------------|--------------|--------------|-------------|-------------|-------------|
| REAR WHEELS | Single       | Single       | Dual        | Dual        | Dual        |
| DIMENSIONS  | 7'1" x 8'11" | 7'1" x 9'10" | 8' x 8'11"  | 8' x 9'10"  | 8' x 11'10" |
| CAB-TO-AXLE | 56-58"       | 60"          | 56-58"      | 60"         | 84"         |
| TRUCK BRAND | All          | Ford/Ram     | All         | All         | All         |
| SETUP CODE  | Box Removal  | Cab/Chassis  | Box Removal | Cab/Chassis | Cab/Chassis |
| WEIGHT      | 2120         | 2220         | 2195        | 2420        | 2670        |

\*Length of all flatbeds includes 6" for crosstube

| Grip Range | Minimum | Maximum | Max. Alt |
|------------|---------|---------|----------|
| Spinners   | 25"     | 52.4"   | 57.3"    |
| Arbor      | N/A     | 78.0"   | N/A      |

#### BELOW BED TOOLBOX SELECTION CHART

| BED MODELS | FRONT TOOLBOX | REAR TOOLBOX |
|------------|---------------|--------------|
| 876        | 30"           | 18"          |
| 879        | 30"           | 24"          |
| 976        | 30"           | 18"          |
| 984        | 30"           | 24"          |
| 988        | 2x 30" or 60" | 24"          |

#### **BELOW BED BOX P/N'S**

| TOOLBOX | PART#  |
|---------|--------|
| 18"     | 263004 |
| 24"     | 263002 |
| 30"     | 263001 |

#### ABOVE BED BOX P/N'S

| TOOLBOX | PART # |
|---------|--------|
| 24"     | 272001 |
| 40"     | 272002 |
| 60"     | 272005 |

Details on pg. 52

## SKIRT KIT P/N SELECTION CHART Details on pg. 54

| BED MODELS | FRONT (1 TBX) | FRONT (2 TBX) | REAR (w/TBX) | REAR (no/TBX) |
|------------|---------------|---------------|--------------|---------------|
| 876        | 264062        | N/A           | 264062       | 264053        |
| 879        | 264062        | N/A           | 264062       | 264054        |
| 976        | 264062        | N/A           | 264062       | 264053        |
| 984        | 264062        | N/A           | 264062       | 264054        |
| 988        | 264088        | 264049        | 264062       | 264054        |



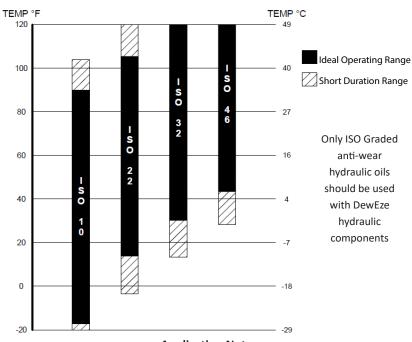
<sup>\*</sup>Front toolbox dimensions are the same across all pivot & parallel beds.

| Hydraulic System Specifications |   |  |
|---------------------------------|---|--|
| HYDRAULIC                       | Engine driven pump or self-contained battery powered E/H unit |  |
| SYSTEM PRESSURE                 | 2700 PSI  |  |
| OIL RESERVOIR CAPACITY          | 4.25 Gallons  |  |
| OIL SYSTEM                      | 2.75 - 3.75 gallons   |  |
| OIL FILTER                      | Deweze 222119 IFP/Schroeder Industries 6GZ5 (5 micron)        |  |
| CYLINDER, LIFT                  | RT - 3.50" x 16.62"<br>XRT - 4.00" x 15.31"                   |  |
| CYLINDER, SQUEEZE               | 2.00" x 39.25"  |  |
| LIFT CAPACITY                   | RT - 3,100 LBS<br>XRT - 5,500 LBS                             |  |

| <b>Protective Coating</b> |  |
|---------------------------|--|
| PAINT                     | Urethane primer and topcoat            |
| GATORHYDE                 | Long-lasting, textured polurea surface |

## DewEze Hydraulics

## Hydraulic Oil Recommendations For Clutch Pump Systems Based on Ambient Temperature



**Application Notes:** 

Reduce the oil viscosity by one if For grade in electric drive systems to it sum prevent oil overheating.

For continuous operation in summer, consider using one grade higher oil viscosity.

Recommendations are only within normal operating conditions – any special application of the hydraulic system will require consideration of oil operating temperatures

## **Hydraulic Oil**

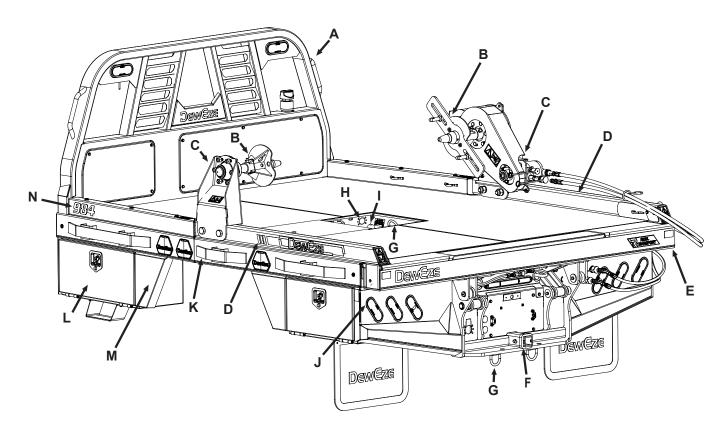
- Fluid selection will affect hydraulic system performance.
- Consult your local oil supplier for help selecting fluid appropriate for your area. Consideration must be given between clutch pump or E/H.
- Change hydraulic oil filter after the first 40 hours, then every 250 hours or annually.
- Change contaminated or milky oil.
- Mixing fluids may cause foaming or viscosity issues.

## **Hydraulic System**

- Replace quick-coupler o-rings if leaking.
- Heat 190° or greater may damage hydraulics. Hot spots may indicate a problem.
- Run the bed at least twice a month to prevent valve condensation
- For easy hookup of the couplers, turn the pump off leaving the valve and ignition on. Actuate function switches (squeeze/3rd bank) to relieve pressure.

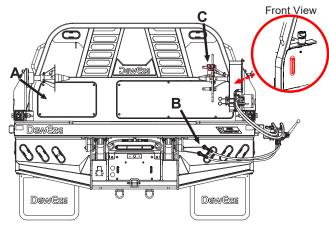


## Feature Identification



- **A. Headache Rack -** Protects the rear pickup window. The hydraulic oil tank and valve are located in the headache rack.
- **B & C. Spinners & Risers (optional) -** Used to grab reels and spin material off or onto the reel.
- **D. Squeeze Arms -** Squeeze together to grip the reel and lift it onto the flatbed. When the arms are stored, they serve as side rails for the flatbed.
- **E. Crosstube -** Houses the squeeze cylinder and guides the hugger arms.
- **F. Hitch Plate -** 2.5" with a 2" adapter. Has holes for hitch pins.
- **G. Safety Chain Loops -** Always use safety chains when towing.
- **H. Trailer Plug Knockout -** Available space to install trailer plug in the ball well.
- **I. Gooseneck Hitch -** Located under a cover plate in the middle of the bed.

- **J. Lights -** LED lighting for stop-tail-turn has long life and low current draw.
- **K. Rub Rails -** Tie-down locations for straps.
- **L & M. Skirts & Toolboxes (optional) -** Mount under front and/or rear of bed on both sides. The Electric/Hydraulic Power unit mounts inside the front passenger toolbox.
- **N. Dummy Arms -** Serve as side rail along with hugger arms.



**A. Valve Compartment –** Houses the control valve.

- **B. Rear Ports –** Connect optional winder controls through the rear port hydraulic fittings.
- C. Hydraulic Oil Fill & Sight Glass Check hydraulic oil level with sight glass. The end of the graduated marks is "full". New installs fill to "full", run all functions, then re-fill to "full."

## Safety

Operator safety is of utmost concern when developing a new piece of equipment. Designers integrate as many safety features as possible. Most accidents can be avoided by taking an extra moment of preparation, handling the equipment carefully, and observing the precautions in this section. To avoid personal injury, study the safety warnings and cautions listed in this manual and follow them.

## **General Equipment Safety**

- This equipment can be dangerous to children and persons unfamiliar with its operation. Only responsible adults familiar with the machinery and trained for this unit should operate it.
- Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and how the unit works.
- Do not attempt to operate equipment under the influence of drugs or alcohol.

 Review the safety warnings and cautions with all users annually. If you have any questions not answered in this manual or require additional copies, contact your dealer or Harper Industries.

## **Flatbed Operation Safety**

- Ensure all safety pins are in place and flatbed mounting bolts are secure to the truck frame.
- Ensure hinges, joints, and sliding parts are well greased, especially during off season to prevent rusting and binding.
- Check with truck dealer for any load limits, additional suspension or tire requirements. The flatbed's lifting capability may exceed the truck's load capacity in some instances.
- Replace any CAUTION, WARNING, DANGER or instruction decal that is illegible or missing. Decals are available from your Deweze dealer.



202146 Safe Distance



400014 XRT Shield Warning



202144 Safe Distance



202180 E/H Battery Warning



202145 Safe Distance



200472 Tongue Weight Notice

**CAUTION:** In cold weather, let engine idle for 5-10 minutes with pump on before operating arms to warm oil. Neglecting to do so may cause hydraulic pump failure.

## **Hydraulic Safety**

- Do not operate the hydraulic system with the hood open.
- Do not activate the electric clutch unless the truck engine is at idle. Operating the clutch at or above 2000 rpm will damage the pump.

#### INITIAL STARTUP PROCEDURE

• Fill the reservoir monitoring the level via the sight glass (approx 4.25 gal).



## **SAFETY WARNING!**



Operating hydraulics with air in the lines can cause injury and damage to machinery. Follow these procedures when first filling with fluid or after maintenance that could have caused air to enter the lines.

- Push UNLOAD until the arm raises to 45° angle or less, then LOAD until the arms rest on the bed. Repeat 6 times to ensure cylinders are full and air has been purged over relief.
- Check oil level at sight glass and add oil as necessary.



- With arms elevated to clear obstacles, UNSQUEEZE until both arms are fully opened then SQUEEZE until both are fully closed. Repeat 6 times to ensure cylinders are full and air has been purged over relief.
- Check oil level at sight glass and add oil as necessary.
- Cylinders out of sync will rephase when Unsqueezed to end of stroke.
- Check oil level at sight glass and add oil as necessary.
- Inspect system for leaks.



### **SAFETY WARNING!**



Hydraulic fluid escaping under pressure can penetrate the skin and may cause death if not treated immediately.

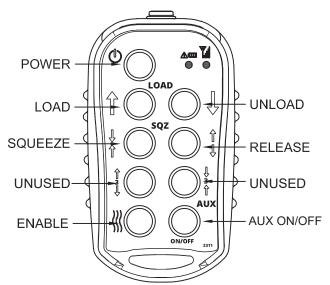
**CAUTION:** In cold weather, let engine idle for 5-10 minutes with pump on before operating arms to warm oil. Neglecting to do so may cause hydraulic pump failure.

## **Getting Started**

The hydraulic flow is made available via the upfitter switches located in the cab of the truck. One switch is to provide power to the valve, the other switch is used to turn on the pump. Both switches must be in the ON position for any bed functions to be performed.

The operator can control the functions of the arms (load/unload, and arms squeeze in and out) via the switches located on the front side of the headache rack, located on the driver's side. These functions can also be controlled via a wireless remote.

## **Operating Instructions**



#### **Remote Control Transmitter**

- To sync the transmitter to the reciever, refer to "Appendix II" on page 17.
- Operates functions of the flatbed using USB rechargeable internal battery.



- Wireless transmitter LEDs:
   Green = TRANSMIT
   Red = BATTERY/DIAGNOSTICS
- The green light flashes rapidly when there is communication with the receiver.
- The red light blinks once per second if the battery is low.
- If the red light blinks a specific sequence of times, it is flashing an error code. Refer to the ERROR CODE CHART in Appendix II.
- The ENABLE button must used before any operation, and times out after approximately 3 seconds. After which, it needs to be re-enabled etc.

## Arbor & Riser Attachment

## **Beginning Operation**

- Place 12" cradles on hugger arms where desired and secure with 4" bolts.
- Slide arbor into reel and secure with one of the L-shaped pins.
- Turn pump switch on the dash to the "ON" position. (Red light will indicate the pump is on).

## Loading

- Back the truck towards the reel with the arms spread apart.
- Position the cradles over the shaft and lower until they are fully seated.
- Secure the shaft in the cradles with the L-shaped pins.
- Lift the reel onto the truck.

### **Unloading**

To unload, do the reverse of the loading operation.

### Pay-out

- Position the truck on as level terrain as possible and parallel to the direction the cable will be pulled, then set the parking brake.
- Pick the reel up a few inches off the flatbed so it will turn freely.
- The pump may be turned off during the unrolling operation.
- Take precautions necessary to ensure that the reel unrolls smoothly.
- Begin pay-out.

## A

### **SAFETY WARNING!**



When hauling a reel, make sure it is resting on the flatbed and is tightly secured (Fig 1).

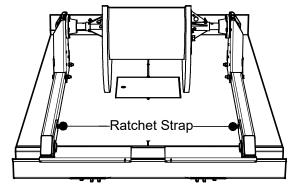
Carrying a reel behind the bed (Fig 2), places excessive stress on the lift cylinder, linkage, pins and shaft. Dislocation of a reel could result in serious injury or death to passengers of vehicles following behind.



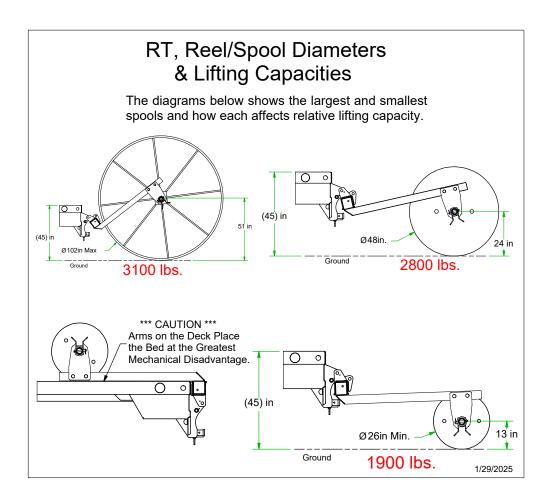
Fig. 1



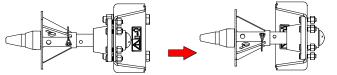
**CAUTION**: Do not exceed GVRW rating of truck when loading.



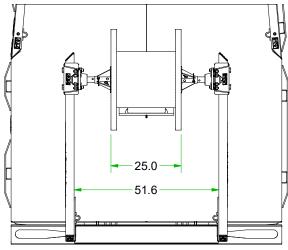
When transporting reels on public roads, it is recommended to secure the arms such that, in the event of a hydraulic failure, the reel cannot come loose from the bed.



## Arbor, Risers & Spinners



Minimum Reel Size Alternate spindle mounting gives more clearance



Alt mount

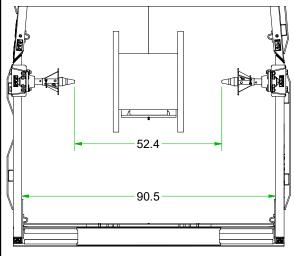
57.3

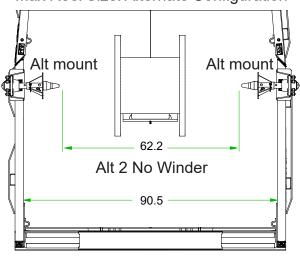
Alt 1 With Winder

90.5

Max Reel Size: Normal Configuration

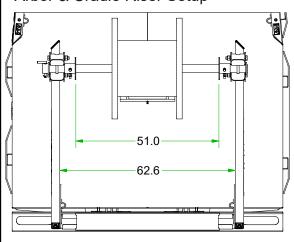
Max Reel Size: Alternate Configuration





Arbor & Cradle Riser Setup

78.0



## Reel Power Attachment

In order to use the hydraulic winder attachment, a third bank valve must be installed.

For best performance, the Deweze CPK system is recommended. The Reel Power attachment requires a hydraulic system capable of providing 4-5 gpm. Reduced flow will result in diminished speed. Do not exceed 8 gpm.

- The hydraulic winder attachment is stored in the passenger side, underbody toolbox. This attachment should be placed in the rear stake pocket of the bed. Note: you must raise the arms off the bed in order to access the stake pocket. DO NOT DRIVE ON PUBLIC **ROADS** WITH **WINDER VALVE** ASSEMBLY IN THE STAKE POCKET.
- Clean hydraulic fittings prior to connecting the valve to the hydraulic motor and the couplers on the rear of the body. Tailboard couplers are a push/ pull operation, motor couplers slide the sleeve forward or backward to insert or remove.

Note: It may be necessary to reverse the tailboard couplers if the flow is in the wrong direction.

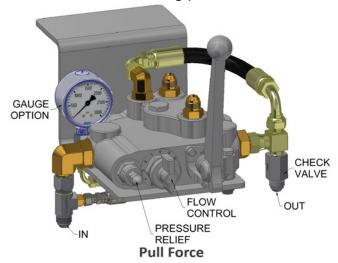
To operate the winder, the third bank latching switch must be turned on, this is located on the front side of the headache rack on the driver's side or the AUX button on the remote. This provides oil flow to the winder valve.

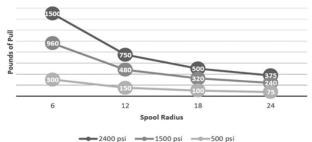
Note: The load/unload and squeeze/ functions should not be unsqueeze operated when third bank latching function is ON.

The hydraulic winder valve is a manual valve that can be used to pay out or take up. There is also a flow control that will allow the operator to adjust the speed of rotation based upon the situation.

Note: always start out with the flow control in the lowest setting.

An optional pressure gauge can be installed to monitor pressure applied to the material being pulled.





Your winder attachment comes with a brake system that can be manually adjusted to reduce the amount

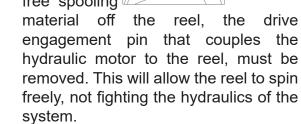
of backlash.

For take up the drive engagement pinmust be installed.

If you

free spooling material off the reel, the

are

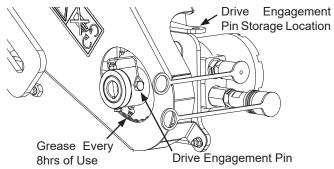


The drive engagement pin should be stored when not in use or during transport.



T-Handle

for Brake



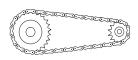
To disconnect the valve, relieve pressure after completion of the take up/pay out operation.

- Turn off the upfitter switch for the pump, leave the upfitter switch that provides power to the valve ON.
- Move the take up valve both directions to relieve any pressure. Turn off the third bank and operate the load/unload and squeeze/unsqueeze functions to remove all system pressure.
- Hydraulic lines can be disconnected.

NOTE: Inspect drive chain for proper tension prior to operation.



Too much slack. Chain too loose.

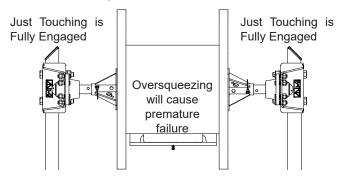


No slack. Chain too tight.



About 1/4" play. Chain correct.

NOTE: When engaging spindles with the reels, adjust pins on anti-spin bar to align with drive holes on spool, **do not over squeeze.** Only penetrate the reels to the point that you are resting against the flat face of the spindle. Over squeezing the reel will result in premature arm failure.



## **Storing the Arms**

- Close the arms partially and lay them on the flatbed.
- Open arms until they are flush with the side of the bed. They now function with the dummy arms as the bed's side rails.

## **Turn System Off**

- Turn the pump off when it is not in use.
- It is best to relieve pressure as previously stated.

### **DewEze E/H Option (RT and XRT)**

Heavy Duty EH is an option with the RT and power winder options with the following conditions/limitations:

- 1. The pull force is limited to 500 Lbs.
- 2. The winder is not used more than 30 minutes out of an hour.
- 3. The truck chassis needs an alternator of at least 175A, the larger the alternator (or dual alternators) the better.

The Hybrid EH is **NOT** an option for the power winder but is a higher speed option for non-winder units. Following conditions will offer best performance for non-winder units:

- Truck chassis should have a large capacity charging system (large alternator or dual alternators)
- 2. The secondary battery installed should be of highest capacity possible.

Note: The Hybrid EH is not suitable for power winder equipped units as the system will not be able to maintain an even battery charge to the secondary battery when used for long durations i.e., running the winder motor.

## Maintenance

### **Check Daily or Before Use**

- Ensure the hydraulic oil level is "Full" via the sight glass.
- Check the belt, belt tensioner and idler pulleys on engine clutch pump system.
- Examine the hydraulic hoses for leaks with an object such as cardboard.

#### Lubrication

Grease the locations indicated in the following illustrations once per week while the unit is in use and at the end of each season (same locations on right and left).

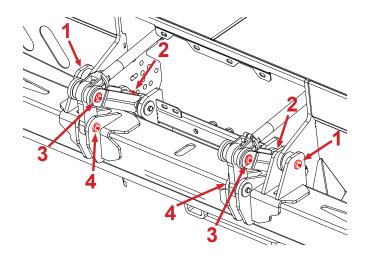
- 1-4: Idler link pins, idler arm bases, crosstube hinges, lift cylinder *rod* ends.
- 5: Lift cylinder base end
- 6: Winder drive sprocket assembly
- 7: Liberally apply grease to parallel arm metal-on-metal contact surfaces.

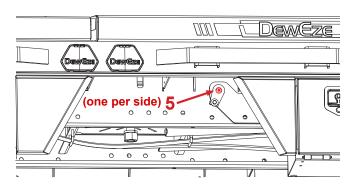


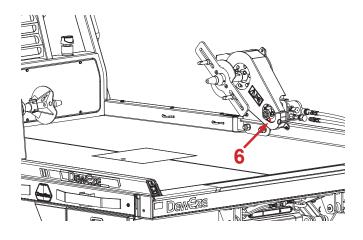
### **SAFETY WARNING!**

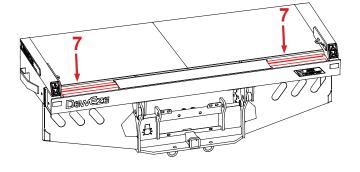


Use extreme caution when greasing the flatbed. Completely lower arms to expose rear zerks and turn off ignition.











| TROUBLESHOOTING      |                     |   |  |
|----------------------|---------------------|---|--|
| Problem              | Symptom             | Possible Solution   |  |
| Hydraulic<br>Pump    | No Oil Flow         | <ul> <li>CHECK OIL LEVEL IN RESERVOIR. If oil level is low, check for leaks in system then re-fill to FULL.</li> <li>CHECK BELT TENSION. Replace tensioner or tighten idlers if needed. Replace belt if worn.</li> <li>CHECK FOR SHEARED KEY ON PUMP SHAFT. Replace key.</li> <li>CHECK IF SUCTION HOSE COLLAPSES IN SUCTION. Locate and remove obstruction.</li> <li>CLUTCH NOT FUNCTIONING. See possible clutch solutions.</li> <li>INTERNAL PUMP DAMAGE. Seek assistance from dealer.</li> </ul>   |  |
| Hydraulic<br>Pump    | No Oil<br>Pressure  | <ul> <li>HYDRAULIC OIL LEAKS IN SYSTEM. Take safety precautions and check for leaks. Tighten fittings and replace damaged hoses.</li> <li>CHECK FOR MALFUNCTIONING SWITCH. Replace switches.</li> <li>BELT OR CLUTCH MAY BE SLIPPING. Replace tensioner or tighten idlers if needed. Replace belt if worn.</li> <li>VALVE NOT FUNCTIONING. Check for disconnected wires at solenoid or corroded ground wires. Check coils for magetism. Clean cartridge ports.</li> <li>PRESSURE RELIEF MAY BE TOO LOW OR BROKEN. Set to 2700 psi.</li> <li>PUMP WORN OR DAMAGED. Seek assistance from dealer.</li> </ul> |  |
| Clutch               | Does Not<br>Engage  | <ul> <li>CHECK FOR BLOWN FUSE. Replace fuse. DO NOT exceed 30 amps.</li> <li>CHECK WIRE TO CLUTCH. Insure no breaks or shorts</li> <li>CHECK FOR BAD SWITCHES IN SYSTEM. Replace switches.</li> <li>CLUTCH IS WORN OUT. Seek assistance from dealer.</li> </ul>   |  |
| Belt (s)             | Jumps Off<br>Pulley | <ul> <li>BELT(S) TOO LOOSE. Replace tensioner or tighten idler pulleys.</li> <li>EXCESSIVE BELT WEAR. Replace worn belt(s).</li> <li>CHECK FOR LOOSE PUMP BRACKET. Tighten bolts, replace worn ones.</li> <li>CHECK CRANKSHAFT PULLEY FOR LOOSE OR BROKEN BOLTS. Tighten bolts, replace worn ones.</li> <li>CHECK ALIGNMENT OF IDLER PULLEYS AND CONDITION OF BEARINGS. Re-align idler pulleys or replace worn idler pulleys.</li> <li>CHECK ALIGNMENT OF CLUTCH AND CRANKSHAFT PULLEY.</li> </ul>  |  |
| Arms:<br>Squeeze     | Out of Sync         | <ul> <li>CYLINDERS PLUMBED WRONG OR LEAKING. Re-check plumbing and check for any hydraulic oil leaks that may be present.</li> <li>BLEED AIR OVER RELIEF. Fully squeeze/unsqueeze 6 to 7 times.</li> <li>CYLINDER OR SEALS ARE BAD. Replace cylinder or seal kit.</li> </ul>  |  |
| All Bed<br>Functions | Not working         | <ul> <li>3RD BANK LEFT ON.</li> <li>"B" CARTIDGE NOT FUNCTIONING. Ensure its coil is magnetizing. Remove cartidge and clean. It should rattle when shaken.</li> </ul>   |  |

## Appendix I – GatorHy

## GatorHyde Repair Instructions

#### Required items:

- 1 25 x 25 ml caulking gun (202030)
- 1 25 x 25 ml cartridge set of GatorHyde Repair Material (202031)
- $1 \frac{1}{4}$ " x 6" mixing wand (202032)
- 1 pair of rubber gloves
- 1 wooden stick
- 1 Instruction sheet and MSDS sheet
- 1 MEK methyl ethyl ketone solvent (available at most hardware stores)
- 1 small paint brush
- 2 plastic cups





## A SAFETY WARNING!

Read the Master Safety Data Sheets (MSDS) on all chemicals before handling any chemical.

See: http://www.msds.com

#### Note:

This repair is designed to easily fix small, damaged areas fast and with limited amount of effort. However this product is fast reacting so make sure to thoroughly read this instruction sheet before proceeding with repairs.

#### **Application Instruction:**

- Step 1. Before you start, put on rubber gloves and safety glasses.
- Step 2. Place a piece of cardboard or newspaper next to the repair area prior to opening and mixing the material.
- Step 3. Cut back damaged area with a razor knife to make a square.
- Sand area and feather edges with 40 grit sandpaper. Blow out sanded area to get rid of dust. Step 4.
- Step 5. Clean area well with MEK solvent and allow to dry for 30 minutes.
- Step 6. Attach static mixing wand to 25 x 25 ml cartridge set, twist and lock in place. Insert cartridge into caulking gun.
- Step 7. Hold the caulking gun in an upright position in one hand, then set the two plastic cups on a flat surface side by side. Next point the static mixing wand into a cup and squeeze the trigger of the gun two times so a small amount of material is discharged into the cup. (Note! This material is to be discarded.) Immediately move the static mixing wand over and point it into the next cup and continue to discharge the remaining amount of material into this cup.
- Step 8. Allow the material to set in cup and gently stir with wooden stick for a period of 1 to 1 ½ minutes or until the GatorHyde becomes thicker and will stick to either a finger or wooden stick.
- Step 9. Once material has begun to gel, apply enough product to finger or a stick and immediately dab onto damaged area. Use the paint brush to dab the area in a vertical manner to make a textured surface.

**Cure time.** Allow repaired area to cure for a period of 1 hour prior to heavy impact loading.

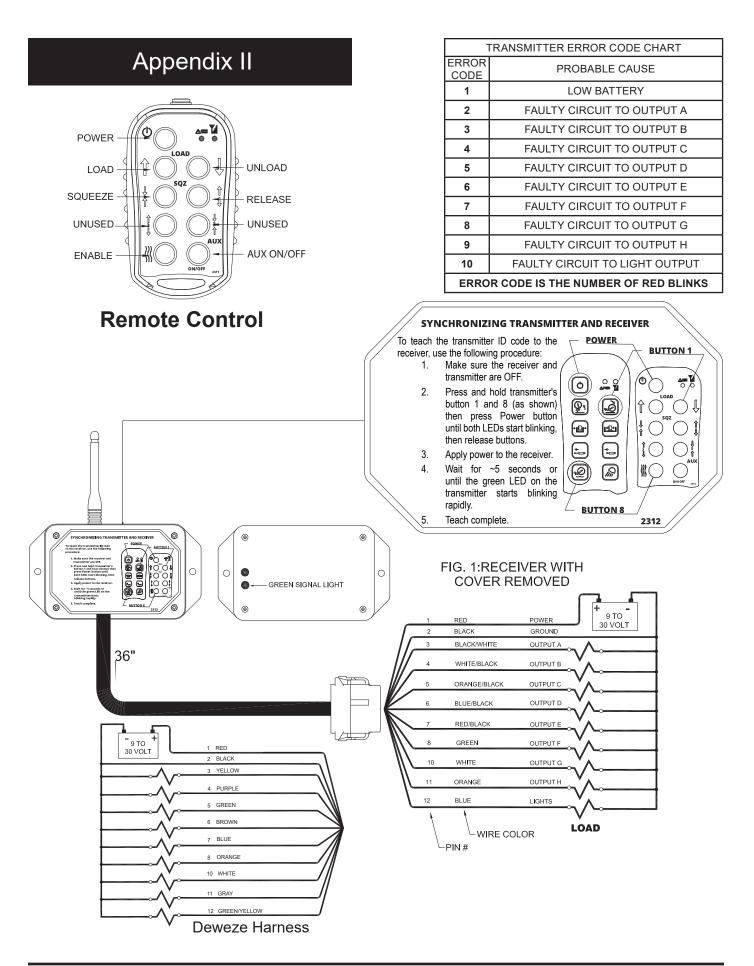
Clean-up. In order to clean up the area take a paper sack or plastic trash bag and place all the empty jars and remaining contents of the repair kit and dispose into a standard trash can or simply put everything back in the box and throw away.

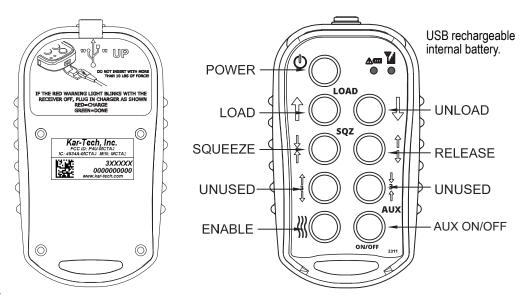
GatorHyde Protective Coatings, Inc., 2210 South Highway 69, Wagoner, OK 74467 \* (918) 485-2835 \* www.gatorhyde.com

Harper Industries

Operator's Manual







#### SYSTEM OPERATION:

Press and hold the power button on the transmitter until both LEDs turn on, then release. The green LED will flash rapidly when communication has been established. When the receiver is off, the red LED will flash slowly indicating this. With the receiver on, press the corresponding buttons on the transmitter keypad to turn on and off each of the outputs.

#### **INDICATOR LIGHTS:**

The transmitter has two LED indicators, the red BATTERY/DIAGNOSTIC indicator and the green TRANSMIT indicator.

The green TRANSMIT indicator flashes rapidly whenever there is communication between the transmitter and the receiver.

The red BATTERY/DIAGNOSTIC indicator blinks once per second when the battery voltage is low. It also blinks when there is a problem with the system in the form of an error code. Refer to the ERROR CODE CHART tables for more information.

Note: To check for low battery, turn the receiver off and leave the transmitter on. If the transmitter red LED continues to blink, the battery is low. If the red LED blinks only when the receiver is ON, count the number of blinks and refer to the ERROR CODE CHART.

#### **SLEEP TIME:**

The transmitter is factory set to turn off (sleep) after 15 minutes. Use the following procedure to change the time before sleep mode.

- 1. Press and hold SQUEEZE, RELEASE, ENABLE & POWER (~5 sec) Both lights should blink once per second. Release the buttons.
- 3. Adjust SLEEP with the following buttons:
  - a. UNLOAD = 15 min
  - b. LOAD = 30 min
  - c. RELEASE = 1 hr
  - d. SQUEEZE = 2 hr
  - e. ENABLE = sleep disabled.

**SPECIFICATIONS** 

Electrical:

RF Transmit power (EIRP): 10 mW RF Frequency: 902-928 MHz

Transmitter:

Power: 3.7 Lithium battery

Operation time: 16 to 17 hours continuous

Receiver:

Power 9 to 30 VDC

Outputs: 5A max each (20A system max)

Environmental:

Transmitter: 0°F to 131°F Receiver: -40°F to 185°F

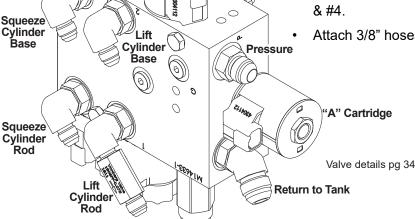


## Appendix III

## **Heavy Duty E/H Power Kit**

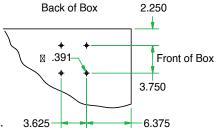
\* Read all instructions first. See page 46

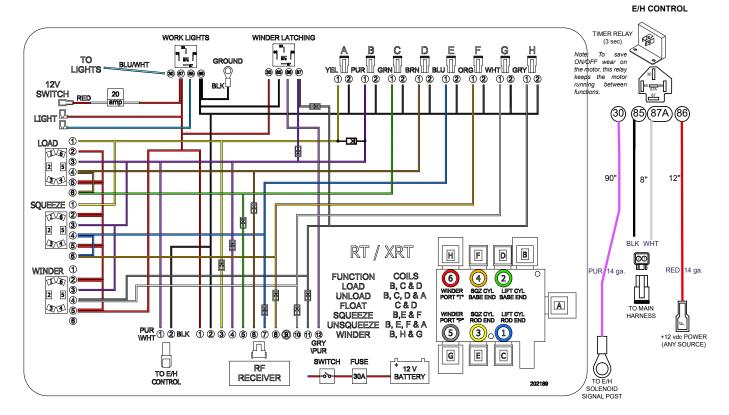
- Attach adapters to valve and install inside cavity on headache rack.
- Attach valve harness per diagram on decal
- Attach return hose to valve and filter housing. Attach pressure hose from pump.
- Attach 1/2" hoses from squeeze cylinder to valve ports #3 & #4
- Attach 3/8" hoses from lift cylinder to valve ports #1 & #2.

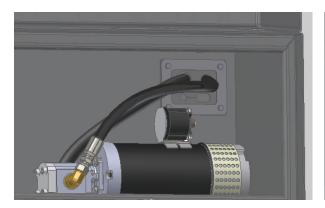


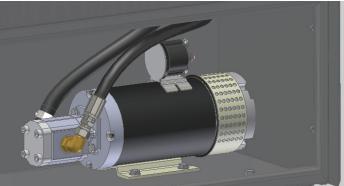
"B" Cartridge

- Use cover plate to locate cutout in right side of toolbox.
- Use access cover or edge molding to protect hoses.
- Drill holes for 3/8" bolts as indicated and bolt pump to inside of toolbox.









- Attach power harness as indicated.
- Attach 30-amp fuse holder to positive terminal on battery. Run wire through switch on dash and then to the red wire on the harness.
- Attach suction hose and pressure hose to pump with adapters provided.
- · Attach suction hose to bottom of reservoir.
- Run battery cables through hole in toolbox and attach to E/H motor as indicated.
- Run battery cables along frame rail and attach black cable to negative terminal on battery.
- Attach 200-amp fuse holder to positive battery terminal.
- Insert 200-amp fuse.
- Attach red cable from E/H on top of "ice cube" fuse. Install rubber cap.

If installing the 735021 Switch Unit — Read the E/H Hybrid specific instructions first. Pg. 47

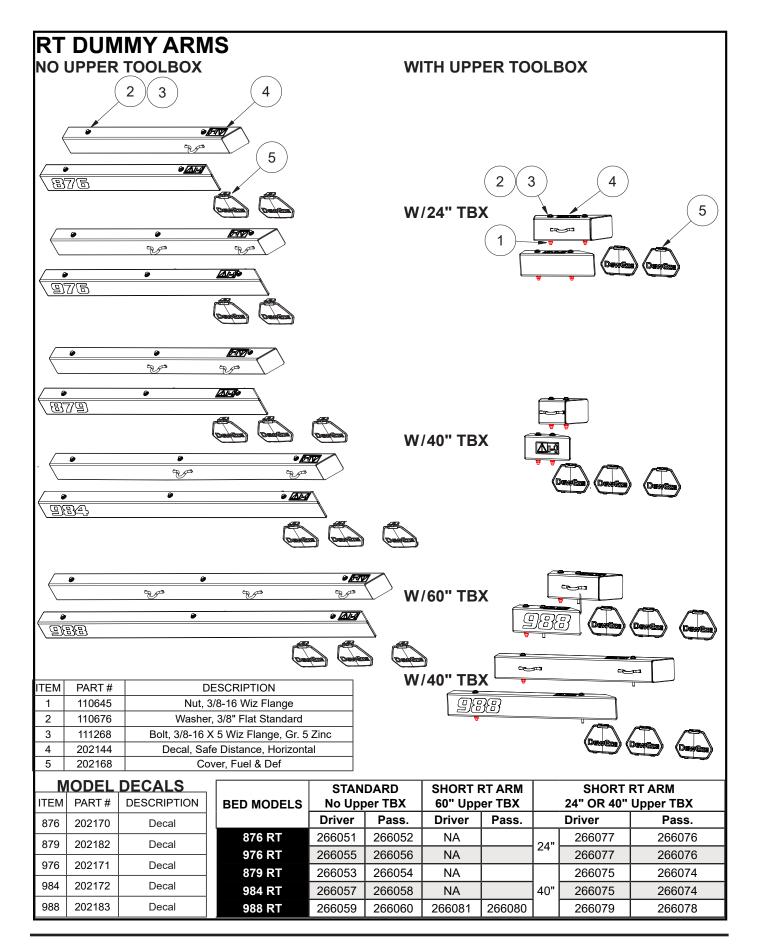
# Deveze

# 800/900 RT

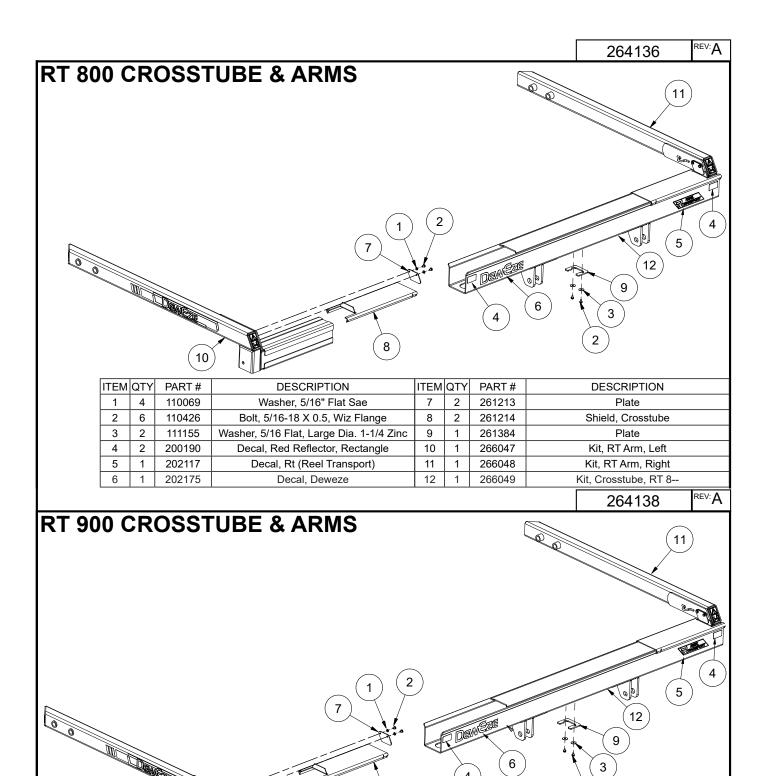
# **PARTS**

## Table of Contents

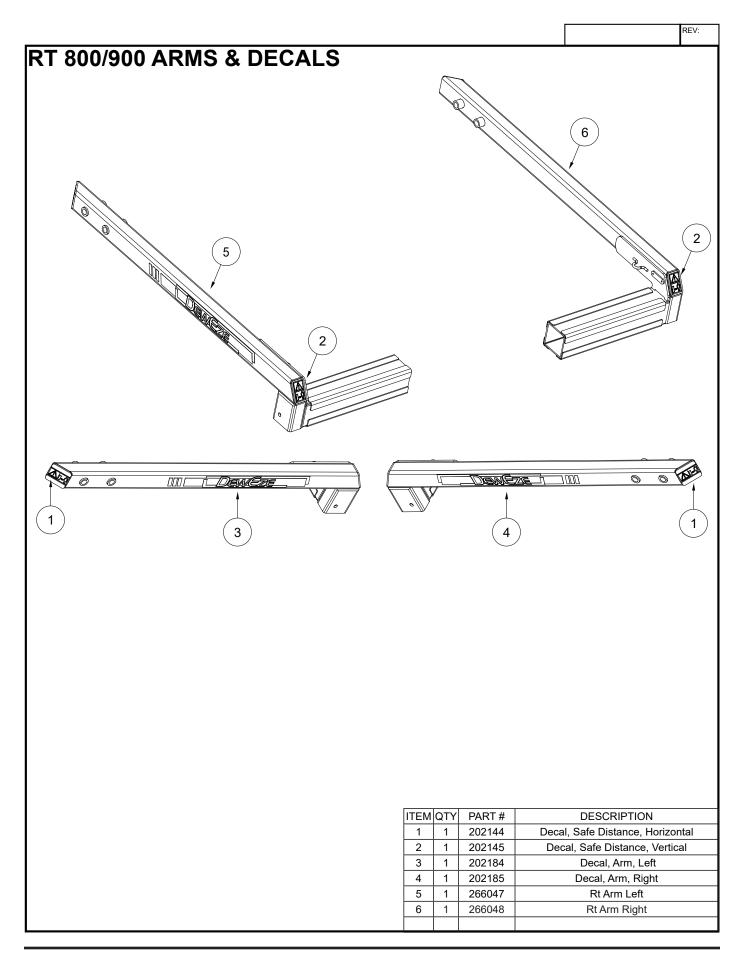
| PARTS SECTION                        |           |
|--------------------------------------|-----------|
| RT Dummy Arms                        | 24        |
| Crosstubes & Arms                    |           |
| 800 or 900 RT Crosstube & Arms       | -27       |
| Cylinders                            |           |
| RT Squeeze Cylinder                  | 28        |
| RT Lift Cylinder & Linkage           | 29        |
| Hose Routings & Parts                |           |
| RT Lift & Squeeze Routing            | 30        |
| RT 3rd Bank wo/Winder                | 31        |
| RT 3rd Bank w/Winder                 | 32        |
|                                      | 32        |
| Hydraulics  PT Undraulia Sahamatia   | 22        |
| RT Hydraulic Schematic               | 33        |
| 800/900 Hydraulic Valve & 3rd Bank   | 34        |
| RT Non-proportional 2 Bank Valve Kit | 35        |
| RT 3rd Bank Valve Kit (Rear Routing) | 36        |
| 800/900 Reservoir & Filter37         |           |
| 800/900 Valve Switches Kit           | 40        |
| Electrical Components                |           |
| Electrical Harness Infographic       | 41        |
| Electrical Harnesses41               | -42       |
| Controls Wireless                    | 43        |
| OEM to DewEze Harness Adapters44     | -45       |
| E/H HD and Hybrid                    |           |
| Kits and Components                  | 46        |
| Hybrid Instructions                  | 47        |
| 800/900 Common Parts and Options     |           |
| Lights48                             | -49       |
| Headache Rack Covers & Components    | 50        |
| Ball Well & Receiver Hitch           | 51        |
| Rear Panel Assembly                  | 52        |
| RT Parts and Options                 | -         |
| RT Above Bed Toolboxes               | 52        |
| RT Below Bed Toolboxes               | 53        |
| RT Skirts                            |           |
|                                      | -56<br>56 |
| RT DecalsRT Arbors, Risers & Locks   | 57        |
|                                      |           |
| RT Spinner & Riser Assembly          | 58        |
| RT Spindle & Hub Assembly            | 59        |
| RT Brake                             | 60        |
| RT Winder                            | 61        |
| RT Winder Drive Sprocket             | 62        |
| RT Winder Drive Motor                | 63        |
| RT Winder Valve Winder Valve         | 64        |
| RT Pressure Guage Option             | 65        |
| RT Dump Box & Dump Box Spinner       | 66        |
| Mudflaps & Toolbox Mounting Kits     | 67        |
| Rear View Camera Mounting Kits       | 62        |
| Bed Mounting Kits                    | 69        |

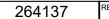




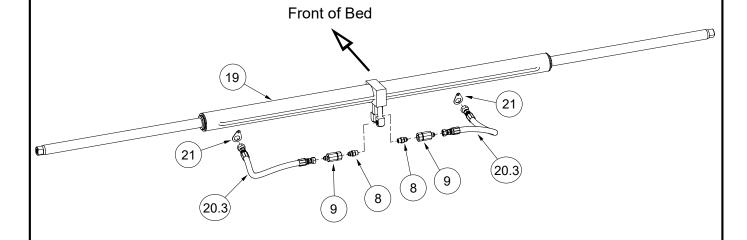


| ITEM                                  | QTY  | PART#  | DESCRIPTION                              | ITEM | QTY    | PART#              | DESCRIPTION          |
|---------------------------------------|--|--------|--|------|--------|--------------------|----------------------|
| 1                                     | 4  | 110069 | Washer, 5/16" Flat Sae                   | 7    | 2      | 261213             | Plate                |
| 2                                     | 6  | 110426 | Bolt, 5/16-18 X 0.5, Wiz Flange          | 8    | 2      | 261214             | Shield, Crosstube    |
| 3                                     | 2  | 111155 | Washer, 5/16 Flat, Large Dia. 1-1/4 Zinc | 9    | 1      | 261384             | Plate                |
| 4                                     | 4 2 200190 Decal, Red Reflector, Rectangle |        |  |      | 1      | 266047             | Kit, RT Arm, Left    |
| 5 1 202117 Decal, Rt (Reel Transport) |  |        | 11                                       | 1    | 266048 | Kit, RT Arm, Right |                      |
| 6                                     | 1  | 202175 | Decal, Deweze                            | 12   | 1      | 266050             | Kit, Crosstube, RT 9 |
|                                       |  |        |  |      |        |                    | -                    |





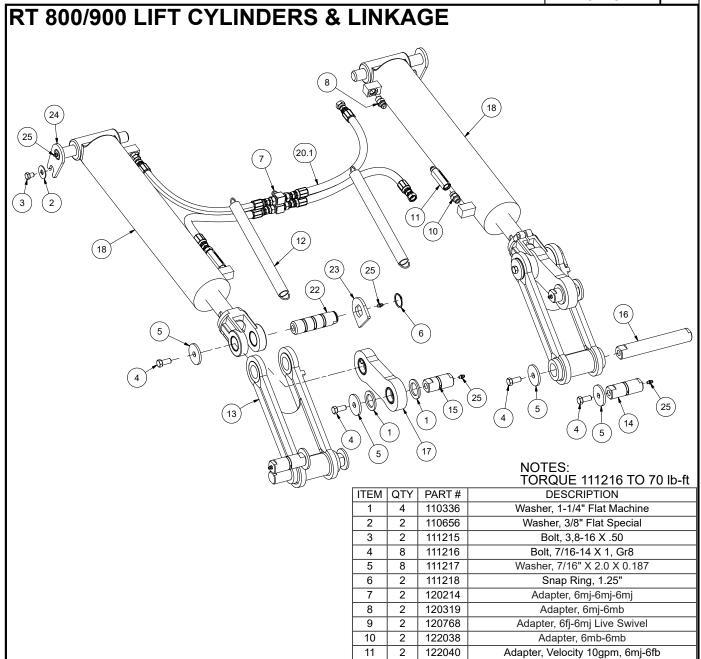
# RT 800/900 SQUEEZE CYLINDER SSQ



|   | ITEM | QTY | PART#  | DESCRIPTION                               |  |  |  |
|---|------|-----|--------|---|--|--|--|
|   | 8    | 2   | 120319 | Adapter, 6mj-6mb                          |  |  |  |
|   | 9    | 2   | 120768 | Adapter, 6fj-6mj Live Swivel              |  |  |  |
| Ī | 19   | 1   | 223110 | Cylinder, Synchronized 2x39.25, Side Port |  |  |  |
| ſ | 20   | 1   | 223123 | Hydraulic Hose Kit, RT                    |  |  |  |
|   | 20.3 | 2   | 220855 | Hose, .375 x 21.5, 6-6fjx/6-8fjx          |  |  |  |
| Ī | 21   | 2   | 260111 | Mount, Hose Spring                        |  |  |  |
|   |      | KIT | 220056 | Seal Kit, Squeeze Cylinder (Std/Sync)     |  |  |  |



REV:



| PART#  | DESCRIPTION                    |
|--------|--------------------------------|
| 220835 | Seal Kit, Lift Cylinder 222129 |

| 15   | 2 | 212067 | Pin, Linkage                              |
|------|---|--------|---|
| 16   | 2 | 212068 | Pin, Linkage                              |
| 17   | 2 | 214002 | Push Arm Assy, Dual Lift                  |
| 18   | 2 | 222129 | Cylinder, Lift                            |
| 19   | 1 | 223110 | Cylinder, Synchronized 2x39.25, Side Port |
| 20   | 1 | 223123 | Hydraulic Hose Kit, Rt                    |
| 20.1 | 4 | 220824 | Hose, .375 X 17.0, 6fjx/6fjx              |
| 21   | 2 | 260111 | Mount, Hose Spring                        |
| 22   | 2 | 261139 | Pin                                       |
| 23   | 2 | 261140 | Plate, Flag                               |
| 24   | 2 | 265043 | Weldment, Pin                             |
| 25   | 8 | 510174 | Grease Zerk, 1/4-28 St                    |
|      |   |        |   |
|      |   |        |   |

Spring, 1" O.d. X 12" L X .105 Wire

Idler Arm, Machine Dwg.

Pin, Crosstube Pivot

202022

210935

212066

12

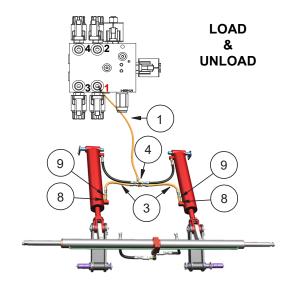
13

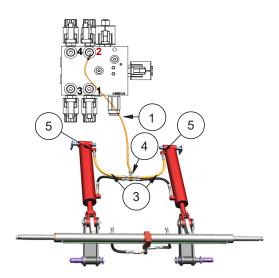
14

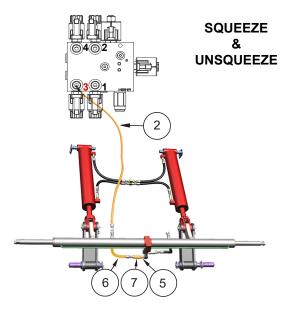
2

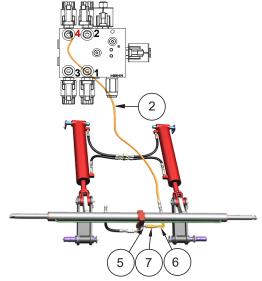
2

## RT LIFT & SQUEEZE HOSE ROUTING





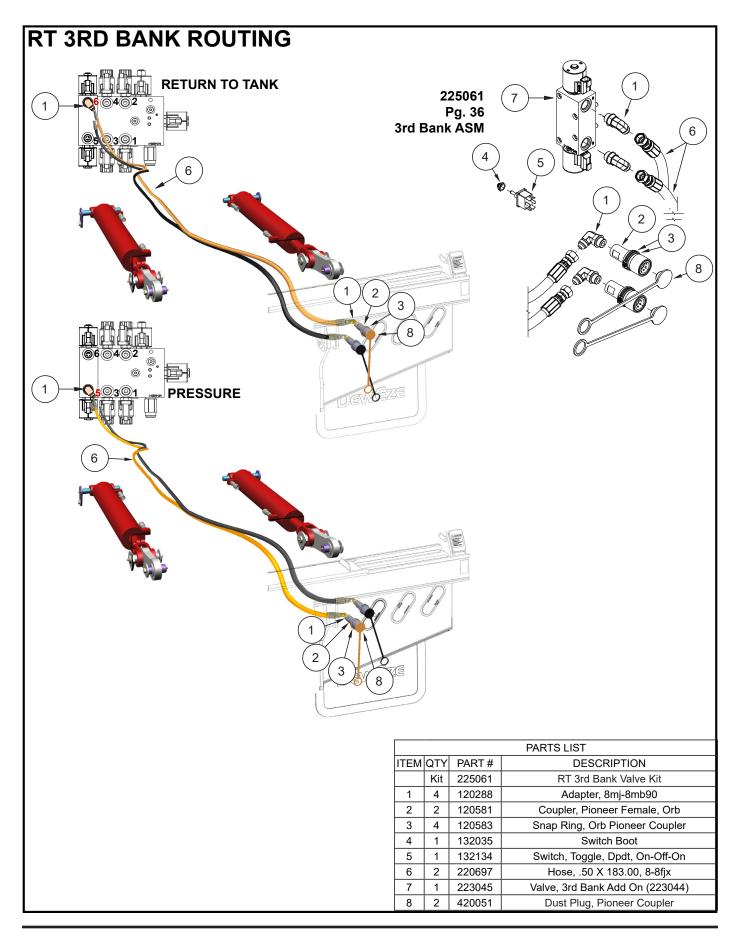


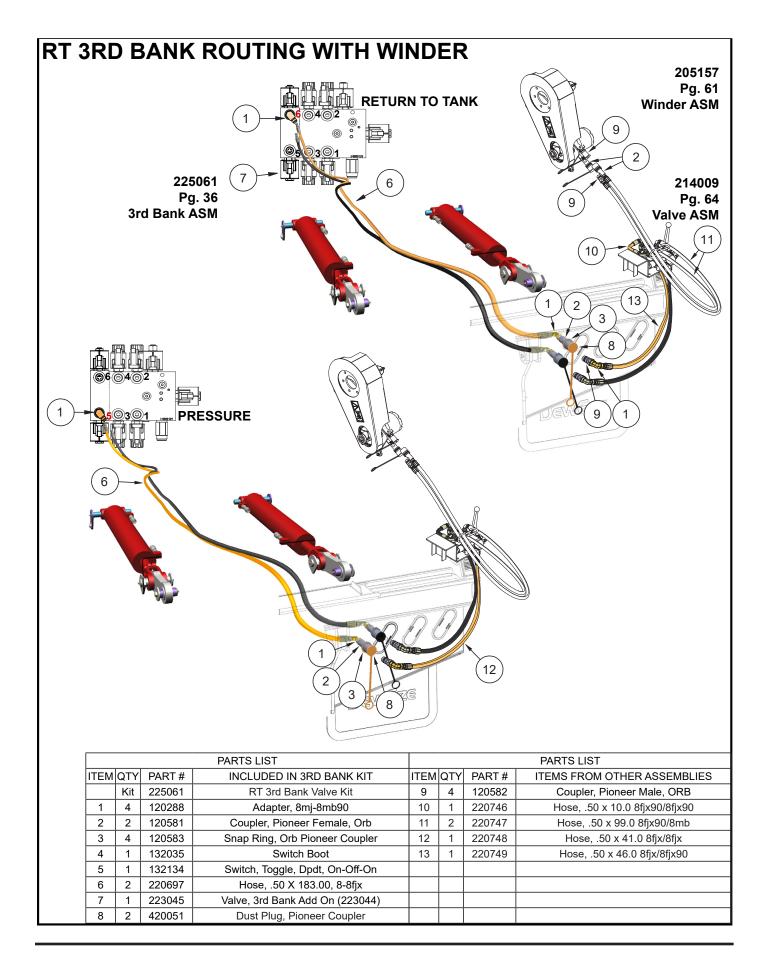


| HOSES: Valve to Cylinder Area |     |                                |                                |  |
|-------------------------------|-----|--------------------------------|--------------------------------|--|
| ITEM                          | QTY | 876, 879, 976, 984             | 988                            |  |
| 1                             | 2   | 220826 (.375x112,6fjx/6fjx)    | 220839 (.375x137,6fjx/6fjx)    |  |
| 2                             | 2   | 220825 (.375x138,6-6fjx/6-8mj) | 220840 (.375x158,6-6fjx/6-8mj) |  |

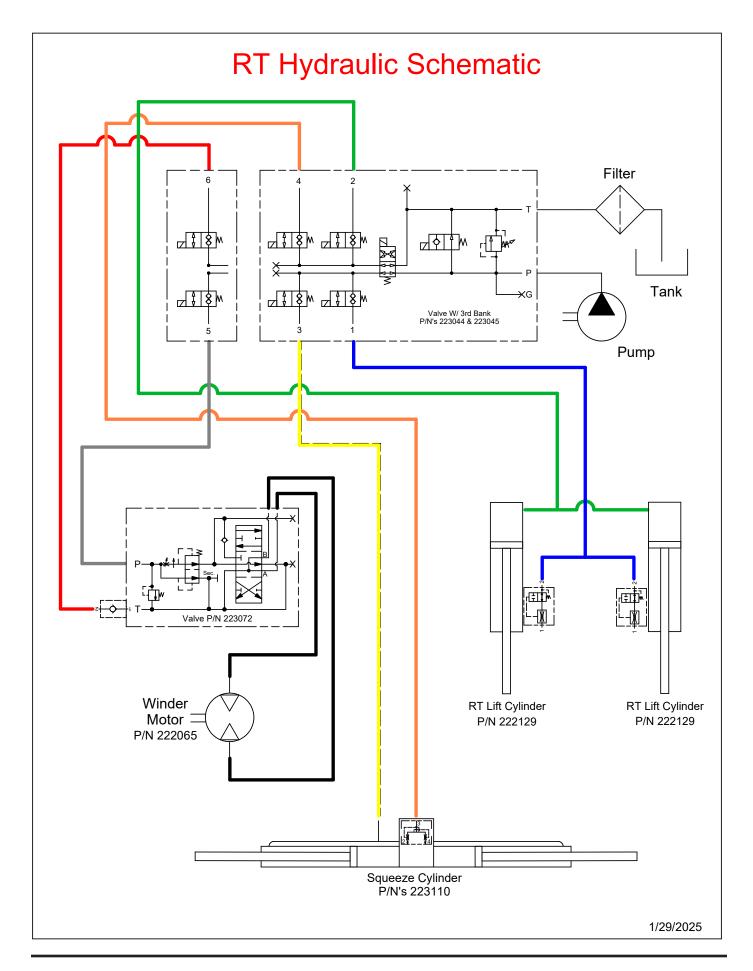
|        | Kits & Assemblies |                    |
|--------|-------------------|--------------------|
| 223101 | 2x (1) & (2)      | 876, 879, 976, 984 |
| 223112 | 2x (1) & (2)      | 988                |
| 223123 | 4x (3), 2x (6)    | All Models         |

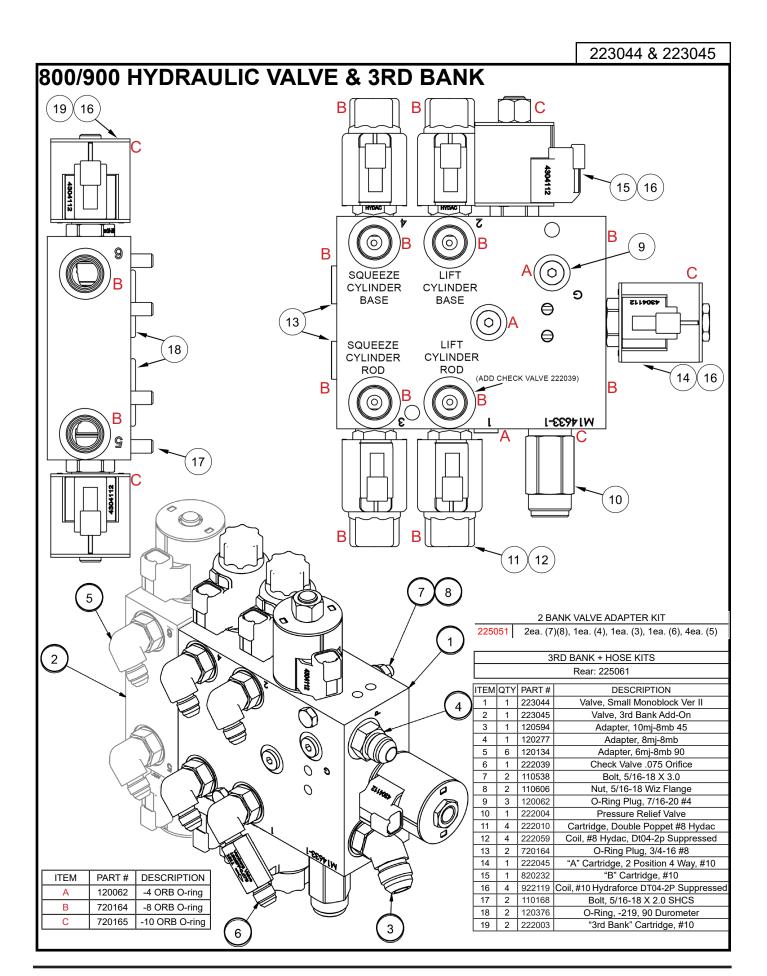
| Common Parts |     |        |                                  |
|--------------|-----|--------|----------------------------------|
| ITEM         | QTY | PART # | DESCRIPTION                      |
| 3            | 4   | 220824 | .375x17, 6fjx/6fjx               |
| 4            | 2   | 120214 | Adapter 6mj-6mj-6mj              |
| 5            | 4   | 120319 | Adapter, 6mj-6mb                 |
| 6            | 2   | 220855 | .375X21.5, 6-6fjx/6-8fjx         |
| 7            | 2   | 120768 | Adapter Live Swivel, 6fj-6mj     |
| 8            | 2   | 122038 | Adapter, 6mb-6mb                 |
| 9            | 2   | 122040 | Adapter, Velocity 10gpm, 6mj-6fb |
|              |     |        |                                  |

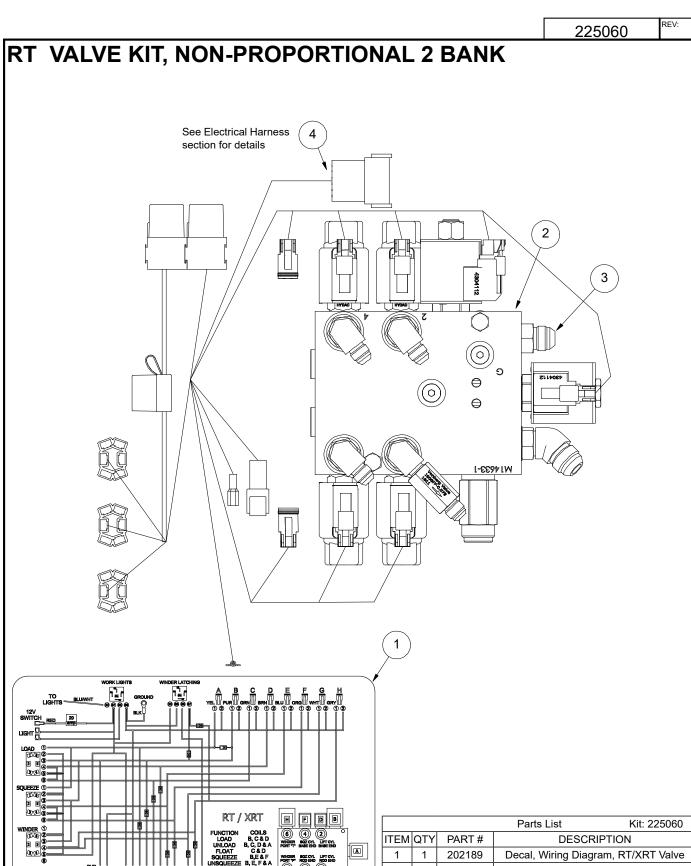




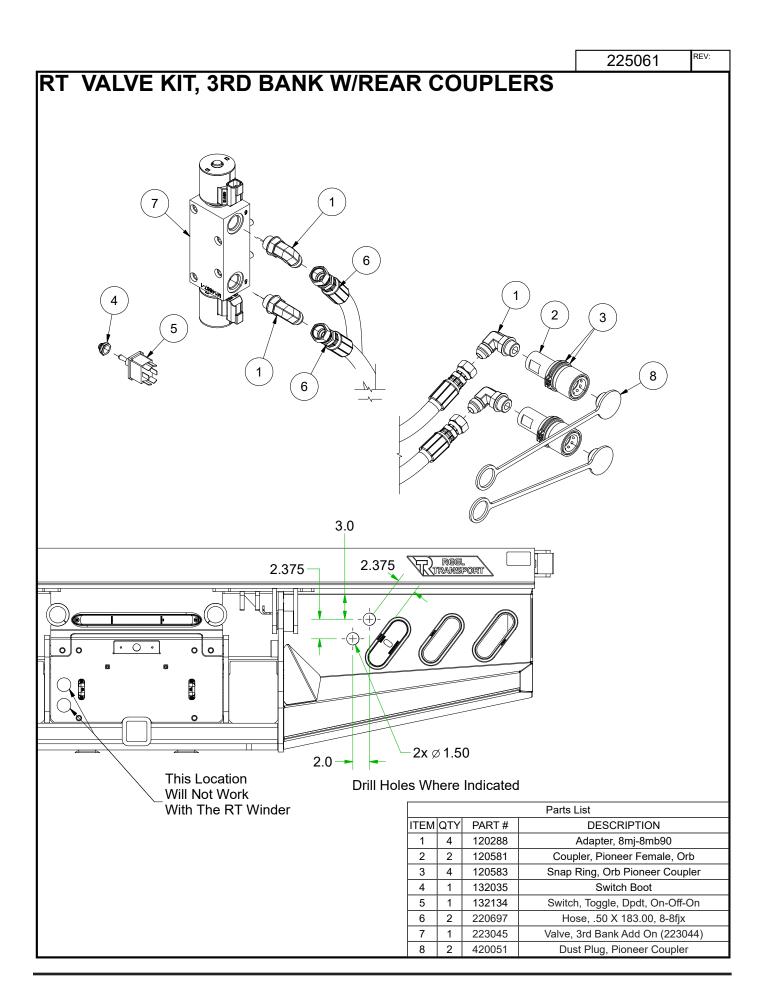


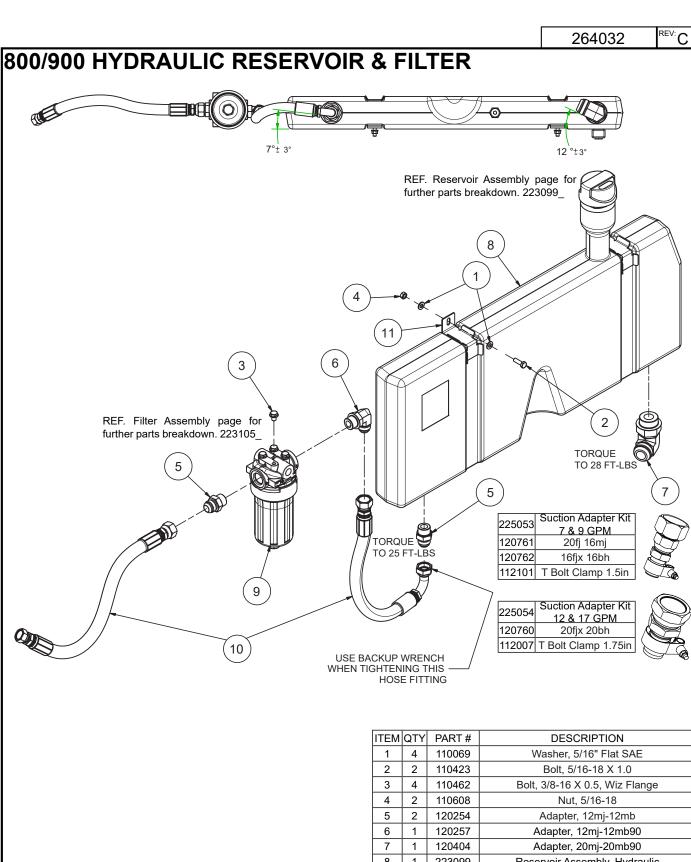




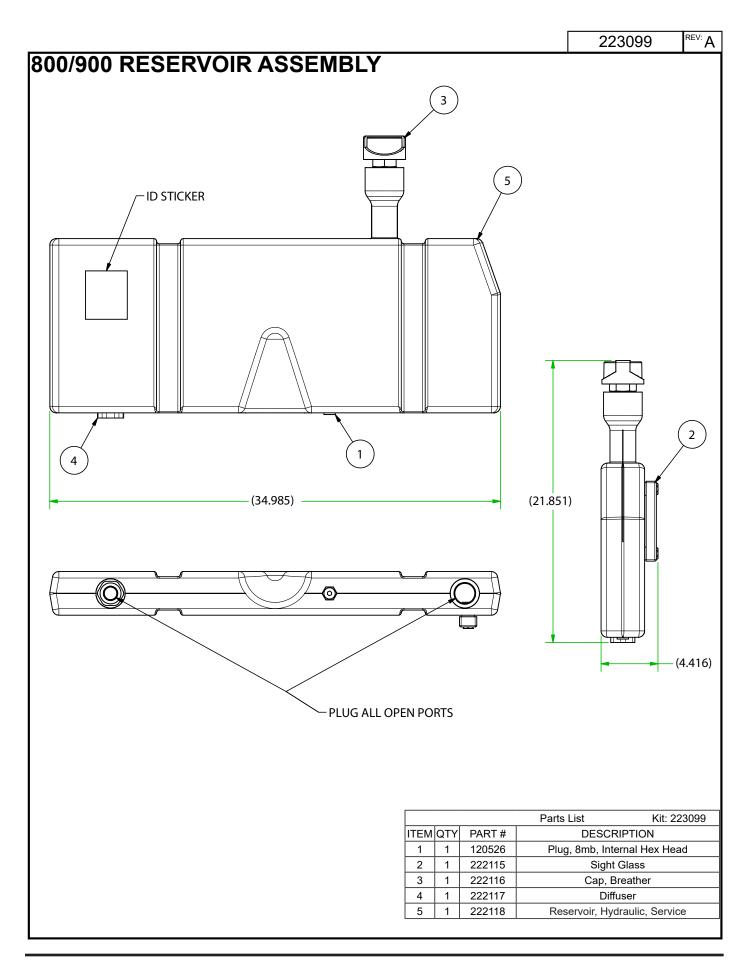


|   |      |     |        | Parts List          | Kit: 225060          |
|---|------|-----|--------|---------------------|----------------------|
|   | ITEM | QTY | PART#  | DESCR               | IPTION               |
|   | 1    | 1   | 202189 | Decal, Wiring Diagr | am, RT/XRT Valve     |
|   | 2    | 1   | 223044 | Flatbed Valve, Sma  | II, Monoblock Ver II |
|   | 3    | 1   | 225051 | Adapter Kit, Non-P  | roportional 2 Bank   |
| / | 4    | 1   | 232244 | Harness, RT         | /XRT Valve           |
|   |      |     |        |                     |                      |





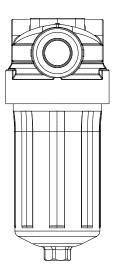
| 3  | 4 | 110462 | Boit, 3/8-16 X 0.5, WIZ Flange   |
|----|---|--------|----------------------------------|
| 4  | 2 | 110608 | Nut, 5/16-18                     |
| 5  | 2 | 120254 | Adapter, 12mj-12mb               |
| 6  | 1 | 120257 | Adapter, 12mj-12mb90             |
| 7  | 1 | 120404 | Adapter, 20mj-20mb90             |
| 8  | 1 | 223099 | Reservoir Assembly, Hydraulic    |
| 9  | 1 | 223105 | Filter Assembly, Medium Pressure |
| 10 | 1 | 223108 | Kit, Hydraulic Hoses, Return     |
| 11 | 2 | 261310 | Bracket, Hyd Tank Mount          |
|    |   |        |                                  |

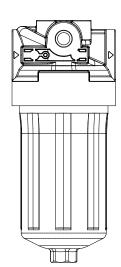


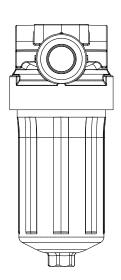
# 800/900 FILTER ASSEMBLY (MEDIUM PRESSURE)

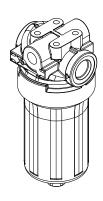
#### NOTES:

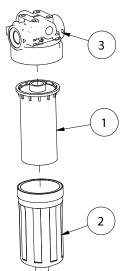
- PORTS: SAE -12
- FILTER RATING: 5 μm
- OPERATING PRESSURE (MAX): 725 PSI
- FLOW: 35 GPM
- MEDIUM MATERIAL: SYNTHETIC





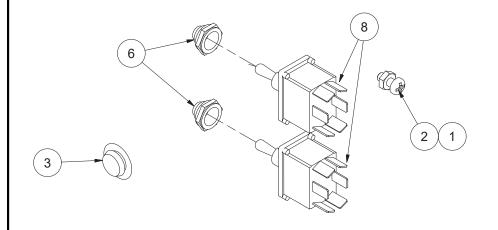


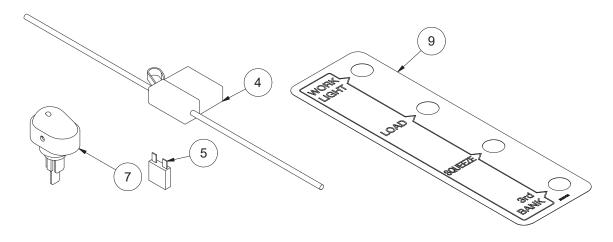




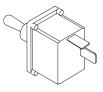
|      | Parts List |        |                         |  |  |  |
|------|------------|--------|-------------------------|--|--|--|
| ITEM | QTY        | PART#  | DESCRIPTION             |  |  |  |
| 1    | 1          | 222119 | Filter Element, Service |  |  |  |
| 2    | 1          | 222120 | Filter Housing, Service |  |  |  |
| 3    | 1          | 222121 | Filter Head, Service    |  |  |  |

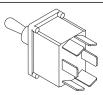
## 800/900 VALVE SWITCHES KIT





### Non-Kit Switches

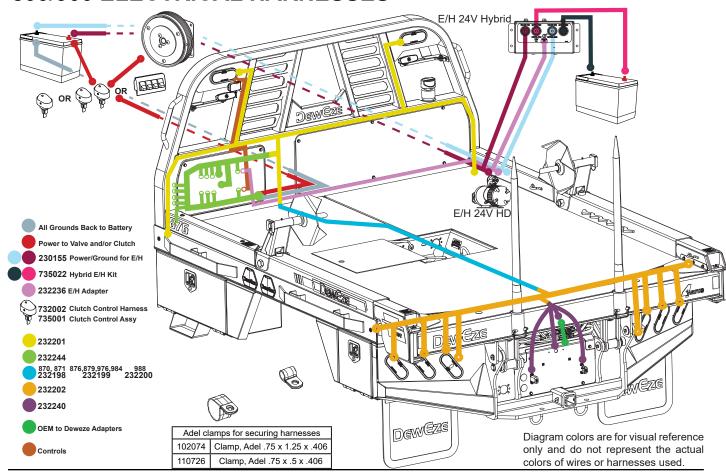




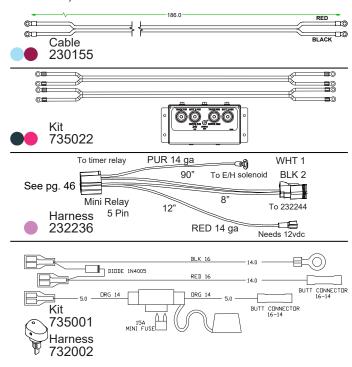
| C | YΤΩ | PART#  | DESCRIPTION                             |
|---|-----|--------|---|
|   | 1   | 132135 | Work Light Switch, Toggle, SPST, On-Off |
|   | 1   | 132134 | AUX 3rd Bank, DPDT, On-Off-On           |
|   | 1   | 132127 | XRM 3rd Bank, Momentary, (On)-Off-(On)  |

|      |     |        | Parts List           | Kit: 235047       |
|------|-----|--------|----------------------|-------------------|
| ITEM | QTY | PART#  | DESCRIP              | TION              |
| 1    | 1   | 110119 | Nut, 10-24           | Lock              |
| 2    | 1   | 110264 | Bolt, 10-24 X .5 Sta | ainless, Phillips |
| 3    | 2   | 110753 | Plug, 1/2" Butt      | on Plastic        |
| 4    | 1   | 132001 | Fuse Holder, Atc,    | 14 Ga., Mini      |
| 5    | 1   | 132002 | Fuse, Mini 3         | 30 Amp            |
| 6    | 2   | 132035 | Switch E             | Boot              |
| 7    | 1   | 132044 | Switch, SPST, F      | Rocker LED        |
| 8    | 2   | 132127 | Switch, Momentary    | (On)-Off-(On)     |
| 9    | 1   | 202003 | Decal, Switch Id     | dentification     |
|      |     |        | ·                    |                   |

#### 800/900 ELECTRICAL HARNESSES



- All grounds must tie to the negative battery terminal. 800/900 series beds have a special grounded bolt near the driver's side headache rack for easy grounding.
- Power is routed from the battery to switches in the cab, then one to clutch and one to valve.
- EH Battery & Ground 2ga cable
- ●● EH Battery & Ground 2ga cable
  - EH Adapter
  - The clutch has a single wire that must go to an on/off switch in the cab. Deweze recommends separate switches; one for the clutch and one for the valve. Deweze uses upfitter Aux 1 for the clutch and Aux 2 for the valve. Without upfitter switches, we install two SPST switches in the dash.



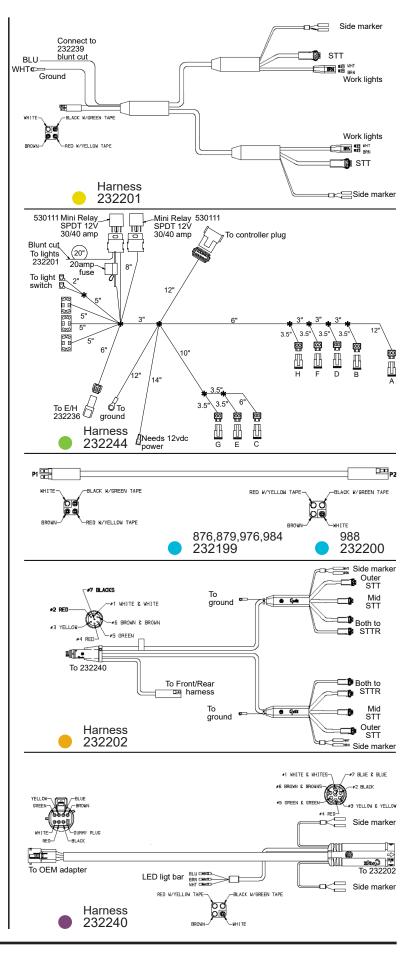
Headache Rack Harness

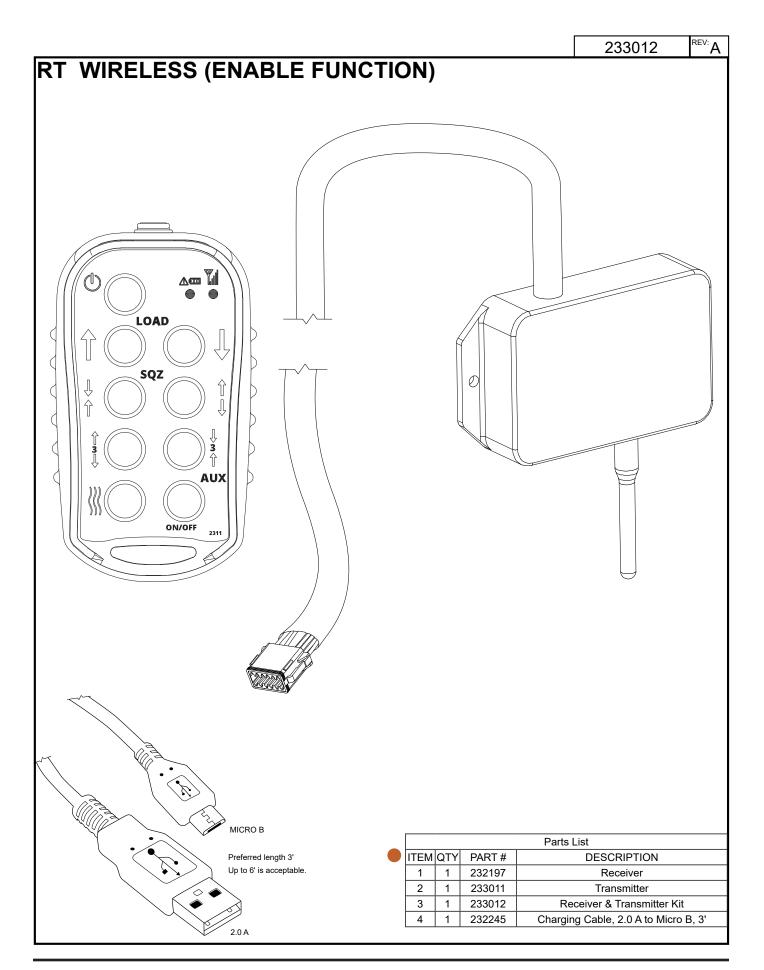
Valve Harness

Front to Rear Harness

Tailboard Harness

Tailboard Harness Adapter

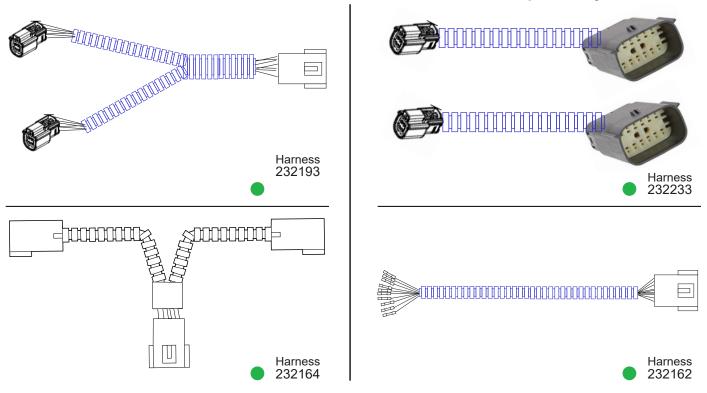




| ITEM<br>NO. |       | DESCRIPTION  | YEAR      |
|-------------|-------|--|-----------|
| 232234      |       | Harness Adapter, Box Delete  | 2023+     |
| 232185      |       | Harness Adapter, Box Delete  | 2020-2022 |
| 232177      |       | Harness Adapter, Box Delete  | 2017-2019 |
| 232160      | FORD  | Harness Adapter, Box Delete  | 2011-2016 |
| 232176      |       | Harness Adapter, Box Delete  | 2008-2010 |
| 232161      |       | Harness Adapter, Cab-chassis   | ALL       |
| 232192      |       | Harness Adapter, Blis  | 2021+     |
| 232238      |       | Harness Adapter, Box Delete  | 2024+     |
| 232178      |       | Harness Adapter, Box Delete  | 2020-2023 |
| 232159      |       | Harness Adapter, Box Delete & Cab-chassis                            | 2016-2019 |
| 232158      | CHEVY | Harness Adapter, Box Delete & Cab-chassis                            | 2015      |
| 232187      | CHEVI | Harness Adapter, Cab-chassis   | 2020+     |
| 232174      |       | Harness Adapter, Box Delete & Cab-chassis, w 3rd Brake Light (cab)   | 2002-2014 |
| 232163      |       | Harness Adapter, Box Delete & Cab-chassis, w/o 3rd Brake Light (cab) | 2002-2014 |
| 232179      |       | Harness Adapter, MD DTY 4500-6500                                    | 2019+     |
| 232193      | ·     | Harness Adapter, Box Delete  | 2019+     |
| 232233      | DODGE | Harness Adapter, LED Box Delete                                      | 2019+     |
| 232164      |       | Harness Adapter, <i>Cab-chassis</i>                                  | ALL       |
| 232162      |       | Harness Adapter, <i>Generic</i>                                      | ALL       |

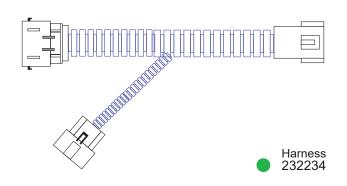
## **DODGE**

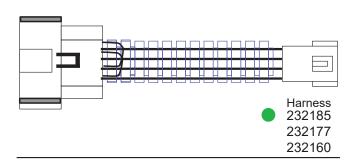
Deweze DOES NOT provide a solution for FAST FLASHING lights. Customers can source LOAD EQUALIZERS independantly.



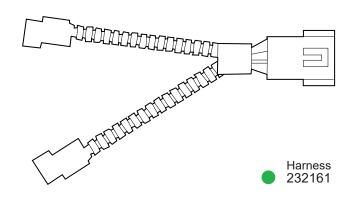
### **FORD**

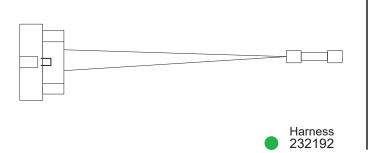
OEM to Deweze Adapters





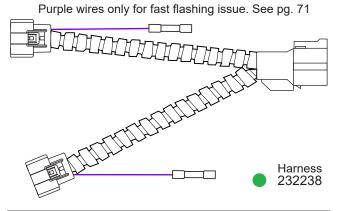


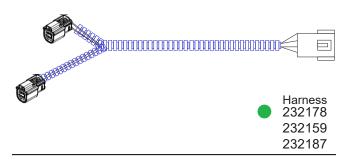




### **CHEVY**

OEM to Deweze Adapters

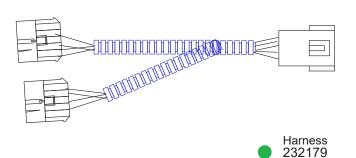


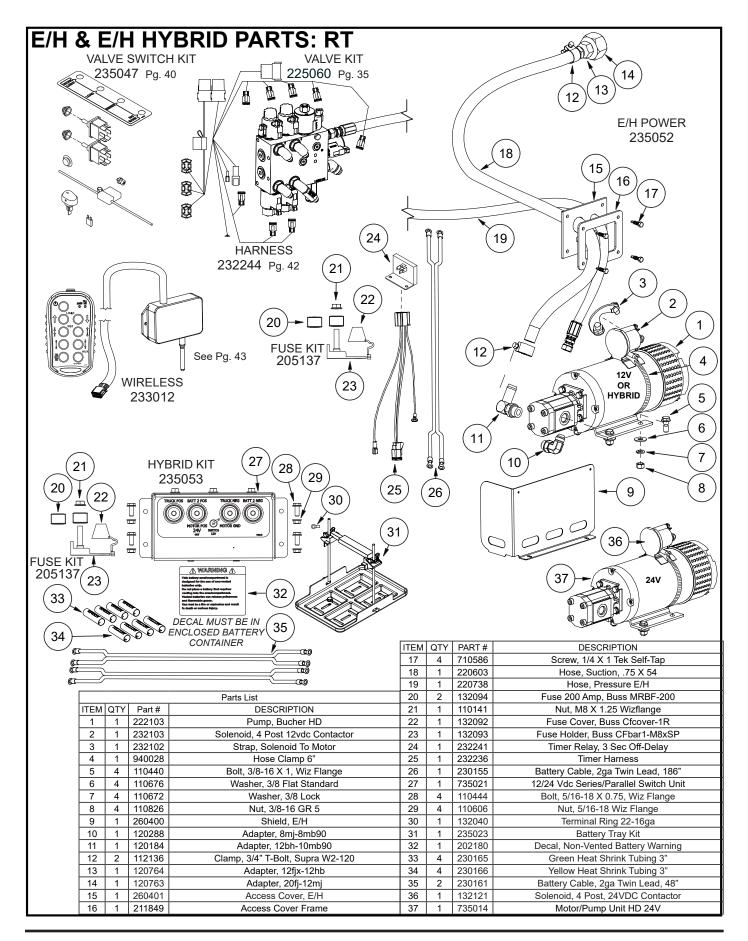




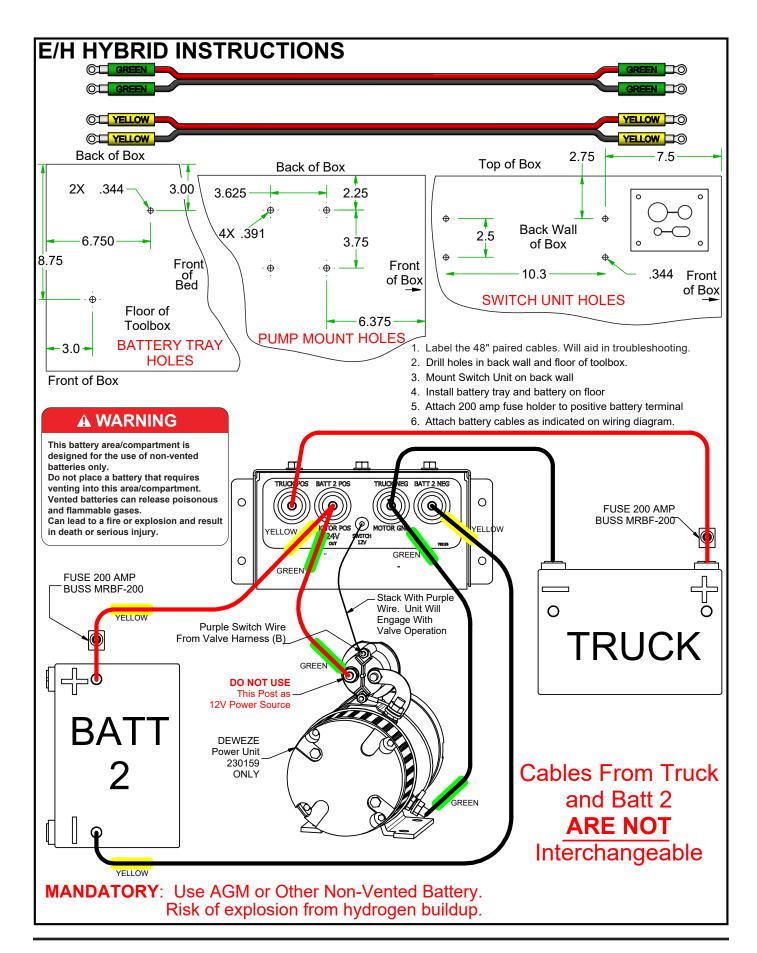


Harness 232174 232163



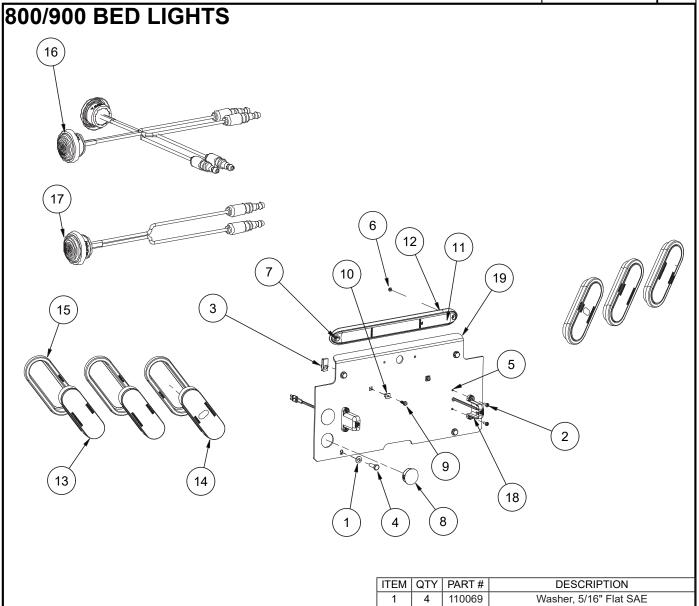








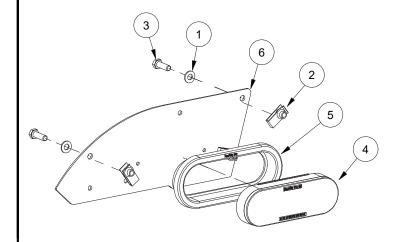




| FLATBED SPECIFIC: 261346 |
|--------------------------|
| 6 0                      |
|                          |
|                          |

| ITEM | QTY | PART#  | DESCRIPTION                           |
|------|-----|--------|---------------------------------------|
| 1    | 4   | 110069 | Washer, 5/16" Flat SAE                |
| 2    | 4   | 110264 | Bolt, 10-24 X .5 Stainless, Phillips  |
| 3    | 4   | 110319 | Nut, 5/16-18 U-Type .75l              |
| 4    | 4   | 110423 | Bolt, 5/16-18 X 1.0                   |
| 5    | 4   | 110631 | Nut, 10-24 Lock Nylon Insert          |
| 6    | 2   | 110633 | Nut, #6/32 Machine Screw              |
| 7    | 2   | 110756 | Screw, 6/32 X 1/2 In Pan Head         |
| 8    | 2   | 111261 | Plug, Plastic, 1.5 Thick Panel Dome   |
| 9    | 2   | 200050 | Screw, #12 X 3/4 Hex Head             |
| 10   | 2   | 200051 | Nylon License Plate Insert            |
| 11   | 1   | 232206 | Light, Id And Load Lamp               |
| 12   | 1   | 232207 | Trim Ring, Black                      |
| 13   | 4   | 232209 | Light, 6" Oval STT                    |
| 14   | 2   | 232210 | Light, 6" Oval STTR                   |
| 15   | 6   | 232211 | Grommet, 6" Oval                      |
| 16   | 4   | 232212 | Light, 3/4" Sidemarker, Amber         |
| 17   | 2   | 232213 | Light, 3/4" Sidemarker, Red           |
| 18   | 2   | 232242 | Light, License, Vertical Mount, Short |
| 19   | 1   | 261343 | Panel, Rear, Lower                    |

## **HEADACHE RACK LIGHTS**

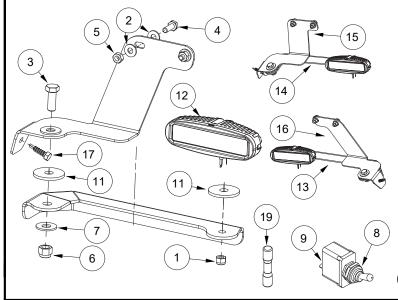


|   |      |     |        | Parts List               |
|---|------|-----|--------|--------------------------|
|   | ITEM | QTY | PART#  | DESCRIPTION              |
|   | 1    | 6   | 110069 | WASHER, 5/16" FLAT SAE   |
|   | 2    | 6   | 110319 | NUT, 5/16-18 U-TYPE .75L |
| Γ | 3    | 6   | 110423 | BOLT, 5/16-18 X 1.0      |
|   | 4    | 2   | 232209 | LIGHT, 6" OVAL STT       |
|   | 5    | 2   | 232211 | GROMMET, 6" OVAL         |
| Γ | 6    | 2   | 261156 | COVER, LIGHT             |

264043

REV: B

### HEADACHE RACK SWING LIGHT KIT



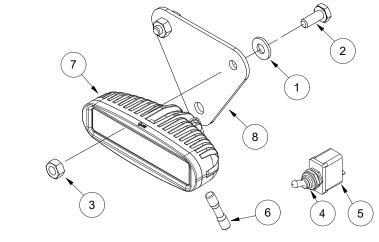
| -    |     |        |  |
|------|-----|--------|--|
|      |     |        | Parts List Kit: 264043                   |
| ITEM | QTY | PART#  | DESCRIPTION                              |
| 1    | 2   | 110230 | Nut, M8 X 1.25, Lock Nylon               |
| 2    | 8   | 110298 | Washer, 1/4" Flat Sae                    |
| 3    | 2   | 110420 | Bolt, 3/8-16 X 1.0                       |
| 4    | 4   | 110561 | Bolt, 1/4-20 X .75                       |
| 5    | 4   | 110609 | Nut, 1/4-20                              |
| 6    | 2   | 110618 | Nut, 3/8-16 Lock Nylon Insert            |
| 7    | 4   | 110676 | Washer, 3/8" Flat Standard               |
| 8    | 1   | 132035 | Switch Boot                              |
| 9    | 1   | 132135 | Switch, Toggle, Spst, On-Off             |
| 10   | 1   | 132147 | Terminal, Butt Connect 16-14, Heat Shink |
| 11   | 4   | 211747 | Friction Washer 1.5"                     |
| 12   | 2   | 232243 | LED, 5" Rect, Flood, Bullet Connectors   |
| 13   | 1   | 260624 | Bracket, Swing Light, Arm, Right         |
| 14   | 1   | 260625 | Bracket, Swing Light, Arm, Left          |
| 15   | 1   | 261206 | Bracket, Swing Light, Left               |
| 16   | 1   | 261207 | Bracket, Swing Light, Right              |
| 17   | 2   | 710586 | Screw, 1/4 X 1 Tek Self-Tap              |
|      |     |        |  |

232214 NOT USED

264034

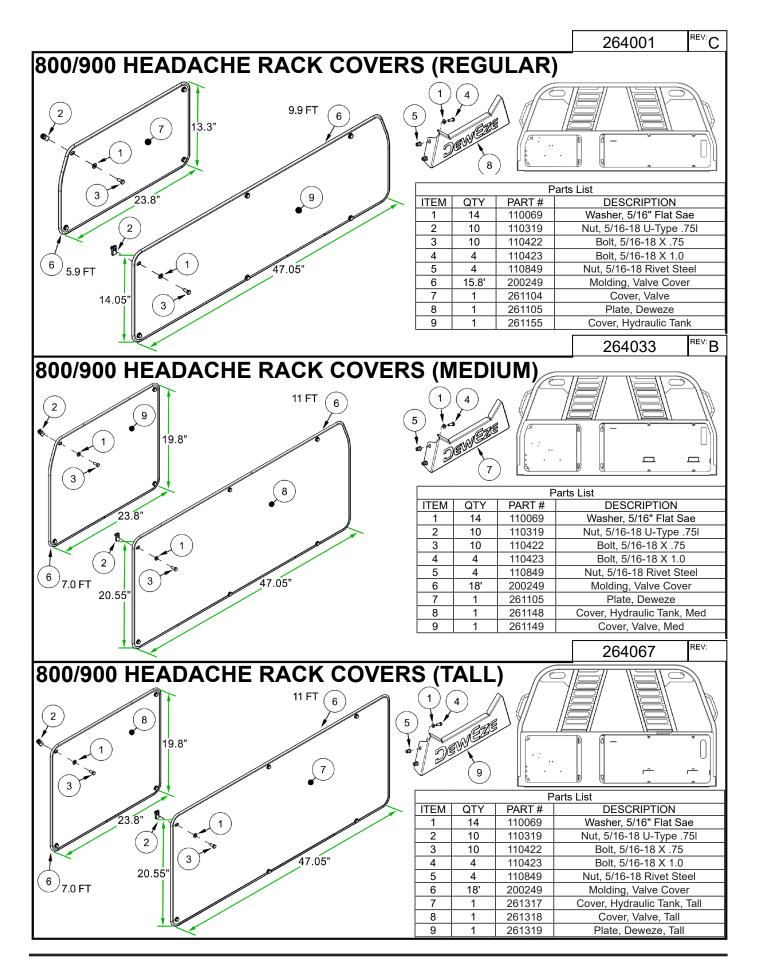
REV: A

## HEADACHE RACK FIXED LIGHT KIT



| Parts List Kit: 26403 |     |        |   |  |  |  |
|-----------------------|-----|--------|---|--|--|--|
| ITEM                  | QTY | PART#  | DESCRIPTION                             |  |  |  |
| 1                     | 4   | 110298 | Washer, 1/4" Flat SAE                   |  |  |  |
| 2                     | 4   | 110299 | Bolt, 1/4-20 X .625 Hex GR 5            |  |  |  |
| 3                     | 4   | 110609 | Nut, 1/4-20                             |  |  |  |
| 4                     | 1   | 132035 | Switch Boot                             |  |  |  |
| 5                     | 1   | 132135 | Switch , Toggle, SPST, On-Off           |  |  |  |
| 6                     | 2   | 132147 | Terminal, Butt Connect 16-14, Heat Shin |  |  |  |
| 7                     | 2   | 232243 | LED, 5" Rect, Flood, Bullet Connectors  |  |  |  |
| 8                     | 2   | 260626 | Bracket, Cargo Light                    |  |  |  |

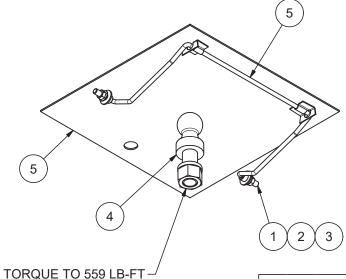






REV: B

## 800/900 STANDARD BALL WELL ASSEMBLY

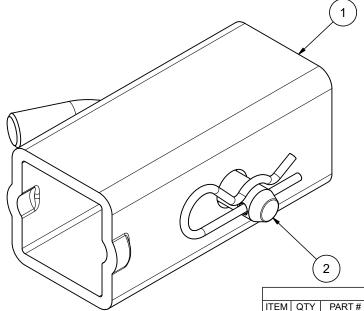


| Parts List |      |     |        |  |
|------------|------|-----|--------|--|
|            | ITEM | QTY | PART#  | DESCRIPTION                                  |
|            | 1    | 2   | 110244 | Bolt, 1/2-1 3 X 1.5 Shcs                     |
|            | 2    | 2   | 110588 | Nut, 1/2-1 3 Wiz Flange                      |
|            | 3    | 2   | 110658 | Washer, 1/2" Flat Standard                   |
|            | 4    | 1   | 212032 | Hitch Ball, 2 5/16 X 1 3/8 X 1 With Hardware |
|            | 5    | 1   | 265172 | Weldment, Ball Well Door                     |

264068

REV:

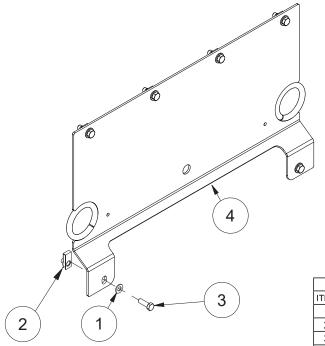
# 800/900 RECEIVER HITCH ADAPTER KIT



| Parts List |     |        |                            |  |
|------------|-----|--------|----------------------------|--|
| ITEM       | QTY | PART#  | DESCRIPTION                |  |
| 1          | 1   | 262004 | Adapter Sleeve, 2.5" To 2" |  |
| 2          | 1   | 263006 | Hitch Pin Assembly, 5/8"   |  |



## 800/900 REAR PANEL ASSEMBLY



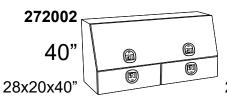
|      |     |        | Parts List KIT: 264006         |
|------|-----|--------|--------------------------------|
| ITEM | QTY | PART#  | DESCRIPTION                    |
| 1    | 6   | 110069 | Washer, 5/16" Flat Sae         |
| 2    | 6   | 110319 | Nut, 5/16-18 U-Type .75I       |
| 3    | 6   | 110423 | Bolt, 5/16-18 X 1.0            |
| 4    | Kit | 264006 | Weldment, Rear Panel, No Spike |

REV:

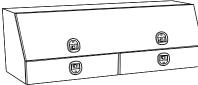
## RT ABOVE BED TOOLBOX SELECTION DETAILS

| BED MODELS | 24" TOOLBOX | 40" TOOLBOX | 60" TOOLBOX |
|------------|-------------|-------------|-------------|
| 876        | 24"         | N/A         | N/A         |
| 879        | N/A         | 40"         | N/A         |
| 976        | 24"         | N/A         | N/A         |
| 984        | N/A         | 40"         | N/A         |
| 988        | N/A         | 40"         | 60"         |



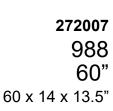


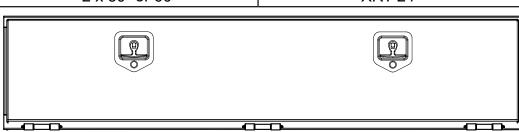
272005 60" 28x20x60"

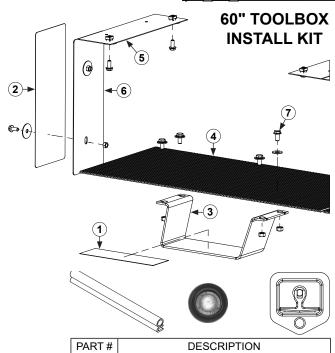


## RT BELOW BED TOOLBOX SELECTION DETAILS

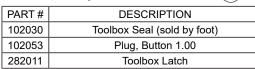
| BED MODELS | FRONT TOOLBOX  | REAR TOOLBOX |
|------------|----------------|--------------|
| 876        | 30"            | 18"          |
| 879        | 30"            | 24"          |
| 976        | 30"            | 18"          |
| 984        | 30"            | 24"          |
| 988        | 2 x 30" or 60" | 24"          |
| XRT 60     | 30"            | XRT 24"      |
| XRT 84     | 2 x 30" or 60" | XRT 24"      |

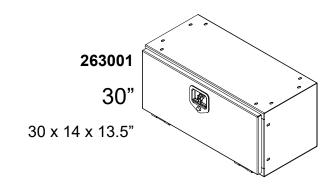




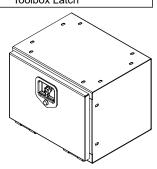


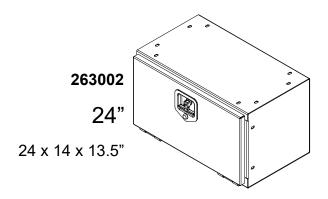
|      | PARTS LIST: 60" Toolbox Install Kit: 264166 |        |  |  |  |  |
|------|---|--------|--|--|--|--|
| ITEM | QTY   | PART#  | DESCRIPTION                            |  |  |  |
| 1    | 4   | 100449 | Traction Pad, Flex-Tread 2.75" X 0.75' |  |  |  |
| 2    | 2   | 202169 | Decal, Chip Guard                      |  |  |  |
| 3    | 4   | 211109 | Step, Toolbox                          |  |  |  |
| 4    | 4   | 211119 | Tool Box Mat                           |  |  |  |
| 5    | 8   | 212003 | Gasket, Toolbox Mount                  |  |  |  |
| 6    | 2   | 261014 | Plate, Chip Guard                      |  |  |  |
| 7    | 1   | 264167 | Kit, Toolbox Hardware, 60in.           |  |  |  |





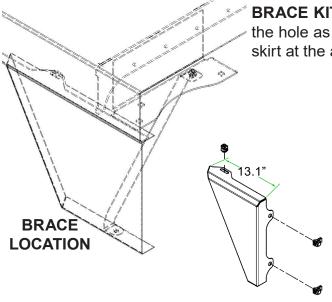
263004 18" 18 x 14 x 13.5"





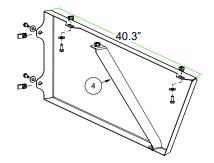
## RT SKIRT SELECTION DETAILS

| BED MODELS | FRONT (1 TBX) | FRONT (2 TBX) | REAR (w/TBX) | REAR (no/TBX) |
|------------|---------------|---------------|--------------|---------------|
| 876        | 264062        | N/A           | 264062       | 264053        |
| 879        | 264062        | N/A           | 264062       | 264054        |
| 976        | 264062        | N/A           | 264062       | 264053        |
| 984        | 264062        | N/A           | 264062       | 264054        |
| 988        | 264088        | 264049        | 264062       | 264054        |



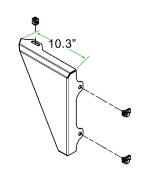
**BRACE KITS** have been added to shore up rear skirts. Utilize the hole as shown in the image to the left and drill a hole in the skirt at the appropriate place for your alignment.

| 264062 PARTS LIST |     |        |                            |  |  |
|-------------------|-----|--------|----------------------------|--|--|
| Item              | Qty | Part # | DESCRIPTION                |  |  |
| 1                 | 1   | 261117 | F DRV, 13.1"               |  |  |
| 2                 | 1   | 261118 | F PSS, 13.1"               |  |  |
| 3                 | 1   | 264048 | KIT, FILLER SKIRT HARDWARE |  |  |

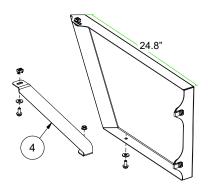


|      | 264088 PARTS LIST Rev A |        |                            |  |  |  |
|------|-------------------------|--------|----------------------------|--|--|--|
| Item | Qty                     | Part # | DESCRIPTION                |  |  |  |
| 1    | 1                       | 261294 | F DRV, 40.3"               |  |  |  |
| 2    | 1                       | 261295 | F PSS, 40.3"               |  |  |  |
| 3    | 1                       | 264105 | KIT, FILLER SKIRT HARDWARE |  |  |  |
| 4    | 1                       | 264135 | KIT, SKIRT BRACES          |  |  |  |

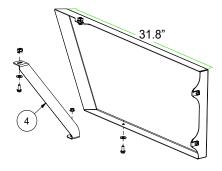
| 264049 PARTS LIST Rev A |     |        |                            |  |  |
|-------------------------|-----|--------|----------------------------|--|--|
| Item                    | Qty | Part # | DESCRIPTION                |  |  |
| 1                       | 1   | 261115 | F DRV or R PSS, 10.3"      |  |  |
| 2                       | 1   | 261116 | R DRV or F PSS, 10.3"      |  |  |
| 3                       | 1   | 264048 | KIT, FILLER SKIRT HARDWARE |  |  |



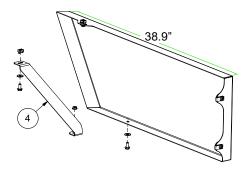
|      | 264047 PARTS LIST Rev B |        |                            |  |  |
|------|-------------------------|--------|----------------------------|--|--|
| Item | Qty                     | Part # | DESCRIPTION                |  |  |
| 1    | 1                       | 261123 | R DRV, 24.8"               |  |  |
| 2    | 1                       | 261124 | R PSS, 24.8"               |  |  |
| 3    | 1                       | 264048 | KIT, FILLER SKIRT HARDWARE |  |  |
| 4    | 1                       | 264135 | KIT, SKIRT BRACES          |  |  |

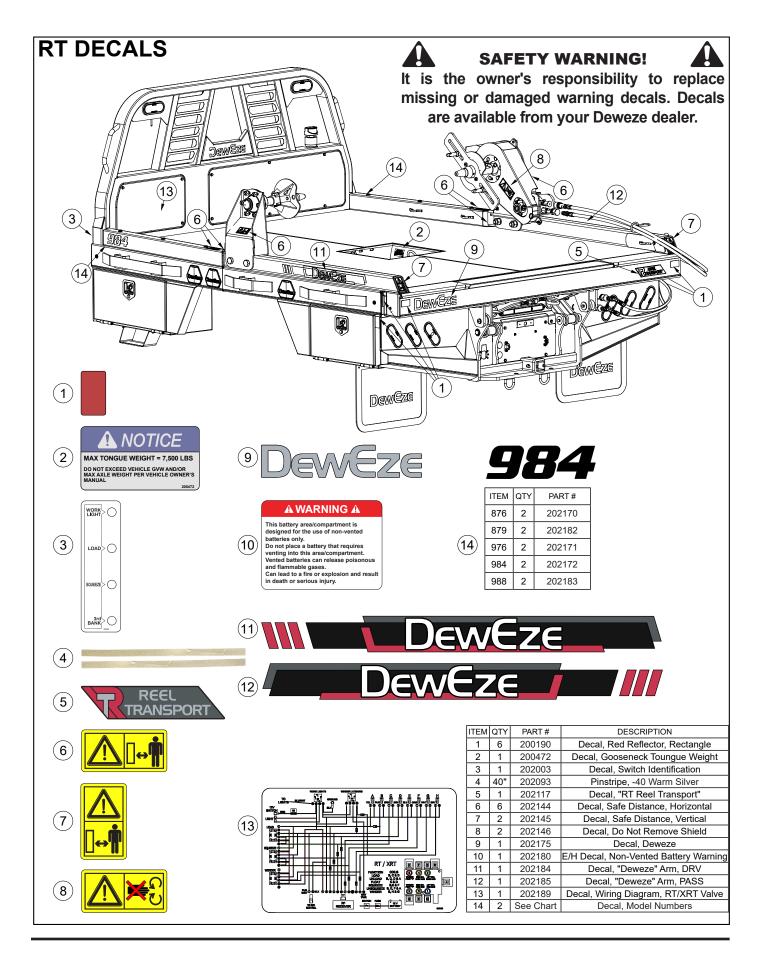


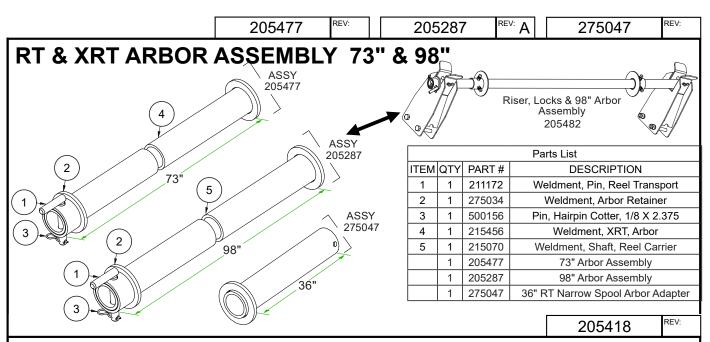
|      | 264053 PARTS LIST Rev A |        |                            |  |  |  |
|------|-------------------------|--------|----------------------------|--|--|--|
| Item | Qty                     | Part # | DESCRIPTION                |  |  |  |
| 1    | 1                       | 261132 | R DRV, 31.8"               |  |  |  |
| 2    | 1                       | 261133 | R PSS, 31.8"               |  |  |  |
| 3    | 1                       | 264048 | KIT, FILLER SKIRT HARDWARE |  |  |  |
| 4    | 1                       | 264135 | KIT, SKIRT BRACES          |  |  |  |

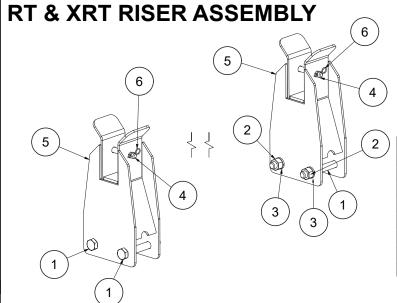


|      | 264054 PARTS LIST Rev A |        |                            |  |  |  |
|------|-------------------------|--------|----------------------------|--|--|--|
| Item | Qty                     | Part # | DESCRIPTION                |  |  |  |
| 1    | 1                       | 261184 | R DRV, 38.9"               |  |  |  |
| 2    | 1                       | 261185 | R PSS, 38.9"               |  |  |  |
| 3    | 1                       | 264048 | KIT, FILLER SKIRT HARDWARE |  |  |  |
| 4    | 1                       | 264135 | KIT, SKIRT BRACES          |  |  |  |



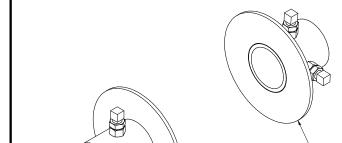






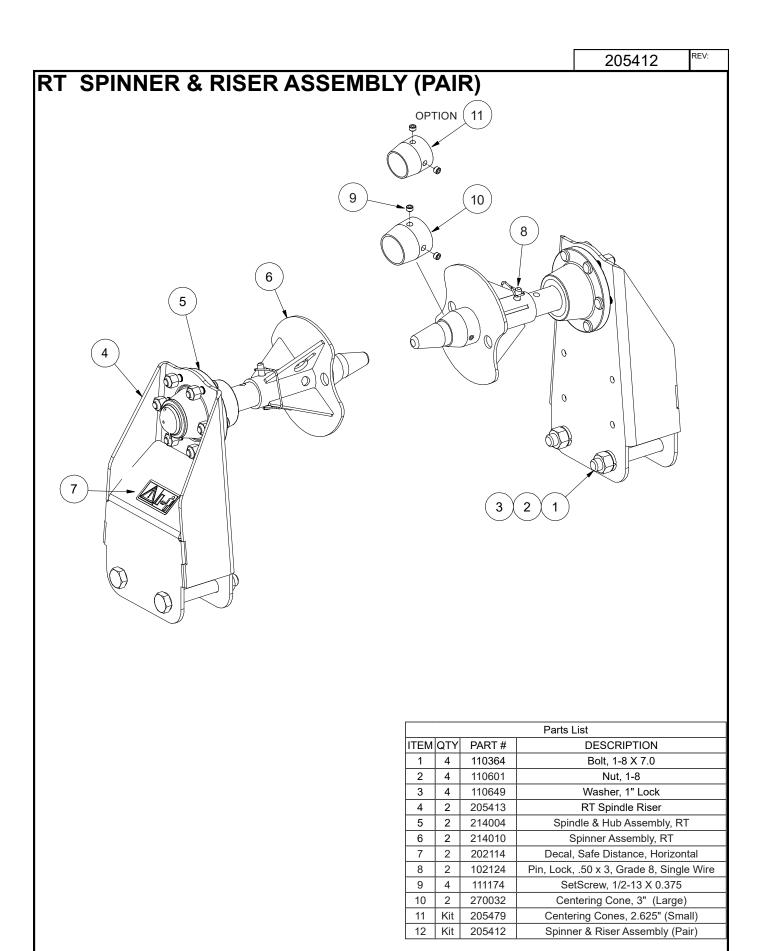
|      | Parts List                 |        |                                  |  |  |
|------|----------------------------|--------|----------------------------------|--|--|
| ITEM | TEM QTY PART # DESCRIPTION |        |                                  |  |  |
| 1    | 4                          | 110364 | Bolt, 1-8 X 7.0                  |  |  |
| 2    | 4                          | 110601 | Nut, 1-8                         |  |  |
| 3    | 4                          | 110649 | Washer, 1" Lock                  |  |  |
| 4    | 2                          | 211172 | Weldment, Pin, Reel Transport    |  |  |
| 5    | 2                          | 215454 | Weldment, XRT Riser              |  |  |
| 6    | 2                          | 500156 | Pin, Hairpin Cotter, 1/8 X 2.375 |  |  |
|      | 1 205418 RT Riser Assembly |        |                                  |  |  |
|      |                            |        |                                  |  |  |

205282 REV:



**RT & XRT ARBOR LOCKS** 

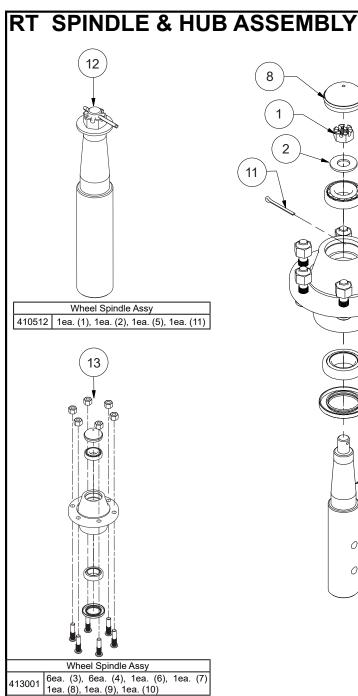
|   | Parts List                          |  |                          |  |
|---|-------------------------------------|--|--------------------------|--|
| I | ITEM QTY PART # DESCRIPTION         |  |                          |  |
|   | 1 2 275024 Weldment, Arbor Lock, 3" |  | Weldment, Arbor Lock, 3" |  |
|   | 205282 RT Arbor Locks (Pair)        |  |                          |  |

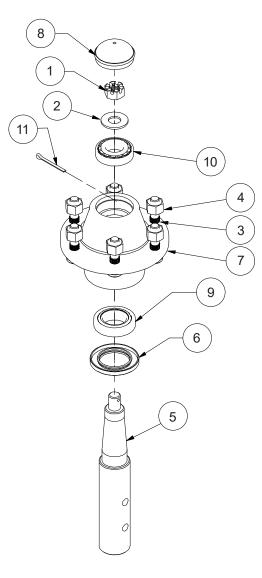


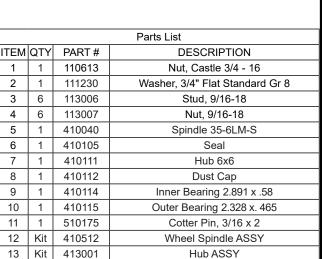
 $\bigcirc$ 

 $\bigcirc$ 

5.75"







Spindle & Hub ASSY

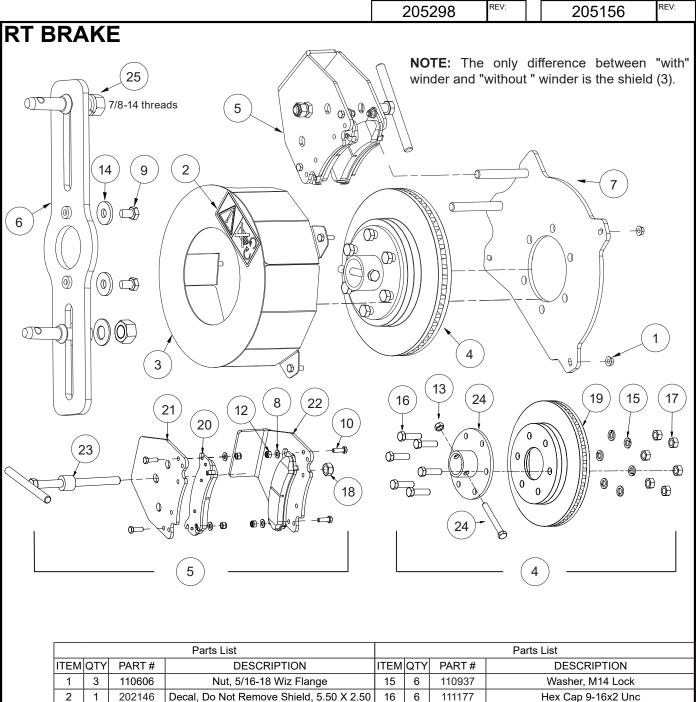
214004

**NOTE:** While rotating the hub to ensure proper seating of the rollers, induce preload by using a torque wrench to tighten the adjusting nut to 50 foot pounds. Then loosen the adjusting nut one full turn. While continuing to rotate the hub, re-torque the nut, this time to 10 foot pounds. Once again, loosen the adjusting nut, until the next castle opening and hole line up. Properly install and secure the cotter pin to prevent the nut from backing off.

**NOTE:** Pack bearing cones and lubricate seal lip with grease before assembly.

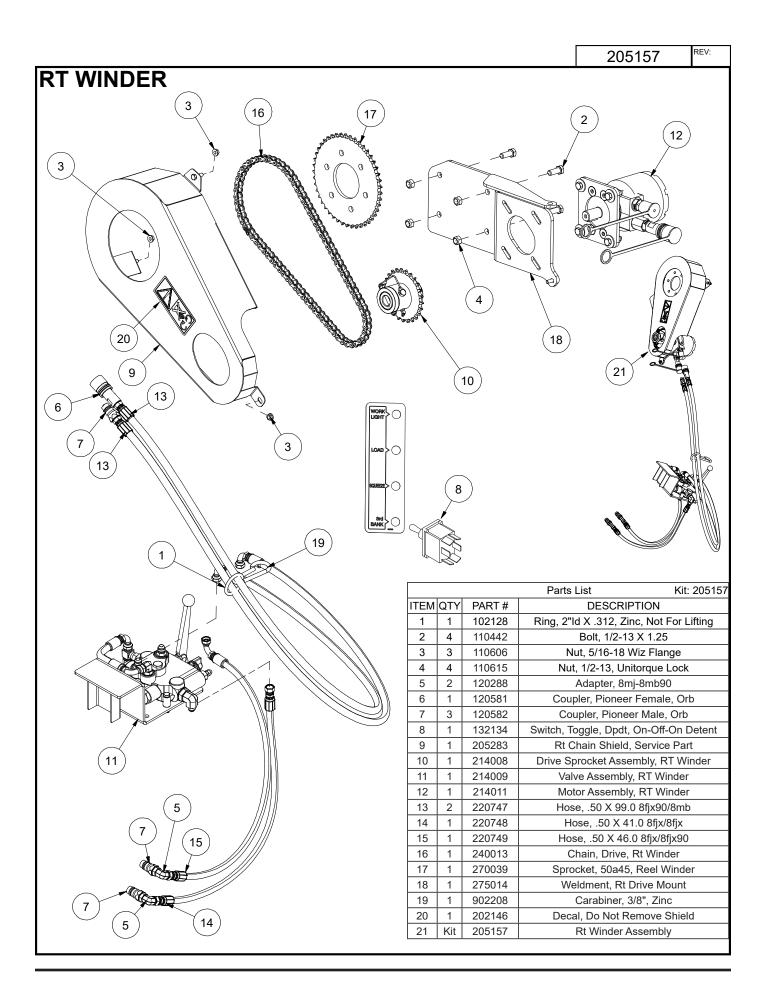
14

Kit

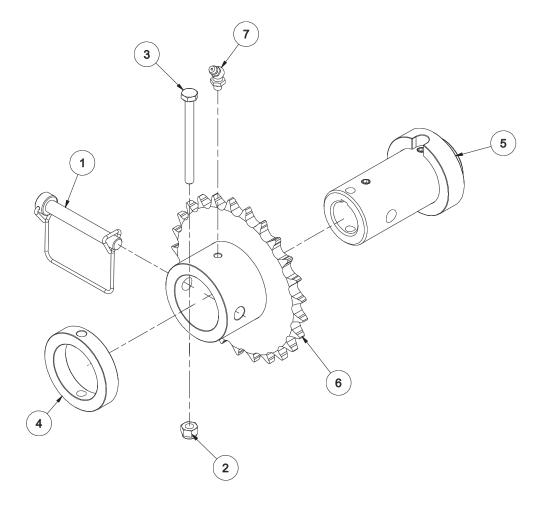


|      |     |        | Parts List                               | Parts List |     |        |   |
|------|-----|--------|--|------------|-----|--------|---|
| ITEM | QTY | PART#  | DESCRIPTION                              | ITEM       | QTY | PART#  | DESCRIPTION                             |
| 1    | 3   | 110606 | Nut, 5/16-18 Wiz Flange                  | 15         | 6   | 110937 | Washer, M14 Lock                        |
| 2    | 1   | 202146 | Decal, Do Not Remove Shield, 5.50 X 2.50 | 16         | 6   | 111177 | Hex Cap 9-16x2 Unc                      |
| 3    | 1   | 205284 | Brake Shield (W/O Winder)                | 17         | 6   | 111178 | Nut, 9/16-12, Gr 5, Zinc                |
| 4    | 1   | 214005 | Brake Rotor Assembly, Rt                 | 18         | 1   | 111266 | Nut, 5/8-18, Lock Automation Gr C, Zinc |
| 5    | 1   | 214006 | Brake Pad Holder Assembly, Rt            | 19         | 1   | 242011 | Brake Rotor, Rt                         |
| 6    | 1   | 214007 | Anti Spin Bar Assembly, Rt               | 20         | 2   | 242012 | Brake Pad, Rt                           |
| 7    | 1   | 275025 | Weldment, Rt Brake Mount                 | 21         | 1   | 270017 | Brake Pad Holder, Outer                 |
| 8    | 4   | 110069 | Washer, 5/16" Flat Sae                   | 22         | 1   | 275016 | Weldment, Rt Brake Pad Holder           |
| 9    | 2   | 110086 | Bolt, 1/2-13 X 1.0                       | 23         | 1   | 275017 | Weldment, Rt Brake Handle               |
| 10   | 4   | 110423 | Bolt, 5/16-18 X 1.0                      | 24         | 1   | 275018 | Weldment, Disc Brake Rotor Mount        |
| 11   | 1   | 110564 | Bolt, 1/2-13 X 4, Gr8                    | 25         | 2   | 910002 | 3-Point Pin W/ Hardware                 |
| 12   | 4   | 110603 | Nut, 5/16-18 Lock (Nylon)                |            | Kit | 205298 | RT Bake W/Winder Assembly               |
| 13   | 1   | 110615 | Nut, 1/2-13, Unitorque Lock              |            | Kit | 205156 | RT Bake W/Out Winder Assembly           |
| 14   | 2   | 110660 | Washer, 1/2" Flat Special 1 1.5od        |            |     |        |   |
| 14   | 2   | 110660 | Washer, 1/2" Flat Special 1 1.5od        |            |     |        |   |



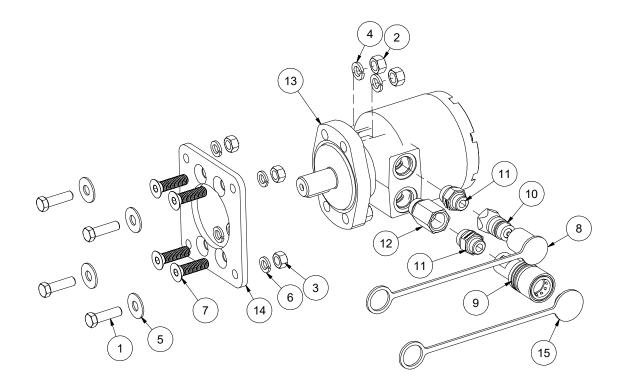


## RT WINDER: DRIVE SPROCKET ASSEMBLY

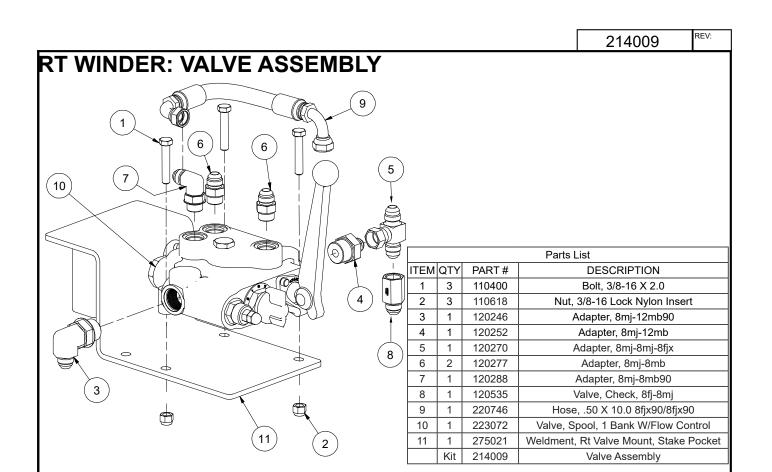


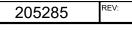
| Parts List                         |                 |  |  |  |
|------------------------------------|-----------------|--|--|--|
| QTY                                | PART#           | DESCRIPTION  |  |  |
| 1                                  | 102125          | Pin, Lock, .375 X 2.5, Grade 8, Single Wire                                      |  |  |
| 1                                  | 110630          | Nut, 1/4-20 Lock (Nylon Insert)  |  |  |
| 1                                  | 110844          | Bolt, 1/4-20 X 3   |  |  |
| 1                                  | 270036          | Stop Collar Outer, Drive Bushing, Rt   |  |  |
| 1                                  | 275022          | Weldment, Rt Drive Bushing   |  |  |
| 1                                  | 275023          | Weldment, Rt Drive Sprocket, 5025  |  |  |
| 1                                  | 500231          | Grease Zerk, 1/4-28 45deg  |  |  |
| Kit 214008 Drive Sprocket Assembly |                 | Drive Sprocket Assembly  |  |  |
|                                    | 1 1 1 1 1 1 1 1 | 1 102125<br>1 110630<br>1 110844<br>1 270036<br>1 275022<br>1 275023<br>1 500231 |  |  |

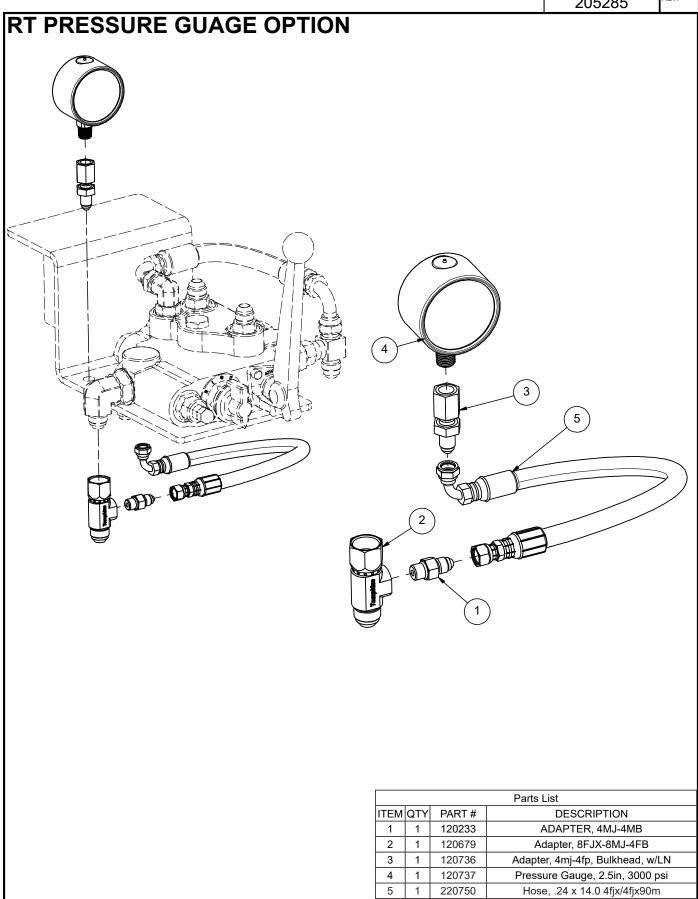
## RT WINDER: DRIVE MOTOR ASSEMBLY

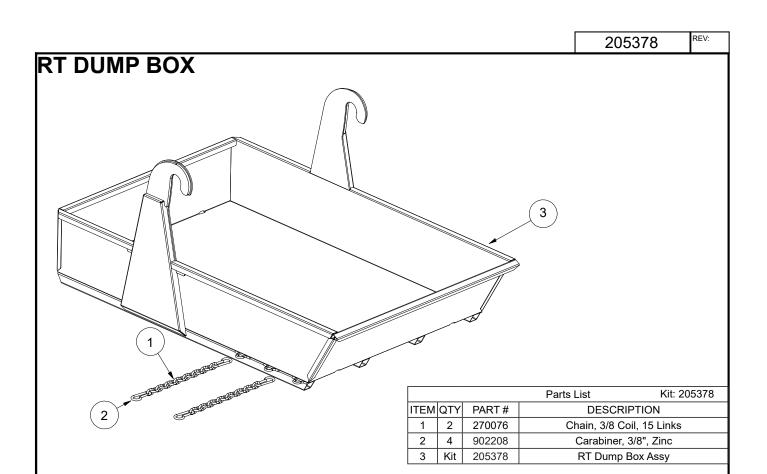


|      | Parts List                |        |                              |  |  |
|------|---------------------------|--------|------------------------------|--|--|
| ITEM | EM QTY PART # DESCRIPTION |        | DESCRIPTION                  |  |  |
| 1    | 4                         | 110535 | Bolt, 7/16-14 X 1.5          |  |  |
| 2    | 4                         | 110610 | Nut, 1/2-13                  |  |  |
| 3    | 4                         | 110641 | Nut, 7/16-14                 |  |  |
| 4    | 4                         | 110666 | Washer, 1/2" Lock            |  |  |
| 5    | 4                         | 110670 | Washer, 7/16" Flat Standard  |  |  |
| 6    | 4                         | 110671 | Washer, 7/16" Lock           |  |  |
| 7    | 4                         | 111045 | Bolt, 1/2-13 X 1.75 Fhcs     |  |  |
| 8    | 1                         | 112127 | Dust Cap, Male Pioneer       |  |  |
| 9    | 1                         | 120581 | Coupler, Pioneer Female, Orb |  |  |
| 10   | 1                         | 120582 | Coupler, Pioneer Male, Orb   |  |  |
| 11   | 2                         | 120735 | Adapter, 10mb-8mb            |  |  |
| 12   | 1                         | 120738 | Adapter, 10mb-10fb, Extender |  |  |
| 13   | 1                         | 222065 | Motor, Hydraulic, 15.68ci    |  |  |
| 14   | 1                         | 270033 | Mounting Plate, Rt Motor     |  |  |
| 15   | 1                         | 420051 | Dust Plug, Pioneer Coupler   |  |  |
|      | Kit                       | 214011 | Drive Motor Assembly         |  |  |
|      |                           |        |                              |  |  |

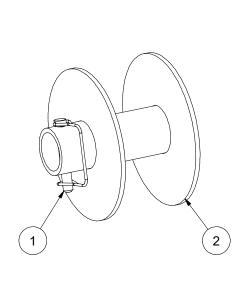


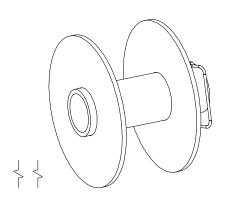












|                             | Parts List |        |  |  |
|-----------------------------|------------|--------|--|--|
| ITEM QTY PART # DESCRIPTION |            |        |  |  |
| 1                           | 2          | 102124 | Pin, Lock, .50 x 3, Grade 8, Single Wire |  |
| 2                           | 2          | 275029 | Single, RT Dump Box Spinner              |  |
|                             | Kit        | 205383 | RT Dump Box Spinners Assembly            |  |

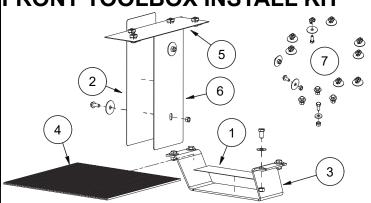
REV: B

205383



REV: C



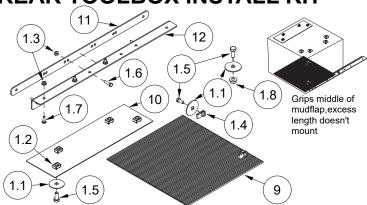


|      |                          |        | Parts List                                    | Kit: 264044 |  |
|------|--------------------------|--------|---|-------------|--|
| ITEM | EM QTY PART# DESCRIPTION |        |   | ·           |  |
| 1    | 2                        | 100449 | 100449 Traction Pad, Flex-Tread 2.75" X 0.75' |             |  |
| 2    | 2                        | 202169 | 02169 Decal, Chip Guard                       |             |  |
| 3    | 2                        | 211109 | 111109 Step, Toolbox                          |             |  |
| 4    | 2                        | 211119 | Tool Box Mat                                  |             |  |
| 5    | 4                        | 212003 | Gasket, Toolbox Moun                          | t           |  |
| 6    | 2                        | 261014 | Plate, Chip Guard                             |             |  |
| 7    | 1                        | 264045 | Kit, Toolbox Hardware, Front                  |             |  |
|      |                          |        |   |             |  |

264050

REV: F

## REAR TOOLBOX INSTALL KIT

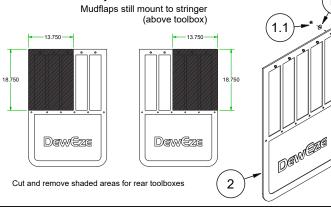


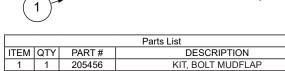
|   |  |                        |        | Parts List               | Kit: 264050 |
|---|--|------------------------|--------|--------------------------|-------------|
|   | ITEM   | QTY PART # DESCRIPTION |        |                          |             |
|   | 1  | 1                      | 264173 | Hardware Kit, Toolbox Ir | stallation  |
|   | 1.1  | 20                     | 110049 | Washer, 5/16" X 1 1/2    | Fender      |
|   | 1.2  | 8                      | 110258 | Nut, 5/16-18, Cage Tin   | nerman      |
| • | 1.3  | 12                     | 110290 | Nut, 1/4-20 Wiz Fla      | inge        |
|   | 1.4  | 4                      | 110319 | Nut, 5/16-18 U-Type      | e .75l      |
|   | 1.5 20 110444 Bolt, 5/16-18 X .75 Wiz Flange |                        | Flange |                          |             |
|   | 1.6  | 6                      | 110464 | Bolt, 1/4-20 X 1.        | 0           |
|   | 1.7  | 6                      | 110561 | Bolt, 1/4-20 X .7        | 5           |
|   | 1.8  | 8                      | 110606 | Nut, 5/16-18 Wiz Fla     | ange        |
|   | 9  | 2                      | 211119 | Tool Box Mat             |             |
|   | 10   | 2                      | 212003 | Gasket, Toolbox Me       | ount        |
|   | 11   | 2                      | 261011 | Backer Plate, Lor        | ng          |
|   | 12   | 2                      | 261203 | Bracket, Mudflap, V      | Vide        |

264040

REV: A



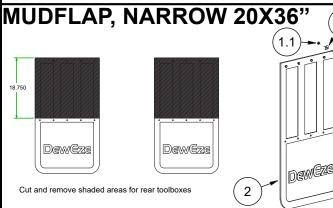




| ITEM | QTY | PART#  | DESCRIPTION                 |  |
|------|-----|--------|-----------------------------|--|
| 1    | 1   | 205456 | KIT, BOLT MUDFLAP           |  |
| 1.1  | 10  | 110290 | NUT, 1/4-20 WIZ FLANGE      |  |
| 1.2  | 10  | 110464 | BOLT, 1/4-20 X 1.0          |  |
| 1.3  | 10  | 111033 | WASHER, 1/4" X 1" OD, PLAIN |  |
| 3    | 2   | 262001 | MUDFLAP, WIDE               |  |
|      |     |        |                             |  |

264041

REV: A

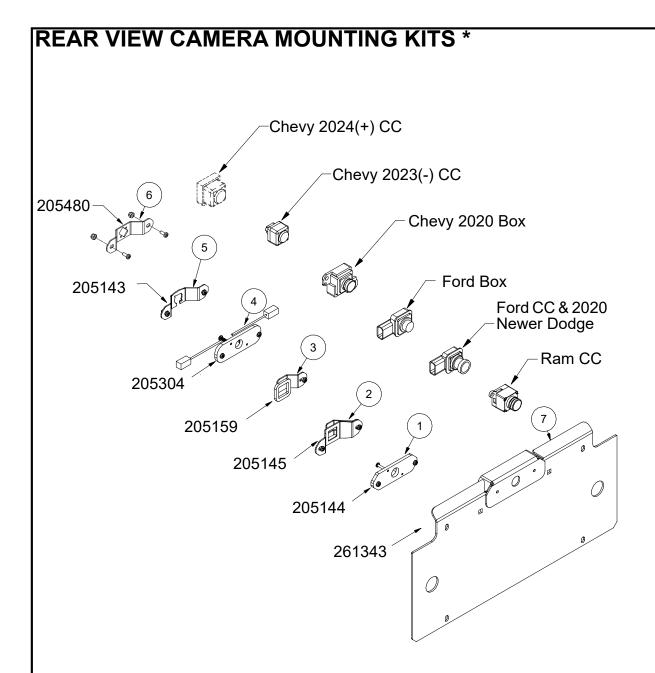


|      | Parts List |        |                             |  |  |
|------|------------|--------|-----------------------------|--|--|
| ITEM | QTY        | PART#  | DESCRIPTION                 |  |  |
| 1    | 1          | 205456 | KIT, BOLT MUDFLAP           |  |  |
| 1.1  | 10         | 110290 | NUT, 1/4-20 WIZ FLANGE      |  |  |
| 1.2  | 10         | 110464 | BOLT, 1/4-20 X 1.0          |  |  |
| 1.3  | 10         | 111033 | WASHER, 1/4" X 1" OD, PLAIN |  |  |
| 3    | 2          | 262002 | MUDFLAP, NARROW             |  |  |
|      |            | .,,    | ·                           |  |  |

1.3

1.3

(1.2



\*Mount Disclaimer: These mounting kits were designed for the most common mounting-to-camera. Manufacturers change camera styles & mountings even within the same year. Use best practices to modify if need be.

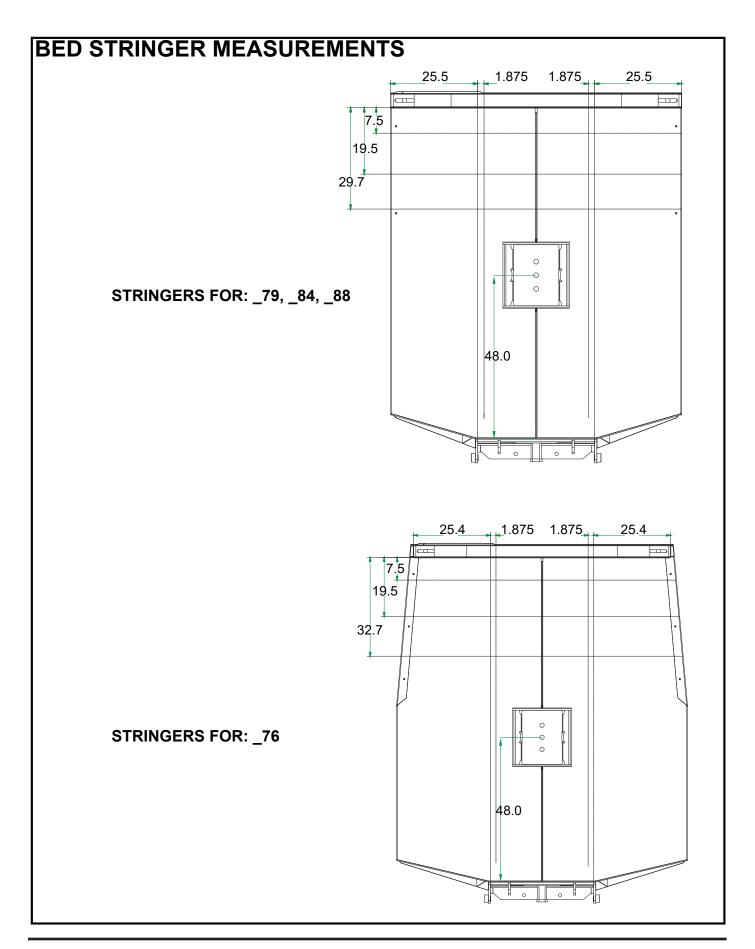
\*Installer note: DewEze does not engineer wiring nor harnesses for the camera. It is the installers' responsibility to trace the OEM cable to re-attach.

| Item | Qty | Part # | DESCRIPTION                                  |  |  |
|------|-----|--------|--|--|--|
| 1    | 1   | 205144 | Dodge/Ram CC Camera Mount Kit                |  |  |
| 2    | 1   | 205145 | Ford Camera & Dodge 2020+ Mount Kit          |  |  |
| 3    | 1   | 205159 | Ford Box Take-Off Camera Mount Kit           |  |  |
| 4    | 1   | 205304 | Chevy/ GM 2020 Box Take-Off Camera Mount Kit |  |  |
| 5    | 1   | 205143 | Chevy/GM CC 2023- Camera Mount Kit           |  |  |
| 6    | 1   | 205480 | Chevy/GM CC 2024+ Camera Mount Kit           |  |  |
| 7    | 1   | 261343 | Camera Mount Weldment                        |  |  |
|      |     |        |  |  |  |

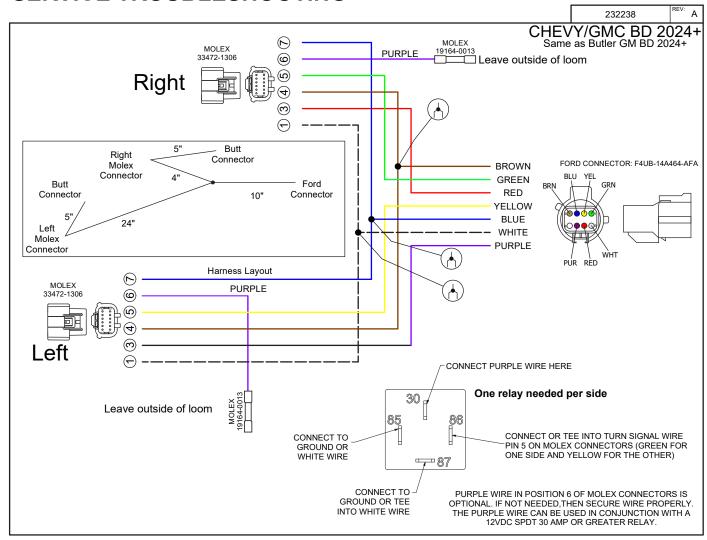


## **BED MOUNTING KITS**

| MAKE         | PART#  | YEAR      | DESCRIPTION   |
|--------------|--------|-----------|---|
|              | 205425 | 2047      | Famil DTO 074 070 070   |
|              | 205435 | 2017+     | Ford BTO 871, 876, 976  |
|              | 205441 | 1996-2016 | Ford BTO 871  |
|              | 205432 | 1999-2016 | Ford BTO 876, 976   |
| FORD         | 205459 | 2017+     | Ford Cab-Chassis 879, 984   |
|              | 205460 | 1999-2016 | Ford Cab-Chassis 879, 984   |
|              | 205461 | 2017+     | Ford Cab-Chassis 988  |
|              | 205462 | 1999-2016 | Ford Cab-Chassis 988  |
|              | 205453 | 2020+     | Chevy BTO 871   |
|              | 205451 | 2011-2019 | Chevy BTO 871   |
|              | 205468 | 2000-2010 | Chevy BTO 871   |
|              | 205452 | 2020+     | Chevy BTO 876, 976  |
|              | 205440 | 2011-2019 | Chevy BTO 876, 976  |
| CHEVY<br>GMC | 205442 | 2000-2010 | Chevy BTO 876, 976  |
|              | 205458 | 2011+     | Chevy Cab-Chassis 984   |
|              | 205465 | 2000-2010 | Chevy Cab-Chassis 984   |
|              | 205463 | 2011+     | Chevy Cab-Chassis 988   |
|              | 205466 | 2019+     | Chevy Cab-Chassis 984 (4500-5500)   |
|              | 205467 | 2019+     | Chevy Cab-Chassis 988 (4500-5500)   |
|              | 205434 | 2019+     | Dodge BTO 870   |
|              | 205437 | 2014-2018 | Dodge BTO 870   |
|              | 205469 | 2003-2013 | Dodge BTO 870   |
|              | 205439 | 2003-2013 | Dodge BTO 876, 976  |
| DODGE<br>RAM | 205433 | 2019+     | Dodge (3500) BTO 876, 976   |
| I VAIVI      | 205436 | 2014+     | Dodge (2500) BTO 876, 976   |
|              | 205438 | 2014-2018 | Dodge (3500) BTO 876, 976   |
|              | 205455 | 2007+     | Dodge Cab-Chassis 879, 984  |
|              | 205457 | 2007+     | Dodge Cab-Chassis 988   |
| Misc.        | 205029 |           | Yellow Bag & Contents (applicable to older truck models not listed above) |



### SERVICE TROUBLESHOOTING



#### **NOTES**

 Harper Industries, Inc.
 Telephone:
 620-896-7381

 151 E. Highway 160
 Toll-Free:
 800-835-1042

 Harper, KS 67058
 Fax:
 620-896-7129

Website: www.harperindustries.com E-mail: info@harperindustries.com

