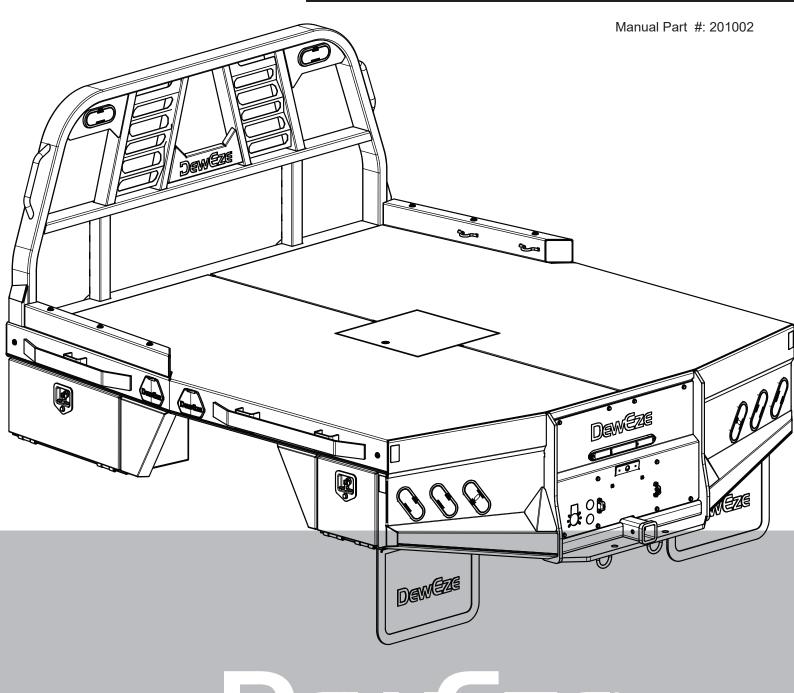
1800/1900 SERIES



Devel



Thank you for purchasing a DewEze Flatbed.

TO THE OWNER OR OPERATOR:

As with all Harper products, the 1800 and 1900 Series Flatbeds have been thoroughly tested and built to provide a sturdy, dependable product. This manual is written as an aid to operating and maintaining the DewEze Flatbed. Read and understand the manual thoroughly before operation to avoid damage to the unit or injury to the operator or bystanders.

A Flatbed can present hazards to an operator who follows unsafe procedures in either the operation or maintenance of the unit. Therefore, SAFETY WARNINGS are present at certain locations in the text. Harper Industries is not responsible for accidents or injuries that result from the misuse or lack of maintenance of the Flatbed.

SYMBOL:



SAFETY WARNING!



MEANING: Failure to understand and obey this warning may result in injury to you or others. Whenever this symbol is used, please pay very close attention to the information presented, and make sure you fully understand. If you do not, contact your dealer or Harper Industries for clarification.

IIHARPER'INDUSTRIES,INC.

151 E. HWY. 160 Harper, KS 67058 (620) 896-7381 • Fax (620) 896-7129 **Toll Free** 800-835-1042 Email info@deweze.com Website www.deweze.com

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Statement of Warranty

Harper Industries, Inc. (HII) warrants to each purchaser of a new DewEze Flatbed from an authorized dealer or representative, that such equipment is free of manufacturer's defects in workmanship and materials which appear while in normal service for a period of TWO YEARS commencing with delivery to the original user. The Flatbed electrical systems are warranted for a period of ONE YEAR.

The obligation of HII under this warranty is expressly limited, at our option, to replacement or repair at a service facility designated by Harper Industries or at the manufacturing plant in Harper, KS. A part will be replaced after inspection discloses it to have been defective. This warranty does not apply to defects caused by damage or unreasonable use (including failure to provide reasonable and necessary maintenance, or by performing functions without genuine DewEze Flatbed accessories) while in the possession of the consumer.

Warranty is limited to parts, labor and ground freight delivery of replacement parts. Labor for repair electrical power systems from HII installed with bed purchase/installation is covered under this warranty. HII shall not be liable for the consequential damages of any kind, including but not limited to consequential labor costs or transportation charges in connection with replacement or repair of defective parts.

This warranty does not apply to parts subjected to misuse, abuse, alteration, improper or inadequate maintenance, or normal wear.

Harper Industries makes no warranty with respect to trade accessories. They are subject to the warranties of their respective manufacturers.

ANY IMPLIED OR STATUTORY WARRANTIES, INCLUDING ANY WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. HII makes no other express warranty, nor is anyone authorized to make any on behalf of HII.

For further information please contact your nearest DewEze Flatbed dealer.

RECORDS

| Date of Purchase | _ / / |
|--------------------|-------|
| Dealer's Name | |
| Dealer's Phone | |
| Serial Number Bed | |
| Serial Number Pump | |



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Specifications

MODEL SPECS

| BED MODEL | 1870 | 1871 | 1876 | 1879 | 1976 | 1984 | 1988 |
|-------------|-------------|-------------|--------------|--------------|-------------|-------------|-------------|
| REAR WHEELS | Single | Single | Single | Single | Dual | Dual | Dual |
| DIMENSIONS | 7'1" x 7'2" | 7'1" x 7'7" | 7'1" x 8'11" | 7'1" x 9'10" | 8' x 8'11" | 8' x 9'10" | 8' x 11'10" |
| CAB-TO-AXLE | 37" | 40-42" | 56-58" | 60" | 56-58" | 60" | 84" |
| TRUCK BRAND | Ram | GM/Ford | All | Ford/Ram | All | All | All |
| SETUP CODE | Box Removal | Box Removal | Box Removal | Cab/Chassis | Box Removal | Cab/Chassis | Cab/Chassis |

^{*}Length of all flatbeds includes 6" for crosstube

| Bed Model | Single | Dual | Box Remove | Cab-Chasis | Truck Frame Length | Notes |
|-----------|--------|------|------------|------------|--------------------|-------------|
| 1870 | Χ | | X | | 6'10" | Ram |
| 1871 | Χ | | X | | 7'3" | Ford/GM |
| 1876 | Х | | X | | 8'7" | Ford/Ram/GM |
| 1879 | Χ | | | Х | 9'4" | Ford/Ram |
| 1976 | | Х | X | | 8'7" | Ford/Ram/GM |
| 1984 | | Х | | Х | 9'4" | Ford/Ram/GM |
| 1988 | | Х | | Х | 11'6" | Ford/Ram/GM |

TOOLBOX SELECTION CHART

Details on pg. 20

| BED MODELS | FRONT TOOLBOX | REAR TOOLBOX | | | | |
|-------------|-----------------|--------------|--------|--|--|--|
| BED MIODELS | ALL BEDS | BEVELLED | SQUARE | | | |
| 1870 | 14.5" | 14.5" | 18" | | | |
| 1871 | 1871 18" | | 18" | | | |
| 1876 | 30" | 14.5" | 18" | | | |
| 1879 | 30" | 18" | 24" | | | |
| 1976 | 30" | 14.5" | 18" | | | |
| 1984 | 1984 30" | | 24" | | | |
| 1988 | 30" | 18" | 24" | | | |

TOOLBOX P/N'S

| TOOLBOX | PART # |
|---------|--------|
| 14.5" | 263003 |
| 18" | 263004 |
| 24" | 263002 |
| 30" | 263001 |

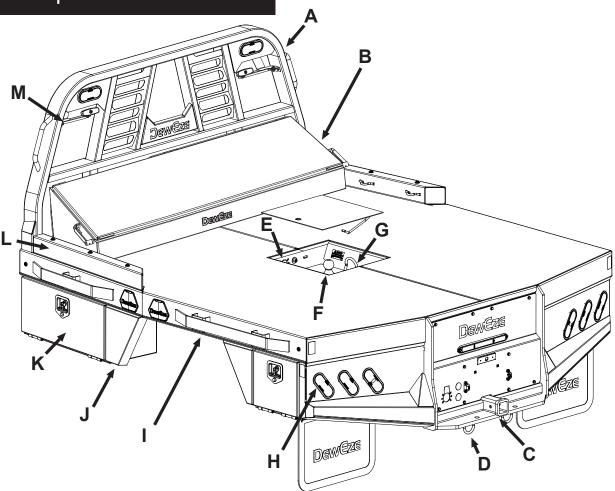
SKIRT KIT P/N SELECTION CHART Details on pg. 18

| BED MODELS | FRONT (w/TBX) | REAR (| w/TBX) | REAR (no/TBX) | |
|-----------------|---------------|----------|--------|---------------|--------|
| PED MODELS | ALL BEDS | BEVELLED | SQUARE | BEVELLED | SQUARE |
| 1870 | 264049 | 264049 | 264062 | 264047 | 264053 |
| 1871 | 264049 | 264049 | 264062 | 264047 | 264053 |
| 1876 | 264062 | 264049 | 264062 | 264047 | 264053 |
| 1879 | 264062 | 264062 | 264062 | 264053 | 264054 |
| 1976 | 264062 | 264049 | 264062 | 264047 | 264053 |
| 1984 | 264062 | 264062 | 264062 | 264053 | 264054 |
| 1988 | 264088 | 264062 | 264062 | 264053 | 264054 |
| 1988 x2 30" TBX | 264049 | 264062 | 264062 | 264053 | 264054 |



^{*}Front toolbox dimensions are the same across all pivot & parallel beds.

Specifications



- **A. Headache Rack -** Protects the rear pickup window.
- **B.** Across-the-Bed Toolbox (optional) Has a shelf mounted inside. Toolbox is 78" wide, 15.5" tall and 21.5" deep.
- **C. Hitch Plate -** 2.5" with a 2" adapter. Has holes for hitch pins.
- **D. Safety Chain Loops -** Always use safety chains when towing.
- **E. Trailer Plug Knockout -** Available space to install trailer plug in the ball well.
- **F. Gooseneck Hitch -** Located under a cover plate in the middle of the bed.

- **G. Safety Chain Loops -** Always use safety chains when towing.
- **H. Lights -** LED lighting for stop-tail-turn has long life and low current draw.
- I. Rub Rails (optional) Protect your straps.
- J & K. Skirts & Toolboxes (optional) Mount under front and/or rear of bed on both sides.
- L. Dummy Arms Serve as side rail
- **M. Swing Lights (optional) -** Lights can be pivoted.

Safety

Operator safety is of utmost concern when designing and developing a new piece of equipment. Designers and manufacturers build in as many safety features as possible. Many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. Most accidents can be avoided by observing the precautions in this section. To avoid personal injury, study the safety warnings and cautions listed in this manual and follow them.

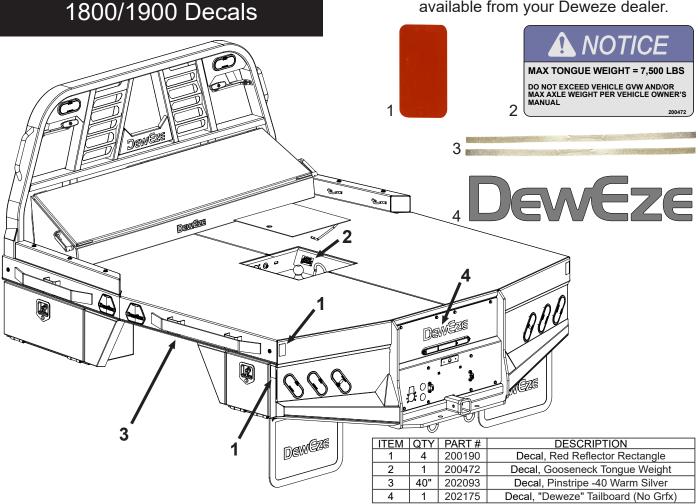
General Equipment Safety

 Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and how the unit works.

- Do not attempt to operate equipment under the influence of drugs or alcohol.
- Review the safety warnings and cautions with all users annually. If you have any questions not answered in this manual or require additional copies, contact your dealer or Harper Industries

Flatbed Operation Safety

- Ensure all safety pins are in place and flatbed mounting bolts are secure to the truck frame.
- Check with truck dealer for any load limits, additional suspension or tire requirements. The flatbed's lifting capability may exceed the truck's load capacity in some instances.
- Replace any CAUTION, WARNING, DANGER or instruction decal that is illegible or missing. Decals are available from your Deweze dealer.



Appendix I – GatorHy

GatorHyde Repair Instructions

Required items:

- 1 25 x 25 ml caulking gun (202030)
- 1 25 x 25 ml cartridge set of GatorHyde Repair Material (202031)
- $1 \frac{1}{4}$ " x 6" mixing wand (202032)
- 1 pair of rubber gloves
- 1 wooden stick
- 1 Instruction sheet and MSDS sheet
- 1 MEK methyl ethyl ketone solvent (available at most

hardware stores)

- 1 small paint brush
- 2 plastic cups





A SAFETY WARNING!

Read the Master Safety Data Sheets (MSDS) on all chemicals before handling any chemical.

See: http://www.msds.com

Note:

This repair is designed to easily fix small, damaged areas fast and with limited amount of effort. However this product is fast reacting so make sure to thoroughly read this instruction sheet before proceeding with repairs.

Application Instruction:

- Step 1. Before you start, put on rubber gloves and safety glasses.
- Step 2. Place a piece of cardboard or newspaper next to the repair area prior to opening and mixing the material.
- Step 3. Cut back damaged area with a razor knife to make a square.
- Sand area and feather edges with 40 grit sandpaper. Blow out sanded area to get rid of dust. Step 4.
- Step 5. Clean area well with MEK solvent and allow to dry for 30 minutes.
- Attach static mixing wand to 25 x 25 ml cartridge set, twist and lock in place. Insert cartridge into Step 6. caulking gun.
- Step 7. Hold the caulking gun in an upright position in one hand, then set the two plastic cups on a flat surface side by side. Next point the static mixing wand into a cup and squeeze the trigger of the gun two times so a small amount of material is discharged into the cup. (Note! This material is to be discarded.) Immediately move the static mixing wand over and point it into the next cup and continue to discharge the remaining amount of material into this cup.
- Step 8. Allow the material to set in cup and gently stir with wooden stick for a period of 1 to 1 ½ minutes or until the GatorHyde becomes thicker and will stick to either a finger or wooden stick.
- Step 9. Once material has begun to gel, apply enough product to finger or a stick and immediately dab onto damaged area. Use the paint brush to dab the area in a vertical manner to make a textured surface.

Cure time. Allow repaired area to cure for a period of 1 hour prior to heavy impact loading.

Clean-up. In order to clean up the area take a paper sack or plastic trash bag and place all the empty jars and remaining contents of the repair kit and dispose into a standard trash can or simply put everything back in the box and throw away.

GatorHyde Protective Coatings, Inc., 2210 South Highway 69, Wagoner, OK 74467 * (918) 485-2835 * www.gatorhyde.com

Harper Industries

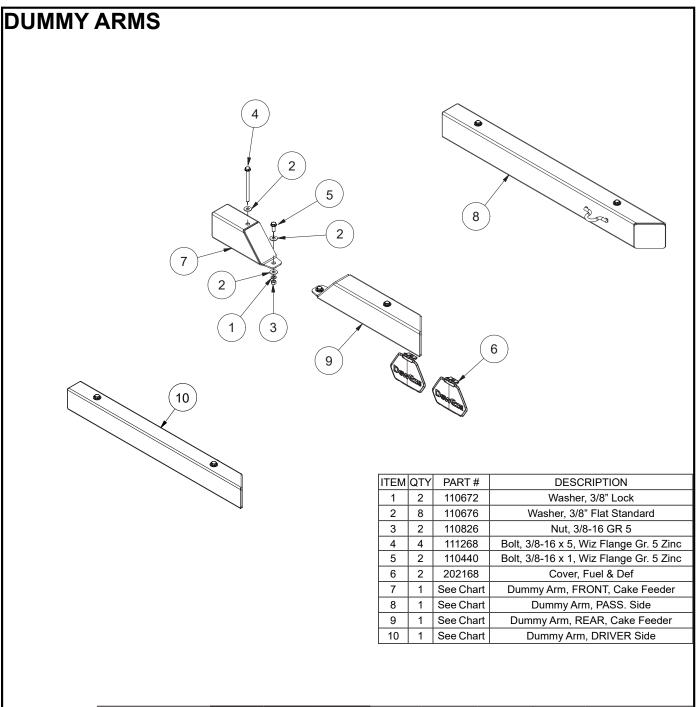
Operator's Manual



DevEze

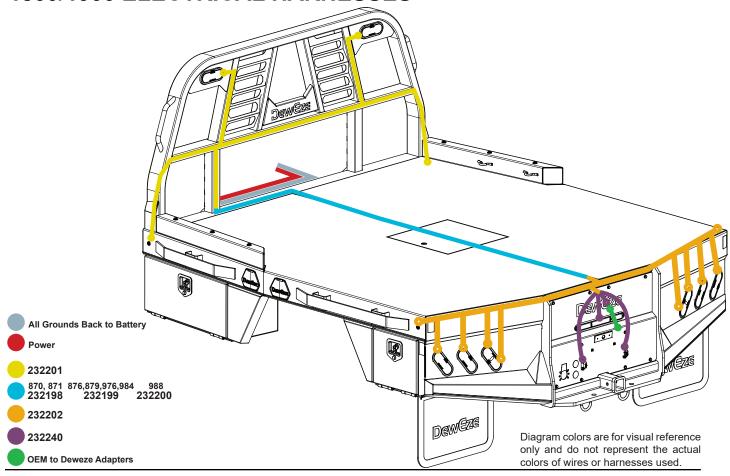
1800/1900 SERIES

PARTS

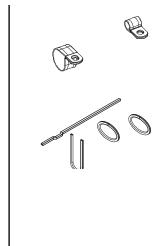


| BED MODELS | STANDARD | BEE | BEEFCAKE 1000 | | | BEEFCAKE 1500 | | | BEEFCAKE 2000 | | |
|--------------|------------|--------|---------------|--------|--------|---------------|--------|--------|---------------|--------|--|
| BED MODELS | Both Sides | Pass. | F | R | Pass. | F | R | Pass. | F | R | |
| 1870 Bev/Sqr | 265071 | NA | NA | NA | NA | NA | NA | NA | NA | NA | |
| 1871 Bev/Sqr | 265132 | NA | NA | NA | NA | NA | NA | NA | NA | NA | |
| 1876 Bev/Sqr | 265005 | 265005 | 265186 | 266044 | 265005 | 265187 | 266045 | NA | NA | NA | |
| 1879 Bev/Sqr | 265133 | 265133 | 265186 | 266042 | 265133 | 265187 | 266046 | 265133 | 265187 | 266043 | |
| 1976 Bev/Sqr | 265006 | 265006 | 265186 | 266035 | 265006 | 265187 | 266036 | NA | NA | NA | |
| 1984 Bev/Sqr | 265007 | 265007 | 265186 | 266037 | 265007 | 265187 | 266038 | 265007 | 265187 | 266039 | |
| 1988 Bev/Sqr | 265162 | NA | NA | NA | 265162 | 265187 | 266040 | 265162 | 265187 | 266041 | |
| | | | | | _ | | | | | | |

1800/1900 ELECTRICAL HARNESSES



- All grounds must tie to the negative battery terminal. 800/900 series beds have a special grounded bolt near the driver's side headache rack for easy grounding.
- Power is routed from the battery to switches in the cab, then one to clutch and one to valve.



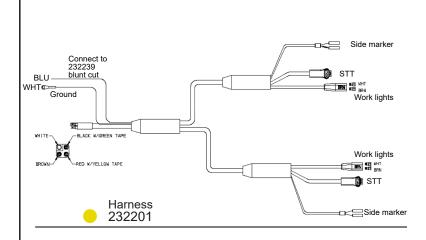
| Adel clamps for securing harnesses | | | | | |
|-------------------------------------|-----------------------------|--|--|--|--|
| 102074 Clamp, Adel .75 x 1.25 x .40 | | | | | |
| 110726 | Clamp, Adel .75 x .5 x .406 | | | | |
| 112084 | Edge Molding | | | | |

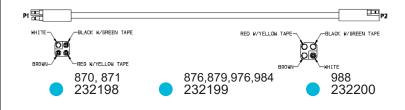
Headache Rack Harness

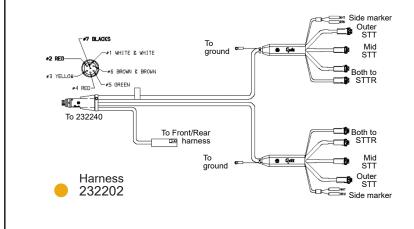
Front to Rear Harness

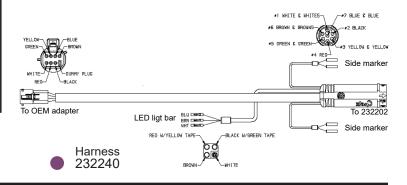
Tailboard Harness

Tailboard Harness Adapter





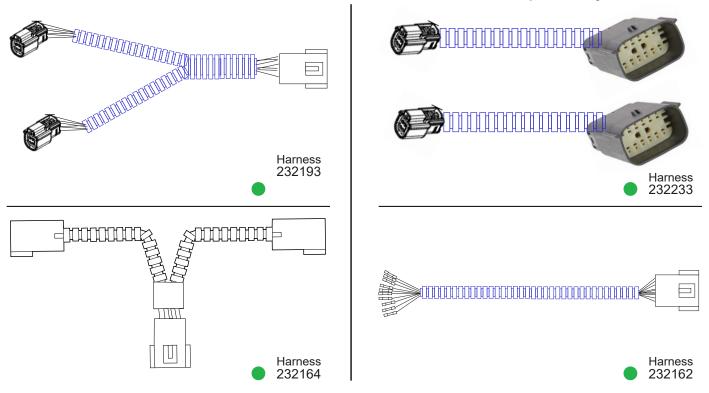




| ITEM NO. | | DESCRIPTION | YEAR |
|-------------|-------|--|-----------|
| 232234 | | Harness Adapter, Box Delete | 2023+ |
| 232185 | | Harness Adapter, Box Delete | 2020-2022 |
| 232177 | | Harness Adapter, Box Delete | 2017-2019 |
| 232160 | FORD | Harness Adapter, Box Delete | 2011-2016 |
| 232176 | | Harness Adapter, Box Delete | 2008-2010 |
| 232161 | | Harness Adapter, Cab-chassis | ALL |
| 232192 | | Harness Adapter, Blis | 2021+ |
| 232238 | | Harness Adapter, Box Delete | 2024+ |
| 232178 | | Harness Adapter, Box Delete | 2020-2023 |
| 232159 | | Harness Adapter, Box Delete & Cab-chassis | 2016-2019 |
| 232158 | CHEVY | Harness Adapter, Box Delete & Cab-chassis | 2015 |
| 232187 | CHEVI | Harness Adapter, Cab-chassis | 2020+ |
| 232174 | | Harness Adapter, Box Delete & Cab-chassis, w 3rd Brake Light (cab) | 2002-2014 |
| 232163 | | Harness Adapter, Box Delete & Cab-chassis, w/o 3rd Brake Light (cab) | 2002-2014 |
| 232179 | | Harness Adapter, MD DTY 4500-6500 | 2019+ |
| 232193 | · | Harness Adapter, Box Delete | 2019+ |
| 232233 | DODGE | Harness Adapter, LED Box Delete | 2019+ |
| 232164 | | Harness Adapter, <i>Cab-chassis</i> | ALL |
| 232162 | | Harness Adapter, <i>Generic</i> | ALL |

DODGE

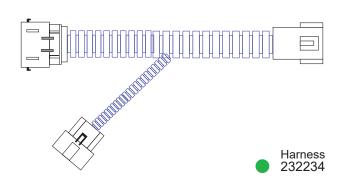
Deweze DOES NOT provide a solution for FAST FLASHING lights. Customers can source LOAD EQUALIZERS independantly.

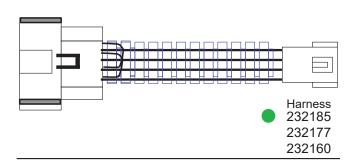




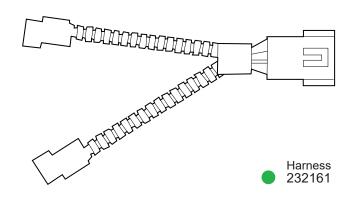
FORD

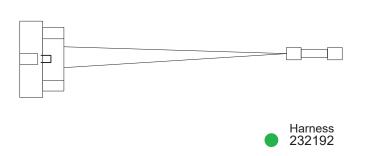
OEM to Deweze Adapters





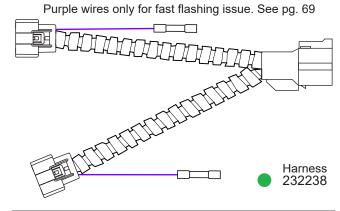


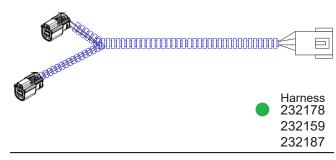




CHEVY

OEM to Deweze Adapters

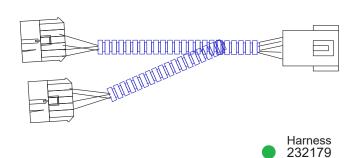




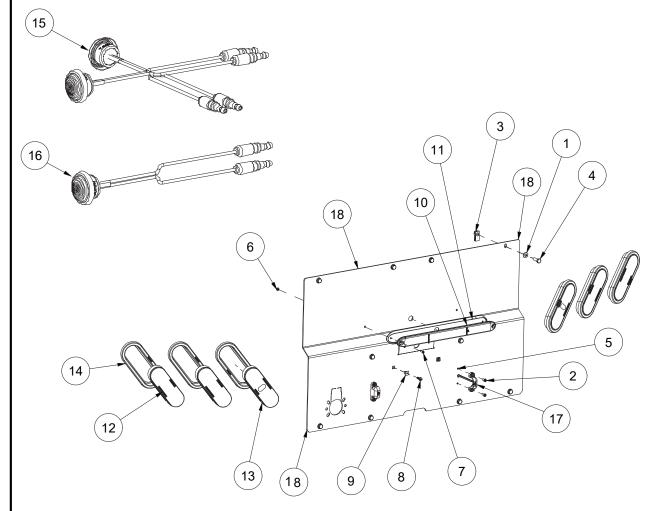




Harness 232174 232163

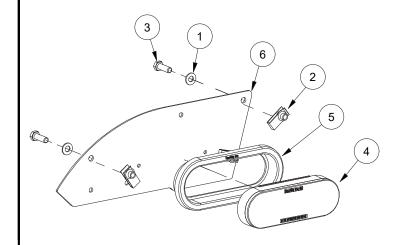






| ITEM | QTY | PART # | DESCRIPTION | | |
|------|------------------------------|--|---------------------------------------|--|--|
| 1 | 10 | 110069 | Washer, 5/16" Flat Sae | | |
| 2 | 4 | 4 110264 Bolt, 10-24 X .5 Stainless, Phillip | | | |
| 3 | 10 | 110319 | Nut, 5/16-18 U-Type .75l | | |
| 4 | 10 | 110423 | Bolt, 5/16-18 X 1.0 | | |
| 5 | 4 | 110631 | Nut, 10-24 Lock Nylon Insert | | |
| 6 | 2 | 110633 Nut, #6/32 Machine Screw | | | |
| 7 | 2 | 110756 | Screw, 6/32 X 1/2 In Pan Head | | |
| 8 | 2 200050 Screw, #12 X 3/4 He | | Screw, #12 X 3/4 Hex Head | | |
| 9 | 2 | 200051 | Nylon License Plate Insert | | |
| 10 | 1 | 232206 | Light, Id And Load Lamp | | |
| 11 | 1 | 232207 | Trim Ring, Black | | |
| 12 | 4 | 232209 | Light, 6" Oval Stt | | |
| 13 | 2 | 232210 | Light, 6" Oval Sttr | | |
| 14 | 6 | 232211 | Grommet, 6" Oval | | |
| 15 | 4 | 232212 | Light, 3/4" Sidemarker, Amber | | |
| 16 | 2 | 232213 | Light, 3/4" Sidemarker, Red | | |
| 17 | 2 | 232242 | Light, License, Vertical Mount, Short | | |
| 18 | 1 | 261346 | Panel, Flatbbed Tailboard | | |
| | | | <u> </u> | | |

HEADACHE RACK LIGHTS

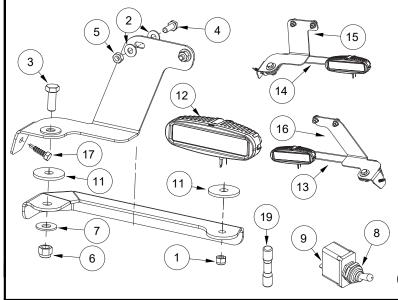


| Parts List | | | | | | | |
|------------|-----|--------|--------------------------|--|--|--|--|
| ITEM | QTY | PART# | PART# DESCRIPTION | | | | |
| 1 | 6 | 110069 | WASHER, 5/16" FLAT SAE | | | | |
| 2 | 6 | 110319 | NUT, 5/16-18 U-TYPE .75L | | | | |
| 3 | 6 | 110423 | BOLT, 5/16-18 X 1.0 | | | | |
| 4 | 2 | 232209 | LIGHT, 6" OVAL STT | | | | |
| 5 | 2 | 232211 | GROMMET, 6" OVAL | | | | |
| 6 | 2 | 261156 | COVER, LIGHT | | | | |

264043

REV: B

HEADACHE RACK SWING LIGHT KIT



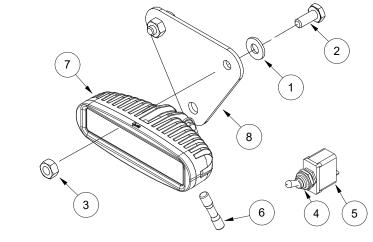
| | | | Parts List Kit: 264043 | | |
|------|-----|--------|--|--|--|
| ITEM | QTY | PART# | DESCRIPTION | | |
| 1 | 2 | 110230 | Nut, M8 X 1.25, Lock Nylon | | |
| 2 | 8 | 110298 | Washer, 1/4" Flat Sae | | |
| 3 | 2 | 110420 | Bolt, 3/8-16 X 1.0 | | |
| 4 | 4 | 110561 | Bolt, 1/4-20 X .75 | | |
| 5 | 4 | 110609 | Nut, 1/4-20 | | |
| 6 | 2 | 110618 | Nut, 3/8-16 Lock Nylon Insert | | |
| 7 | 4 | 110676 | Washer, 3/8" Flat Standard | | |
| 8 | 1 | 132035 | Switch Boot | | |
| 9 | 1 | 132135 | Switch, Toggle, Spst, On-Off | | |
| 10 | 1 | 132147 | Terminal, Butt Connect 16-14, Heat Shink | | |
| 11 | 4 | 211747 | Friction Washer 1.5" | | |
| 12 | 2 | 232243 | LED, 5" Rect, Flood, Bullet Connectors | | |
| 13 | 1 | 260624 | Bracket, Swing Light, Arm, Right | | |
| 14 | 1 | 260625 | Bracket, Swing Light, Arm, Left | | |
| 15 | 1 | 261206 | Bracket, Swing Light, Left | | |
| 16 | 1 | 261207 | Bracket, Swing Light, Right | | |
| 17 | 2 | 710586 | Screw, 1/4 X 1 Tek Self-Tap | | |
| | | | | | |

232214 NOT USED

264034

REV: A

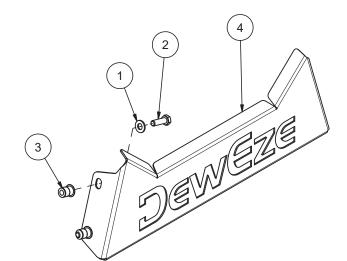
HEADACHE RACK FIXED LIGHT KIT

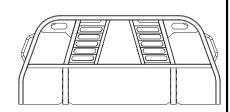


| | | | Parts List | Kit: 264034 |
|------|-----|--------|---------------------------|-----------------|
| ITEM | QTY | PART# | DESCRIPTION | N |
| 1 | 4 | 110298 | Washer, 1/4" Fla | t SAE |
| 2 | 4 | 110299 | Bolt, 1/4-20 X .625 H | lex GR 5 |
| 3 | 4 | 110609 | Nut, 1/4-20 |) |
| 4 | 1 | 132035 | Switch Boo | t |
| 5 | 1 | 132135 | Switch , Toggle, SPS | ST, On-Off |
| 6 | 2 | 132147 | Terminal, Butt Connect 16 | -14, Heat Shink |
| 7 | 2 | 232243 | LED, 5" Rect, Flood, Bull | et Connectors |
| 8 | 2 | 260626 | Bracket, Cargo | Light |



HEADACHE RACK COVERS (REGULAR)





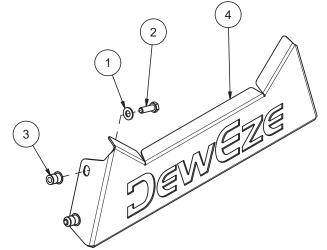
264132

| | Parts List | | | | |
|------|------------|--------|--------------------------|--|--|
| ITEM | I QTY | PART# | DESCRIPTION | | |
| 1 | 4 | 110069 | Washer, 5/16" Flat Sae | | |
| 2 | 4 | 110423 | Bolt, 5/16-18 X 1.0 | | |
| 3 | 4 | 110849 | Nut, 5/16-18 Rivet Steel | | |
| 4 | 1 | 261105 | Plate, Deweze | | |

264132

REV:

HEADACHE RACK COVERS (MEDIUM)

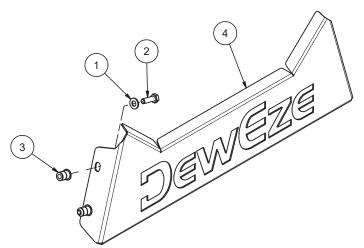


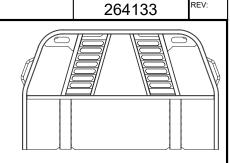
Same as regular



| | Parts List | | | | | |
|------|------------|--------|--------------------------|--|--|--|
| ITEM | QTY | PART# | DESCRIPTION | | | |
| 1 | 4 | 110069 | Washer, 5/16" Flat Sae | | | |
| 2 | 4 | 110423 | Bolt, 5/16-18 X 1.0 | | | |
| 3 | 4 | 110849 | Nut, 5/16-18 Rivet Steel | | | |
| 4 | 1 | 261105 | Plate, Deweze | | | |

HEADACHE RACK COVERS (TALL)



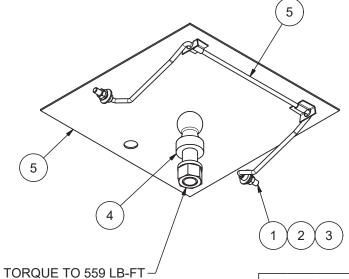


| Parts List | | | | | |
|------------|-----|--------|--------------------------|--|--|
| ITEM | QTY | PART# | DESCRIPTION | | |
| 1 | 4 | 110069 | Washer, 5/16" Flat Sae | | |
| 2 | 4 | 110423 | Bolt, 5/16-18 X 1.0 | | |
| 3 | 4 | 110849 | Nut, 5/16-18 Rivet Steel | | |
| 4 | 1 | 261319 | Plate, Deweze, Tall | | |



REV: B

STANDARD BALL WELL ASSEMBLY

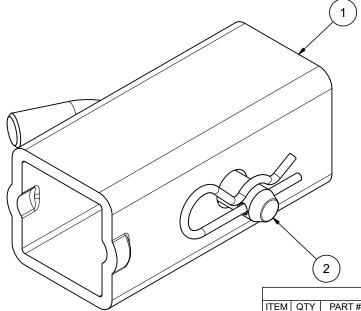


| ſ | Parts List | | | | |
|---|------------|-----|--------|--|--|
| | ITEM | QTY | PART# | DESCRIPTION | |
| | 1 | 2 | 110244 | Bolt, 1/2-1 3 X 1.5 Shcs | |
| | 2 | 2 | 110588 | Nut, 1/2-1 3 Wiz Flange | |
| | 3 | 2 | 110658 | Washer, 1/2" Flat Standard | |
| | 4 | 1 | 212032 | Hitch Ball, 2 5/16 X 1 3/8 X 1 With Hardware | |
| ſ | 5 | 1 | 265172 | Weldment, Ball Well Door | |

264068

REV:

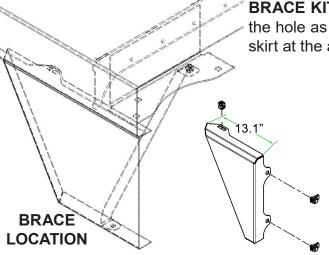
RECEIVER HITCH ADAPTER KIT



| | | | Parts List |
|------|-----|--------|----------------------------|
| ITEM | QTY | PART# | DESCRIPTION |
| 1 | 1 | 262004 | Adapter Sleeve, 2.5" To 2" |
| 2 | 1 | 263006 | Hitch Pin Assembly, 5/8" |

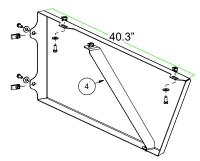
SKIRT SELECTION DETAILS

| BED MODELS | FRONT (w/TBX) | REAR (w/TBX) | | REAR (r | no/TBX) |
|-----------------|---------------|--------------|--------|----------|---------|
| BED MODELS | ALL BEDS | BEVELLED | SQUARE | BEVELLED | SQUARE |
| 1870 | 264049 | 264049 | 264062 | 264047 | 264053 |
| 1871 | 264049 | 264049 | 264062 | 264047 | 264053 |
| 1876 | 264062 | 264049 | 264062 | 264047 | 264053 |
| 1879 | 264062 | 264062 | 264062 | 264053 | 264054 |
| 1976 | 264062 | 264049 | 264062 | 264047 | 264053 |
| 1984 | 264062 | 264062 | 264062 | 264053 | 264054 |
| 1988 | 264088 | 264062 | 264062 | 264053 | 264054 |
| 1988 x2 30" TBX | 264049 | 264062 | 264062 | 264053 | 264054 |

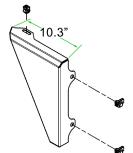


BRACE KITS have been added to shore up rear skirts. Utilize the hole as shown in the image to the left and drill a hole in the skirt at the appropriate place for your alignment.

| | 264062 PARTS LIST | | | | | |
|------|-------------------|--------|----------------------------|--|--|--|
| Item | Qty | Part # | DESCRIPTION | | | |
| 1 | 1 | 261117 | F DRV, 13.1" | | | |
| 2 | 1 | 261118 | F PSS, 13.1" | | | |
| 3 | 1 | 264048 | KIT, FILLER SKIRT HARDWARE | | | |



| | 264088 PARTS LIST A | | | | | | |
|------|---------------------|--------|----------------------------|--|--|--|--|
| Item | Qty | Part # | DESCRIPTION | | | | |
| 1 | 1 | 261294 | F DRV, 40.3" | | | | |
| 2 | 1 | 261295 | F PSS, 40.3" | | | | |
| 3 | 1 | 264105 | KIT, FILLER SKIRT HARDWARE | | | | |
| 4 | 1 | 264135 | KIT, SKIRT BRACES | | | | |



| 264049 PARTS LIST A | | | | | |
|---------------------|-----|--------|---------------------------|----|--|
| Item | Qty | Part # | DESCRIPTION | | |
| 1 | 1 | 261115 | F DRV or R PSS, 10.3" | | |
| 2 | 1 | 261116 | R DRV or F PSS, 10.3" | | |
| 3 | 1 | 264048 | KIT, FILLER SKIRT HARDWAF | RΕ | |

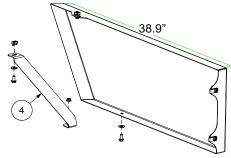
| 264047 PARTS LIST | | | | | | |
|-------------------|-----|--------|----------------------------|--|--|--|
| Item | Qty | Part # | DESCRIPTION | | | |
| 1 | 1 | 261123 | R DRV, 24.8" | | | |
| 2 | 1 | 261124 | R PSS, 24.8" | | | |
| 3 | 1 | 264048 | KIT, FILLER SKIRT HARDWARE | | | |
| 4 | 1 | 264135 | KIT, SKIRT BRACES | | | |

| | 24.8" |
|---|-------|
| 4 | |

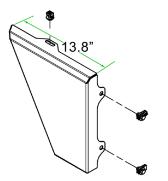
| | 264053 PARTS LIST <i>F</i> | | | |
|------|-----------------------------------|--------|----------------------------|--|
| Item | Qty | Part # | DESCRIPTION | |
| 1 | 1 | 261132 | R DRV, 31.8" | |
| 2 | 1 | 261133 | R PSS, 31.8" | |
| 3 | 1 | 264048 | KIT, FILLER SKIRT HARDWARE | |
| 4 | 1 | 264135 | KIT, SKIRT BRACES | |

| \$ | 31.8" |
|----|-------|
| | |
| 4 | |

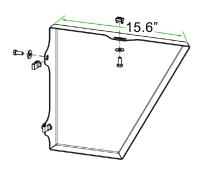
| | 264054 PARTS LIST A | | | | |
|------|---------------------|--------|----------------------------|--|--|
| Item | Qty | Part # | DESCRIPTION | | |
| 1 | 1 | 261184 | R DRV, 38.9" | | |
| 2 | 1 | 261185 | R PSS, 38.9" | | |
| 3 | 1 | 264048 | KIT, FILLER SKIRT HARDWARE | | |
| 4 | 1 | 264135 | KIT, SKIRT BRACES | | |



| 264051 (newest models use 264062) | | | | |
|--|-----|--------|----------------------------|--|
| Item | Qty | Part # | DESCRIPTION | |
| 1 | 1 | 261119 | R PSS, 13.8" | |
| 2 | 1 | 261120 | R DRV, 13.8" | |
| 3 | 1 | 264048 | KIT, FILLER SKIRT HARDWARE | |

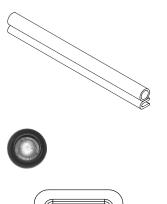


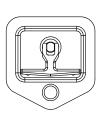
| 264055 (newest models use 264062) | | | | |
|--|-----|--------|----------------------------|--|
| Item | Qty | Part # | DESCRIPTION | |
| 1 | 1 | 261121 | F DRV, 15.6" | |
| 2 | 1 | 261122 | F PSS, 15.6" | |
| 3 | 1 | 264048 | KIT, FILLER SKIRT HARDWARE | |



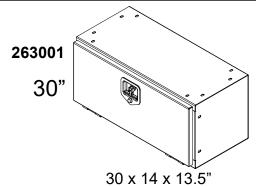
TOOLBOX SELECTION DETAILS

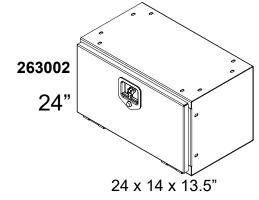
| BED MODELS | FRONT TOOLBOX | REAR TOOLBOX | |
|------------|---------------|--------------|--------|
| DED MODELS | ALL BEDS | BEVELLED | SQUARE |
| 1870 | 14.5" | 14.5" | 18" |
| 1871 | 18" | 14.5" | 18" |
| 1876 | 30" | 14.5" | 18" |
| 1879 | 30" | 18" | 24" |
| 1976 | 30" | 14.5" | 18" |
| 1984 | 30" | 18" | 24" |
| 1988 | 30" | 18" | 24" |

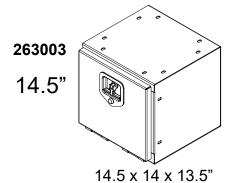


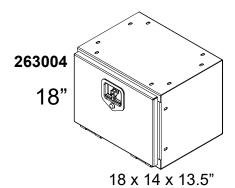


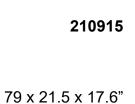


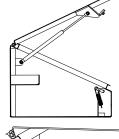


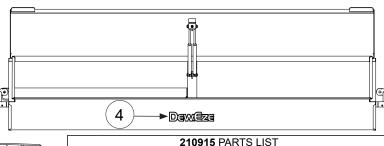












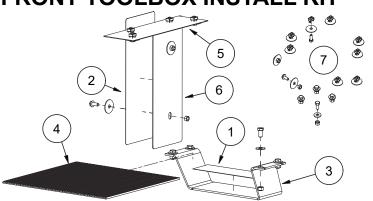
| 5 |
|-------|
| 1 2 3 |

| | | | | ZIUJIJ FAINI O LIOI |
|---|------|-----|--------|-------------------------------|
| > | ITEM | QTY | PART# | DESCRIPTION |
| | 1 | 4 | 110618 | NUT, 2/8-16 LOCK NYLON INSERT |
| | 2 | 4 | 110645 | NUT, 3/8-16 WIZ FLANGE |
| | 3 | 2 | 210908 | SHOCK MOUNT BOLT |
| | 4 | 1 | 400010 | DECAL, DEWEZE BLACK OUTLINE |
|) | 5 | 2 | 500078 | SHOCK, GAS FILLED |
| | | | | |



REV: C

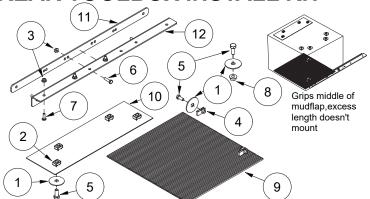




| | | | Parts List Kit: 2640 |)44 |
|------|-----|--------|--|-----|
| ITEM | QTY | PART# | DESCRIPTION | |
| 1 | 2 | 100449 | Traction Pad, Flex-Tread 2.75" X 0.75' | |
| 2 | 2 | 202169 | Decal, Chip Guard | |
| 3 | 2 | 211109 | Step, Toolbox | |
| 4 | 2 | 211119 | Tool Box Mat | |
| 5 | 4 | 212003 | Gasket, Toolbox Mount | |
| 6 | 2 | 261014 | Plate, Chip Guard | |
| 7 | 1 | 264045 | Kit, Toolbox Hardware, Front | |

264050 REV: E

REAR TOOLBOX INSTALL KIT

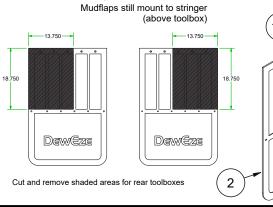


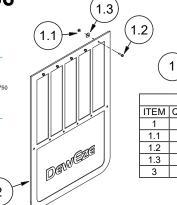
| | | | Parts List Kit: 264050 |
|------|-----|--------|--------------------------------|
| ITEM | QTY | PART# | DESCRIPTION |
| 1 | 20 | 110049 | Washer, 5/16" X 1 1/2 Fender |
| 2 | 8 | 110258 | Nut, 5/16-18, Cage Tinnerman |
| 3 | 12 | 110290 | Nut, 1/4-20 Wiz Flange |
| 4 | 4 | 110319 | Nut, 5/16-18 U-Type .75I |
| 5 | 20 | 110444 | Bolt, 5/16-18 X .75 Wiz Flange |
| 6 | 6 | 110464 | Bolt, 1/4-20 X 1.0 |
| 7 | 6 | 110561 | Bolt, 1/4-20 X .75 |
| 8 | 8 | 110606 | Nut, 5/16-18 Wiz Flange |
| 9 | 2 | 211119 | Tool Box Mat |
| 10 | 2 | 212003 | Gasket, Toolbox Mount |
| 11 | 2 | 261011 | Backer Plate, Long |
| 12 | 2 | 261203 | Bracket, Mudflap, Wide |

264040

REV: A



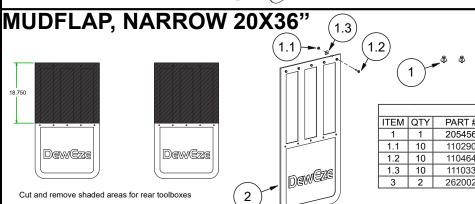






264041

REV: A



| Parts List | | | |
|------------|-----|--------|-----------------------------|
| ITEM | QTY | PART# | DESCRIPTION |
| 1 | 1 | 205456 | KIT, BOLT MUDFLAP |
| 1.1 | 10 | 110290 | NUT, 1/4-20 WIZ FLANGE |
| 1.2 | 10 | 110464 | BOLT, 1/4-20 X 1.0 |
| 1.3 | 10 | 111033 | WASHER, 1/4" X 1" OD, PLAIN |
| 3 | 2 | 262002 | MUDFLAP, NARROW |
| | | | |

REAR VIEW CAMERA MOUNTING KITS * Chevy 2024(+) CC Chevy 2023(-) CC 205480 Chevy 2020 Box Ford Box 205143 Ford CC & 2020 **Newer Dodge** Ram CC 205304 205159 205145 205144 261343

*Mount Disclaimer: These mounting kits were designed for the most common mounting-to-camera. Manufacturers change camera styles & mountings even within the same year. Use best practices to modify if need be.

*Installer note: DewEze does not engineer wiring nor harnesses for the camera. It is the installers' responsibility to trace the OEM cable to re-attach.

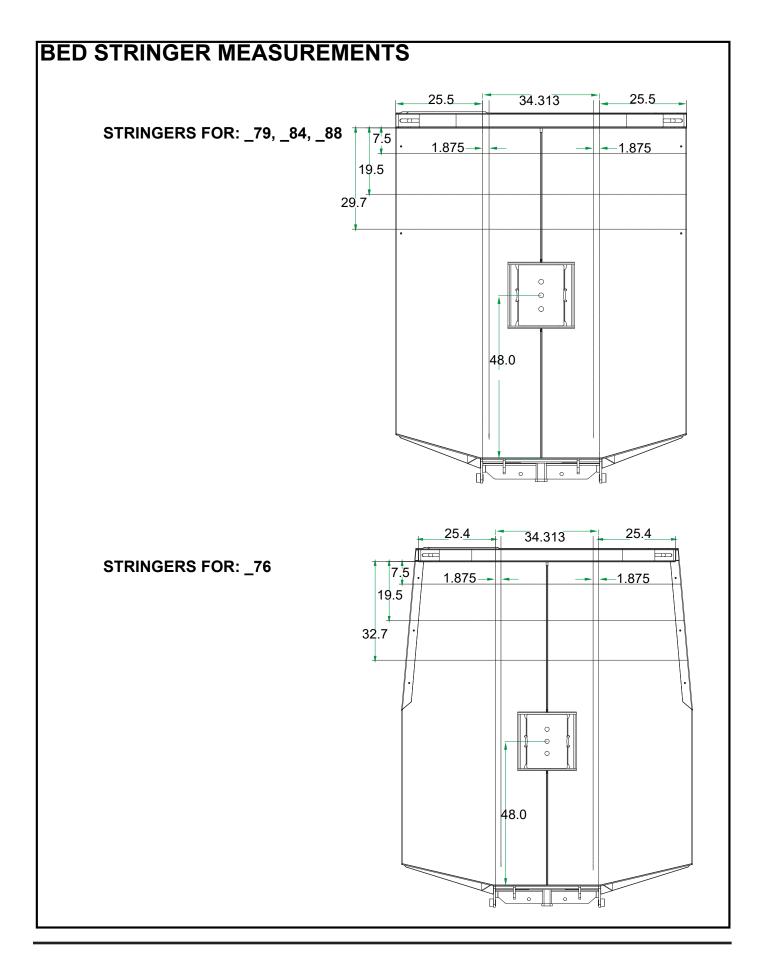
| | Item | Qty | Part # | DESCRIPTION | |
|---|--------------------------|----------|--------|--|--|
| | 1 | 1 | 205144 | Dodge/Ram CC Camera Mount Kit | |
| | 2 | 1 205145 | | Ford Camera & Dodge 2020+ Mount Kit | |
| | 3 1 205159 4 1 205304 | | 205159 | Ford Box Take-Off Camera Mount Kit | |
| | | | 205304 | Chevy/ GM 2020 Box Take-Off Camera Mount Kit | |
| | 5 | 1 | 205143 | Chevy/GM CC 2023- Camera Mount Kit | |
| | 6 | 1 | 205480 | Chevy/GM CC 2024+ Camera Mount Kit | |
| ſ | 7 | 1 | 261343 | Camera Mount Weldment | |
| _ | | | | | |



BED MOUNTING KITS

NOTE: Red highlighted kits have not been engineered. Examples of these trucks have not been made available to the factory engineers.

| MAKE | PART# | YEAR | DESCRIPTION |
|--------------|--------|-----------|---|
| | 205435 | 2017+ | Ford BTO 871, 876, 976 |
| | 205441 | 1996-2016 | Ford BTO 871 |
| | 205432 | 1999-2016 | Ford BTO 876, 976 |
| FORD | 205459 | 2017+ | Ford Cab-Chassis 879, 984 |
| | 205460 | 1999-2016 | Ford Cab-Chassis 879, 984 |
| | 205461 | 2017+ | Ford Cab-Chassis 988 |
| | 205462 | 1999-2016 | Ford Cab-Chassis 988 |
| | 205453 | 2020+ | Chevy BTO 871 |
| | 205451 | 2011-2019 | Chevy BTO 871 |
| | 205468 | 2000-2010 | Chevy BTO 871 |
| | 205452 | 2020+ | Chevy BTO 876, 976 |
| | 205440 | 2011-2019 | Chevy BTO 876, 976 |
| CHEVY GMC | 205442 | 2000-2010 | Chevy BTO 876, 976 |
| | 205458 | 2011+ | Chevy Cab-Chassis 984 |
| | 205465 | 2000-2010 | Chevy Cab-Chassis 984 |
| | 205463 | 2011+ | Chevy Cab-Chassis 988 |
| | 205466 | 2019+ | Chevy Cab-Chassis 984 (4500-5500) |
| | 205467 | 2019+ | Chevy Cab-Chassis 988 (4500-5500) |
| | 205434 | 2019+ | Dodge BTO 870 |
| | 205437 | 2014-2018 | Dodge BTO 870 |
| | 205469 | 2003-2013 | Dodge BTO 870 |
| | 205439 | 2003-2013 | Dodge BTO 876, 976 |
| DODGE RAM | 205433 | 2019+ | Dodge (3500) BTO 876, 976 |
| | 205436 | 2014+ | Dodge (2500) BTO 876, 976 |
| | 205438 | 2014-2018 | Dodge (3500) BTO 876, 976 |
| | 205455 | 2007+ | Dodge Cab-Chassis 879, 984 |
| | 205457 | 2007+ | Dodge Cab-Chassis 988 |
| Misc. | 205029 | | Yellow Bag & Contents (applicable to older truck models not listed above) |



NOTES

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 Toll-Free: 800-835-1042

 Harper, KS 67058
 Fax: 620-896-7129

Website: www.harperindustries.com E-mail: info@harperindustries.com